



# JURALCO DELFINA™ AWNING SYSTEM

ISSUE 3-24 v1

# Juralco Delfina<sup>™</sup> Awning System

Juralco Aluminium Building Products Ltd designs and distributes specialist aluminium joinery systems through a national network of franchised fabricators and agents.

For more than 25 years we have been at the forefront of specialist aluminium door and window products suitable for New Zealand joinery and building methods. Our comprehensive product range includes security and insect screens, balustrades and gates, shutters and awnings, shower screens, wardrobe doors and organisers and internal doors.

The Juralco Delfina<sup>™</sup> Awning is a compact, ready-to-install, cantilevered folding twin arm awning system designed for outside use where protection is needed from sun or light rain. All the components are made from aluminium alloy or stainless steel, all powder coated, forming a highly-resistant, lightweight, rust-proof construction. Delfina<sup>™</sup> Awning operation is either manual or by an inline tubular electric motor, fitted with a remote control. A wide range of attractive mildew and UV resistant 100% acrylic fabrics are available, all with a 5 year guarantee. These are also semi-translucent letting through a small percentage of light.

#### **General Description**

- The Juralco Delfina<sup>™</sup> Awning system is available as a single unit up to 5.9m wide, with a max 3.5m outward awning extension. When shut enclosed in a weather tight box.
- Typical applications include Decks, Bars, Shops, Terraces, or anywhere needing protection from the sun, or unexpected light rain showers.
- Standard finishes The Enclosing Box Powdercoated to your choice. All Internal metal parts silver.
- The awning is supplied pre assembled, all necessary brackets, awning roll and necessary arm units.
- Roller Assembly Roller tube axle. End Cap Mounting brackets. Additional roll supports for wide awnings.
- Awning fabric Over forty styles available, all mildew, UV resistant and Scotchguard treated. All semi-translucent.
- Drive Manual A gearbox fitted to the end of the roller tube engages with a Gearbox handle to Open/shut the Awning
- Drive Motorised An inline tubular motor retracts the awning. The motor is wired to a 3 position switch (in-off-out). With an upgraded Motor, remote wireless controls available
  - including Wind or vibration sensors
- Arms Factory set spring loaded arms evenly tension the fabric cover, and absorb movement in windy conditions.1.5m to 3.5m projections
- Slope Awning angle adjustable from straight horizontal to 45 degrees down. 15 deg Standard setting.
- Wind As for all Awnings, care must be taken when installing in Wind prone areas.



All pages © Copyright Juralco Aluminium Building Products Ltd, 2024

# Juralco Delfina<sup>™</sup> Awning System - Specifications, Powder Coating

# Juralco Aluminium Building Products Ltd (JABP)

## Specifications for Juralco Delfina<sup>™</sup> Awning System

#### 1. Scope

- This specification details the documents the Juralco Delfina<sup>™</sup> Awning System refers to in relation to the manufacturer's documents, products used in the System, requirements in relation to fixing and surface finishing.

#### 2. Products

- Only extrusions, components and hardware supplied by or specified by JABP may be used in the Juralco Delfina™ Awning System
- Aluminium extrusions, components and hardware unless specified are manufactured to 6060 T5 specifications
- Stainless Steel components, hardware, fixings all components to 316 grade

#### **3.Surface Finishing**

- Juralco Aluminium Building Products Ltd is a Dulux Registered Applicator site, registration number 2101.
  JABP uses only Dulux branded powder coating materials
- Dulux Duralloy<sup>®</sup> powder coating systems are suitable for properties greater than 100m from high tide level AAMA 2603 performance. Residential buildings, 3 levels max. Warranty 10 yrs
- Dulux Duralloy Plus<sup>®</sup> powder coating systems are suitable for properties greater than 10m from high tide level. AAMA 2603 performance. Residential and Light commercial buildings, 3 levels max. Warranty 15 yrs
- Dulux Duratec® powder coating systems are suitable for properties greater than 10m from high tide level
  - AAMA2603 and 2604 performance. All Residential and Commercial buildings. Warranty 25 yrs

## 4. Installation and Fixing

- The Juralco Delfina<sup>™</sup> Awning System must only be installed in accordance with the Juralco Delfina<sup>™</sup> Awning System manual
- The Juralco Delfina<sup>™</sup> Awning System must only be fabricated/installed by a Juralco approved fabricator

#### Important information - Powder Coating systems.

**Powdercoat Systems** The new standard Dulux powder coating system used by Juralco is Duralloy Plus<sup>®</sup>. Also Duralloy<sup>®</sup> and Duratec<sup>®</sup>. All as per specs above. Juralco Powder coated prices are for Duralloy Plus<sup>®</sup> and Duralloy<sup>®</sup> (same pricing). Duratec<sup>®</sup> prices on application.

Attachment to structures A PVC Tape or similar material spacer must be used to separate powder coated aluminium items from all concrete and steel structures. Failure to do so can lead to the chemicals in the structure affecting the powder coating, leading to corrosion.

Swimming Pools The chlorinated water in swimming pools can cause the deterioration of powder coated surfaces, leading to corrosion of the underlying surface. It is recommended that Powder coated surfaces be 1200mm min from a pool.

<u>Care</u> The Dulux powder coating warranty period is conditional upon the surface being maintained

in accordance with the Dulux 'Care and Maintenance Instructions'. Download from Dulux or refer to the back page of this manual.

#### Specifications for Juralco Delfina<sup>™</sup> Awning Fabrics

**Planosol Awning Fabric**. Planosol is manufactured from 100% acrylic fibre and will retain a light fastness rating of 6-8 on a 1-8 scale. Planosol is very tightly woven, with minimal light transmission, resulting in excellent UV protection. It has Ultraviolet Protection factor of 50+, maximum value granted for percentage of protection against UV ray and SPF 100. Planosol fabric will remain rot resistant for 5 years under normal exposure conditions.

