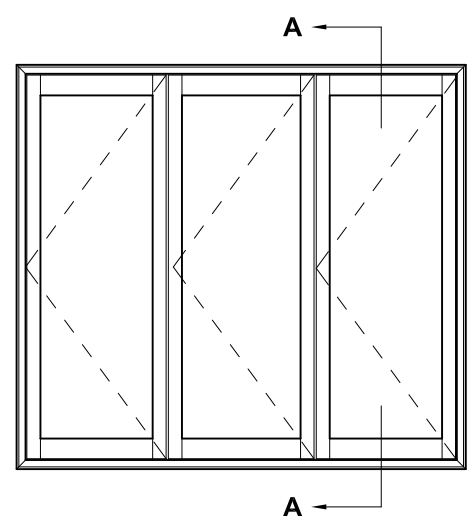
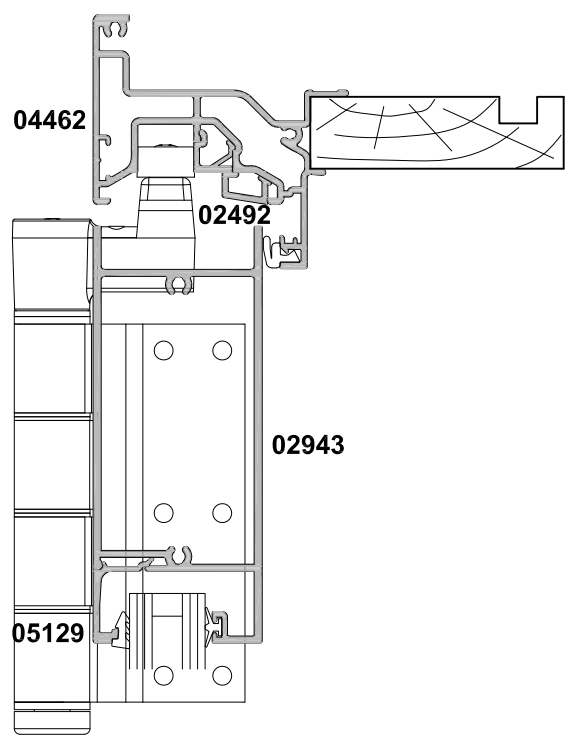


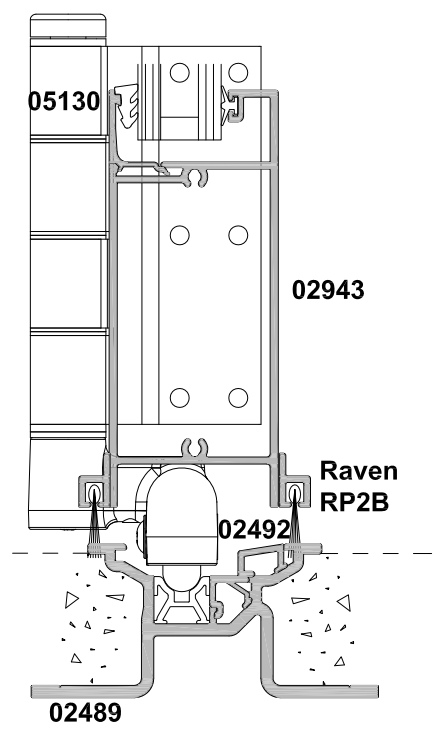
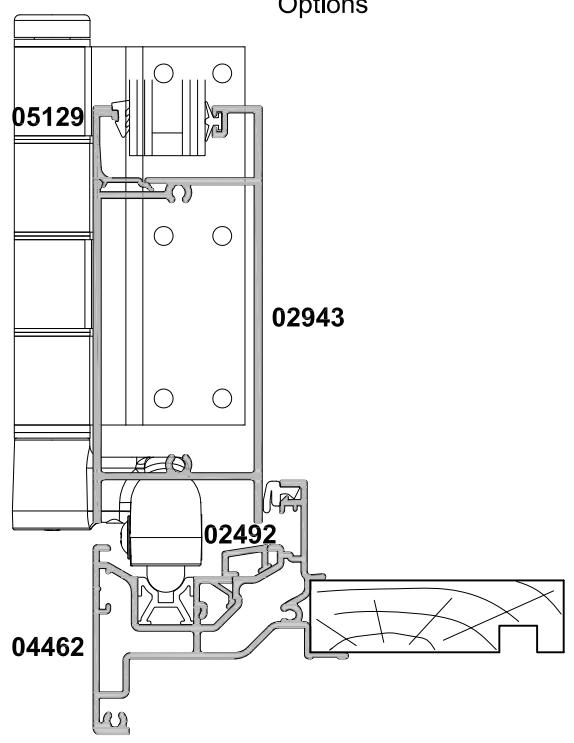
**METRO SERIES**  
**BI-FOLD DOOR, OPEN OUT**  
**CROSS SECTION**

