



 JURALCO

JURALCO WIRE WARDROBE ORGANISER SYSTEM

ISSUE 2-19 v1

Juralco Wire Wardrobe Organiser System

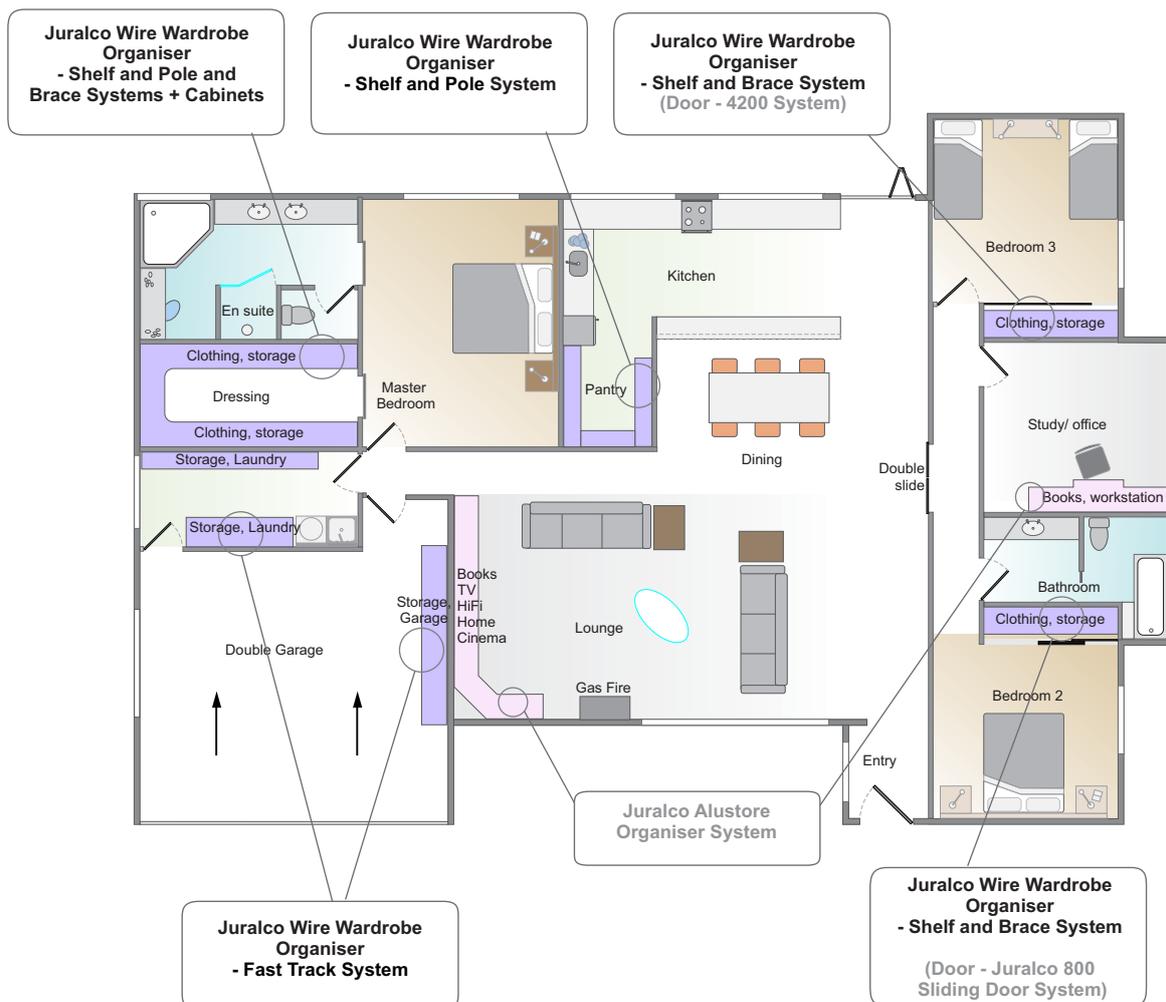
Juralco Aluminium Building Products Ltd designs and distributes specialist aluminium joinery systems through a national network of franchised fabricators and agents.

For more than 25 years we have been at the forefront of specialist aluminium door and window products suitable for New Zealand joinery and building methods. Our comprehensive product range includes security and insect screens, balustrades and gates, shutters and awnings, shower screens, wardrobe doors and organisers and internal doors.

Juralco wire wardrobe organiser is an epoxy coated steel wire ventilated shelving system that offers high quality alternatives to help create custom storage solutions. Juralco has a variety of shelving options to transform wardrobes, linen closets, laundries and garages into well organised spaces. Drawers, baskets and other storage accessories can be added for efficiency and privacy.

This Guide is intended for use by Architects, Specifiers and Fabricators
Pages 2-7 cover areas of general interest. Pages 8 onwards are intended for Fabricators

Shown below are some typical Wire Wardrobe Storage solutions for this family house .



Juralco Wire Wardrobe Organiser System



Wardrobe Storage. Shelf & Pole



Linen Storage. Shelf & Pole



Wardrobe Storage. Shelf & Brace

General Description

- These Shelf systems can be used in wardrobes, linen closets, garages, workshops and pantries for storing a wide variety of items up to the weight limits specified, in a convenient and easily viewed way.
- The large range of units available means the desired mix of storage can be easily configured to the available space.
- All units are manufactured from steel which has been pretested, then finished in a hard, durable powdercoat. Finishes, White or Satin Nickel
- There are three support styles. Shelf and Pole has shelving supported at the front by poles. Shelf and Brace braces off the rear wall. Both these can be mounted directly to plasterboard walls, not needing studs.
- Fast Track & Bracket system using vertical clip in extrusions. These need to be screwed back to studs.
- Shelving Heights - Wardrobes - generally 2030 - 2100mm for the top shelf and 1050 - 1100mm for a lower hanging shelf.
- Shelving is available in widths as below. Wire spacing 25mm.
- Mounting components include front supports, max span 900mm, with back clips spaced at 300mm intervals.

Shelving Types	Widths (mm)	Length (mm)
Linen Shelving	300, 400, 500	3600
Shelf and Hanger Rod	250, 300, 355, 400	3600
90deg corner (Shelf and Hanger Rod)	300, 400	

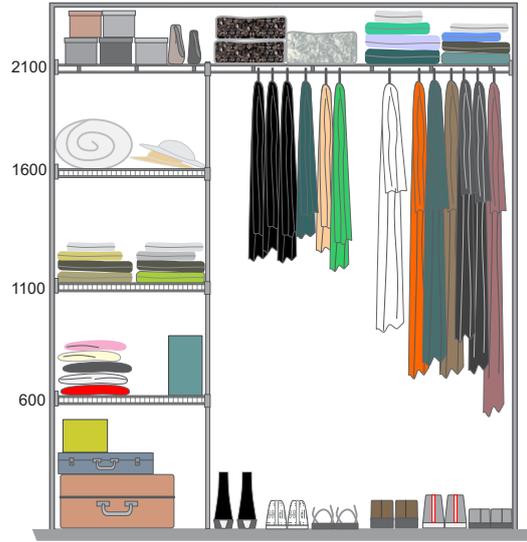
Basket, Drawers	Widths (mm)	Depth (mm)	Height (mm)
4 x Drawer Wire Basket	555	410	765
5 x Drawer Wire Basket	555	410	1070
4 x Drawer, 4 x Shelves. Melamine tower	508	425	2090