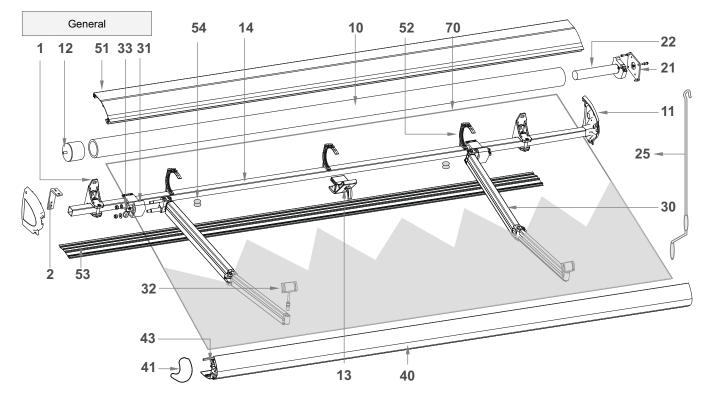
# Index

Heading	Pages	Description Use the Bookmarks List to jump to selected pages				
Specifications	3	Juralco specification sheet and Powder coating recommendations				
General layout	4	Shows Layout breakdown and Part identification				
Extrusions	5	Shows Extrusions used for the Delfina				
Components	6 - 9	Shows all Components				
Electrical	10 - 11	Shows all Motors and Wireless options, and Wiring Diagrams				
Wind Speed	12	Shows Adjustments for Wind Speeds				
Awning Dimensions	13	Shows Projection/Angle/Drop and BracketsWidth				
Installation	14 - 16	Shows Installation tips				
Order Page	17	Shows Order page and options				
Building Consents	18	Shows details related to Building consents				
PowderCoat	19	Shows details and recommendations re the care of Powdercoated surfaces.				

Juralco Delfina<sup>™</sup> Awning System - General Descriptions







**Mounting Brackets**, support the whole awning. Made of cast aluminium for Face fix installation. Up to 5 x needed for larger/windy situations. Add extruded aluminium brackets for 80mm dia,with a groove to fix the fabrics cover. One end equipped with the operating system All held on place by moulded End Caps mounted to the 40mm sq bar

Mounting bar, 40sq x 4mm wall Aluminium RHS

- Held in position with a minimum of two mounting brackets. **Operation** by means of a gearbox/handle, R1/7 and R1/4.4 (with limit stop) or tubular motor (with or without manual override).
- **Controls** for the tubular motor; switch or wireless controls can be mounted alongside or at a remote location. Also available are remote wind actuated controls.
- **Folding arms**, made of two extruded aluminium profiles connected by means of a central cast aluminium hinge. One or two tension springs (depending on the model) integrated in the back arm guarantee the automatic extension of the arm and a perfect tension of the fabrics in all positions.
- The arms are linked to the Mounting Bar by means of aluminium attachments. Four different arm projections are available, between
- **Box Profiles,** Front profile extruded aluminium with arm attach groove. Top and Bottom Profiles from extruded aluminium.
- Weatherproof Seals when closed.
- Bottom profile clips in place as final install
- Slope adjustment; the awning can be adjusted between the horizontal and 45 deg down. Factory setting is15deg down
- Awning fabric Planasol Range.A selection of many fabrics in various colourways.
- Awning fabrics will withstand wind, rain and pollution.

The fabrics are colour durable and resistant to most common chemicals, mildew, and UV degradation; all have a minimum five-year guarantee.

Finishes, Enclosing Box, custom Powder coated. Arms Silver.

# Mounting Brackets

- With Face Fix (std) and optional Soffit fix brackets
- 01 Face Fix bracket (Cast aluminum)
- 02 Soffit Bracket (Extruded aluminum)

#### Roller

- 10 Roller tube 80mm dia (Extruded aluminum)
- 11 Roller Mount and Box End Cap (Plastic)
- 12 Tube end opposite12mm dia axis
- 13 Compensating cradle (Plastic)

#### Mounting Bar

14 40x40x4 mm RHS (Extruded Aluminium)

# Operation

- Gearbox. Motor, switch or remote control
- 20 Motor support
- 22 230V Nice electric motor
- 25 Crank (for Gearbox only)