Date 01.03.17 Scale 1:2



**SECTION A-A**

Refer to Hinge Door  
Section for Vision Rail  
Options

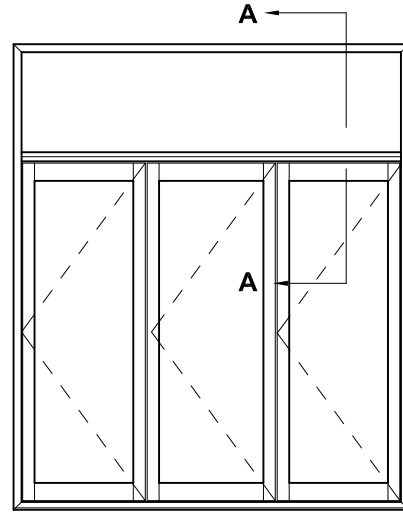
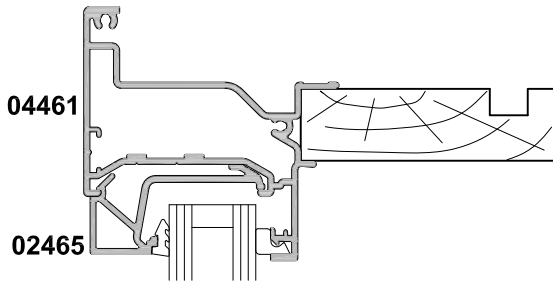


**REBATED SILL TRACK OPTION**  
**(FOR SHELTERED LOCATIONS ONLY)**

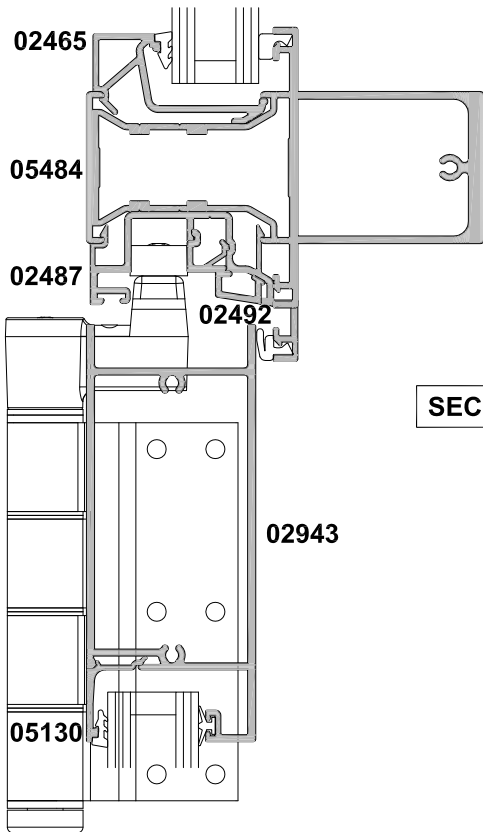
Note - Pay particular attention  
to the drainage of the track.