Juralco Wire Wardrobe Organiser System - Typical Build Units

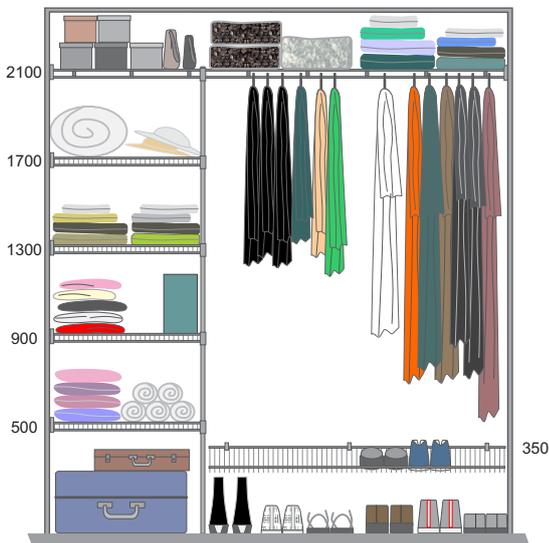
Build your own custom system to suit your needs



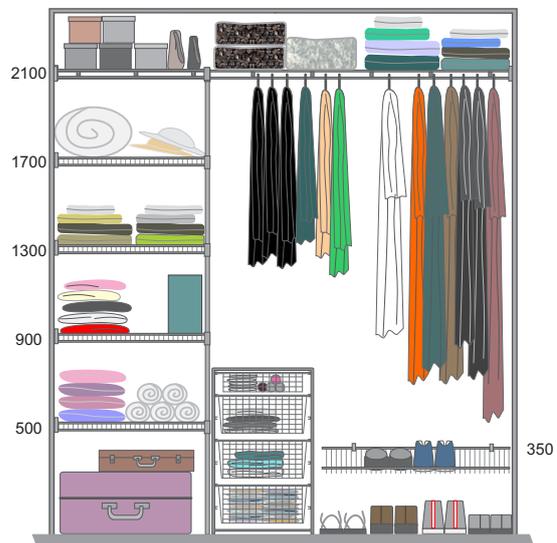
Typical Layout
Shelf and Hanger Rod only



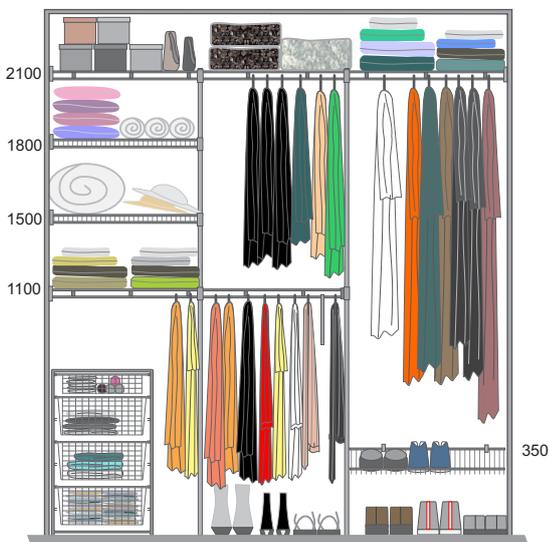
Typical Layout
Shelf and Hanger Rod + Linen Shelves



Typical Layout
Shelf and Hanger Rod + Linen Shelves
+ Shoe Rack



Typical Layout
Shelf and Hanger Rod + Linen Shelves
+ Shoe Rack + Baskets

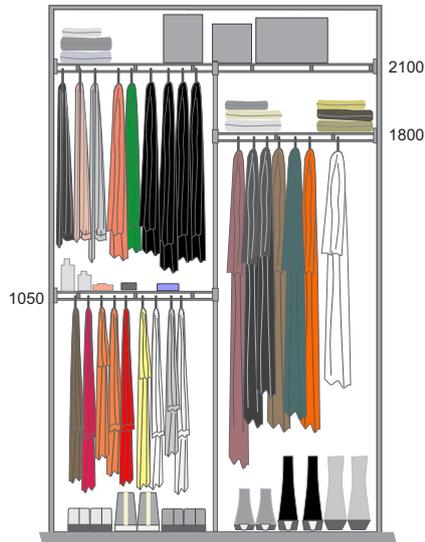


Typical Layout
Shelf and Hanger Rod + Linen Shelves
+ Shoe Rack + Baskets



Typical Layout
Linen Shelves+ Shoe Rack
+ Drawers

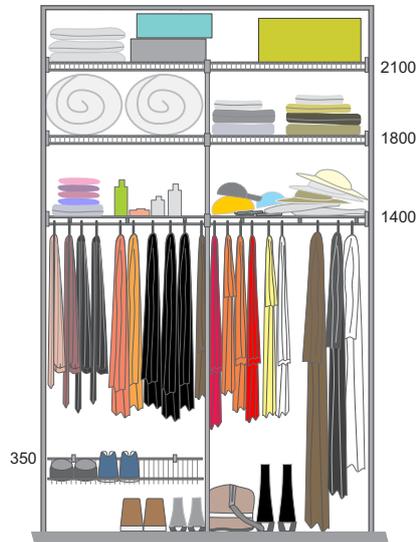
Juralco Wire Wardrobe Organiser System - Typical Layouts



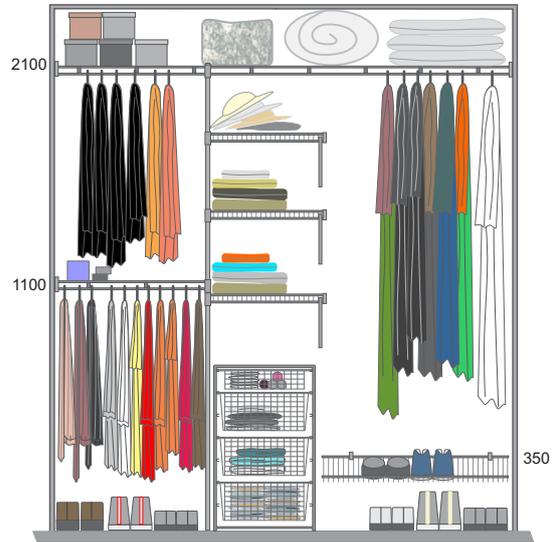
Typical Layout 1200 -1800 wide
Small, Large Hanger Bays
Storage Bays



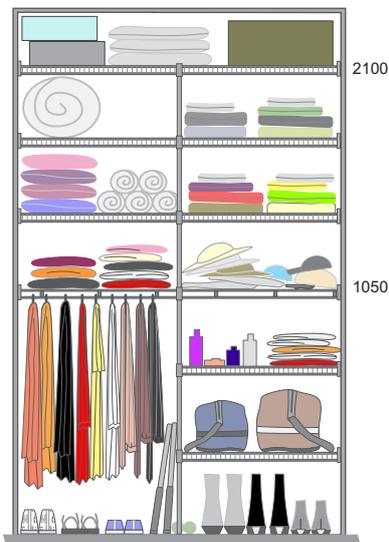
Typical Layout 1500 - 2400 wide
Small, Large Hanger Bays
Storage Bays, Shoe Rack



