

# ASPIREPANEL™ IS LOCALLY MADE IN NEW ZEALAND FOR LONGER LENGTHS AND QUICKER SUPPLY

ASPIREPANEL™ IS MANUFACTURED IN NEW ZEALAND. THIS IS A GREAT ADVANTAGE AS SHEET LENGTHS CAN BE LONGER THAN LENGTHS TYPICALLY ASSOCIATED WITH IMPORTED PANEL.

#### WHO WE ARE

Metalcraft Insulated Panels specialises in the manufacture and supply of insulated panels. All our products are backed by solid warranties and the range of insulated panels, supplied by us can be used in a variety of applications from industrial and commercial coolstore to Agricultural and Architectural buildings.

#### WHAT IS PIR?

Polyisocyanurate (PIR) board is a thermoset, medium density, high strength foam, which will char when exposed to flame.

## AsPIREPanel™ FEATURES & BENEFITS

AspirePanel<sup>™</sup> is a stressed skin sandwich panel, comprised of pre-painted steel skins continuously laminated over a fire retardant PIR core. AspirePanel<sup>™</sup> is available in a range of colours with a variety of profile finishes, providing greater strength in walls and a clean, smooth aesthetic look.

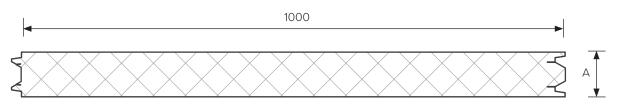
- NZ Made for longer sheet lengths and shorter lead times.
- Fire retardant core
- NZ Steel COLORSTEEL® colours providing perfect colour match with flashings
- Thermally efficient
- Efficient concealed fixing system
- Ease of cutting and trimming on site
- Minimal mess on site
- Compatibility with openings and design elements of the building





## STYLE & PERFORMANCE

## PANEL DIMENSIONS



Dimensions, cover and sheet widths are all nominal and may vary with manufacturing and installation tolerances. Line drawings are indicative only and should not be scaled, if other dimensions are required please ask for them from Metalcraft Insulated Panels.

Panel Thickness Options = A 50, 75, 100 & 150mm

## INNER PROFILE OPTIONS

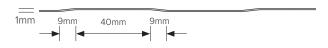
AspirePanel™ consists of 0.59mm steel bonded to a PIR core with a ceiling panel sheet bonded to the underside. AspirePanel™ has a fire-retardant core and is available with a range of colour and ceiling profile finishes.

#### FLAT FINISH - AVAILABLE BOTH SIDES

#### SILKLINE FINISH - AVAILABLE 1 SIDE ONLY



#### MESA FINISH - AVAILABLE 1 SIDE ONLY



#### RIBBED FINISH - AVAILABLE BOTH SIDES



#### **PRODUCT PROPERTIES** Polyisocyanurate (PIR) Core Density 37Kg/m3 0.59mm CP Grade Prepainted Galvanised Steel or Colorsteel® Endura® or Colorsteel® Maxx® External facing The correct steel is dependent on the environmental category and corrosion zone, please consult Metalcraft Insulated Panels. 0.59mm CP Grade Prepainted **Internal Facing** Galvanised Steel 1000mm **Cover Width** \*Manufactured in Auckland. Lengths are restricted by transportation to site. Length If longer than 15m check with Metalcraft Insulated Panels. **Thickness** 50mm, 75mm, 100mm, 150mm **Fire Retardant** AspirePanel™ has a fire-retardant core. Core

## ASPIREPANEL™

## THERMAL

The below total R-values are for insulation at an average temperature of 15°C. Contact us for other temperatures.

PANEL THICKNESS (mm)	50	75	100	150
Mass (Kg/m²)	11.90	12.85	13.80	15.70
Thermal Resistance R Value (m²K/W) @15 degreeC	2.43	3.65	4.87	7.50

# THICKNESSES FOR CHILLERS & FRFF7FRS

Allow an additional 50mm thickness for walls and roofs exposed to direct sunlight.

- Consideration should be given to insulating floor detail.
- Values are guides only and are given for cool rooms operating under average ambient conditions.

# INTERNAL SPREAD OF FLAME

AspirePanel™ has achieved a group 1S classifciation.

Specific installation requirements are needed and available if required, please consult Metalcraft Insulated Panels.