**METRO SERIES  
BI-FOLD OVERLIGHT TRANSOM  
AND OVERLIGHT COUPLING BAR  
CROSS SECTION**

Date 01.03.17 Scale 1:2

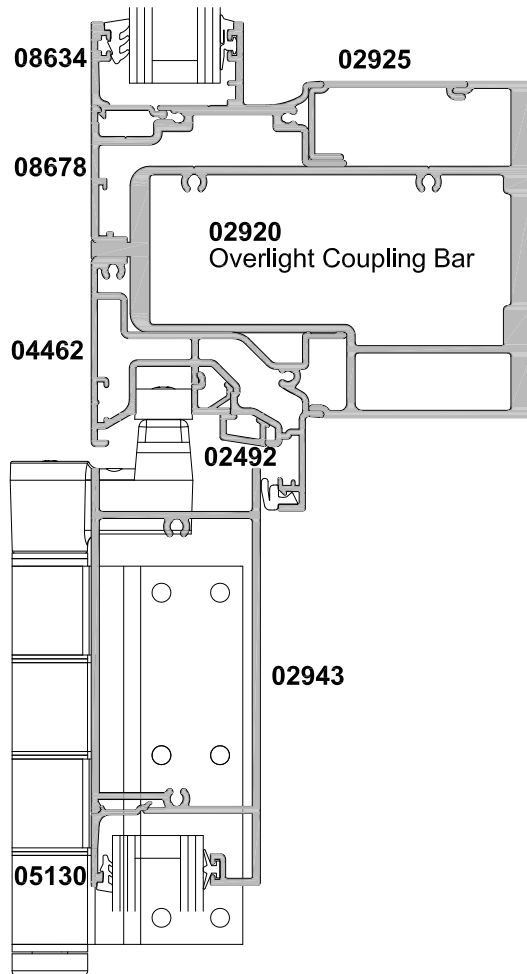


Refer to Hinged Door section for Awning Sash options



**SECTION A-A**

**OVERLIGHT TRANSOM OPTION**

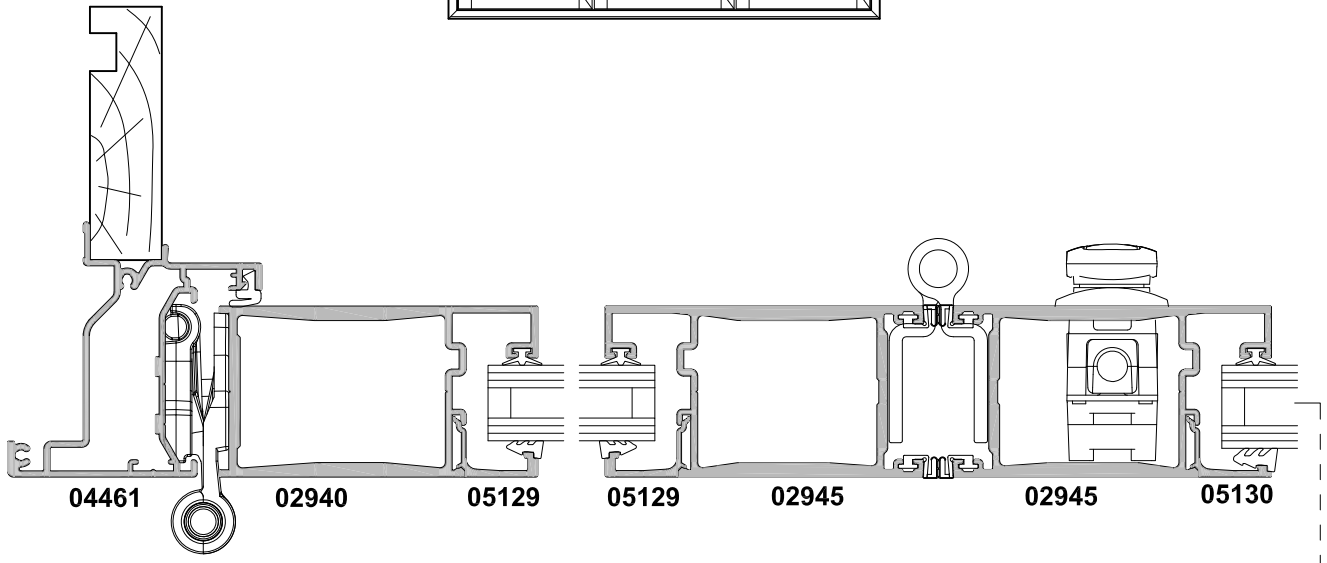
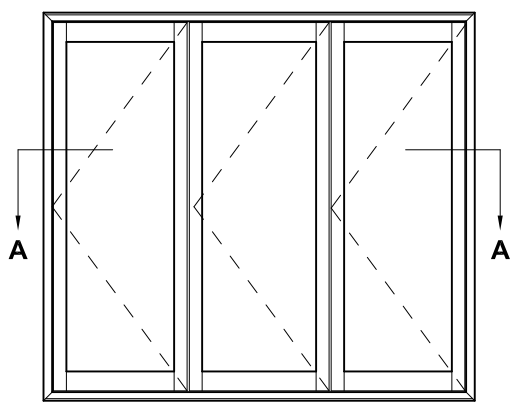