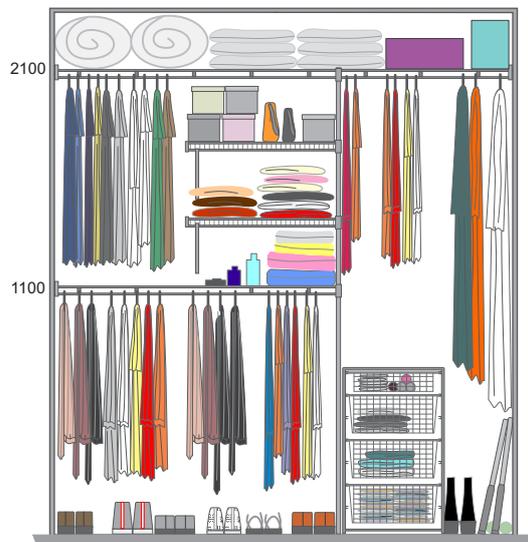
Typical Layout 1200 -1800wide
Small, Medium Hanger Bays
Storage Bays, Shoe Rack



Typical Layout 1500 - 2400 wide
Small, Large Hanger Bays
Wire Baskets, Storage Bays
Shoe Rack



Typical Layout 1200 - 1800 wide
Small Hanger Bay, Storage Bays



Typical Layout 1500 - 2400 wide
Small, Large Hanger Bays
Wire Baskets, Storage Bays

Juralco Wire Wardrobe Organiser System - Typical Layouts



Typical Layout 2400 - 3200 wide
Small, Large Hanger Bays, Wire Baskets, Storage Bay,



Typical Layout 3000 wide - 4000 wide
Small, Large Hanger Bays, Wire Baskets, Storage Bays, Shoe Rack



Typical Walk In Layout - 2 x Units, 2000 - 3000 wide ea
Small, Large Hanger Bays, Drawer, Adjustable Shelf Meltica Storage Units
Storage Bays, Shoe Racks

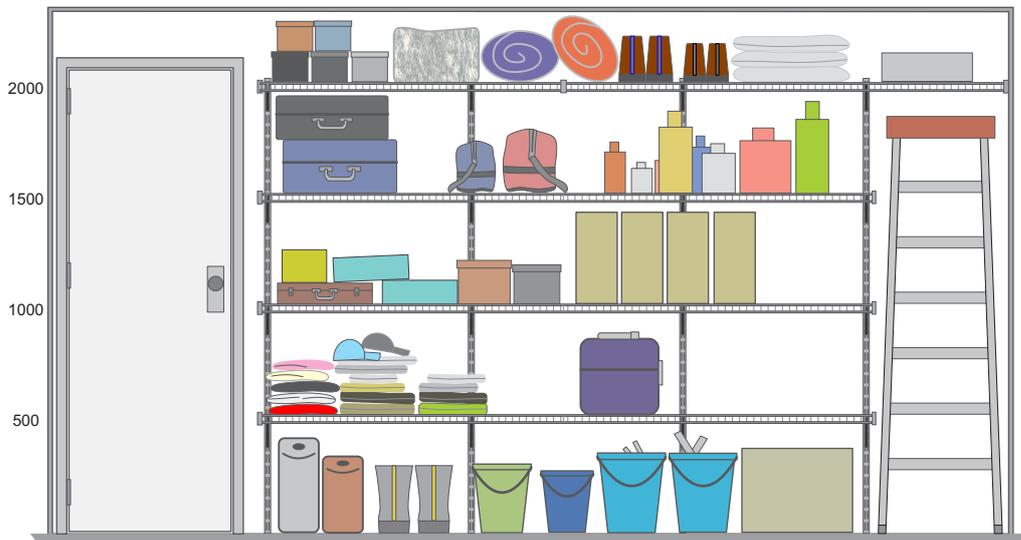
Juralco Wire Wardrobe Organiser System - Typical Layouts



Typical Layout
Linen Shelf Storage
General Storage



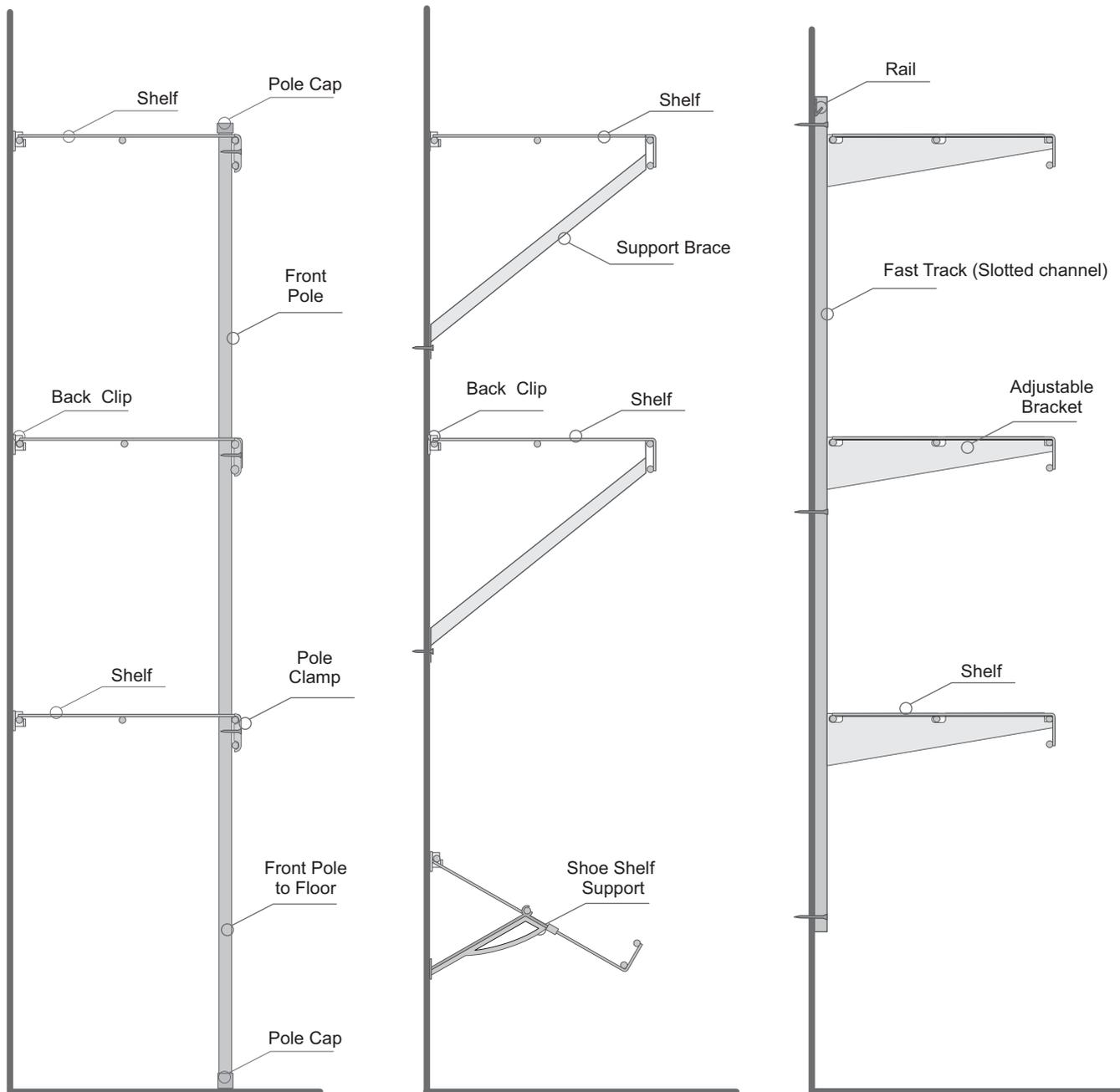
Typical Layout
Linen Shelf Storage
Laundry