#### Folding Arms

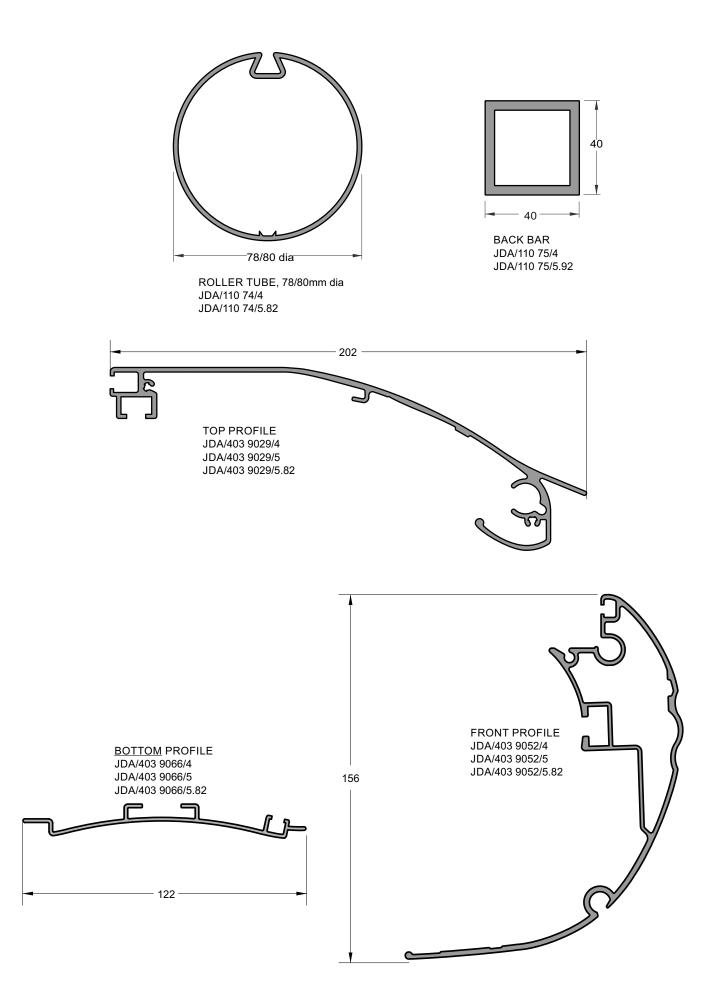
#### Arm in extruded aluminum profile,

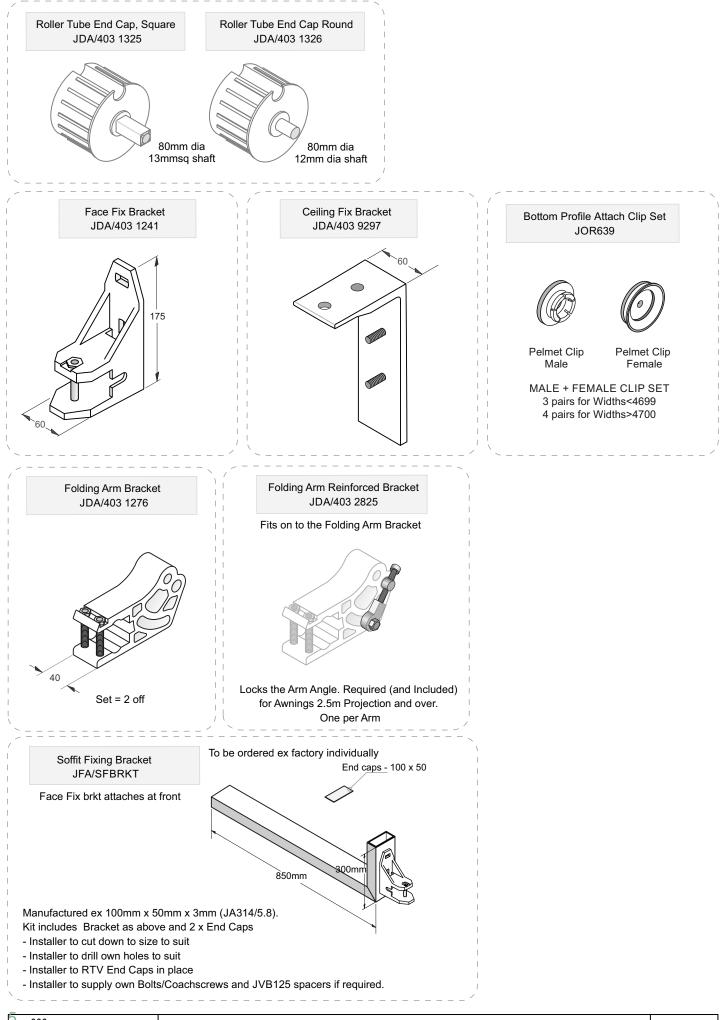
hardened aluminum articulation, double stainless steel cables sheath. Aluminum arm end, stainless screws. 30 Arms

- 31 Standard arm support (Extruded aluminum)
- 32 Arm attachment to Front Profile (Cast aluminum)
- 33 Reinforced Arm adaptor

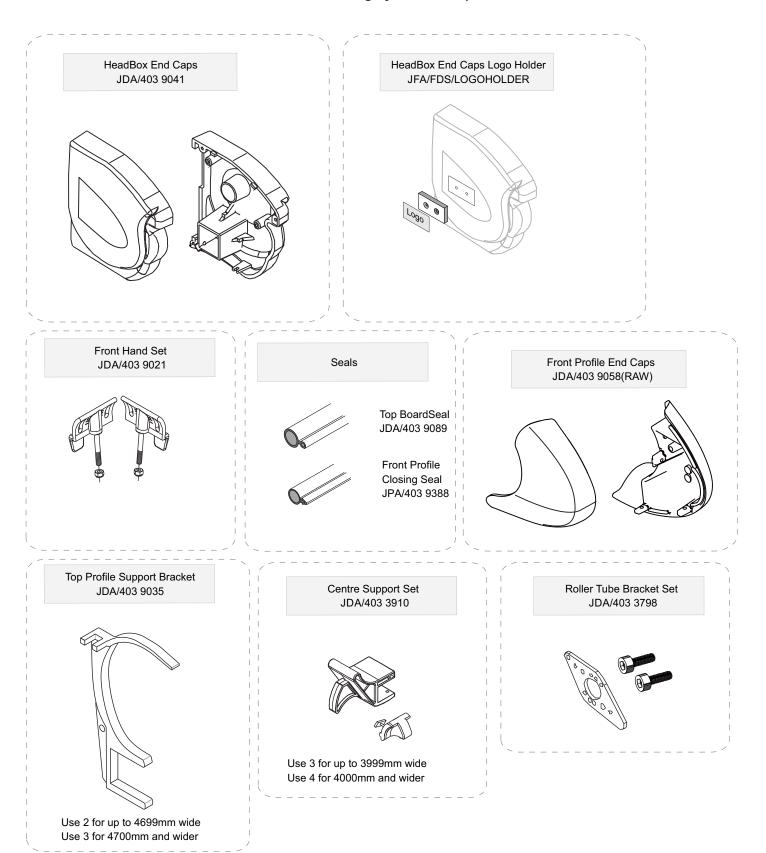
#### **Box Profiles**

- 40 Front Profile (Extruded aluminum)
- 41 Front Profile End Cap (Plastic)
- 43 Front Profile Closing Seal
- 52 Roller Awning support (Cast Aluminum)
- 53 Bottom Profile (Extruded Aluminum)
- (clips in place as final install, with 54 below attached)
- 54 Male/Female Clip set (JOR639)
- Awning Fabric
- 70 Acrylic canvas. Planasol Range