**HEAVY DUTY COUPLING BAR OPTION**

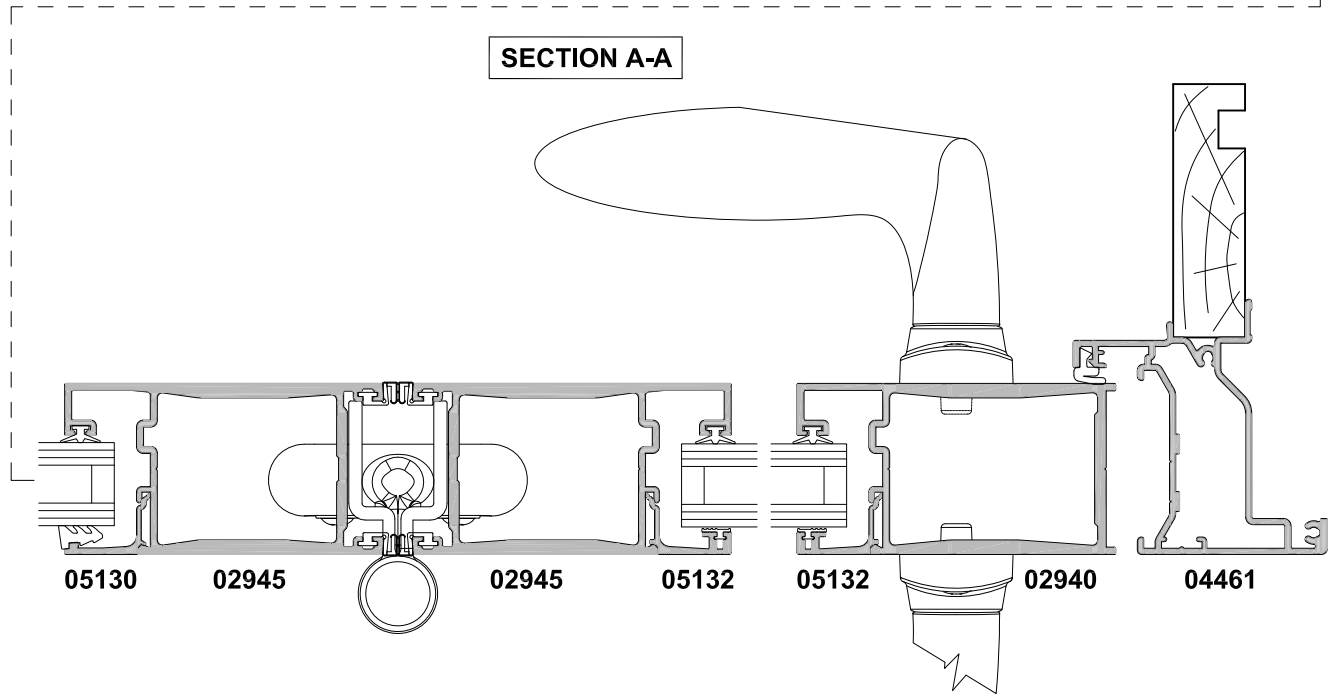
**METRO SERIES**  
**BI-FOLD DOOR, THREE PANEL OPEN OUT DOOR**  
**SHOWING PANEL GLAZING OPTIONS**

**CROSS SECTION**

Date 01.03.17 Scale 1:2



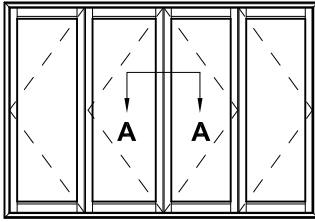
**SECTION A-A**



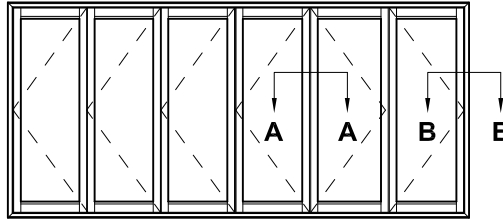
**METRO SERIES  
BI-FOLD DOOR  
MEETING STILES**

