

JURALCO FRAMELESS COMMERCIAL HARDWARE



Juralco Frameless Commercial Hardware

Juralco Aluminium Building Products Ltd designs and distributes specialist aluminium joinery systems through a national network of franchised fabricators and agents. For more than 25 years we have been at the forefront of specialist aluminium door and window products suitable for New Zealand joinery and building methods. Our comprehensive product range includes security and insect screens, balustrades and gates, shutters and awnings, shower screens, wardrobe doors and organisers and internal doors. The Juralco Frameless Commercial Hardware range has a proven track record over many years. Available in Polished or Satin Stainless Steel finishes and Dulux Powdercoats in a variety of configurations to suit the most demanding needs.



Heading	Pages	Description. Use the Bookmarks 💭 List to jump to selected pages		
Patch Fittings	3 - 7	PF Series Patch Fittings. Top and Bottom types		
10mm - 12mm Toughened Glass	8 - 11	Glass Cutouts for all above PF Series Patch Fittings. Fully dimensioned.		
Patch Fittings	12 - 13	XL Series Patch Fittings. Top and Bottom types		
15mm - 19mm Toughened Glass	14 - 15	Glass Cutouts for all above Patch Fittings. Fully dimensioned.		
	16 - 20	Floor Springs. Recessed and Surface mount. Details incl Installation		
Floor Springs	21	Glass Cutouts for all above Floor Springs Fully dimensioned		
Hardware	22 - 23	Glass Hardware accessories and PF Cover Plates		
Cover Plates	24 - 25	Glass Hardware accessories and PF Cover Plates		
	26	Lever and Latch Lock sets		
Lock Sets	27	Glass Cutouts for all above Lever and Lock sets. Fully dimensioned.		
Bull Handlag	28	Pull Handles		
Pull Handles	Pull Handles 29 Glass Cutouts for all above Pull Handles. Fully dimensioned.			
Glass Order Pages	30- 37	Typical Glass Door Panel Order Pages for 10mm-12mm (p30-33) and 15mm - 19mm (p34-37)		
	38	Door Seal components		
Miss Components	39	PVC wedges		
MISC Components	Misc Components 40 JA Channels, GC Series 20 and End Caps			
	41-44	Glazing Channel Sections		
General, Setting block	45	General Explanation of system		
Glass Care	46	Care and Maintenance of Glass surfaces		

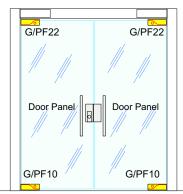
All pages© Copyright Juralco Aluminium Building Products Ltd, 2023

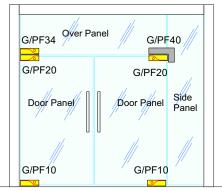
Juralco Frameless Commercial Hardware

PF SERIES PATCH FITTINGS

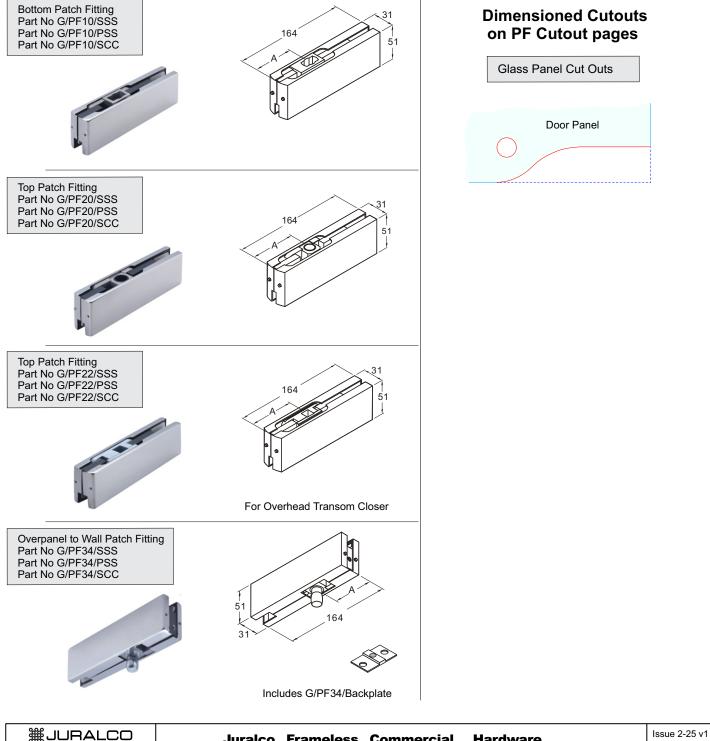
Notes: Max Door Weight 100kg Max Door Width 1100mm For 10 - 12mm Toughened Safety Glass 'A" Dimension 65mm and 70mm

Finishes to choose from. SSS - Satin Stainless Steel **PSS - Polished Stainless Steel** SCC - Powder coat. Dulux Duralloy range





At Floor - Floor springs or Std Floor Pivot G/P26

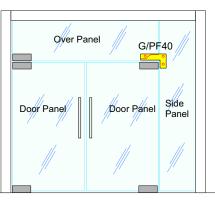


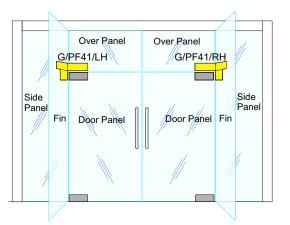
www.juralco.co.nz ph (09) 478 8018

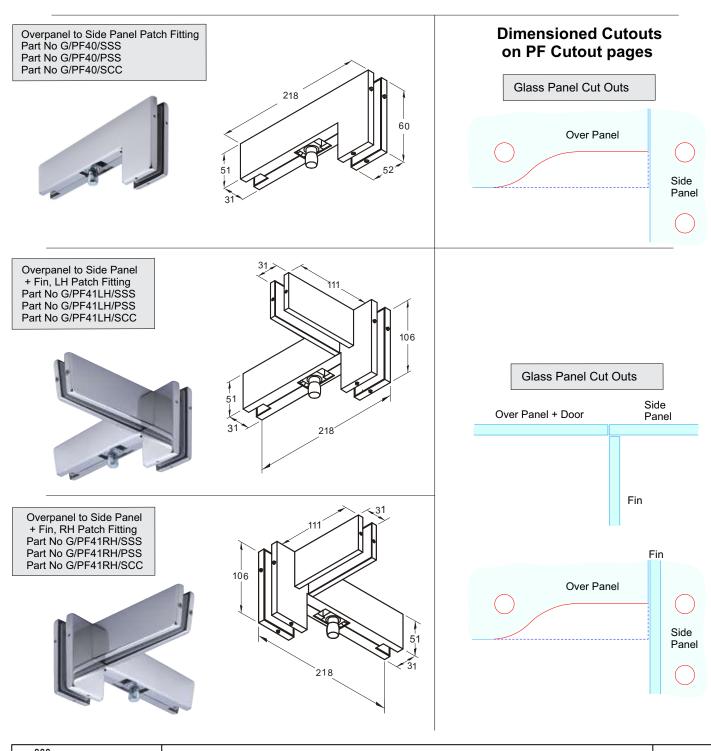
PF SERIES PATCH FITTINGS

Notes: Max Door Weight 100kg Max Door Width 1100mm For 10 - 12mm Toughened Glass

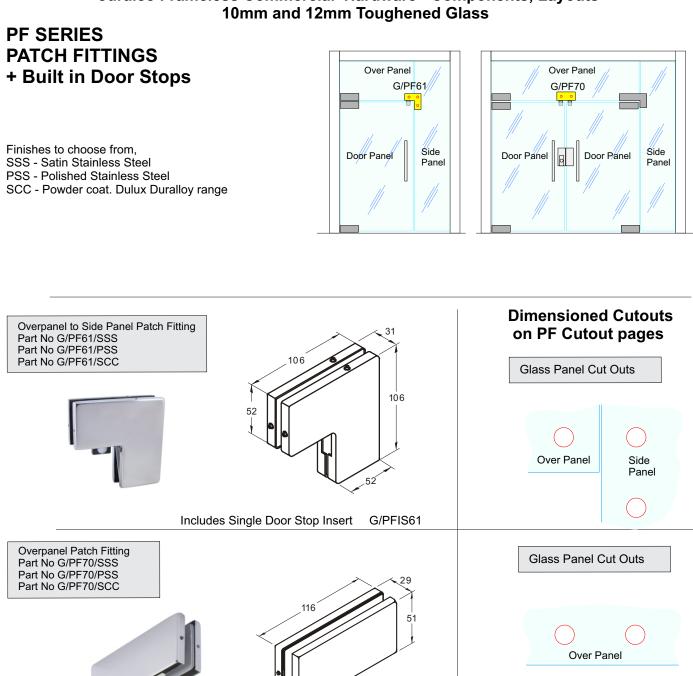
Finishes to choose from, SSS - Satin Stainless Steel PSS - Polished Stainless Steel SCC - Powder coat. Dulux Duralloy range



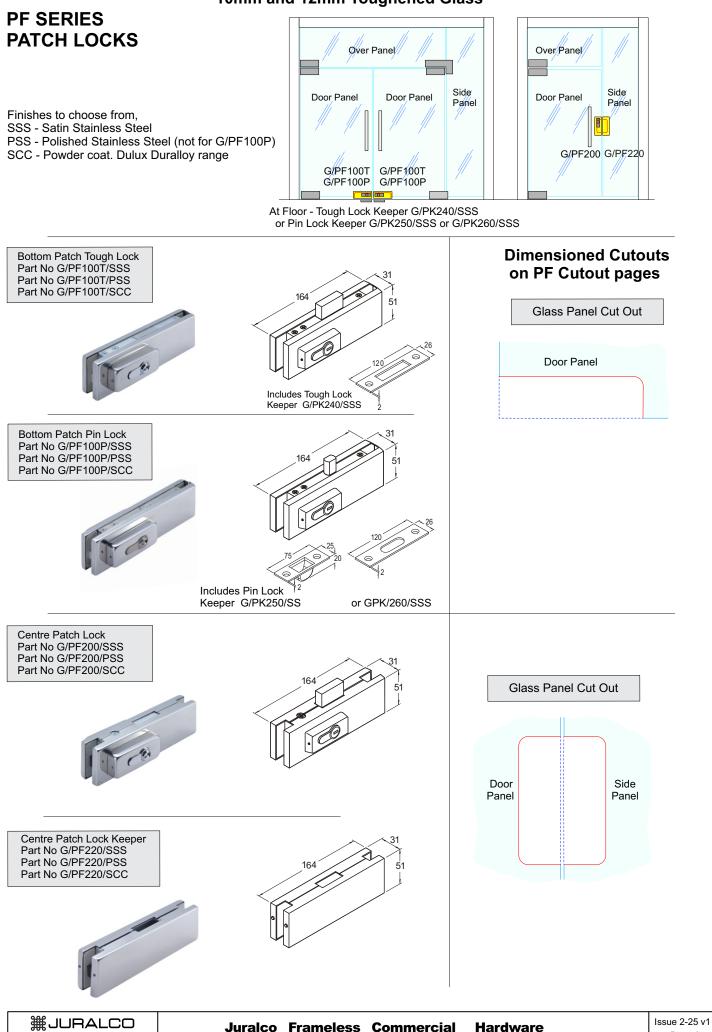




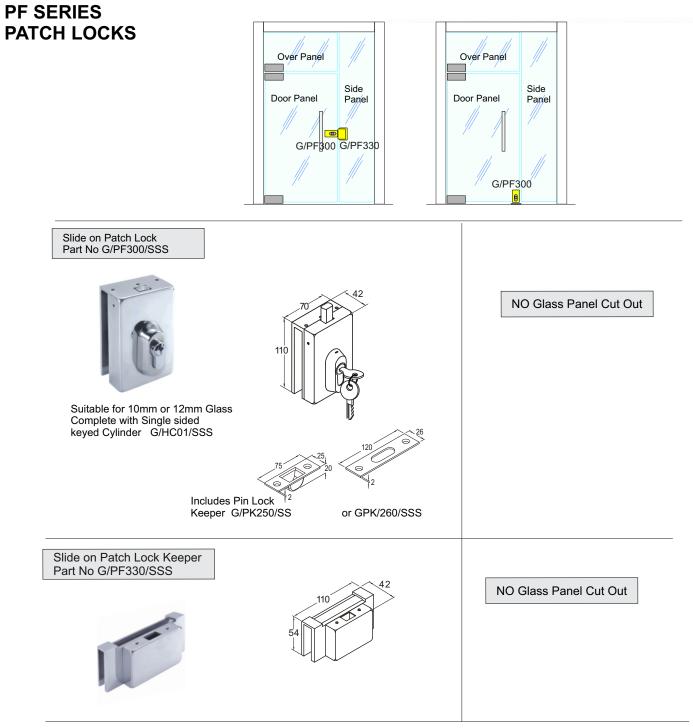
#JURALCO www.juralco.co.nz ph (09) 478 8018