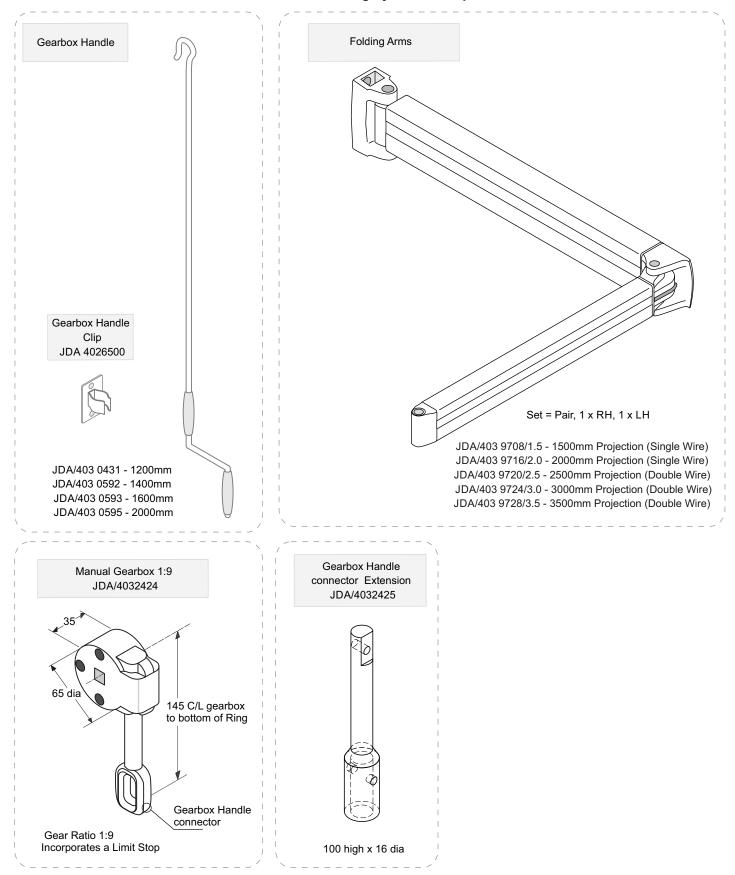


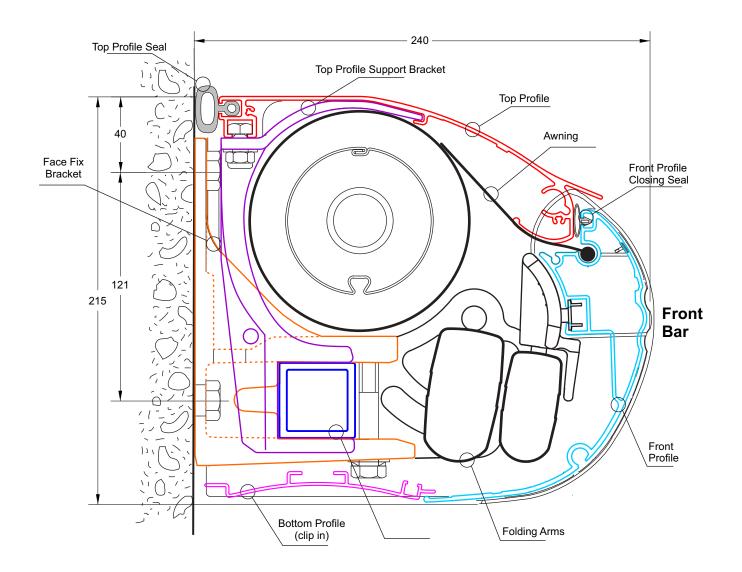


Juralco Delfina<sup>™</sup> Awning System - Components

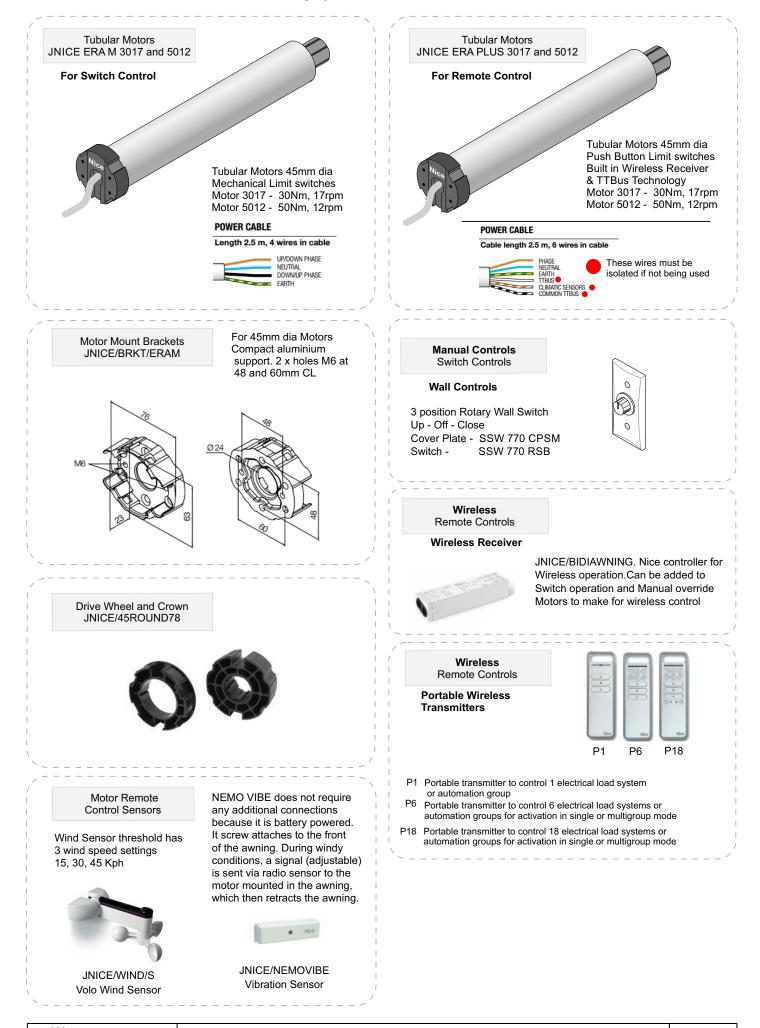


# Juralco Delfina<sup>™</sup> Awning System - Components



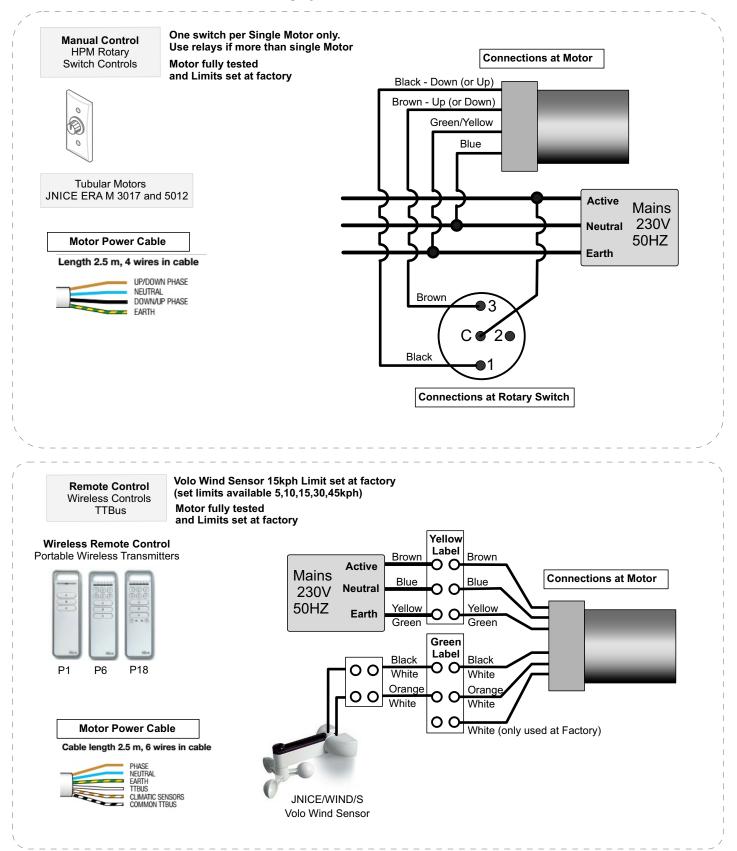


# Juralco Delfina<sup>™</sup> Awning System - In Line Motors and Controls



#JURALCO www.juralco.co.nz ph (09) 478 8018

# Juralco Delfina<sup>™</sup> Awning System - In Line Motors and Controls



# Wind Speed Adjustment - Awning Retraction settings

At the factory, the intervention threshold to is set at level 3 and to change it you must take the following steps

01. Keep the **n** key pressed and wait for the motor to perform 2 movements. Upon completion, release the key.

02. Keep the t key pressed and wait for the motor to perform 3 movements. Upon completion, release the key.

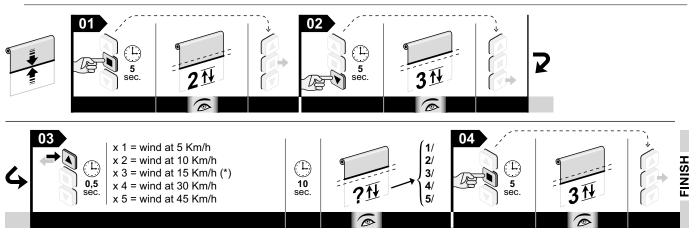
03. Briefly press the **s** key a few times, depending on the level you want to set for wind threshold.

1 press = wind, 5 km/h 2 presses = wind, 10 km/h 3 presses = wind, 15 km/h (factory settings)\* 4 presses = wind, 30 km/h 5 presses = wind, 45 km/h

After about 10 seconds, the motor performs the number of movements indicated by the level number selected Note – If this does not occur, cancel the procedure.

This way, the adjustment is completed without changing the factory setting.

04. Keep the **n** key pressed and wait for the motor to perform 3 movements. Upon completion, release the key.



Notes.

- When performing the procedure, you can cancel it at any time by keeping the **n** and **t** keys pressed simultaneously for 4 seconds.