Typical Layout
Linen Shelf Storage
Garage Storage

Juralco Wire Wardrobe Organiser System - Product Information

Shown below are the three different support systems. All use the same shelving components.
 For Systems 1 and 2 Wall Studs not needed - designed to hang off plaster board Walls
 For System 3 Wall Studs needed



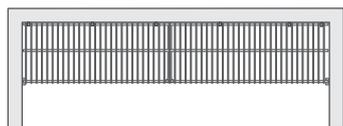
SYSTEM 1
 SHELF and POLE
 Back Brackets @ 300mm
 Front Poles 900mm max span

SYSTEM 2
 SHELF and BRACE
 Back Brackets @ 300mm
 Braces 600mm max span

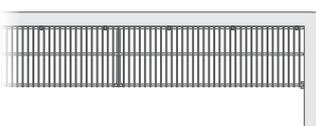
SYSTEM 3
 FAST TRACK and BRACKET
 Must be hung off Studs/Solid walls
 Mounting Track 900mm max span

Juralco Wire Wardrobe Organiser System - Product Information

Basic Design Terms



Wall to Wall



Open to Wall



Open to Open

Basic Design Concepts

Most wardrobe systems consist of one (or a combination of) 5 basic designs

- Long Hang (Single Hang)

- typically hung at 1700- 1800mm.
- used for dresses, robes, long coats and pants hung from the cuff.
- most people only need 10-15% of hanging space devoted to this.
- an extra Linen shelf hung above long hang at 2050mm doubles storage space.

- Double Hang

- typically hung at 2100mm and 1050mm
- used for most men's clothing and for women's blouses and skirts

- Shoe Shelf

- created by inverting a 300mm Linen shelf
- lowest shoe shelf is typically 350mm off the floor
- shelves may be stacked as close as 190mm apart for most shoes

- Stack of Shelves

- often hung at 350,700,1050,1400,1750mm
- used in linen closets or pantries
- often needed in bedroom closets for folded clothes and shoe
- 600mm and 910mm widths are the most common since they are very
- efficient widths to accommodate most clothing and shoe storage

- Melamine Tower with wire shelving

- combines both drawer/basket storage with shelving storage
- enables the homeowner to get all the advantages of built-in furniture without the high cost of custom built systems

General Specifications

- Material

All Shelving and storage products are constructed of Grade C 1008 bright basic cold drawn steel wire with average tensile strength of 100,000 PSI. All steel wires are resistance welded at intersection of cross deck wires. Deck wire spacing at 25mm increments. Cross deck wires trimmed smooth.

- Finish

All shelving is covered with an iron phosphate coating to insure a proper bond with the finish coat. The finish coat is powder coated, which provides a hard smooth, durable finish of between 3-5 microns thick to provide continuous protective coating.

- Mounting Hardware

Components provide for shelving installation to gibwall without requiring mounting to concealed wall structural members. Support braces are required for a 900mm span. Back clips are to be mounted on 300mm increments beginning 40mm to 50mm from sidewalls. Open-ended shelves require a second back clip 50mm in from the end clip and an all-purpose clamp into the stud closest to the open end.

- Wire Gauge

Front longitudinal wires on Linen shelf are 6mm dia. Front longitudinal wires on Shelf and Hanger Rod are 8mm dia. Back and middle longitudinal wires on all shelves are 5.5mm dia. All deck wires are 2.5mm dia.

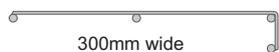
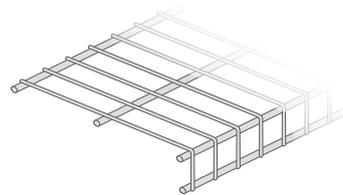


Juralco Wire Wardrobe Organiser System - Components

Linen Shelf

PNo CO 11212XL - 300mm wide x 3600mm long
 PNo CO 11612XL - 400mm wide x 3600mm long
 PNo CO 12012XL - 500mm wide x 3600mm long

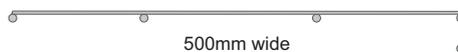
- Used as a folded clothing storage shelf
- Well ventilated
- Deck wires at 25mm CL
- Used upside down as a inclined shoe rack
- Finishes, White or Satin Nickel powdercoat.



300mm wide



400mm wide

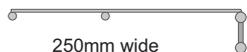
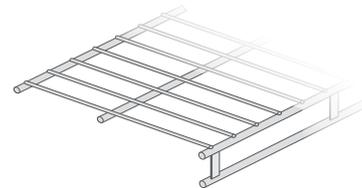


500mm wide

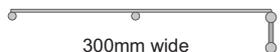
Shelf & Hanger Rod

PNo CO 31012XL - 250mm wide x 3600mm long
 PNo CO 31212XL - 300mm wide x 3600mm long
 PNo CO 31412XL - 355mm wide x 3600mm long
 PNo CO 31612XL - 400mm wide x 3600mm long

- Used for wardrobe hanging and storage shelf
- Deck wires at 25mm CL
- Finishes, White or Satin Nickel powdercoat.



250mm wide



300mm wide



250

355mm wide



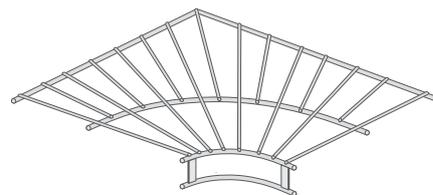
300

400mm wide

90deg Corner (Shelf & Hanger Rod)

PNo CO 31290XL - 300mm wide
 PNo CO 31690XL - 400mm wide

- Used for wardrobe hanging and storage shelf
- Gives a finished look to two shelves meeting at a corner
- Deck wires at 25mm CL
- Finishes, White or Satin Nickel powdercoat.

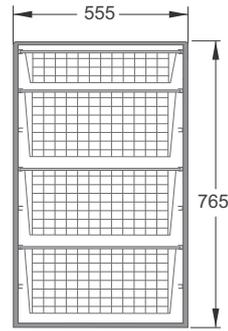
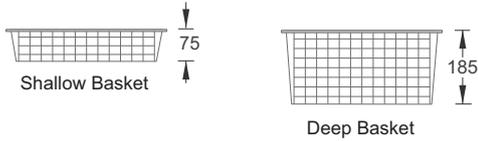


Juralco Wire Wardrobe Organiser System - Components

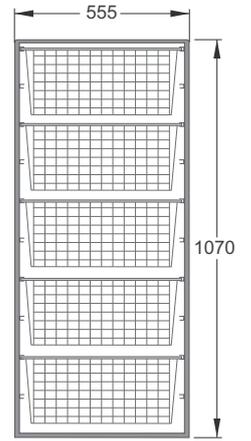
Baskets - White

PNo BS 62063/White - 4 tier - 3 x deep baskets + 1 x shallow basket
 PNo BS 62083/White - 5 tier - 5 x deep baskets

- A convenient and airy way to store all those smaller items.
- Frame Flat pack
- Wire mesh all 32mm x 30mm



Frame Depth 380mm
 Basket Depth 410mm
 4 Tier Baskets

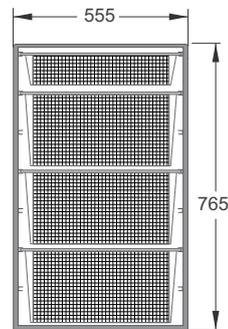
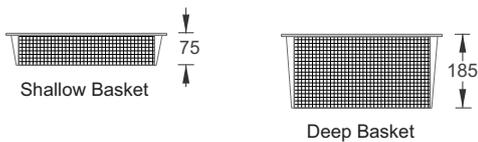