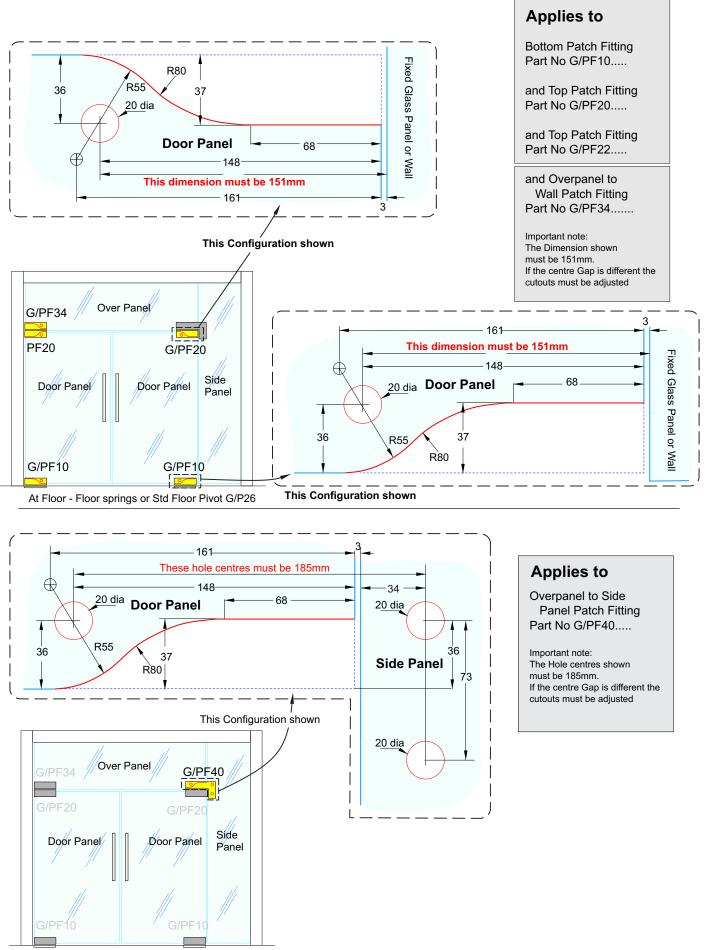


Includes Double Door Stop Inserts G/PFIS61

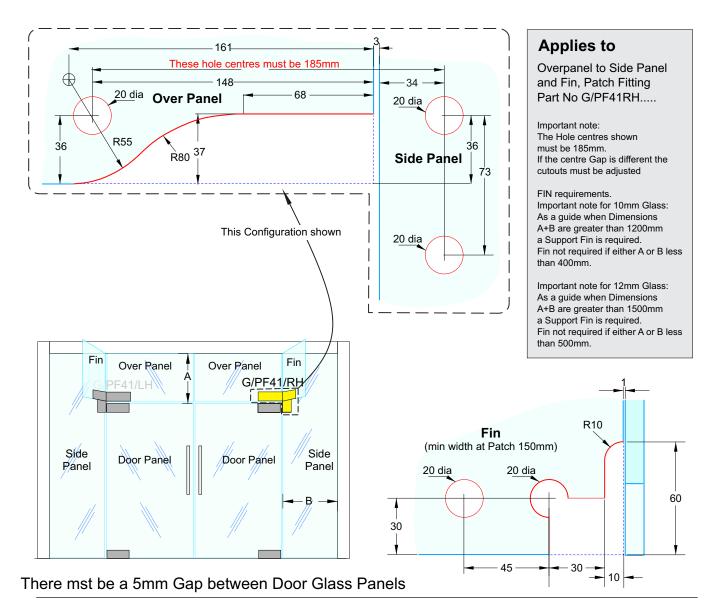


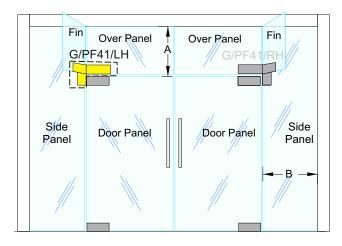
www.juralco.co.nz ph (09) 478 8018

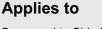




At Floor - Floor springs or Std Floor Pivot G/P26

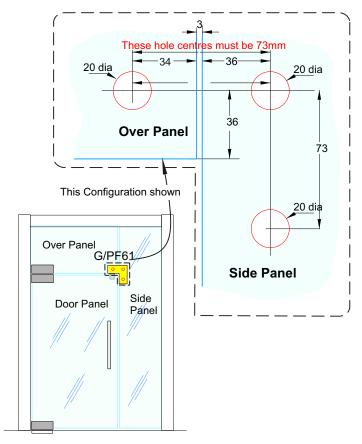


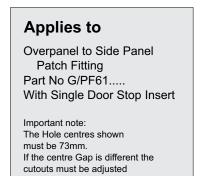




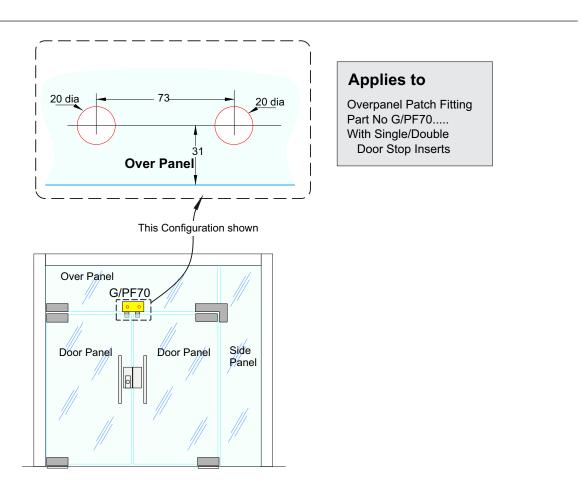
Overpanel to Side Panel and Fin, Patch Fitting Part No G/PF41LH.....

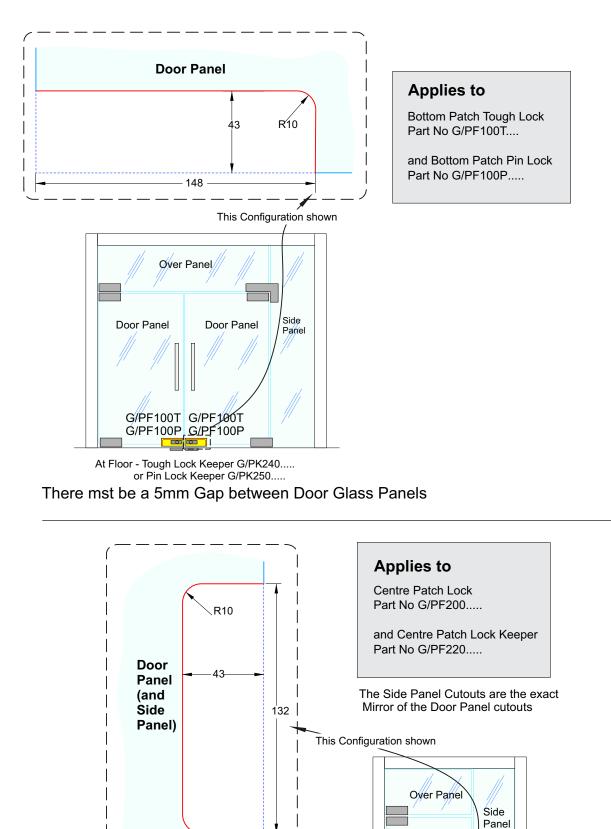
The LH Cutouts are the exact Mirror of RH above. Notes as above.