**CROSS SECTION**

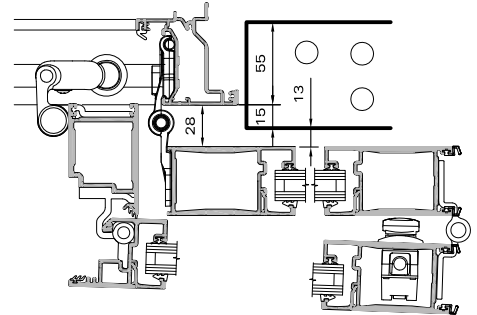
Date 01.03.17 Scale 1:2



2 + 2 Panel



2 + 4 Panel

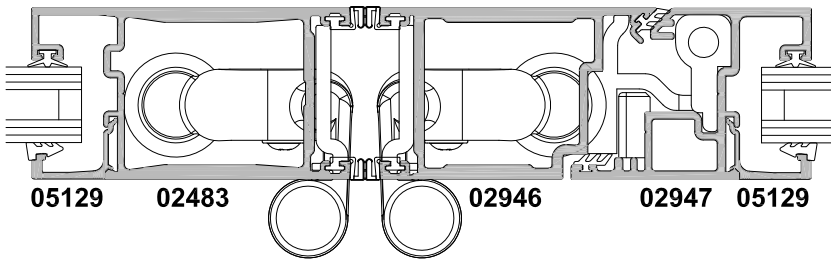


**SECTION B-B**

Scale: NTS

**STANDARD STILE**  
(Any side with even number of panels)

**LAY-BACK STILE OPTION**  
(Two panel sides only)



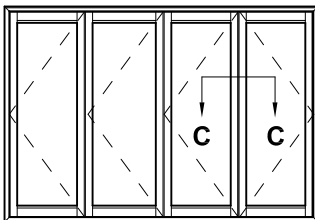
**SECTION A-A**

Lay-Back Installation Restrictions

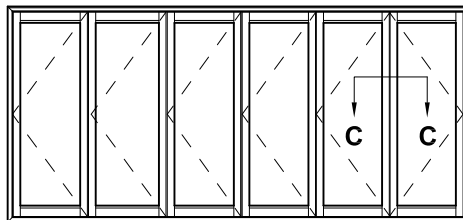
When the Lay-Back panels are opened fully they sit 28mm off the front face of the frame. For the vast majority of cladding options, this will not be an issue, but in the following options it will be:

- Brick Veneer
- Recessed EIFS (plaster clad Poly)
- Concrete Block
- Precast Concrete Panel

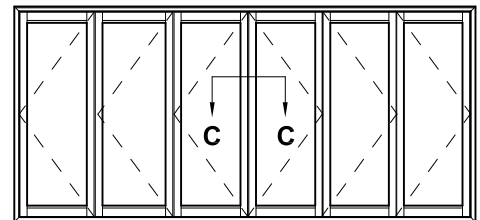
In these Claddings the frame will need to be installed with the facings over the face of the cladding, or recessed no more than 15mm as shown (to provide a minimum 13mm clearance when open).