- Otherwise, do not press any key and wait 60 seconds for the motor to perform 6 movements.
- If you use a sensor equipped with a "trimmer", you must read the sensor instructions and adjust the threshold directly on the sensor.

# Juralco Delfina<sup>™</sup> Awning System - Measuring, Brackets

#### Measuring

#### Awning on site Check List:

- 1 Check the desired width and installation area, making sure there are no obstructions.
- 2 Check that the desired number of wall/ceiling attach brackets all have secure fixing points. Note - the maximum separation of a fixing bracket and the folding arm bracket is 150mm.
- 3 Check the desired projection and angle, making sure there are no obstructions. Standard horizontal to 45deg down. Factory setting 15 deg down.
- 4 Check the desired awning material.
- 5 Check the desired method of operation. Manual, choice of 2 x gearboxes. Std Motor, switch operation Premium Motor, wireless operation
  - and optional extra sensors wind or vibration

Table showing Projections and Widths

	Projection, mm	mm Width m		
Arm	Max	Min	Max	
1500	1500	2000		
2000	2000	2500		
2500	2500	3000	5960	
3000	3000	3600	]	
3500	3500	4100	1	

/ Drop		Projection	Angle down from Horizontal
	- Coverage	9	

Table showing Drop for various angles and Projections

	Angle	Proj	ection,			
	deg	2000	2250	2500	2750	3000
	10	347	391	434	477	521
Factory	15	518	582	647	712	776
	20	684	770	855	941	1026
	25	845	951	1057	1162	1268
	30	1000	1125	1250	1375	1500
	35	1147	1291	1434	1577	1721
	40	1296	1458	1621	1783	1945
	45	1414	1591	1768	1945	2121
			-	_		

Note - at 45 deg, Coverage = Drop

Depending on width and projection

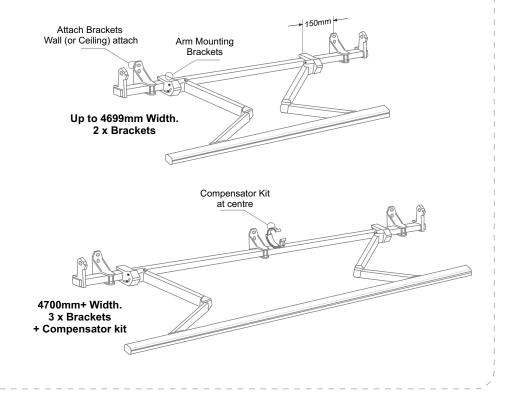
Bracket Numbers

attach brackets numbers and Compensator will differ.