There mst be a 5mm Gap to Door Glass Panels



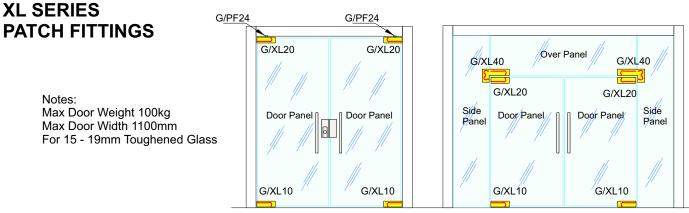


There mst be a 5mm Gap to Door Glass Panels

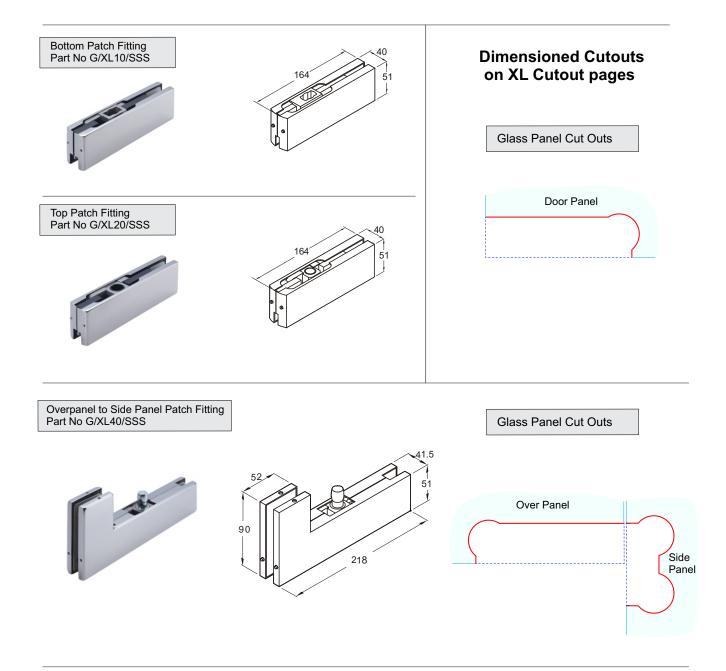
G/PF220

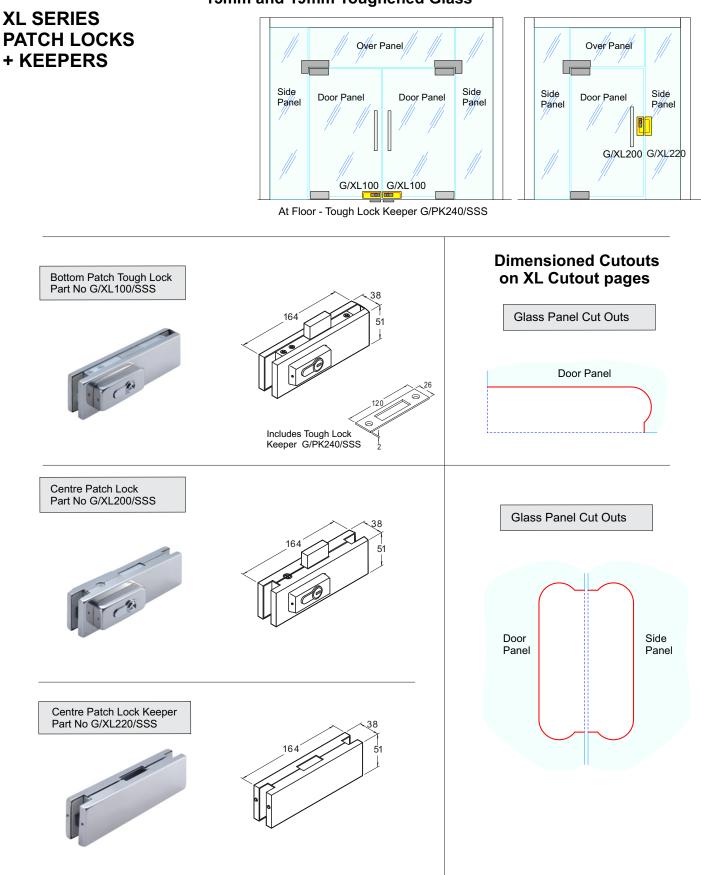
Door Panel

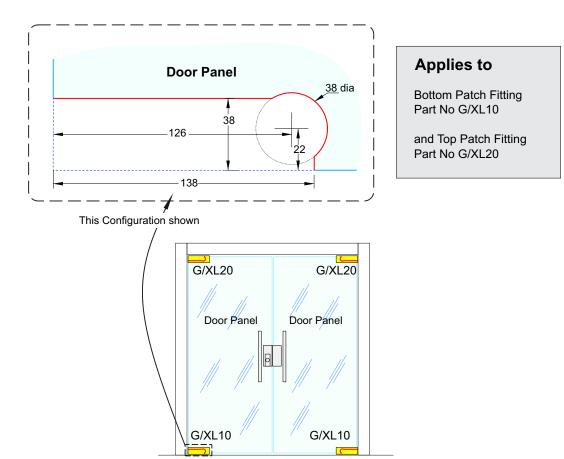
G/PF200



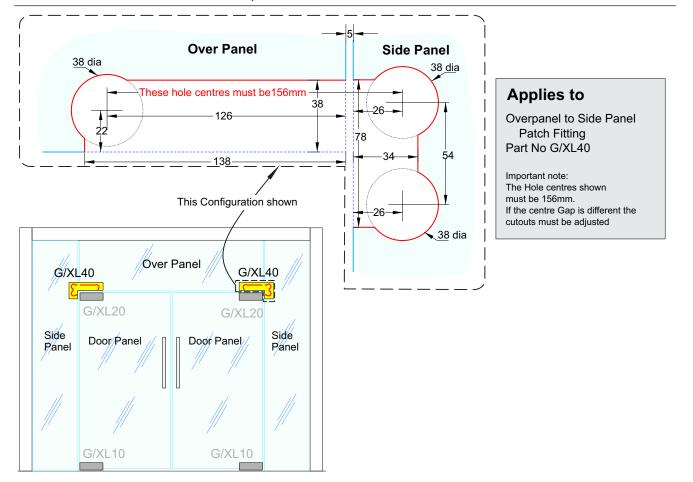


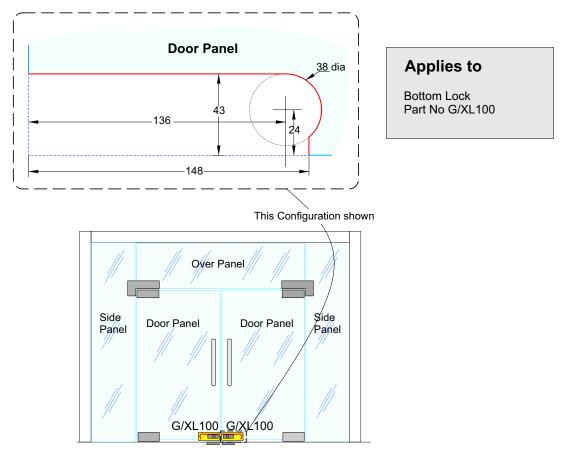




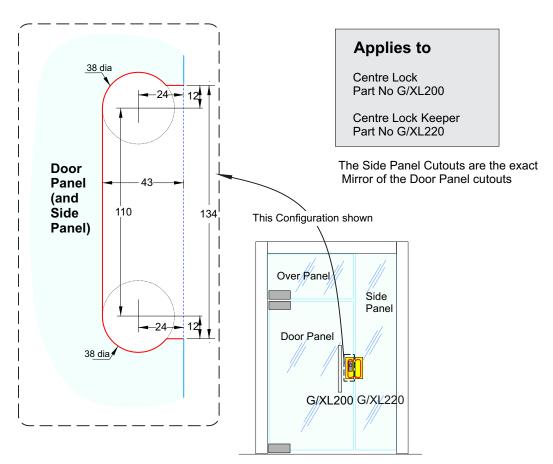


There mst be a 5mm Gap between Door Glass Panels





There mst be a 5mm Gap between Door Glass Panels



Juralco Frameless Commercial Hardware - Components, Layouts

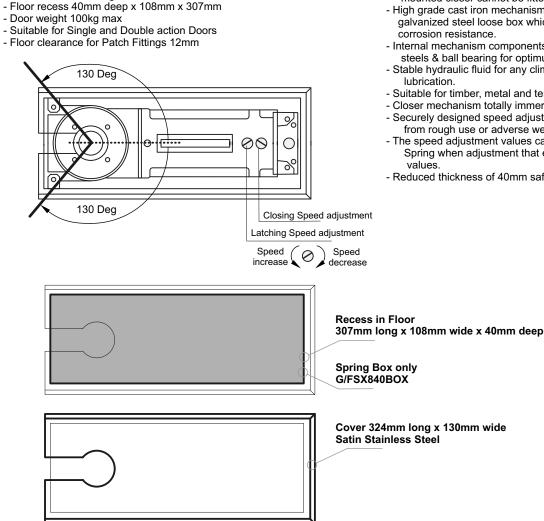
FS SERIES Floor Spring, Recessed

Closer Type	Part No	Holds
Weak Duty	G/FSX840-W-NHO	No Hold open
Medium Duty	G/FSX840-S-HO	Hold open 90deg
Medium Duty	G/FSX840-S-NHO	No Hold open

Interchang extension ordered se	to 50mm	. To be	
G/ST000	0mm	G/ST020	20mm
G/ST001	1mm	G/ST025	25mm
G/ST005	5mm	G/ST040	40mm
G/ST010	10mm	G/ST050	50mm
G/ST015	15mm		

Closer Type	Closing Force	Door Width (max)
Weak Duty	15Nm	900mm
Medium Duty	25Nm	1000mm

- Adjustable Closing and Latching Speed Two individual valves provide dual speed
- hydraulic closing.
- Max door opening angle 130 deg
- Mechanical Hold open at 90deg
- Also No Hold open
- Exchangeable spindle option
- Cam system for easy door opening
- Closer adjustment, Length 7mm,
- Width 10mm, Height 4mm
- Floor recess 40mm deep x 108mm x 307mm





Warranty - 2 years

FSX840S series door closer is guaranteed for 2 years from date of manufacture against any defects in material or workmanship Defective product will be replaced with a new unit; but no claims for damage incurred or work done thereon will be allowed. This guarantee is void if the product has been subject to misapplication or abuse.

Construction and Technical Details

- One unit suit tor both single & double action doors where surface mounted closer cannot be fitted.
- High grade cast iron mechanism body is housed within a galvanized steel loose box which is zinc protected & painted for corrosion resistance.
- Internal mechanism components utilizing heat treated high alloy steels & ball bearing for optimum efficiency.
- Stable hydraulic fluid for any climatic operation and constant
- Suitable for timber, metal and tempered glass doors.
- Closer mechanism totally immersed in hydraulic fluid.
- Securely designed speed adjustment values protect Floor Spring from rough use or adverse weather conditions.
- The speed adjustment values cannot be backed out of Floor Spring when adjustment that eliminates oil leakage from the
- Reduced thickness of 40mm safe for thinner slabs.

Cover 324mm long x 130mm wide

FH SERIES Floor Spring, Surface Mount Self Closing, Standard Strength Hydraulic Patch EN3

Closer Type	Part No	Holds
	G/FH100/HO/SSS	
	G/FH100/HO/PSS	Hold open 90deg
Standard Duty	G/FH100/HO/SCC	
-	G/FH100/NHO/SSS	
	G/FH100/NHO/PSS	No Hold open
	G/FH100/HO/SCC	

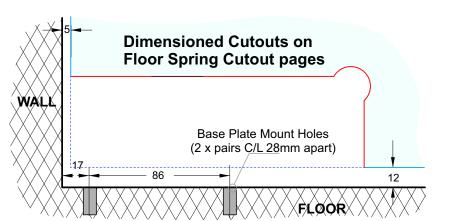
Brake Speed



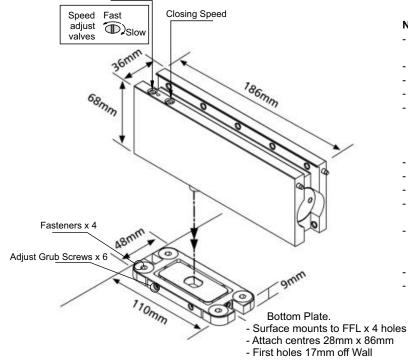
Hydraulic Bottom Patch for Glass Doors (picture includes Cover Plates)

Notes for FH 100:

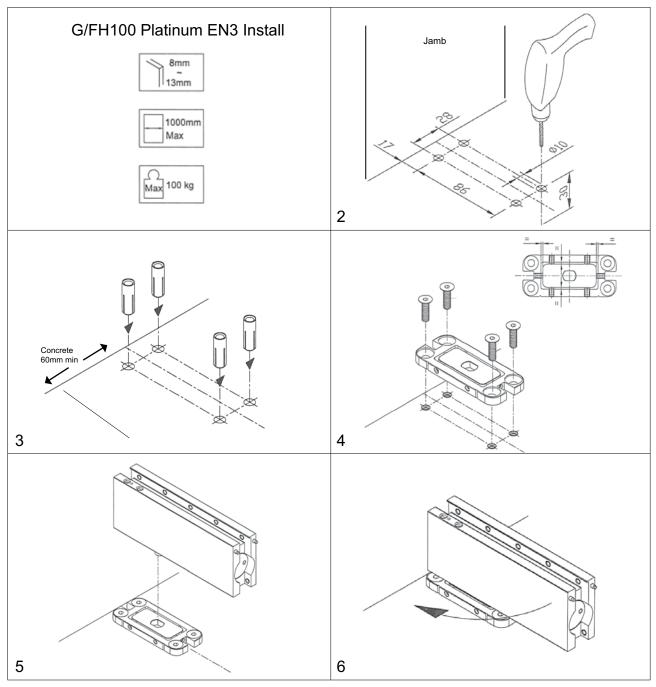
- Requires No Digging Or Cutting Of Floor, Quick and easy installation with just 4 fasteners
- Door weight: 100kg max
- Door width: 1000mm max
- Door thickness: 8~12mm
- Door Height Adjustment Packers G/FH03/SS . Raises Door by 3mm G/FH05/SS . Raises Door by 5mm G/FH010/SS . Raises Door by 10mm
- Maximum opening 150° and controlled 135°
- Hold open 90°, or Non Hold Open types
- Durability-500,000 Cycles Tested
- Suitable for Fire/Smoke Doors up to 40 min, Testing done by Intertek as per EN 1634-1:2008
- Easy installation with base adjustable: +3mm backward and forward,+3mm left and right and 4° alignment adjustment
- Compliance With EN 1154
- Material 304 SS Finishes to choose from,
 - SSS Satin Stainless Steel
 - **PSS Polished Stainless Steel** SCC - Powder coat. Dulux Duralloy range



	Toughened S	afety Glass Pa	anels H x W
Wind Zone	10mm Glass	12mm Glass	15mm Glass
Internal 0.5kPa	2400x1250	2800 x 1190	3600x740
Low 0.72kPa			3400x784
Medium 0.96kPa			3200x833
High 1.36kPa	NA	NA	2800x952
Very High 1.76kPa			2400x1000
Extra High			NA



G/FH100 Floor Spring, Self Closing Standard Strength Hydraulic EN3 Patch Cutout and Installation

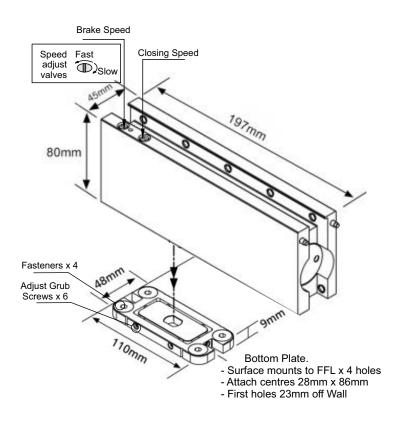


Once the patch is at 90° to the base the gaskets can be added and the door slid onto the patch and clamped in place by tightening up the screws on the side.

The door speed and brake speed can then be adjusted to suit your requirements, then the cover caps clipped in place to complete the installation.

FH SERIES Floor Spring, Surface Mount Self Closing, High Strength Hydraulic Patch EN5

Closer Type	Part No	Holds	
	G/FH105/HO/SSS		
	G/FH105/HO/PSS	Hold open 90deg	
High Strength Duty	G/FH105/HO/SCC		
	G/FH105/NHO/SSS		
	G/FH105/NHO/PSS	No Hold open	
	G/FH105/HO/SCC		



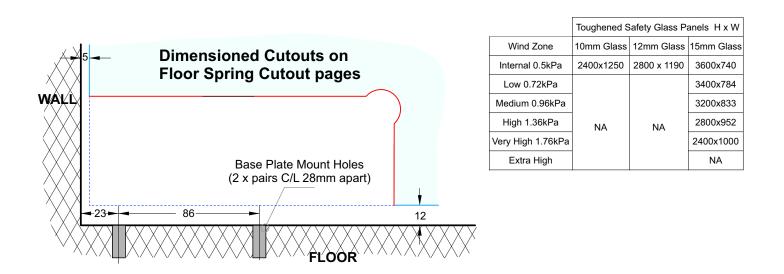


Notes for FH 105:

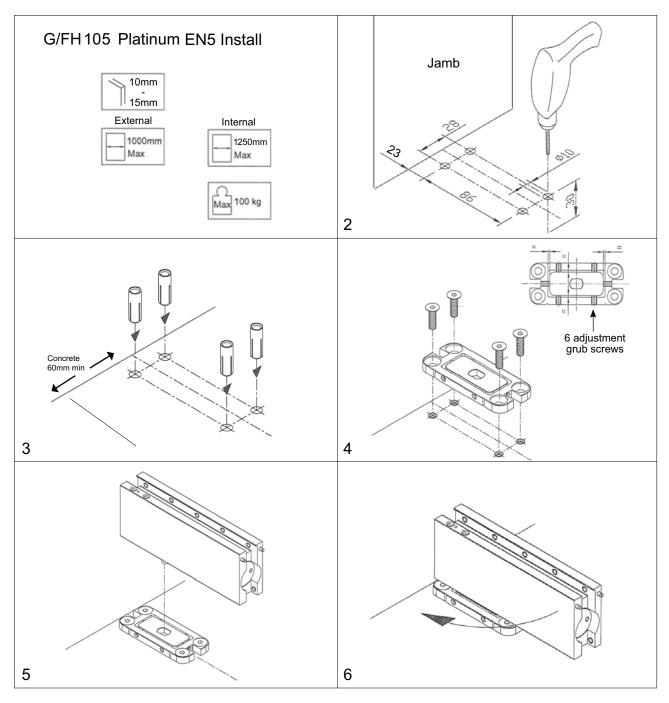
- Requires No Digging Or Cutting Of Floor, Quick and easy installation with just 4 fasteners.
- Door weight: 100kg max
- Door width: 1250mm max
- Door thickness: 10~15mm.
- Door Height Adjustment Packers G/FH03/SS . Raises Door by 3mm G/FH05/SS . Raises Door by 5mm G/FH010/SS . Raises Door by 10mm
- Maximum opening 150° and controlled 135°
- Hold open 90°, or Non Hold Open types
- Durability-500,000 Cycles Tested
- Suitable for Fire/Smoke Doors up to 40 min Testing done by Intertek as per EN 1634-1:200
- Easy installation with base adjustable:
- +3mm backward and forward,

+3mm left and right and 4° alignment adjustment Compliance With EN 1154

- Material 304 SS Finishes to choose from,
 - SSS Satin Stainless Steel
 - PSS Polished Stainless Steel SCC - Powder coat. Dulux Duralloy range
 - SCC Powder coat. Dulux Duralloy range



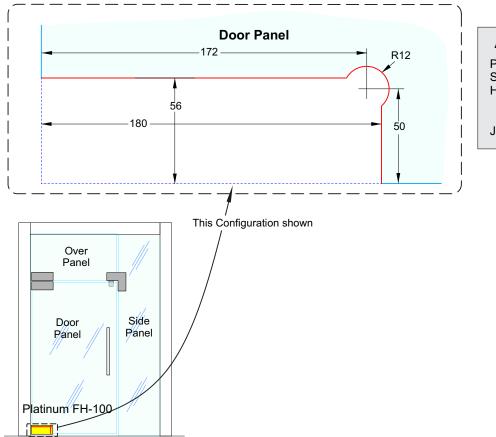
G/FH105 Floor Spring, Self Closing High Strength Hydraulic EN5 Patch Cutout and Installation



Once the patch is at 90° to the base the gaskets can be added and the door slid onto the patch and clamped in place by tightening up the screws on the side.

The door speed and brake speed can then be adjusted to suit your requirements, then the cover caps clipped in place to complete the installation.

Juralco Frameless Commercial Hardware Floor Spring- Glass Cutouts - 1/2 Full Size

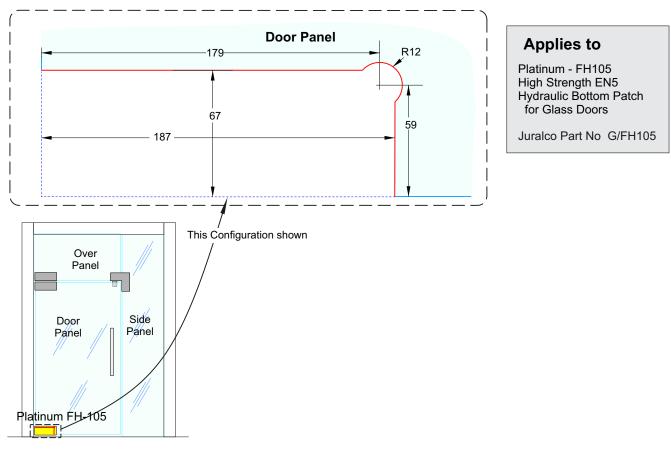


Applies to

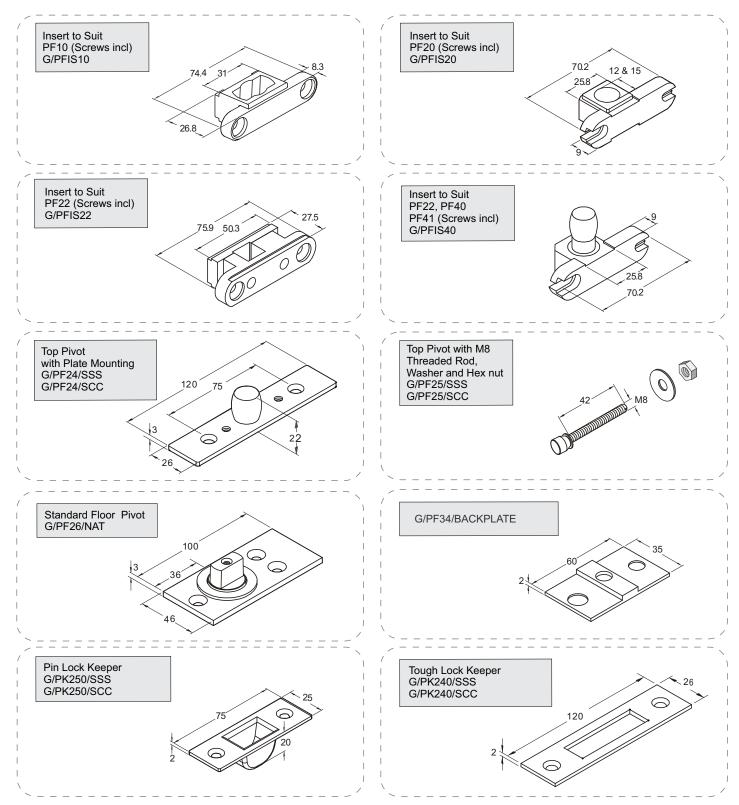
Platinum - FH100 Standard Strength EN3 Hydraulic Bottom Patch for Glass Doors

