

## WHERE TO USE

**Primer 3296** is for consolidating and improving the characteristics of weak, crumbly or powdery surfaces. It is also suitable for outdoor use for consolidating the surface of concrete slabs, screeds, renders, bricks, sandstone, tuff, cement and lime-based decorative mortar.

#### Some application examples

- Preparation of screeds with a powdery surface before laying wooden flooring with vinyl adhesives.
- Anti-dust primer for cementitious surfaces.
- Primer for levelling and smoothing cement.
- Impregnation of cement based grouts with a powdery surface to reduce their porosity and absorbency (for indoor use).
- Consolidation of surfaces for cementitious renders, tuff and sandstone.
- Impregnation of existing internal brick walls and ceilings etc. to eliminate the dust.

## **TECHNICAL CHARACTERISTICS**

**Primer 3296** is an acrylic polymer-based waterdispersion primer, made up of very fine particles, which gives it its high penetration characteristics, even on surfaces with low porosity. **Primer 3296** consolidates surfaces and eliminates dust and powder on substrates, giving them good mechanical strength.

If it is used as a primer for self-levelling smoothing products, it reduces the formation of pinholes, prevents the product from drying too quickly, helps it to level off and improves its bonding properties to the substrate.

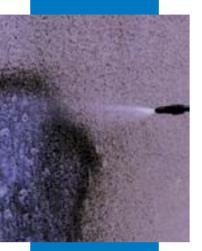
**Primer 3296** is an odourless, non-irritating product in water dispersion, suitable for application in areas where there are people present or in the vicinity of habitations.

Substrates consolidated with **Primer 3296** are not damaged by climatic attack (rain, humidity, sunlight etc.), and the consolidation effect makes them even more long-lasting.

### **RECOMMENDATIONS**

- Do not use Primer 3296 on surfaces which are not absorbent.
- Do not use Primer 3296 on damp surfaces or on surfaces subject to rising damp.
- Avoid the formation of a superficial film. The product must be completely absorbed by the substrate.





TECHNICAL DATA (typical values)	
PRODUCT IDENTITY	
Consistency:	fluid liquid
Colour:	opalescent
Specific gravity (kg/l):	1.01
Dry solids content (%):	15
Brookfield Viscosity # 1, rpm 10 (mPa·s):	20
Storage:	12 months. Protect from frost
Hazard classification according to Directive EC 99/45:	none
Customs class:	3906 90 00
COMPOSITION AND PROPERTIES OF THE MIXTURE (T = +23°C, R.H. = 50%)	
Application temperature:	from +5°C to +35°C
Dilution:	none, 1:1, 1:2 with water depending on the absorption of the substrate
Waiting time before bonding:	2 hours
Drying time:	24 hours

- If wooden flooring is being laid after treatment with Primer 3296, use only vinyl adhesives (such as Adesilex LC/R). This product is not compatible with polyurethane adhesives.
- If a large amount is applied, verify the humidity of the support with a carbide hygrometer before proceeding with the successive phases of bonding or smoothing.
- Do not apply on anhydrite-based substrates.

# **APPLICATION PROCEDURE Preparation of the substrate**

The substrate to be treated must be dry, clean and free of grease, oil, paint and other substances which impede the penetration of **Primer 3296**.

### **Application**

- For use as a primer for the preparation of screeds with a powdery surface before laying wooden flooring
  Dilute Primer 3296 with water at a ratio of 1:1 or 1:2, according to the absorbency of the support material. Apply the mix on the surface to be treated with a large brush, a broom, a roller or by spray. Lay the flooring with vinyl adhesive (such as Adesilex LC, LC/R or LC/RP) after approximately 2 hours.
- For use as a primer before laying self-levelling smoothing and thixotropic levelling mortars from the Mapei range

Dilute **Primer 3296** with water at a ratio from 1:1 to 1:2 according to the absorbency of the substrate, and apply the mix on the surface to be treated with a roller or a flat brush. Apply the smoothing compound once the primer has set (after approximately 2 hours).

- For consolidating surfaces of cementitious renders, tuff, sandstone and for fixing dust from existing brick walls and ceilings
  - Apply **Primer 3296** on the surface to be treated with a manual garden sprayer, a roller or a brush. If the surface is particularly absorbent, several coats may be applied, at intervals of a few minutes between each coat. 2-3 coats are usually sufficient for complete saturation.
- For impregnating cement joints to make them more resistant and to reduce their porosity and absorbency (for indoor use and for tiles with a glazed or non-absorbent surface)
   Apply neat Primer 3296 directly on the joints with a brush. If the product makes the surface of the tiles dirty, wait until the product has penetrated into the joints (approximately 5-10 minutes), and clean the surface of the tiling with a damp sponge.

#### **Cleaning**

Clean tools and containers immediately after use with water. Dried traces may be removed with **Pulicol**.

#### **CONSUMPTION**

The consumption depends on the absorbency and porosity of the surface to be treated. It generally varies between 50 and 250 g/m<sup>2</sup>.

#### **PACKAGING**

Available in 5 and 10 kg drums.

#### STORAGE

Unopened, **Primer 3296** may be stored for up to 12 months in a dry place. Protect from frost.

## SAFETY INSTRUCTIONS FOR THE PREPARATION AND APPLICATION

**Primer 3296** is not considered hazardous according to the current ruling laws of the classification of chemical preparations. It is recommended to take the precautions normally taken when handeling chemical products. The safety data sheet is available upon request for professional users.

FOR PROFESSIONALS.

#### **WARNING**

While the indications and guidelines contained in this data sheet correspond to the company's knowledge and wide experience, they must be considered, under all circumstances, merely as an indication and subject to confirmation only after long-term, practical applications. Therefore, anybody who undertakes to use this product, must ensure beforehand that it is suitable for the intended application and, in all cases, the user is to be held responsible for any consequences deriving from its use.

All relevant references of the product are available upon request







## **MAPEI GROUP CERTIFIED MANAGEMENT SYSTEMS** (Quality, Environment and Safety)











MAPEI FAR EAST Pte Ltd















MAPEI INC - CANADA





MAPEI SUISSE SA

www.mapei.com