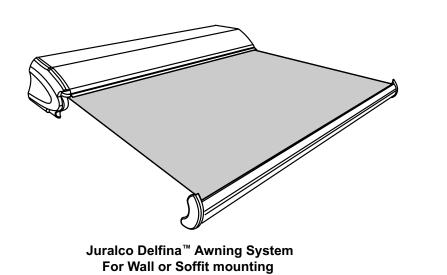
Width	Projection Max			
2380 to 4699	3000			
= 2 x Brackets				
4700 to 5920	3000			
= 3 x Brackets + Compensator				

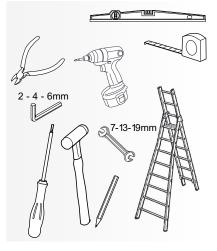
#### **Bracket Position**

As shown the maximum separation of Mounting Bracket (Wall or Face) and the Arm Mounting Bracket in any system 150mm.



# Juralco Delfina<sup>™</sup> Awning System - Installation





# Juralco Delfina<sup>™</sup> Awning System **Tools needed**

1 - Use of the automatic wind system is strongly recommended. Adjust the Awning folding threshold, as indicated on the User manual.

2 - Recommendations for installing the Awning:

- The products must be installed in accordance with DTU 34.4 (available from AFNOR).
- The Awning must be placed on a facade, a roof return or a balcony. It must not be placed on a free structure.
- The winding tube must be perfectly horizontal.
- It is forbidden to modify the awning, to make holes in it not provided for in the installation instructions and to fix a screw, a rivet or any other fixing element, on an area of the product not intended for this purpose. Strictly observe what is described on the product installation instructions. Non compliance may cause premature degradation of the product or malfunction which will not be supported by Juralco
- 3 Conditions to be able to carry out product maintenance and after-sales service:

Do not let the threaded rod protrude more than 2mm bin front of the nut.

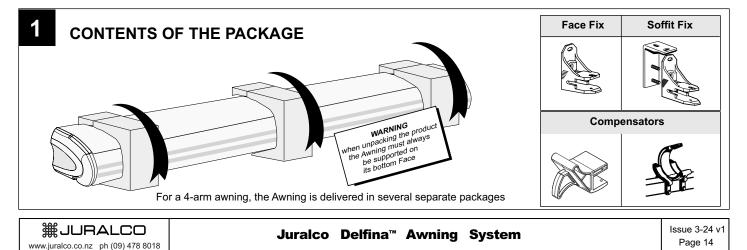
- Provide as far as possible easy access to the Awning. In the case of installation of a product at height, provide access passageways or a cradle available permanently without the need to set up scaffolding or a lifting platform.
- The peripheral covering around the product must not prevent easy access to the product, when opening and removing it.
- 4 Fixing of the Awning:
  - Taking into account the diversity of the supports (brick, concrete block, ...) and their difficulty of identification, you must observe precautions particular during installation, in order to use the plug and the M12 threaded rod appropriate to the nature of the support. Be careful not to set an Awning too near a wall corner to prevent the support from bursting during fixing or during loads to be supported. Ask your dealer for advice.
  - In the case of installation on insulation from the outside, check the conformity of installation according to DTU 34.4 then, if compatible, use fasteners specific products developed for exterior insulation that are fixed to the load-bearing wall (brick, concrete block, concrete, etc.). These are often equipped of a thermal break system. Ask your dealer for advice. Be careful not to apply pressure on the wall exterior and ensure a perfect seal between the fasteners and the exterior wall using a UV resistant silicone cartridge, to prevent air and water leakage into the lining.
  - Preferably use stainless steel rods, which are more durable over time, especially in corrosive environments (seaside, etc.)
  - Prefer, as far as possible, the installation on a concrete Wall.

fix the supports by tightening the nuts by a hand tool.

- If the support is brick or a crumbly stone, be careful not to use percussion when drilling the holes so as not to weaken the wall.
- In the case of laying on hollow materials (concrete block, bricks, etc.), these must be plastered or coated with
- beforehand in order to increase the holding power. Use specific chemical anchors allowing you the widest grip possible behind the first wall. - Insert the rod with its nut using the awning installation support as a template.

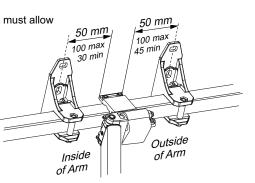
In the case of chemical seals, allow the resin to set for the time indicated on the cartridge and

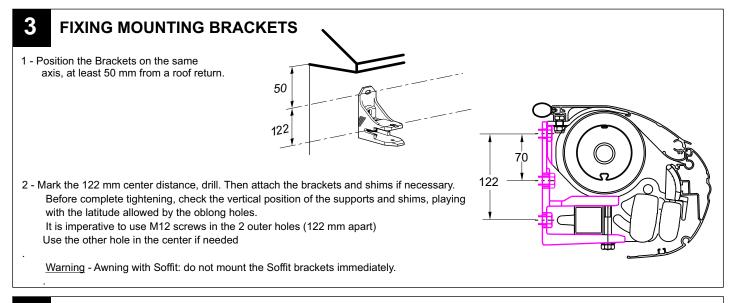
Table of the maximum ference applied to each fixing pip: Eq. (f. i. 1 doN) $\approx 1/2$	Awning Width (m)	Width to 4.78m	4.785 to 11.82m
Table of the maximum forces applied to each fixing pin: Fc (fyi, $1 daN \approx 1 kg$ ).	Face Fix	800 daN	900 daN
Make sure that the tensile load Fr of the wall complies with the condition $Fr \ge 2^*Fc$ .	Soffit Fix	1100 daN	1100 daN