Juralco Part No G/FH100

There mst be a 5mm Gap to Door Glass Panels



PF SERIES Glass Hardware Accessories

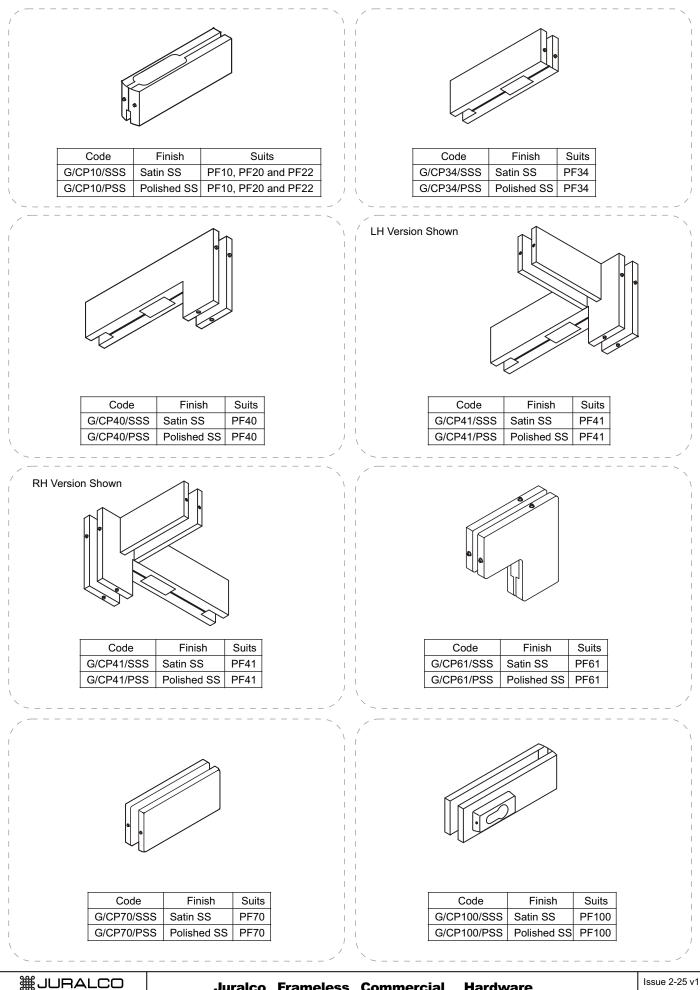


PF SERIES Glass Hardware Accessories



Juralco Frameless Commercial Hardware - Components,

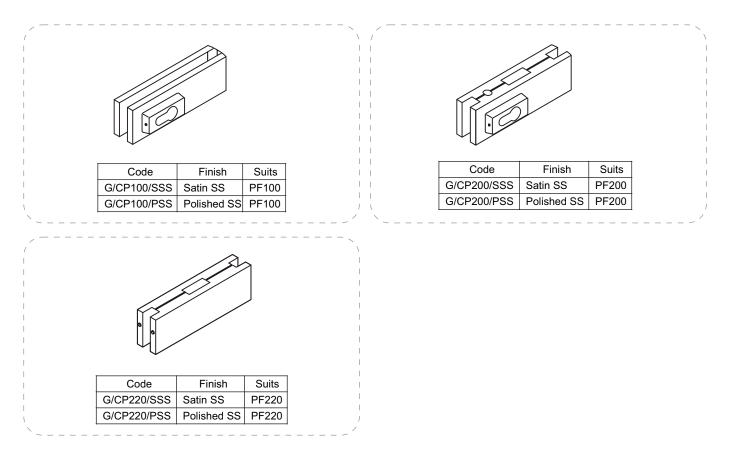
PF SERIES Cover Plates

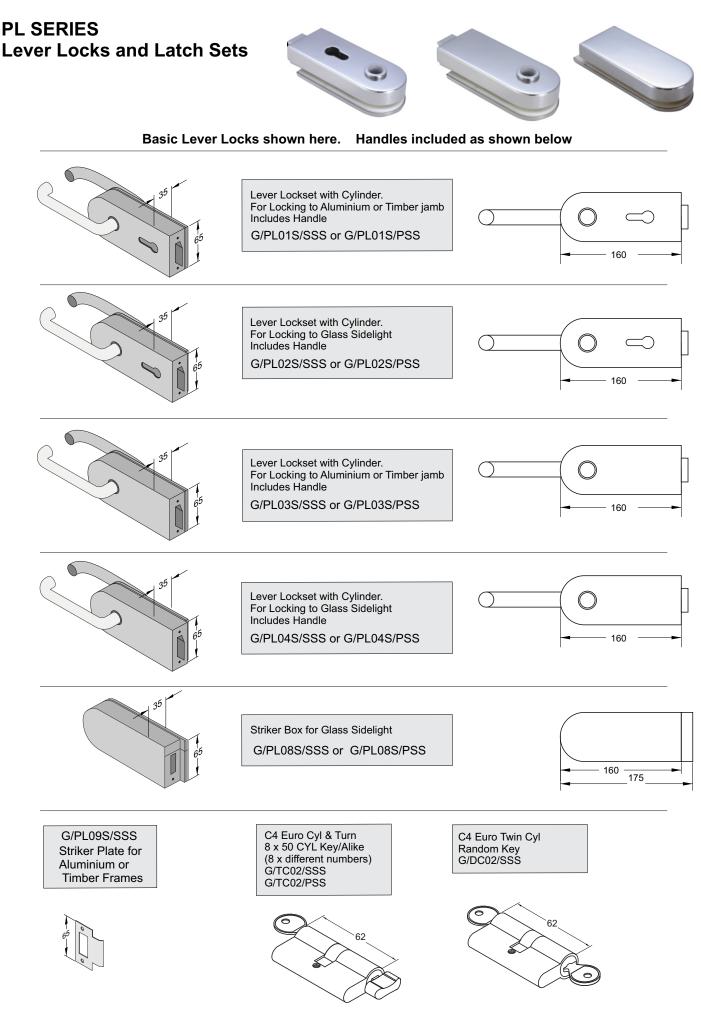


www.juralco.co.nz ph (09) 478 8018

Juralco Frameless Commercial Hardware

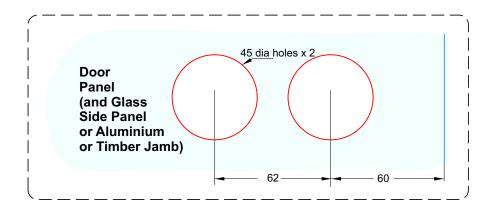
PF SERIES Cover Plates



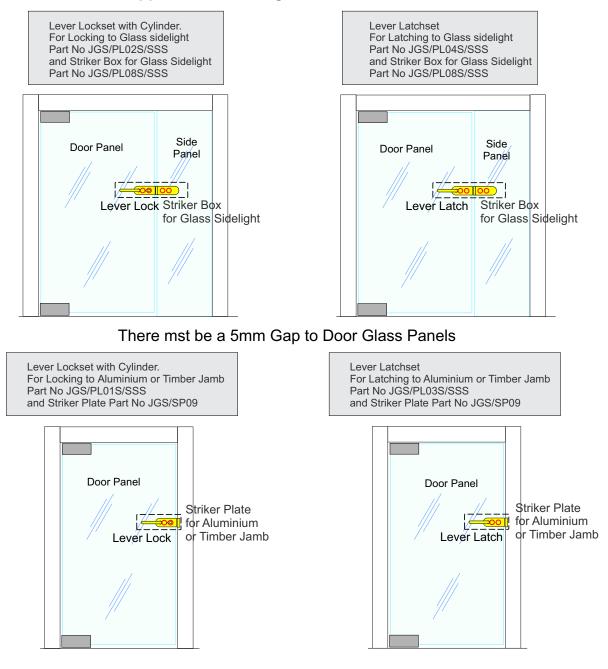


Juralco Frameless Commercial Hardware

Juralco Frameless Commercial Hardware - Glass Cutouts - 1/2 Full Size



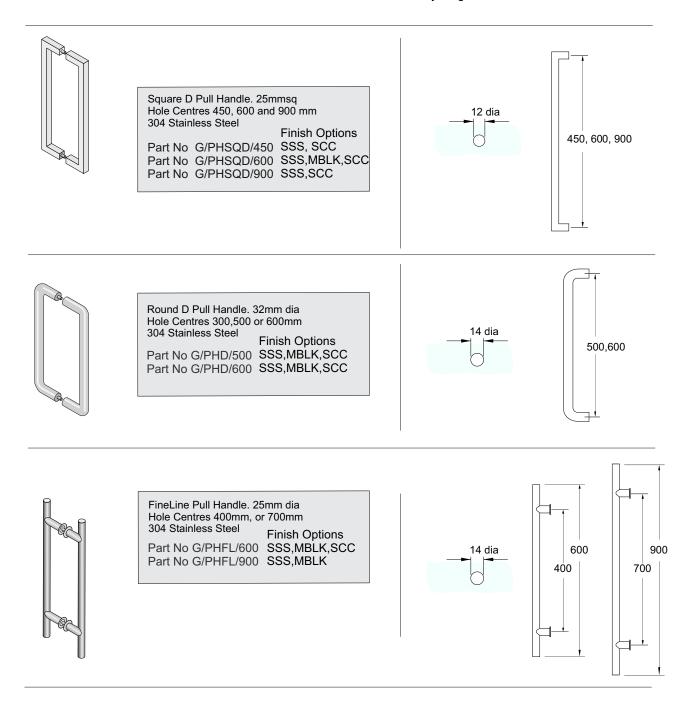
Applies to All Configurations shown below



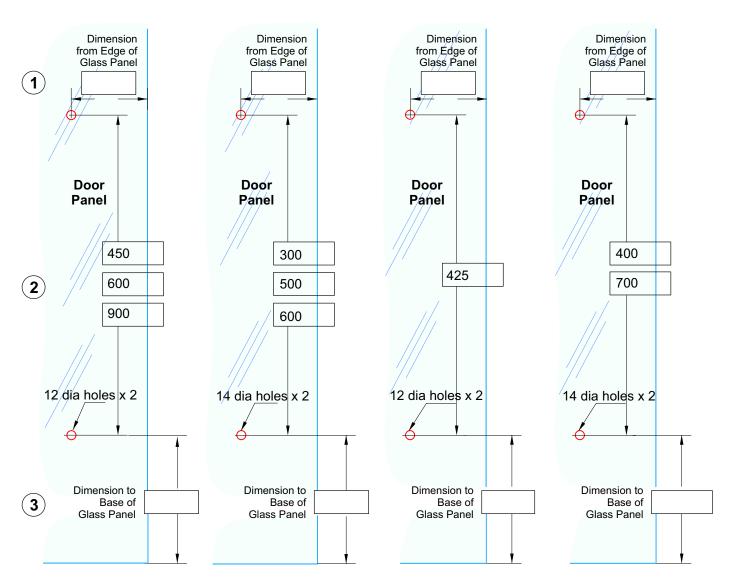
Juralco Frameless Commercial Hardware - Components, Layouts

PH SERIES Commercial Pull Handles

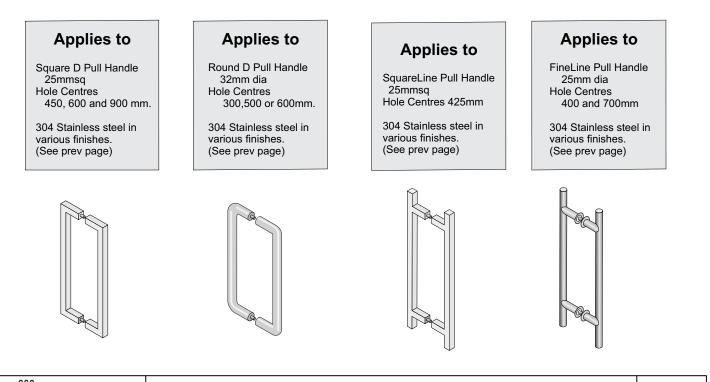
Finishes to choose from, SSS - Satin Stainless Steel PSS - Polished Stainless Steel SCC - Powder coat. Dulux Duralloy range