Frame Depth 380mm
 Basket Depth 410mm
 5 Tier Baskets

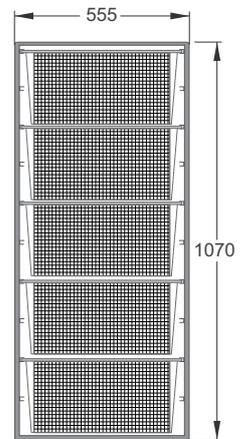
Baskets - Silver Nickel Plated

PNo BS 62063/SNickel - 4 tier - 3 x deep baskets + 1 x shallow basket
 PNo BS 62083/SNickel - 5 tier - 5 x deep baskets

- A convenient and airy way to store all those smaller items.
- Frame Flat pack
- Wire mesh all fine



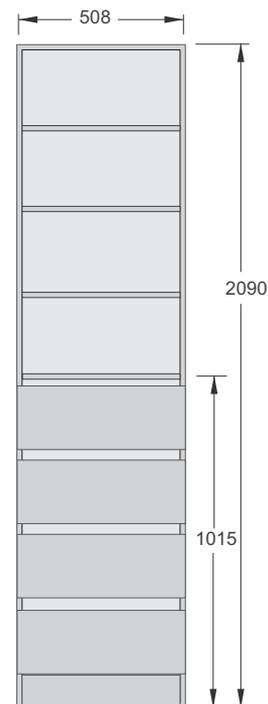
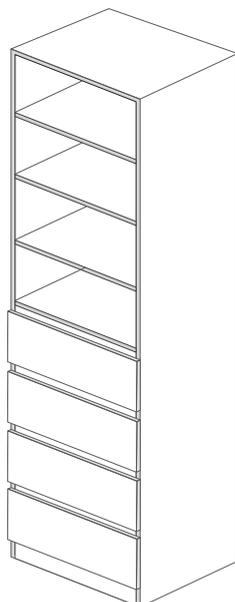
Frame Depth 380mm
 Basket Depth 410mm
 4 Tier Baskets



Frame Depth 380mm
 Basket Depth 410mm
 5 Tier Baskets

Drawer Tower

PNo H/CO/MT/4DRW
 - 4 x drawers, 4 x Storage Shelves, White Melamine.

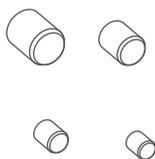


All in White Melamine
 Depth = 425mm

Juralco Wire Wardrobe Organiser System - Components

End Caps

PNo CO 05505 - Middle Wire
 PNo CO 05504 - Large
 PNo CO 05503 - Small
 PNo CO 05502 - Very Small



- Placed over any exposed wire ends to protect the sharp cut ends.

End Cap, Shelf and Rod Spacer

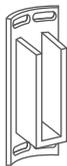
PNo CO 05526



- Shelf and Hanger Rod only.
- Placed over exposed wire ends.
- Stops hangers sliding off.
- Supports hanger rod

Angle Wall Bracket - Shelf and Rod

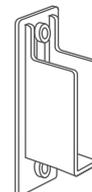
PNo CO 05535



- Shelf and Hanger Rod only.
- Supports front lip of shelving at an angled end wall.

Wall Bracket, Shelf and Rod

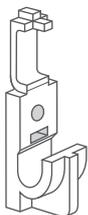
PNo CO 05529



- For Shelf and Hanger Rod or Linen.
- Supports front lip of shelving at an end wall.

Back Clip - Anchorless

PNo CO 05537



- For all shelving
- Holds back of shelf to wall.
- Top flap rotates down to hide fastener and hold rear of shelf in place.
- Copes with a range of fasteners.

Wall Bracket, Clamp

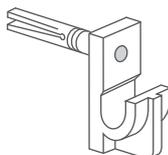
PNo CO 05528



- For all Shelving
- General purpose wall support clamp.

Back Clip - No flap, with Wall anchor

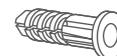
PNo CO 05547



- For all shelving
- Holds back of shelf to wall.
- Hole, drill size 6mm.
- Screw 8g x 38 Self Tapper.

6mm Anchor

PNo CO 05508



- General purpose nylon wall anchor.
- Suitable for Gib/ Concrete
- Hole, drill size 6mm
- Screw size 8g x 38 Self Tapper

Metal Corner Bracket

PNo CO 05020

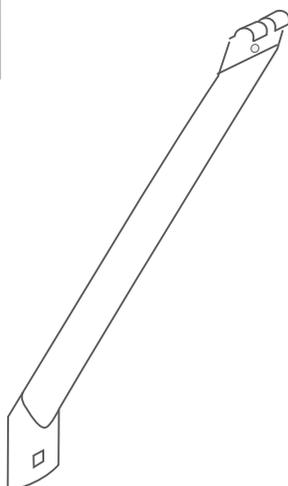


- For all shelving
- Used to support two shelves that meet at 90 deg; instead of a corner shelf.

Universal Support Brace

PNo CO 05555 300

PNo CO 05556 400



- Supports front of shelf off the rear wall.
- PNo CO 05555 for all 300mm Shelving 400mm Shelf and Rod
- PNo CO 05556 for all 400mm Linen 500mm Linen



JURALCO

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Juralco Wire Wardrobe Organiser System

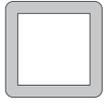
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Juralco Wire Wardrobe Organiser System - Components

Support Pole

PNo CO 8383
Length 4400mm

- Supports the front edge of a shelf when used with Pole Clamp (below)



12.7mm SQ

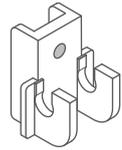
Pole
Cross Section



Universal Pole Clamp

PNo CO 45100

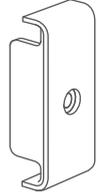
- Clamps the front edge of a shelf to the support pole



Pole Clamp

PNo CO 05544

- Clamps the front edge of a shelf to the support pole



Support Pole Cap

PNo CO 05542

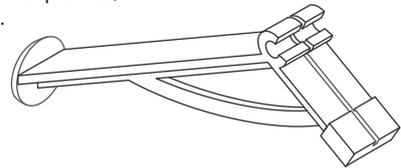
- Covers Top and Bottom of Support Pole.



Shoe Shelf Support

PNo CO 55260

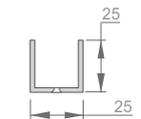
- Clips on to Shelf to provide angled support.