# 2 PREPARATION

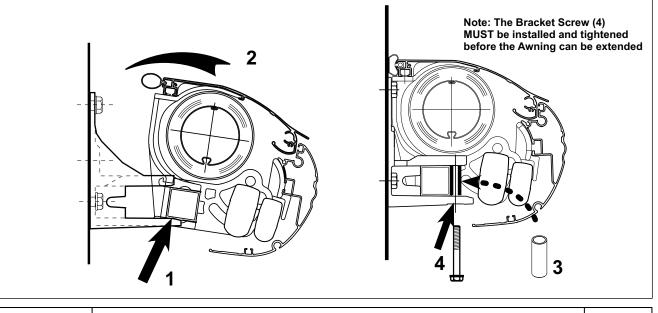
- 1 Place your awning in position at the foot of the installation location. The installation height must allow a passage under the load bar of 1800 mm minimum (2100 mm recommended.) The ideal slope is 300 mm per meter of fall
- 2 Set up a level string simulating the final position of the Awning
- 3 Temporarily position the Mounting Brackets on the 40mm sq square tube, at the maximum distances from the arms as shown.
- 4 Measure the respective position of the Mounting Brackets in order to transfer these dimensions to the wall.





# 4 ASSEMBLE TO WALL

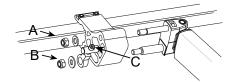
- 1 Present your awning to the front of the Mounting Brackets
  Rest the bottom side of the 40mm sq square tube on the bottom lip of the Mounting Bracket (1)
- 2 Engage the Awning assembly by rotating it and pushing it home (2).
- 3 With reinforced arm support, insert a spacer (delivered separately in the package) through the screw into the support on the square tube. The spacer (3) makes it it possible to limit the play between the tube and the screw and to prevent the latter from deformation.
- 4 Install the hardware on each Mounting Bracket. Tighten the screw (4)

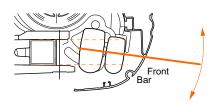


# **5** SPECIAL ADJUSTMENTS AND RECOMMENDATIONS

ARM ADJUSTMENT WITH AWNINGS OVER 3615mm WIDE (REINFORCED ARM SUPPORTS) The tilt and horizontality of the Front bar is adjusted with the Awning unfolded. In the case of a motorized Awning, first connect to the mains to unroll the fabric. To fit properly, the Front bar and Arms must be aligned with the 40mm sq tube.

This adjustment is made in the factory. If, however, adjustment is necessary, extend the awning approximately 300 to 500 mm and:





1 - Loosen nuts **A** and **B** using a size 19 wrench. <u>To adjust the inclination, relieve the stress on the arm by supporting it (operation to be performed by two people)</u>

2 - Adjust the Inclination by adjusting Screw C

3 - Retighten Nuts A and B

DELFINA		Aw	Awning System - Order Form		AW #			
Customer			Contact		act			
Order No					Date			
<b>WO</b> Juralco	WO Juralco SO Juralco \$ Juralco							
Select/Enter Dime	nsions below.	Enter deta	ils/selections	s into all b	oxes.	Then scan and send to <u>s</u>	ales@juralco.co.nz	
1	Unsuitab	le for use i	n Strong W	/ind Are	as			
	Available Projections	Select Projection	Widths Minimum	Enter C Wic			Delfina Aw	ning
Select Projection then enter desired	1500		2000			Pro	jection	
Overall Width dimension	2000		2500					
	2500		3000					/
	3000		3600			I		U
	3500		4100			For Motor or G	earbox operat	ion
	Wi	dth Maxim	ums = All 5	900mm				
2 Select Durall	oy Plus		Sp	ecify P(	C Colo	ur and Code Note: Arms	s Silver finish only	
Coat Type and Colour	ec o							
3 Select Plana	sol		Specify	Awning	Fabrio	c Colour and Code		
Fabric Type and Colour Dickso								
4 Select Mountin	g Brkts+ No	5	Select Gear B	ox or Moto	or	6 Select Motor or Gearbox End,	Fixing	ed Soffit Brackets.
Face	eiling + Face	Gea	Gearbox Motor + Switch			viewed from Fror	nt Numbe	er, if required
No Neede	ed		Motor + Remote			JFA/S	SFBRKT	
If Gearbox selecte	d, Handle len	gth						
8 1200mm 1600mm Wall c			No Nemo' Sensor No Yes		Additional Motor Remote BIDI/Awning + Portable Tic P1 P6 P18	e Control? controller. k to select		
12 Notes:								
#JURALC			Juralco	Delfina	a™ Av	vning System		lssue 3-24 v1 Page 17

# Juralco Delfina<sup>™</sup> Awning System- Building Consents

These two pages are an extract from the Department of Building and Housing

- Building Work that does not require a Building consent pages 21 to 24. Online at www.dbh.govt.nz/bc-no-consent
- These are new exemptions dated Dec 2010

While every effort has been made to ensure that this information is correct at time of writing, it is provided for guidance only and Juralco will accept no liability for, nor warrants the accuracy of this guidance. It is the sole responsibility of the of the purchaser to confirm current status of consent requirements with the relevant territorial authority before purchase and installation.

Awnings

#### Awnings.

Exemption (ja) of Schedule 1

A building consent is not required for the following building work:

- (ja) the construction, alteration, or removal of any fabric, glass, or metal awning on any building that-(i) is on the ground or first storey level; and
  - (ii) does not exceed 20 sqmt in size.