Juralco Frameless Commercial Hardware Pull Handle - Glass Hole Size/Positions



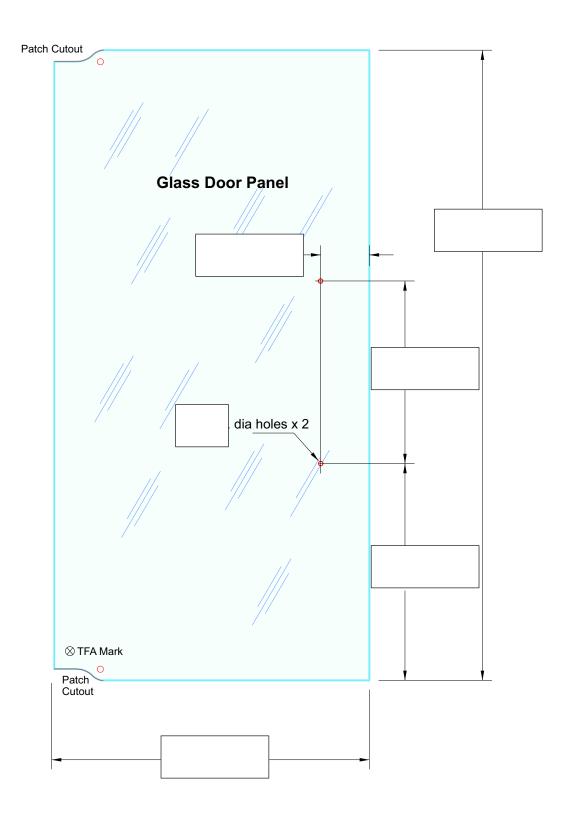
1 - Enter Dimension in from Edge. 2 - Tick desired Hole centres. 3 - Enter Dimension up from Base



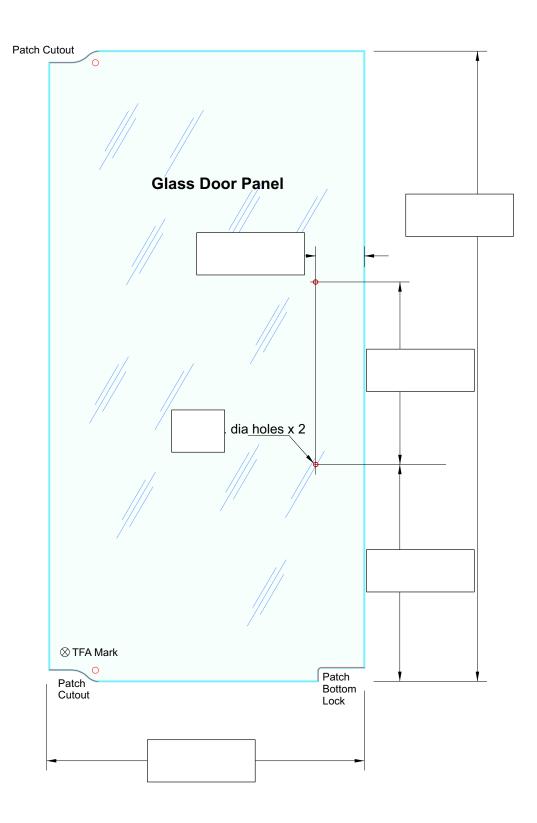
Issue 2-25 v1 Page 29

10-12mm Toughened Glass Flat Polish all edges TFA Stamp Bottom Corner

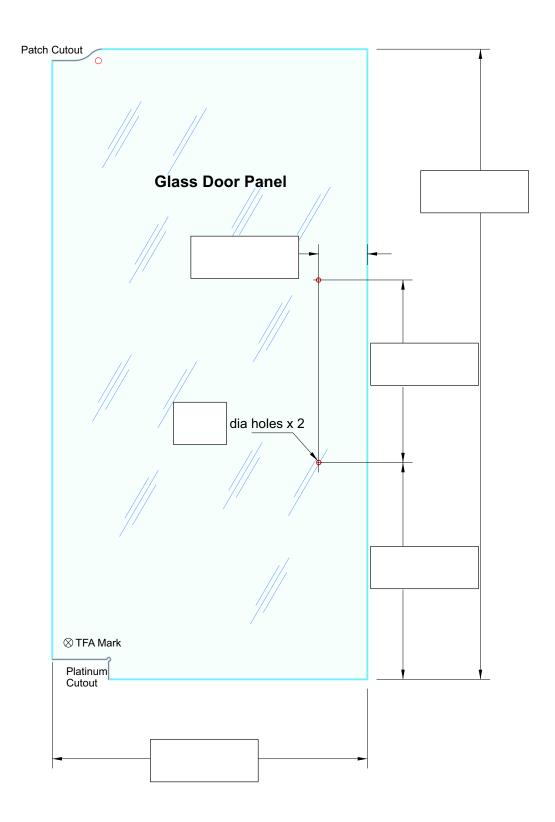
Order Page Door Panel Non Locking



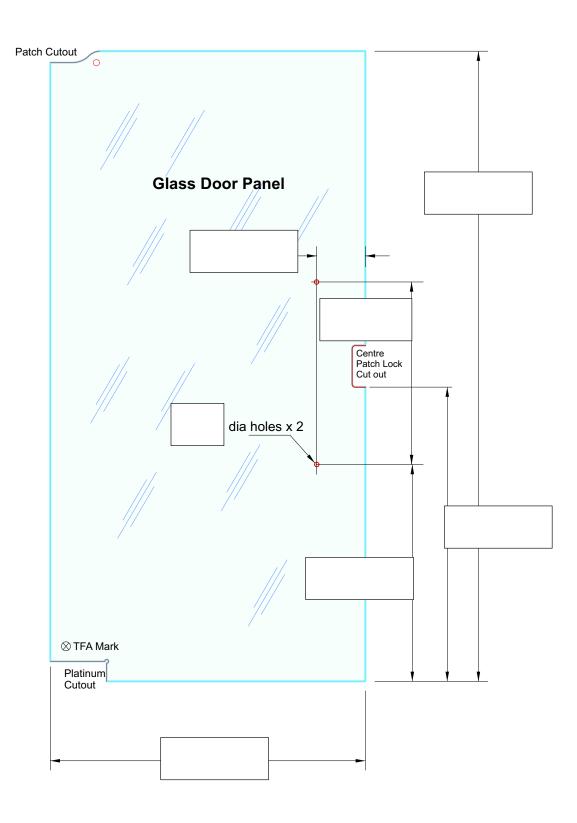
10-12mm Toughened Glass Flat Polish all edges TFA Stamp Bottom Corner Door Panel Bottom Locking



10-12mm Toughened Glass Flat Polish all edges	Order Page
TFA Stamp Bottom Corner	Door Panel Non Locking

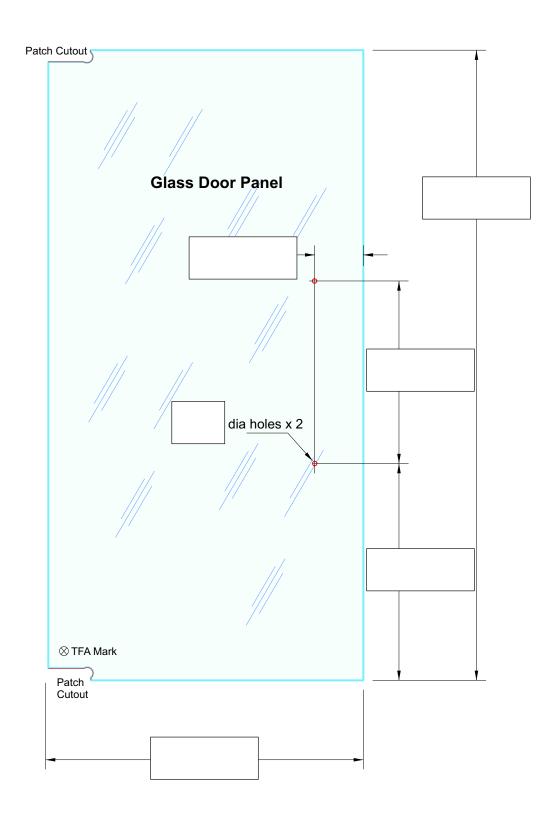


10-12mm Toughened Glass Flat Polish all edges TFA Stamp Bottom Corner Door Panel Centre Locking



Juralco Frameless Commercial Hardware - Typical Glass Cutouts 15mm to 19mm Toughened Safety Glass

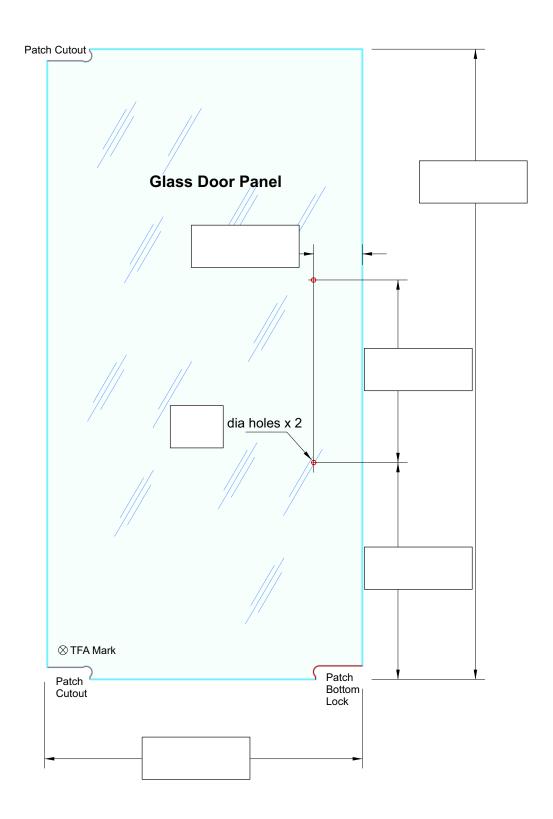
15-19mm Toughened Glass Flat Polish all edges TFA Stamp Bottom Corner <u>Order Page</u> Door Panel Non Locking



Juralco Frameless Commercial Hardware - Typical Glass Cutouts 15mm to 19mm Toughened Safety Glass