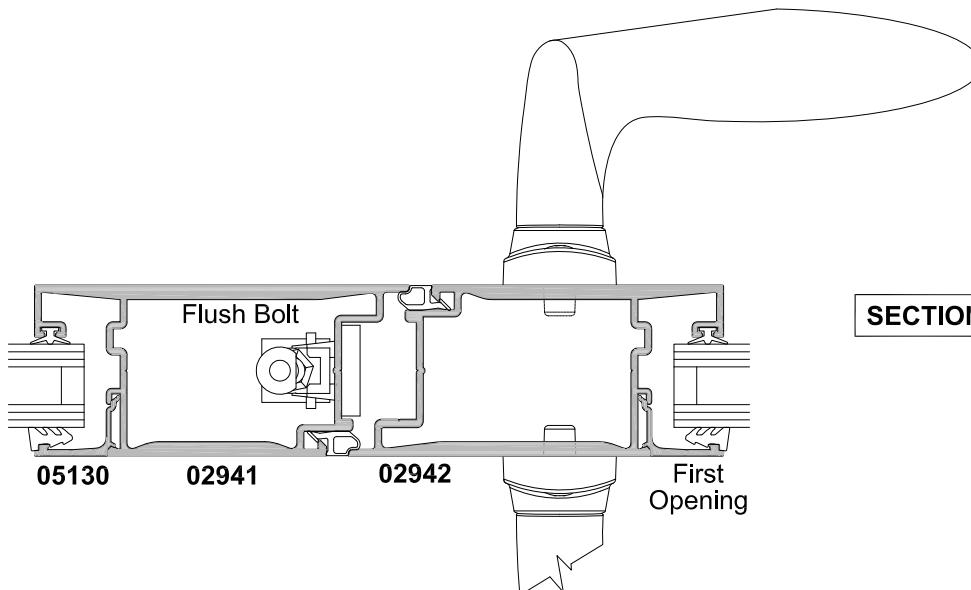
3 + 1 Panel



5 + 1 Panel



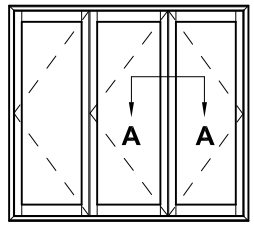
3 + 3 Panel



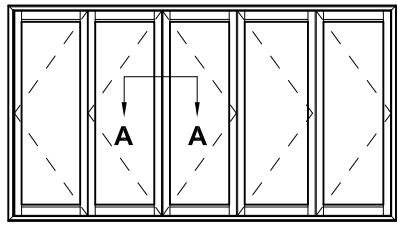
**SECTION C-C**

**METRO SERIES  
BI-FOLD DOOR  
MEETING STILES  
CROSS SECTION**

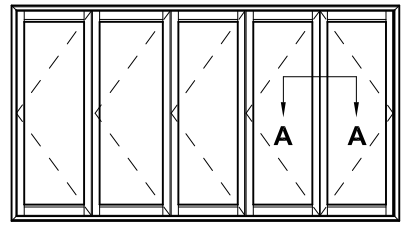
Date 01.03.17 Scale 1:2



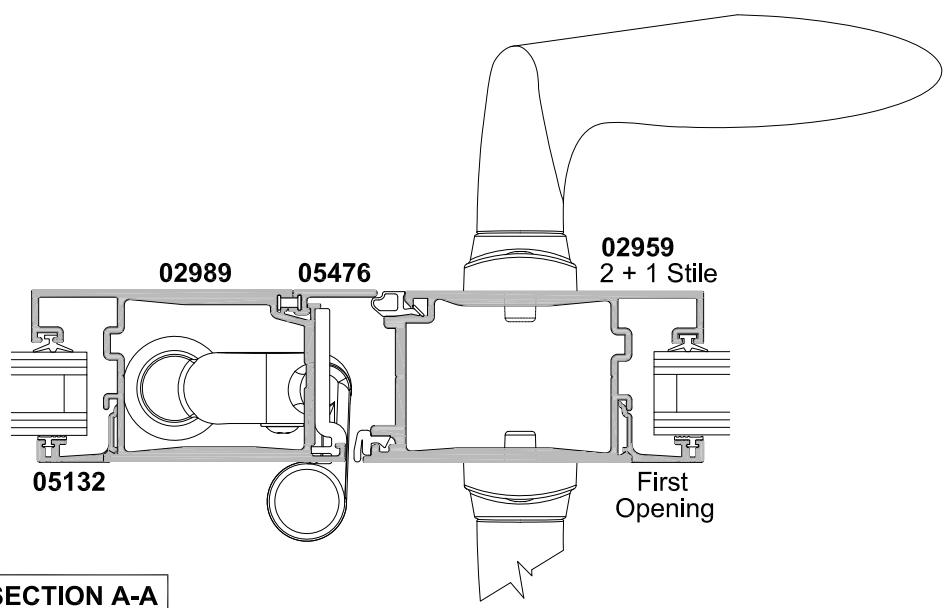