Guidance:

Awnings are usually coverings that are fabric, glass or metal. They are normally attached to the exterior of a building and are commonly used for protection from sun, rain or as a wind buffer (eg, a shadesail or window awning). The installation of awnings that are 20 sqmt or less on any building at a ground floor or first floor level will comply with this exemption.

Size is a factor for large awnings, as they can damage the walls they are attached to or adjacent property or potentially injure people in high winds. Accordingly, any awnings larger than 20 sqmt require a building consent.

This exemption relates to awnings which are currently attached or are to be attached to a building's external envelope or exterior surfaces. Awnings may be removed, altered and constructed, providing this work complies with the Building Code. Particular emphasis should be placed on weather tightness detailing when removing, altering and constructing such structures. All mechanical connections (eg, nuts, bolts, coach screws etc) which penetrate the building envelope and provide support to awnings must provide adequate resistance to moisture getting into the structure. Please note, this exemption does not relieve the owner of any other requirements under the Resource Management Act 1991 and or local district plan rules and provisions.

Examples where this exemption could apply:

A shadesail is to be attached above a deck at first floor level of a dwelling. The proposed shadesail has a total area of 18 sq mt, and meets all Building Code requirements.

The removal of an existing 12 sqmt awning providing shade at the entry to a building (situated at first floor level).

Examples where building consent is required:

A glass awning is to be fitted to an apartment on the sixth floor of the building. Though the awning has a total coverage of 14 sqmt, it is not exempt because of its height above ground and a building consent is required.

Territorial Authority discretionary exemptions

#### Territorial authority discretionary exemptions

Exemption (k) of Schedule 1

A building consent is not required for the following building work:

- (k) any other building work in respect of which the territorial authority (or, as the case requires, the regional authority) considers that a building consent is not necessary for the purposes of this Act because that building work-
  - (i) is unlikely to be carried out otherwise than in accordance with the building code; or
  - (ii) if carried out otherwise than in accordance with the building code, is unlikely to endanger people or any building, whether on the same land or on other property.

Guidance:

Exemption (k) allows a discretionary decision to made by a territorial authority (city or district council) or regional authority (regional council) to exempt proposed building work from the requirement to obtain a building consent in the circumstances specified in (i) and (ii), above.

Members of the public may ask their local council to consider their proposed building work under this exemption. However, the decision to allow any exemption under this part of Schedule 1 is totally at the council's discretion, based on the risk of building work not complying with the Building Code or endangering people or property.

Local councils should have procedures for making formal decisions under exemption (k) to exempt building work, that meet the specific criteria of (i) and (ii) above, from the requirement to obtain a building consent.

In all cases, the Department recommends that the decision, reason for the decision and the outcome of the decision be recorded by the local council and placed on the property file that relates to the building work.

₩JURALCO	Juralco Delfina™ Awning System	Issue 3-24 v1
www.juralco.co.nz ph (09) 478 8018	<b>3</b> , <b>1</b>	Page 18

# Juralco Delfina<sup>™</sup> Awning System - Powder Coating Care and Maintenance

# **Powder Coating Installation Care**

#### Warning re use of solvents:

- In some cases strong solvents are recommended for thinning various types of paints and also for cleaning up mastics and sealants.
- These can be harmful to the extended life of the powder coated surface, and must not be used for cleaning purposes.
- It is important to note that the damage will not be visible immediately and may take up to I2 months to develop.

If paint splashes or sealants and mastics need to be removed then the following may be safely used: Methylated Spirits, Ethyl Alcohol, Isopropanol or preferably a mild detergent in warm water.

#### Joinery Protection during Installation:

All the activity on a construction site means that your powder coated items may get knocked or scratched, splattered with mortar, plaster, textured coating or paint during the later stages of construction.

Please ensure that all powder coated articles are masked or covered at this time. It is far easier to prevent accidents than to try and correct them. Should your joinery receive mortar or paint splashes see that these are removed before cure and follow the instructions contained in this brochure.

> Typical sticker used to warn other trades of the need to protect and mask off powder coated joinery (applies to anodised joinery also)

"IMPORTANT ALL TRADES' This valuable aluminium joinery will suffer permanent damage from: plaster, mortar and paint splashes - Protect if splashes occur - Immediately wash down joinery with water or meths - Do not allow splashes to harden! ~ Do not use solvents! - Do not remove this label until final clean completed.

This photograph display damage that has occurred on site, post installation. The photo of the masked joinery displays clear signs of damage that could have occurred were it not masked. Please ensure that your joinery is protected right through the entire construction process.

# **Powder Coating Maintenance**

#### **External - Maintenance Program:**

To extend the life of external powder coated articles and to comply with warranty requirements for powder coated aluminium joinery, a simple, regular maintenance program must be implemented.

The effects of ultra violet light, atmospheric pollution, dirt, grime and airborne salt deposits will all accumulate over time and must be removed or surface staining and weathering will occur, leading to an unsightly appearance.

For external coatings, cleaning should take place every six months. In areas where pollutants are more prevalent, such as beachfront houses and industrial or geothermal areas, then a cleaning program should be carried out on a more frequent basis ie. every one to three months.

#### Cleaning your powder coating:

1. Carefully remove any loose surface deposits with a wet sponge. 2. Use a soft brush (non abrasive) and a mild household detergent (do not use solvents) in warm water, remove dust, salt and other deposits. 3. Rinse off with clean fresh water.

#### Restoring weathered or scratched surfaces:

Repair of Scuffed or Scratched surfaces Dulux Spray Cans are available in all colour card colours.

Repair of Small Scratches or Chips. Dulux Dabsticks are ideally suited for the repair of small scratches. Dabsticks may not be available in all colour card colours.

Repair of Weathered areas . Dulux Gloss Up is a light to medium cutting cream ideally suited for gloss restoration and has been specifically designed for this purpose. Gloss Up contains no waxes or silicone and is a one step system.

#### Contact Dulux Powder Coatings, ph 0064 9 441 8244

All pages © Copyright Juralco Aluminium Building Products Ltd, 2024







Issue 3-24 v1

# Juralco Delfina<sup>™</sup> Awning System