Mounting Track

PNo CO 57070C
Length 1780mm

- Supports the whole shelf system when used with the Adjustable Bracket (below)



Channel
Cross Section

Slot for
Rail below

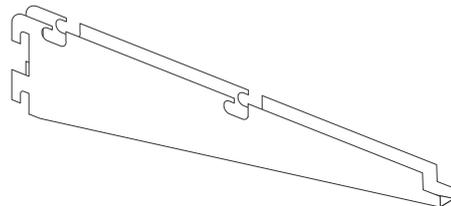
C/S Holes
7 @ 285mm CL



Adjustable Bracket

PNo CO FG3D3700 - 300mm

- Supports the whole shelf .
- Height adjustable
- For use with,
300 Linen,
300 Shelf and Rod
400 Shelf and Rod



Juralco Wire Wardrobe Organiser System - Installation Information

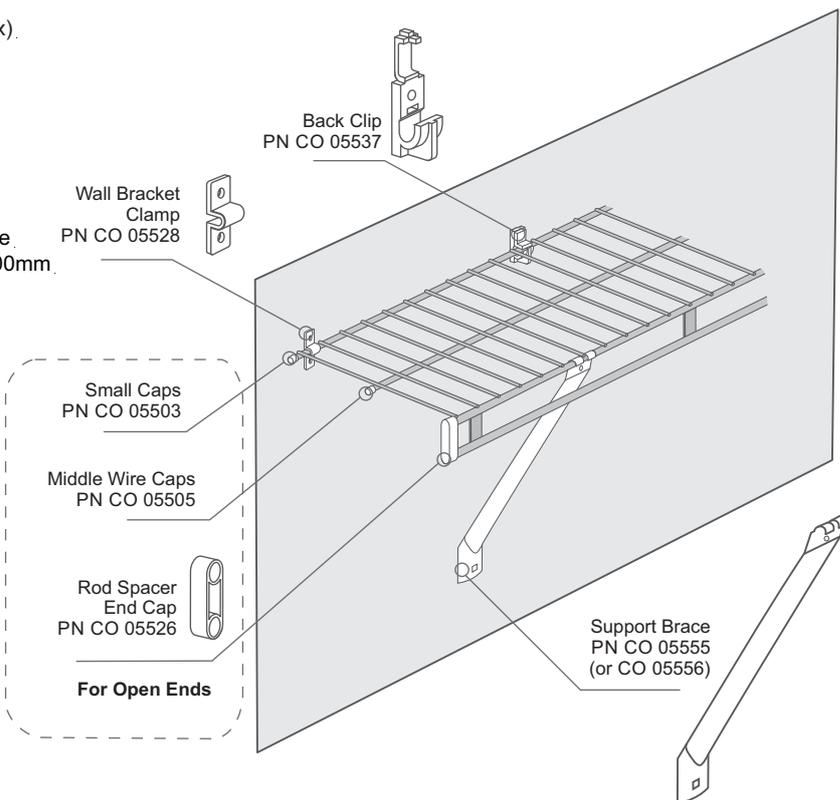
Install - Open End

Note: Prior to delivering to site, unpack and check all items

- 1 - Mark back wall horizontally at every 300mm (max) starting/finishing about 100mm from ea end, 15mm above desired shelf level.
- 2 - Drill to marks with a 6mm drill.
- 3 - Tap in all screw anchors.
- 4 - Attach back clips with 8 x 38mm PK screws.
- 5 - Set shelf in place, snap down clips.
- 6 - Raise front of shelf to level, attach universal brace.
- 7 - Mark bottom screw holes - max brace spacing 900mm.
- 8 - Tap in anchor, screw braces into place.

For extra strength on all open end shelves

- attach 1 x wall bracket clamp into a stud as near the end as possible
- or - attach 2 x back clips into the wall at the end
- or - use support pole 8383 for maximum strength



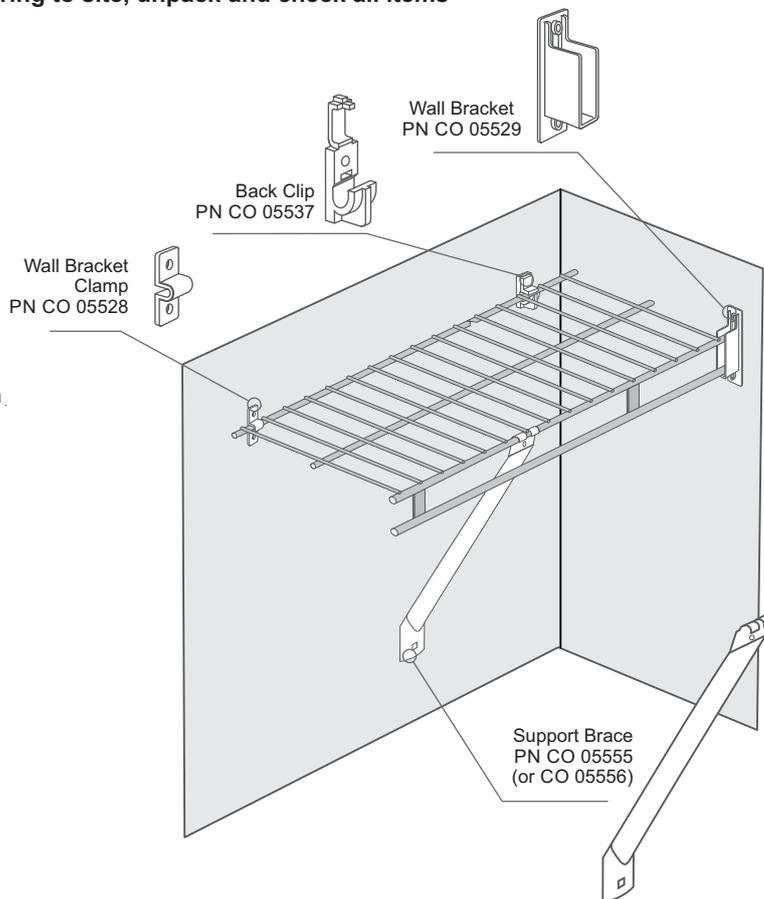
Install - Closed End

Note: Prior to delivering to site, unpack and check all items

- 1 - Mark back wall horizontally at every 300mm (max) starting/finishing about 100mm from ea end, 15mm above desired shelf level.
- 2 - Drill to marks with a 6mm drill.
- 3 - Tap in all screw anchors.
- 4 - Attach back clips with 8 x 38mm PK screws.
- 5 - Set shelf in place, snap down clips.
- 6 - Raise front of shelf to level, attach Wall Bracket.
- 7 - Mark top/bottom screw holes for Wall Bracket.
- 8 - Drill 6mm holes, tap in anchor, screw into place.
- 9 - Raise front of shelf to level, attach universal brace.
- 10 - Mark bottom screw holes - max brace spacing 900mm.
- 11 - Tap in anchor, screw braces into place.

For extra strength on all open end shelves

- attach 1 x wall bracket clamp into a stud as near the end as possible.
- or - attach 2 x back clips into the wall at the end
- or - use support pole 8383 for maximum strength