**2 + 1 Panel**



**2 + 3 Panel**

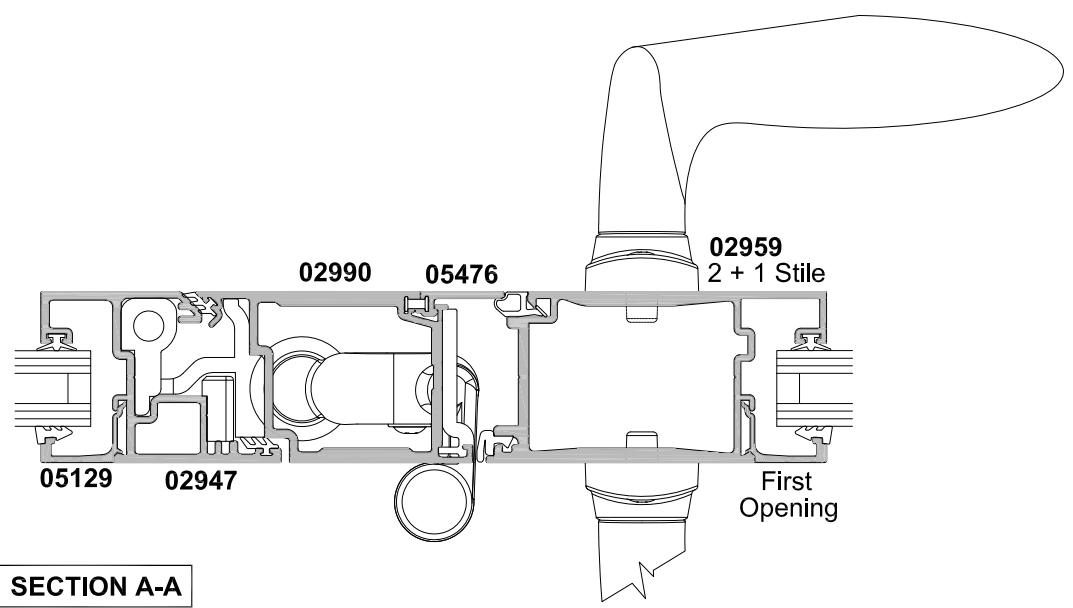


**4 + 1 Panel**



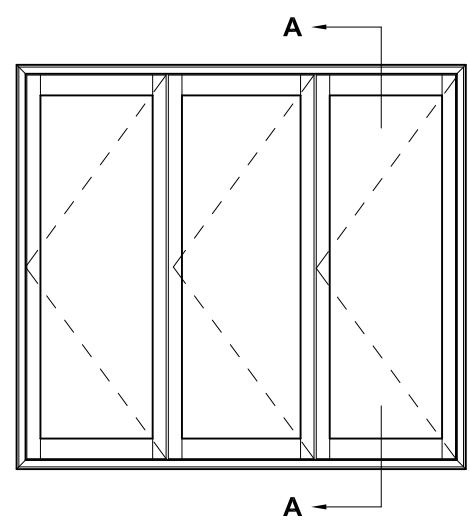
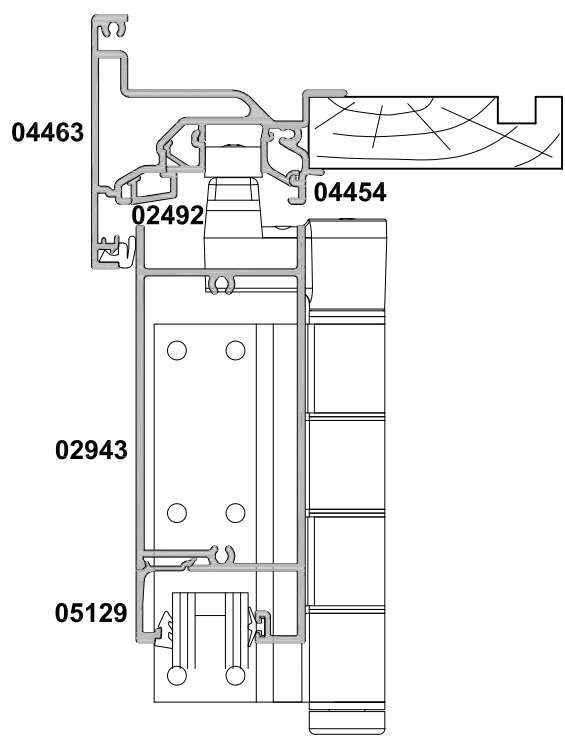
**SECTION A-A**

**STANDARD BI-FOLD PANELS**



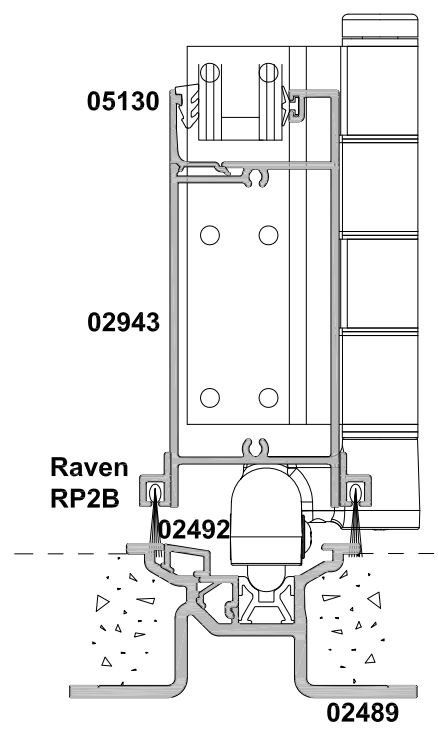
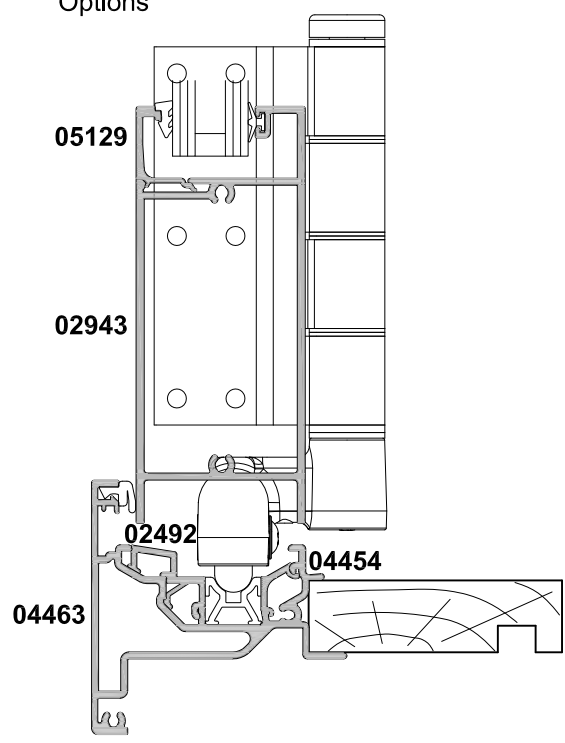
**SECTION A-A**