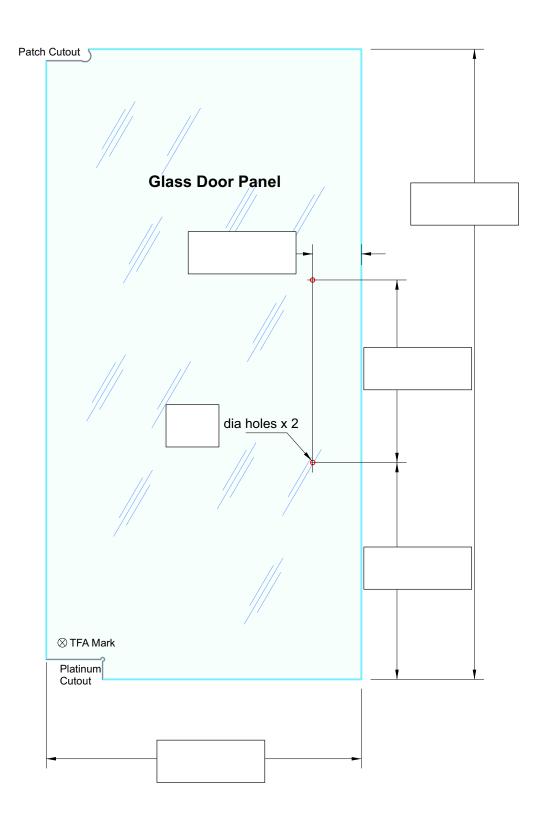
15-19mm Toughened Glass
Flat Polish all edges
TFA Stamp Bottom Corner

Order Page Door Panel Bottom Locking



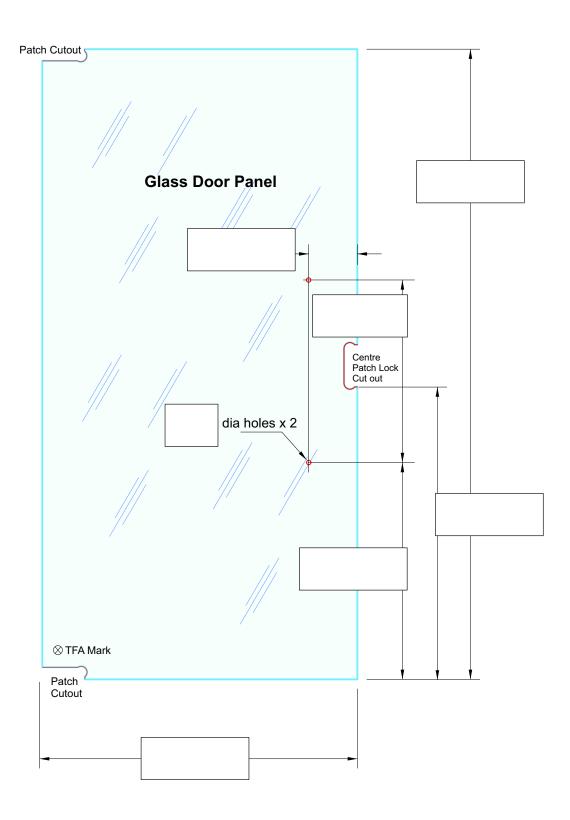
 15mm Toughened Glass Only
 Order Page

 Flat Polish all edges
 Door Panel Non Locking

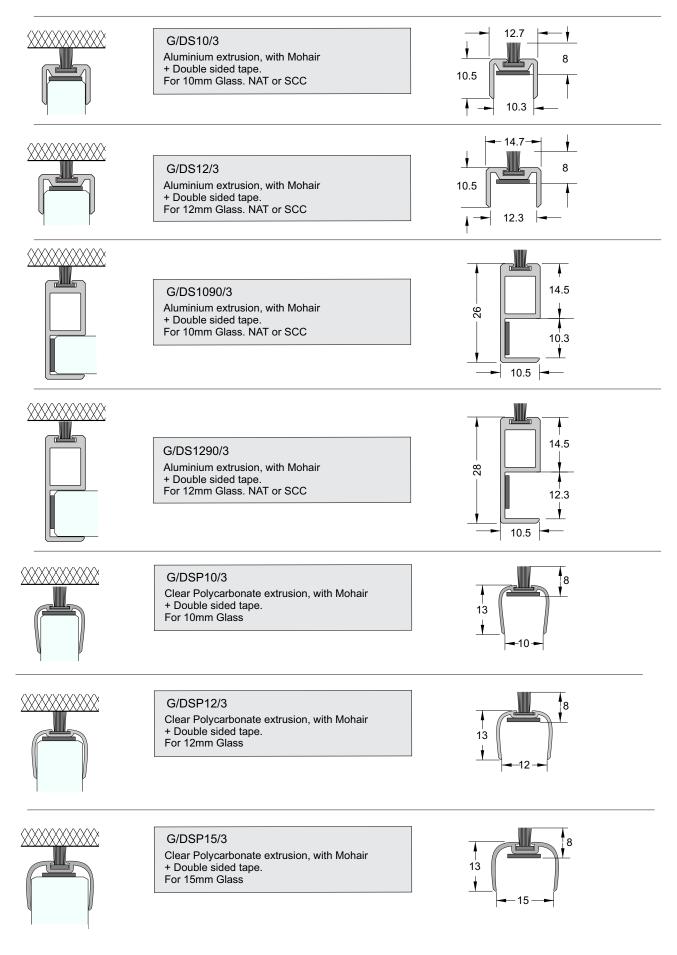


Juralco Frameless Commercial Hardware - Typical Glass Cutouts 15mm to 19mm Toughened Safety Glass

15-19mm Toughened Glass	Order Page
Flat Polish all edges	
TFA Stamp Bottom Corner	Door Panel Centre Locking



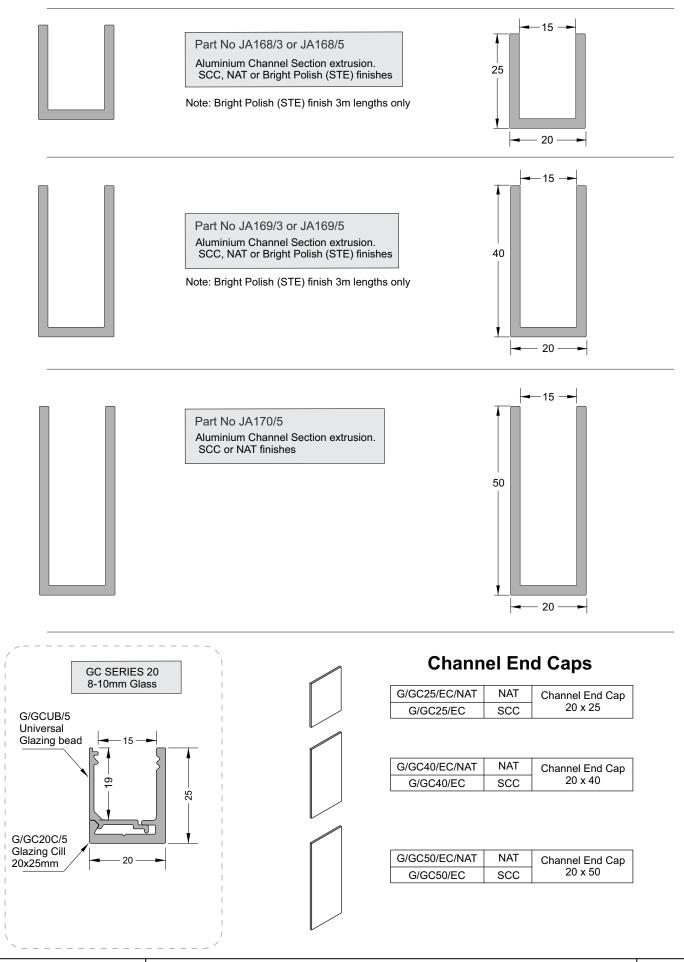
DS SERIES Door Seals + Components



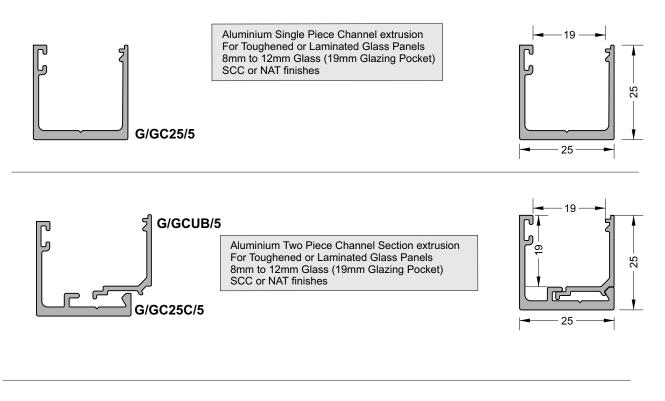
PVC WEDGES and Backing Seals

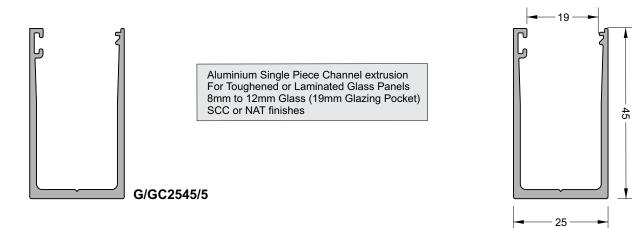
CODE	COLOUR STRIPE	COIL LENGTH
JWG/W80/80/Black PVC Glazing Wedge 8.0mm	BLACK	80m
JWG/W75/100/Pink PVC Glazing Wedge 7.5mm	PINK	100m
JWG/W70/150/Black PVC Glazing Wedge 7.0mm	BLACK	150m
JWG/W60/150/Brown PVC Glazing Wedge 6.0mm	BROWN	l 150m
JWG/W55/150/Green PVC Glazing Wedge 5.5mm	GREEN	150m
JWG/W50/200/White PVC Glazing Wedge 5.0mm	WHITE	200m
JWG/W45/250/Yellow PVC Glazing Wedge 4.5mm	YELLOV	V 250m
JWG/W40/250/Orange PVC Glazing Wedge 4.0mm	ORANG	E 250m
JWG/W35/250/Red PVC Glazing Wedge 3.5mm	C RED	250m
JWG/W30/250/Purple PVC Glazing Wedge 3.0mm		E 250m
JWG/W25/400/Blue PVC Glazing Wedge 2.5mm	BLUE	400m
JWG/W20/400/Grey PVC Glazing Wedge 2.0mm	GREY	400m
JWG/W02/400/BLK Easy fit Sanoprene Composite Backing Seal	BLACK	400m
JWG/W04/400/BLK Push fit PVC Backing Seal	BLACK	400m
JWG/W06/400/BLK Push fit Sanoprene Composite Backing Seal	BLACK	400m

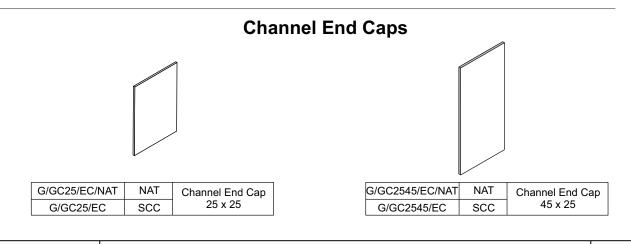
JA SERIES & GC SERIES 20 Channel Sections and End Caps