Juralco Wire Wardrobe Organiser System - Installation Information

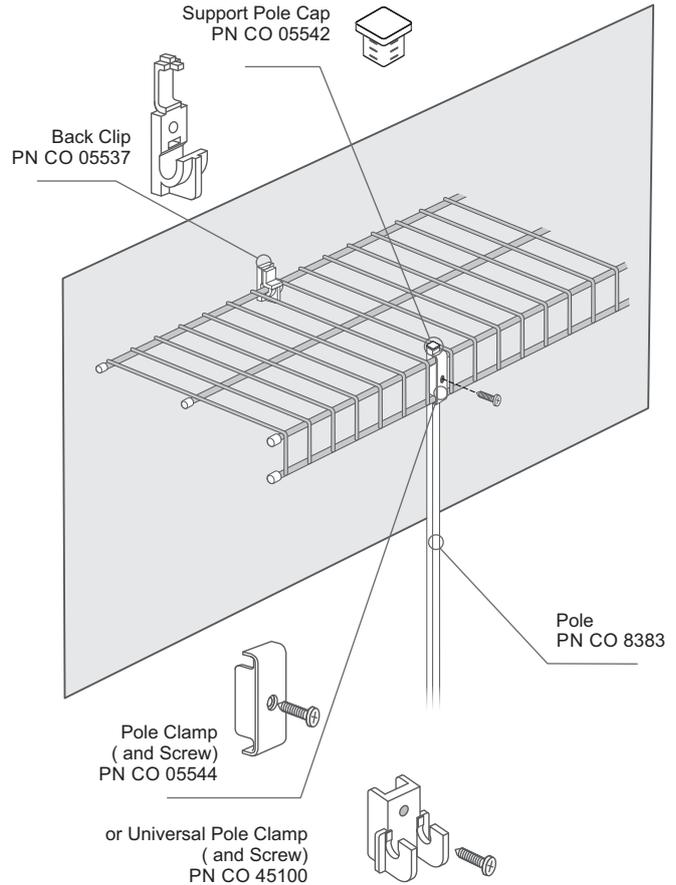
Install - Front Pole

Note: Prior to delivering to site, unpack and check all items

- 1 - Cut Poles to length
- 2 - Pole max spacing 900mm.- If installing a Basket system under the shelves - place a pole neatly on either side to provide additional lateral stability.
- 3 - Fit caps to either end of Pole.
- 4 - Mark back wall horizontally at every 300mm (max) starting/finishing about 100mm from each end, 15mm above desired shelf level.
- 5 - Drill to marks with a 6mm drill.
- 6 - Tap in all screw anchors.
- 7 - Attach back clips with 8 x 38mm PK screws.
- 8 - Set shelf in place, snap down clips.
- 9 - Raise each front of shelf to level
- 10 - With Pole behind the shelf front, and the Pole Clamp in front - mark screw position on Pole for each shelf.
- 11 - Drill pole with 3.0mm holes to marks on each pole - max Pole spacing 900mm.
- 12 - Attach ea shelf with Pole Clamp and 6 x 3/4 Self taper from frontside.

For extra strength on all open end shelves

- attach 1 x wall bracket clamp into a stud as near the end as possible.
- or - attach 2 x back clips into the wall at the end



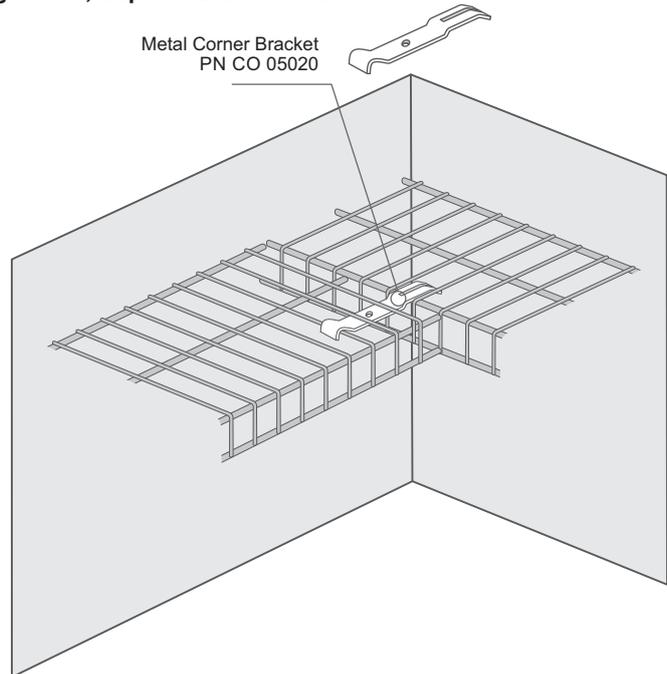
Juralco Wire Wardrobe Organiser System - Installation Information

Install - Metal Corner Brackets

Note: Prior to delivering to site, unpack and check all items

- Used where two shelves, at the same level meet at an 90 deg interior corner

Metal Corner Bracket
PN CO 05020



For extra strength on all open end shelves

- attach 1 x wall bracket clamp into a stud as near the end as possible.
- or - attach 2 x back clips into the wall at the ends
- or - use support pole 8383 for maximum strength

Install - Shoe Shelf

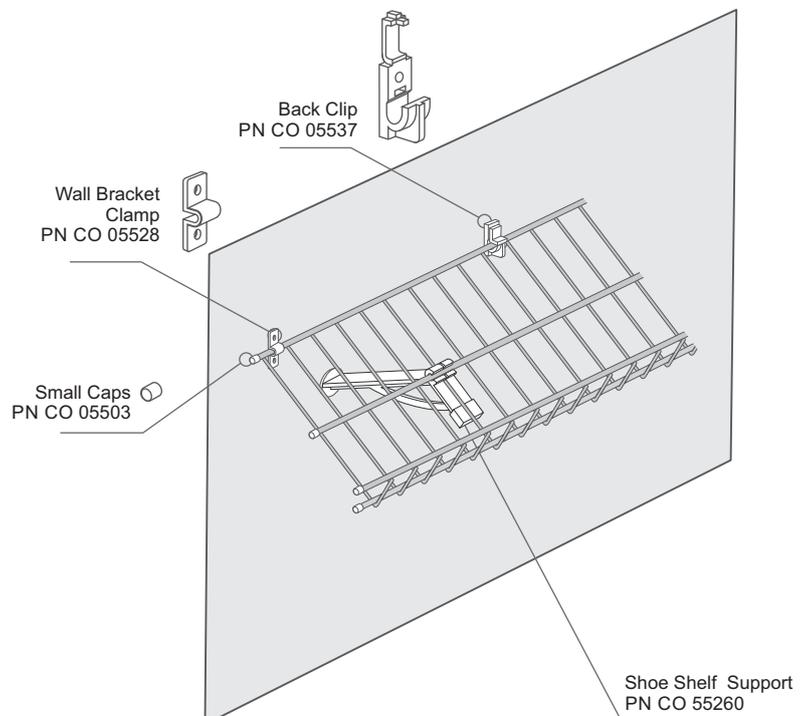
Note: Prior to delivering to site, unpack and check all items

- 1 - Install Back clips as for normal shelf.
- 2 - Clip on Shoe Shelf Supports, max 900mm span.
- 3 - Let shelf fall to angle. No fastenings necessary at base of Shoe Shelf Support.

Back Clip
PN CO 05537

Wall Bracket
Clamp
PN CO 05528

Small Caps
PN CO 05503



For extra strength on all open end shelves

- attach 1 x wall bracket clamp into a stud as near the end as possible.
- or - attach 2 x back clips into the wall at the end
- or - use support pole 8383 for maximum strength

Installation FAQ

Note: Prior to delivering to site, unpack and check all items

Q1 - HOW FAR APART DO I SPACE THE BACK CLIPS?

A - Back clips should be placed every 300mm starting from the side wall.
Two back-clips, spaced 25mm apart, (or a wall bracket clamp) should be used on open ends.

Q2 - DO I NEED TO HIT A STUD?

A - Back clips are designed for use in gibwall. so hitting a stud is not necessary.

Q3 - HOW DO I SUPPORT THE FRONT OF THE SHELF?

A - A wall/end bracket is used to support the front of the shelf when the shelf starts at a side wall.
If the shelf has an open end, a support brace should be used.

Q4 - HOW FAR APART SHOULD SUPPORT BRACES BE PLACED?

A - Support braces should be placed at least every 900mm.

Q5 - WHY ARE THERE SO MANY DIFFERENT SHELVES?