**LAY-BACK BI-FOLD PANELS**  
(Lay-Back Function on Two panel sides only)



**SECTION A-A**

Refer to Hinge Door Section for Vision Rail Options



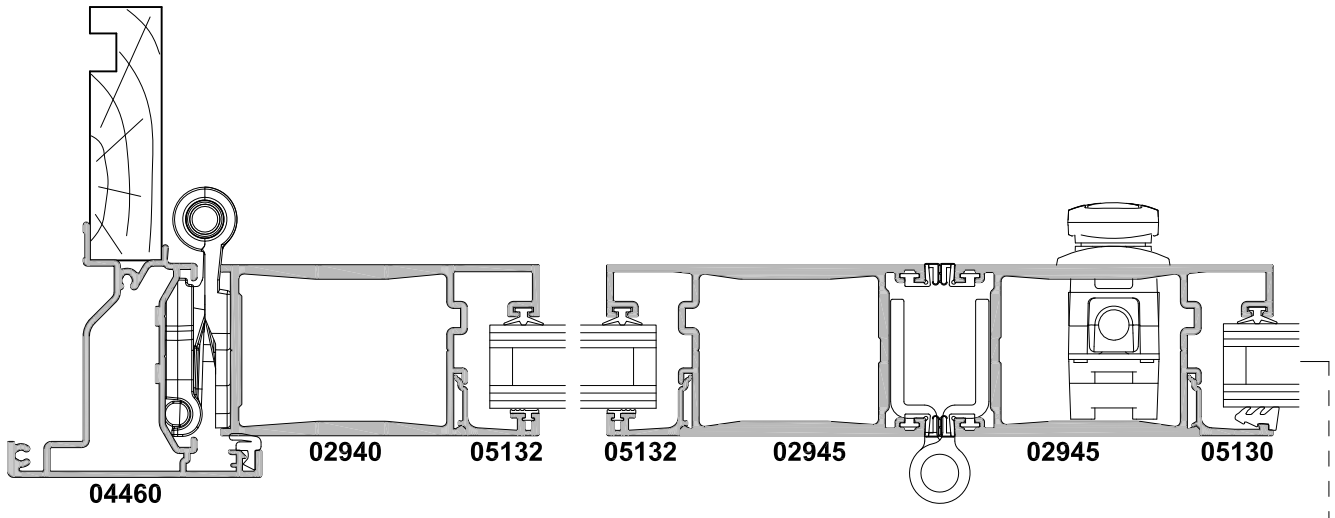
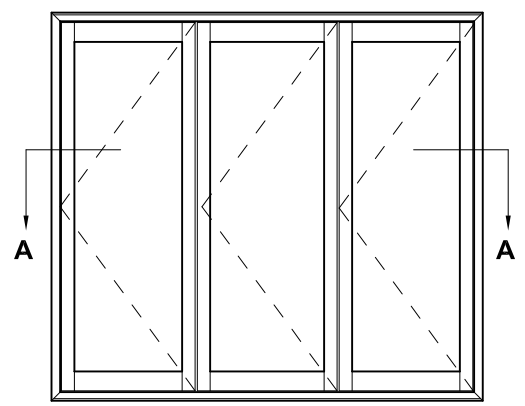
**REBATED SILL TRACK OPTION  
(FOR SHELTERED LOCATIONS ONLY)**

Note - Pay particular attention to the drainage of the track.

**METRO SERIES**  
**BI-FOLD DOOR THREE PANEL OPEN IN DOOR**  
**SHOWING PANEL GLAZING OPTIONS**

**CROSS SECTION**

Date 01.03.17 Scale 1:2



**SECTION A-A**