CHILLERS / FREEZERS			
Temperature (Degree C)	Panel Thickness (mm)		
7.0 down to 3.0	50mm		
3.0 down to -3.0	75mm		
-3.0 down to -18.0	100mm		
-23.0 down to -30.0	150mm		

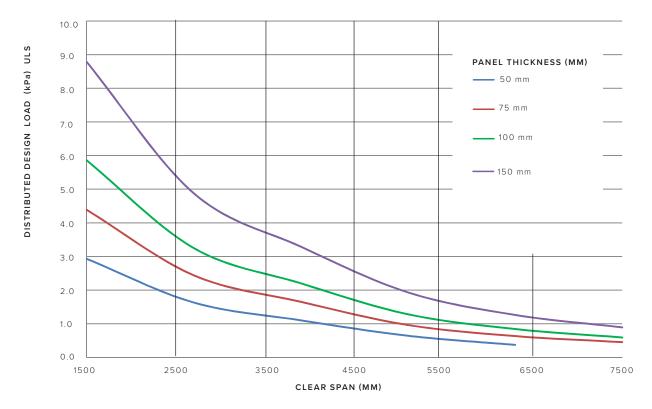
## **COLOURS**

AspirePanel™ available in 19 standard colours\* from New Zealand Steel in trusted brands: COLORSTEEL® ENDURA® and COLORSTEEL® MAXX®. Colour brochures and steel swatches are available on request.

\*Excluding Ebony. This is due to heat build up on dark colours and in the worst case potential delamination of steel from the core.

#### AsPIRePanel™ LOADSPAN TABLE

#### FOR UNIFORM WIND LOADS



### 3 STEP PANEL SELECTION

- I. Determine thermal performance requirement
- Determine worst case fully factored design wind load that applies to any roof panel (kPa) in ULS (Ultimate limit state)
- 3. Select appropriate span versus thickness.

# METALCRAFT PANEL FIXINGS

- For Metalcraft Mushroom fixing with 10 mm threaded steel rod installed to Metalcraft details, Load Capacity perpendicular to face of the panel = 3 kN Permissible. Load Capacity parallel to and at the face of the panel = 1.0 kN Permissible.
- For 4mm (5/16") aluminium rivets attaching thin metal sections to Metalcraft panel skins, Shear Capacity of the connection = 0.45 kN Permissible per-rivet. For the shear capacity of a multi riveted connection, add the shear capacity of each rivet, provided the rivets considered are spaced at or more than 100 mm.
- For a 14 gauge Tek screw with 25 diameter steel washer fixed through the panel, the permissible live load fixing capacity in the Metalcraft panel part of the connection is: at 100 mm from the Metalcraft panel edge = 1.5 kN at 50 mm from the Metalcraft panel edge = 0.6 kN.

## LIMITATIONS TO SPAN TABLE

- The load span chart shown above is suitable only for walls and roofs under wind loading ULS.
- Deflection limit of Span / 150 for SLS has been applied.
- For long term loads such as snow, and for imposed loads when panels are used as floors, consideration of shear will be important and specific engineered design is required.

#### NOTES:

- 1. Always check that adequate fixing capacity is provided.
- Self weight of the panel has been allowed for, plus an allowance of up to 10kg/m2 for light duty fittings (lights, etc.). No other dead loads permitted.
- Non-trafficable maintenance access (concentrated load) of 140kg on any one panel has been allowed for (exceeding min. requirements of AS/NZS 1170.1:2002).
- The spans are for single spans, i.e. panel supported at the ends. The spans in multi-span cases are no greater than for the single span case.
- The maximum overhang is 0.25 times the maximum span for the given conditions, provided this value does not exceed:
  - 600 mm for 50mm SUPIR span
  - 1000 mm for 75mm SUPIR span
  - 1200 mm for 100mm or thicker.

Longer cantilevers can be expected on thicker panels and require specific engineered design, please consult Metalcraft Insulated Panels.

## **BRANCHES**

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For more information on Metalcraft Insulated Panels visit: www.metalcraftgroup.co.nz.

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For more information on IPCA visit: www:insulatedpanelcouncil.org



Image page 2 used ThermoPanel this profile is the same as AspirePanel™

 $Image @Simon\ Devitt.\ Architect:\ Malcolm\ Taylor\ and\ Associates.$ 

Brochure version May 2022

