

# Panel Testing

of Topglass GC 2400gsm & Topglass GC Ultra-Safe 3660gsm Roof Sheet

August 2014



Tests and Standards	
Component Test	Test Standard
Impact Resistance	AS/NZS 4257.6:1994
Shear Strength	ASTM D732-10
Compressive Strength	ISO 604-2003
Flexural Strength	ASTM D790-10
Specific Gravity	ASTM D792-08
Tensile Strength	ISO 527-1 & ISO 527-2
Coefficient of Linear Expansion	ASTM D696-98
Thermal Conductivity	C518-10

Shear Strength	
Test Results ASTM D732-10	
Material	Shear Strength (MPa)
2400gsm	77.8
3660gsm	81.3

Compressive Strength	
Test Results Test Method: ISO 604-2003	
Material	Compressive Strength (MPa)
2400gsm	124
3660gsm	166

Specific Gravity	
Test Results Test Method: ASTM D792-08	
Material	Specific Gravity
2400gsm	1.43
3660gsm	1.44

Coefficient of Linear Expansion	
Test Results Test Method: ASTM D696-98	
Material	Coefficient of Linear Thermal Expansion (X10 <sup>-6</sup> mm/mm °C)
2400gsm	29.1
3660gsm	32.6

Impact Strength Test Results				AS/NZS 4256.3
Parameter	Value	Units	Notes	
2400gsm	Mass	0.223	kg	
	Drop Height	0.905	m	
	a <sub>gravity</sub>	9.81	m/s	
	E <sub>impact</sub>	1.98	J	E=mass x height x gravitational acceleration
	Number of Samples Tested	40		
	Number of Failed Samples	0		
3660gsm	Mass	0.223	kg	
	Drop Height	0.905	m	
	a <sub>gravity</sub>	9.81	m/s	
	E <sub>impact</sub>	1.98	J	E=mass x height x gravitational acceleration
	Number of Samples Tested	40		
	Number of Failed Samples	0		

Flexural Strength Test Results			Test Method: ASTM D790-10
Material	Flexural Modulus (MPa)	Flexural Strength (MPa)	
2400gsm	7822	223	
3660gsm	7730	289	

Thermal Transmission Test Results								Test Method: ASTM C518-10
Material	Thermal Conductivity K Value <i>Btu-in/hr-ft<sup>2</sup>-°F</i>	Thermal Conductivity K Value <i>W/m-K</i>	Thermal Resistance R Value <i>Hr-ft<sup>2</sup>-°F/Btu</i>	Thermal Resistance R Value <i>m<sup>2</sup>-K/W</i>	Thermal Resistance R/in <i>Hr-ft<sup>2</sup>-°F/Btu/in</i>	Thermal Resistance R/m <i>m<sup>2</sup>-K/W/m</i>	Thermal Resistance U <i>W/m<sup>2</sup>-K</i>	
2400gsm	0.249802	0.03603	0.24711	0.0435	4.01	27.77	22.98	
3660gsm	0.357473	0.05156	0.37564	0.0662	2.80	19.39	15.12	

Tensile Properties Test Results			Test Method: ISO 527-1 & ISO 527-2
Material	Tensile Strength at Maximum Load (MPa)	Tensile Strain at Yield (%)	
2400gsm	7822	223	
3660gsm	7730	289	