A - Juralco offers a variety of shelving types and sizes to meet everyone's needs:
Shelf and Hanger Rod Shelving combines a shelf and closet rod all in one.
Linen Shelving is ideal for the top storage shelf in closets. Note: The 500mm deep linen shelving especially should only be used to store articles that have an evenly distributed loading.

Q6 - DOES THE SAME HARDWARE WORK FOR ALL OF THE SHELVING?

A - Back clips work with all types of shelving.
The 300mm support brace is used for all types of 300mm and 400mm Shelf and Hanger Rod shelving.
Wall/End Brackets and Joiner Plates work with Linen and Shelf and Hanger Rod
When using 355mm Shelf and Rod together with a 300mm Universal support brace - adjust the wall connection angle carefully with a pair of pliers.

Q7 - WHEN SHOULD I USE A CORNER SHELF?

A - Corner Shelves are recommended for walk-in closets that are at least 900mm deep.

Q8 - HOW EASY IS IT TO INSTALL THE SHELVES?

A - The only tools needed for installations are a level, tape measure, pencil, powerdrill and appropriate drill bits.
Most projects are completed in a couple of hours.

Q9 - WHAT HEIGHTS SHOULD I PLACE MY SHELVES?

A - Shelves can be installed at any Height, but most installations..
For double hanging space (two tier), shelves should be placed at 1050mm and 2100mm
For long hanging space (one tier) the shelf should be placed at 2100mm.
General Storage Racks can be placed at any height, to suit.
Shoe Racks should be placed at 350mm, with a minimum of 190mm between.

Shelving Load Capacities

All shelving capacities as below assume all fixings are to recommendations and properly installed.

Load Capacities of Linen Shelves

Shelf Length mm	Open to Open		Open to Wall		Wall to Wall	
	kg	kg/mt	kg	kg/mt	kg	kg/mt
300	35	120	45	150	55	180
600	65	110	70	120	80	130
900	70	80	80	90	100	110
1200	80	70	100	80	120	100
1500	90	60	115	75	140	90
1800	95	50	110	60	140	80

Load Capacities of Shelf and Hanger Rod

Shelf Length mm	Open to Open		Open to Wall		Wall to Wall	
	kg	kg/mt	kg	kg/mt	kg	kg/mt
300	35	120	40	130	50	170
600	60	100	65	110	70	115
900	65	70	70	80	80	90
1200	70	60	80	70	100	80
1500	80	55	90	60	115	75
1800	85	50	95	55	115	65

Juralco Wire Wardrobe Organiser System - Installation Information

Shop Tips

- KEEP WASTE TO A MINIMUM (Less than 5%)
 - Field measure the job, be careful that your take-offs are neat and complete
 - Cut & prepare the shelving closet by closet in your shop, not the jobsite
 - Follow the Remnant Management Program
 - Bundle each job and/or closet separately and mark the locations on the bundle
 - Double check the number of closet take-offs or if shelves have been forgotten
- BE AWARE OF WHAT IS BEHIND THE WALL YOU ARE DRILLING
 - Not everything you hit will be a stud
 - Pay attention for pipes and electrical wires
- KEEP HARDWARE IN AN AREA THAT WILL DISCOURAGE THEFT
- CUT SHELVING 20 - 40mm (next page, [Proper Length](#)) SHORTER THAN THE "WALL TO WALL" MEASUREMENT
- KEEP SOME SAFETY STOCK OF SHELVING AND HARDWARE IN THE VAN
- WHEN USING INSTALLATION TEMPLATE, BE CERTAIN THAT IT RESTS ON FLOOR AND NOT THE SKIRTING

Remnants Management Program

This program is proven to help properly manage your shelving remnants thereby:

- Minimising your waste disposal costs and burden
- Maximising usage of your inventory and cutters time.
- Maximising your profits
- **Clear the way:**
 - Positioning your cutting table near an unused wall will create the most productive cutting environment.
 - Clear 3 - 5 mt along a 3+mt tall wall. Allow 1mt in depth for remnants plus 1.5mt working space for the cutter.
- **Mark the wall:**
 - Mark the wall from bottom to top every 300mm with a very bold horizontal line.
 - Next, mark the wall from bottom to top in between each bold line with a lighter 100mm horizontal lines.
 - Label the lines from bottom to top in ascending order with their respective heights in either mm or total mmThese markings will provide your cutter immediate height identification without ever needing to pull out a measuring tape!
- **Organize your current remnants:**
 - First, clean out your old remnants inventory by throwing away any shelf under 400mm long.
 - Now, organize your remnant shelving by shelf type against a wall near the cutting table.
 - Put the longest pieces in the back and the shortest in the front.
- **Cut and Save:**
 - Post the "Cutting Guidelines" near the cutting table.
 - Ensure your cutter is following these guidelines and your shelving waste will stay below 5% of inventory.

Standard Shelf Heights

Shelf Type	Installation Height
Single Hanging	1700mm above the floor
Double Hanging	Top Shelf 2100mm , Lower Shelf 1050mm above the floor
Stack of 5 Shelves	350, 700, 1050, 1400, 1700mm above the floor
Shoe Shelf	350mm above the floor



Shelf Cutting Definitions

- DROP
The portion of a shelf that is waste, or thrown away when cutting a job.
- 100mm RULE
Never drop more than a 100mm piece of shelving into waste.
- BACK STOCK
Pieces of shelving arranged by length and style and stored for future use.
Shelves in back stock should be stocked in the same direction.
Take care not to scratch/mark back stock. Do not mix different shelves in the same stack.
- STOCK LENGTH
A 3.6mt length of any style shelf.
- PROPER CUT
A cut that is made in the middle of the two deck wires. This allows for proper end capping and possible shelf joining.
- PROPER LENGTH
Measurement is from cut wire end to cut wire end, not from deck wire to deck wire. Deduct 20mm from a wall to wall measurement.
It is okay to round up to a 40mm deduction to make a proper cut in the middle of the deck wires.
- TO STAGE
To group and identify a house job of shelving by wardrobe. To prepare a house job of shelving for delivery.
Mark and circle the number of shelves in each wardrobe. Identify the wardrobe location and the house location on the shipping tag.

Become familiar with all shelving styles and sizes

Become familiar with shelving takeoff sheets

Learn to minimize drops and to manage back stock to minimize shelving waste

Shelf Cutting Procedures

- General Cutting Procedures

Do not make a cut that will leave less than 900mm Shelf and Rod on the table. Put the piece in the remnants pile. While you are there, look for a piece in the remnants pile within 100mm of the needed length. If not available, start cutting from a new stock length.

Stock Length, Shelf and Hanger Rod

Before every cut, always check your remnants pile for a shelf within 100mm of the needed length.

If none are available, use a new stock length.

Stock Length, Linen Shelf

Do not make a cut that will leave less than 600mm on the table. Put the piece in the remnants pile. While you are there look for a piece in the remnants pile within 100mm of the needed length. If not available, start cutting from a new stock length.

- Advanced Cutting Procedures

When possible cut more than one house at a time

FIRST:

Identify identical shelves from all the houses and group into Stock length totals.

Cut and stage them by house and wardrobe.

SECOND:

Finish the cutting job by cutting one wardrobe at a time, every shelf. Back stock should be checked first for each and every cut.

Use shelves that are within 100mm of the size needed.

Never cut more than 100mm off any piece pulled from back stock material.

THIRD :

Back stock should always be checked first.

If a piece within 100mm of the needed length is not available, pull and cut a new stock length to the necessary length.

Put the remaining piece into the back stock area.