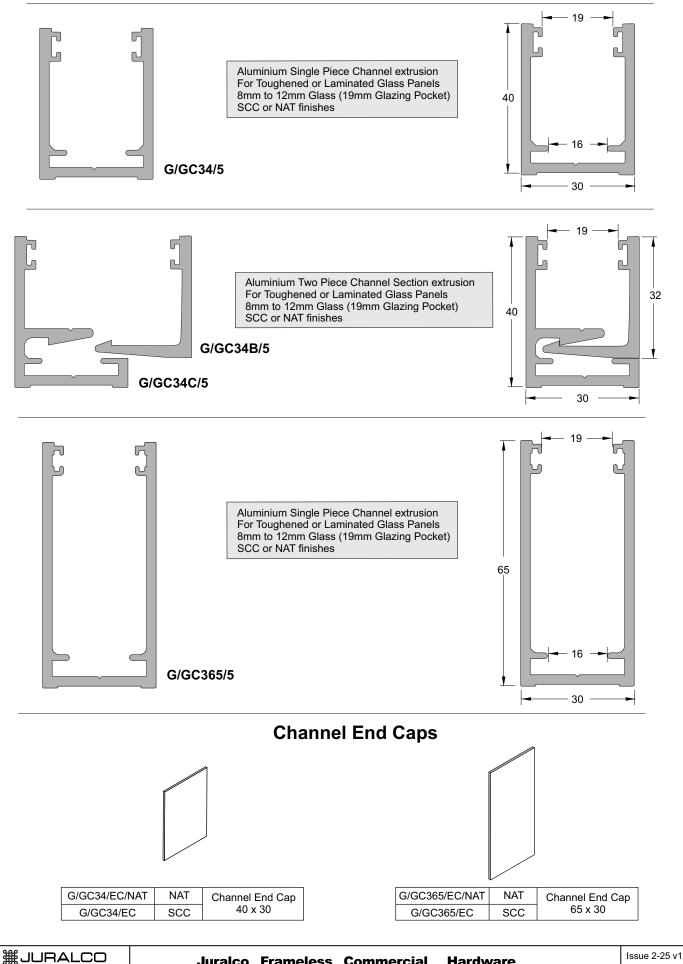
GC SERIES 25 Series Channel Sections 8-12mm Glass







GC SERIES 34 Series Heavy Duty Channel Sections 8-12mm Glass

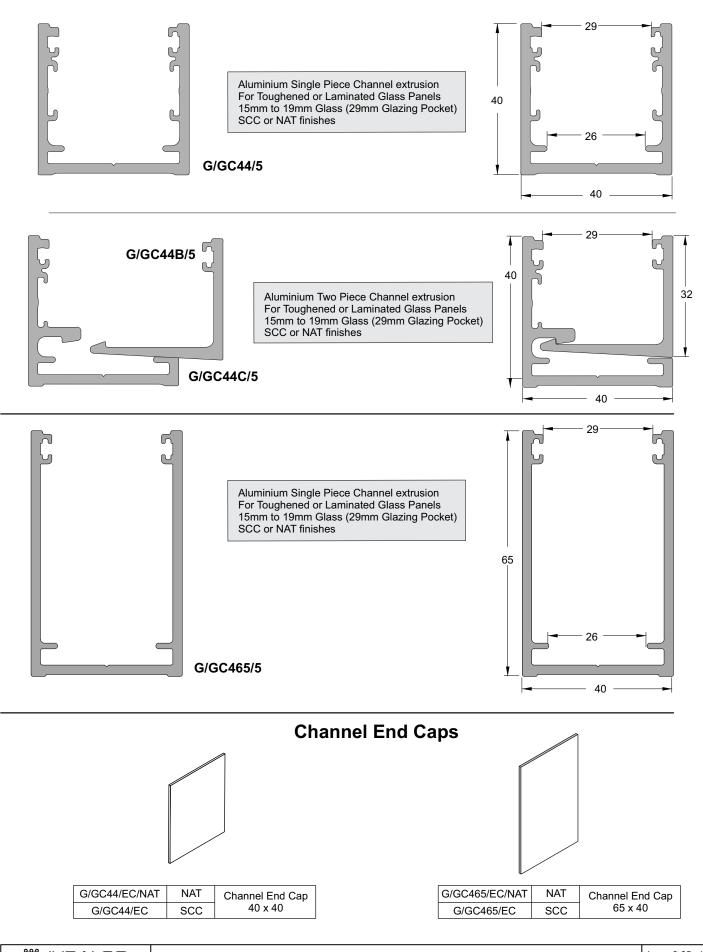


www.juralco.co.nz ph (09) 478 8018

Juralco Frameless Commercial Hardware Page 42

GC SERIES 44 Series Heavy Duty Channel Sections

15-19mm Glass



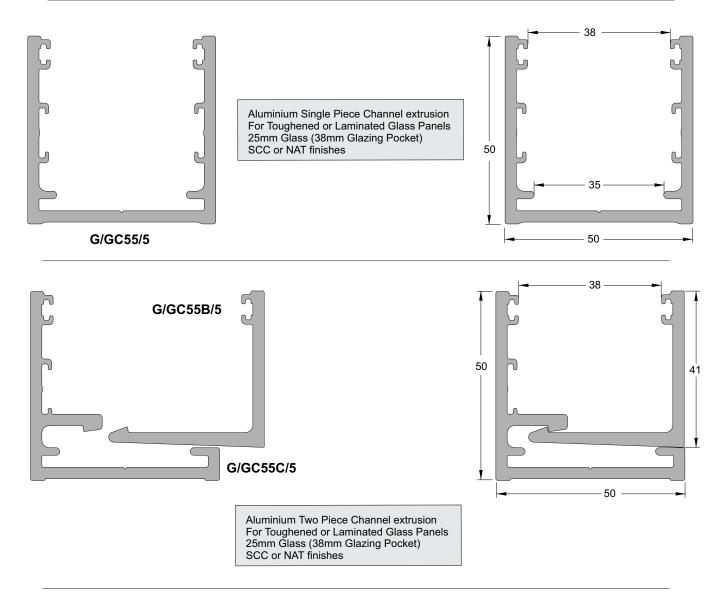
#JURALCO www.juralco.co.nz ph (09) 478 8018

Juralco Frameless Commercial Hardware

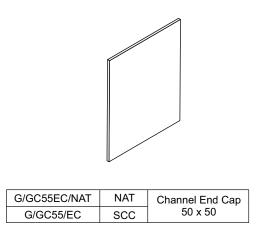
Issue 2-25 v1 Page 43

GC SERIES 55 Series Heavy Duty Channel Sections

25mm Glass



Channel End Caps



Juralco Frameless Commercial Hardware - General Information



Key Features

- Partitions can be custom fitted to spaces of all shapes and sizes
- All glass joints can be connected with clear joints for a seamless transparent glass installation.

Get the illusion of a larger space.

Reduce power bills for lighting with more natural light.

Instantly modernise your space with an architectural look. Help reduce noise levels.

- Channel Designs -Various to suit glass thickness and weights.
- End Caps Various to suit channel designs.

polypropylene to increase hardness. Hardness - Shore A 80 approximate.

Channels are available in NAT or SCC

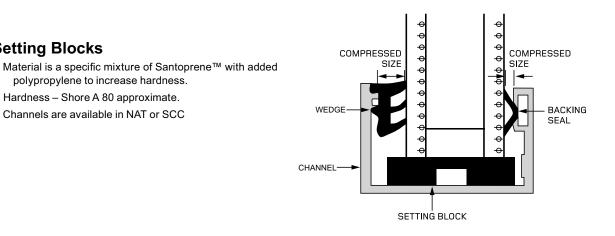
Universal Joiners available.

Setting Blocks

Glazing Wedges, Backing Seals and Setting Blocks (Santoprene).

Channel Types

34 Series - Channel Aluminium Extrusion. 8-12mm Glass 44 Series - Channel Aluminium Extrusion. 15-19mm Glass 55 Series - Channel Aluminium Extrusion. 25mm Glass



Juralco Frameless Commercial Hardware - Glass Care and Maintenance

Glass Cleaning and Maintenance

Architectural glass products must be properly cleaned during the construction period so visual and aesthetic clarity are maintained. Because glass can be permanently damaged if improperly cleaned, glass producers and fabricators recommend strict compliance with the following procedures.

First, determine whether the glass is clear, tinted or reflective. Surface damage is more noticeable on reflective glass compared with the other glass products. If the reflective coated surface is exposed, either on the exterior or interior, special care must be taken when cleaning, as scratches can result in coating removal and a visible change in light transmittance. Cleaning tinted and reflective glass in direct sunlight should be avoided. Cleaning should begin at the top of the building and continue to the lower levels.

Commence cleaning by soaking the glass surfaces with clean water and a soap solution to loosen dirt or debris. Then, using a mild, non-abrasive commercial window washing solution, uniformly apply the solution to the glass surfaces with a non-abrasive applicator and follow with a squeegee to remove all of the cleaning solution from the glass surface.

Ensure that no metal parts of the cleaning equipment touch the glass surface and that no abrasive particles are trapped between the glass and the cleaning materials. All water and cleaning solution residue should be dried from the window gaskets, sealants and frames.

Scratches and Metal Scrapers

Scratches can occur from hard pointed objects or poor handling, but most often occurs from the careless removal of foreign matter from the glass surface.

Mortar splatter and paint are common offenders and efforts to remove after hardening almost always lead to surface damage. It is essential that the foreign materials are removed before they harden. Better still, if construction work continues after glazing, that the glazed areas are protected by adhesive plastic films or suitable tarpaulins or covers.

One of the common mistakes made by non-glass trades people, including glass cleaning contractors, is the use of razor blades or other metal scrapers on a large portion of the glass surface. Using large blades to scrape a window clean carries considerable risk of causing damage to the glass.

The glass industry, fabricators, distributors and installers neither condones nor recommends any scraping of glass surfaces with metal blades or knives. Such scraping usually permanently damages or scratches the glass surfaces. When paint or other construction materials cannot be removed with normal cleaning procedures, a new 25mm razor blade may have to be used. The razor blade should be used on small spots only. Cleaning should be done in one direction only. Never scrape in a back and forth motion as this could trap particles under the blade that could scratch the glass.

Blades or scrapers can dislodge "pickup" on toughened glass. There are fine particles of glass that are fused on to the surface during toughening. Once dislodged they can scratch the glass.

Glass Cleaning, Do's and Don'ts DO NOT..

<u>O Not.</u> Do Not. Uso Scrapors of any type of

- Do Not Use Scrapers of any type or size on a Glass surface
- Do Not Leave building dirt or residues to remain on Glass for a period of time.
- Do Not Begin cleaning glass until you have identified the surface type.
- Do Not Clean Glass surfaces in direct sunlight.
- Do Not Allow dirty water or cleaning residues to remain on the Glass.
- Do Not Begin cleaning before rinsing off a loose residues.
- Do Not Use abrasive cleaning solutions, materials or solvents.
- Do Not Allow metal parts of the cleaning equipment to come in contact with the Glass.
- Do Not Trap abrasive particles between the cleaning material and the Glass.

DO...

- Clean glass promptly when dirt or building residues appear.
- Determine glass surface type.
- Exercise special care when cleaning coated surfaces.
- Avoid cleaning glass surfaces in direct sunlight.
- Start cleaning at the top of a building, then continue to lower levels.
- Soak the glass surface in a clean soapy solution before cleaning.
- Use a mild non abrasive commercial cleaner.
- Use a squeege to remove all cleaning solution.
- Try your procedures on a small window and check.
- Caution other trades re the care and protection of the glass surfaces.

Residues of surface grit may be present from the toughening production process. These grit particles must not be dragged across the surface. NEVER use Metal Scrapers

All above reprinted with permission from Metro Glass Tech

All pages© Copyright Juralco Aluminium Building Products Ltd, 2023