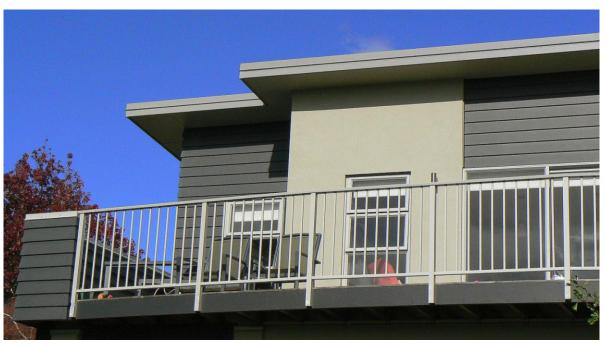


FRAMED ALUMINIUM BALUSTRADES







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- **1.** Product Introduction
- **2.** General Notes
- 3. Connection Type 1 Timber Side Fix (Coach Screws)
- **4.** Connection Type 2 Bolt Side-Fix
- **5.** Connection Type 3 Timber Top-Fix
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- **8.** Connection Type 6– Concrete Side-Fix
- 9. Gutter Bracket Timber and Concrete Fixing
- 10. Gutter Bracket Design
- **11.** Base Plate Design Semi Frameless
- **12.** Handrail Dimensions



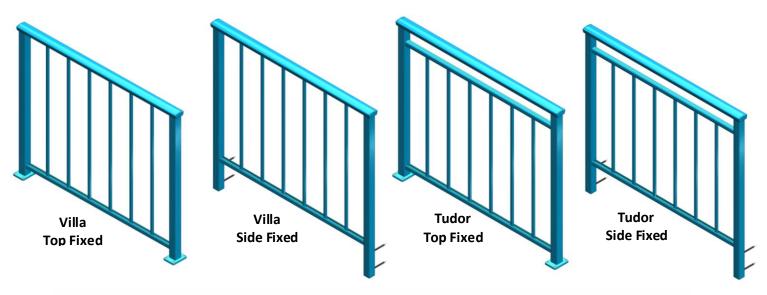
Framed Aluminum Balustrades Introduction

Description:

Provista Balustrade Systems Framed Aluminium balustrade solutions feature modern aluminium post and handrail profile designs suiting both classic and contemporary building design. Hidden post-fixings when face-fixing to a deck structure provide an ultra-dean look. There's a choice of flat or rounded handrail profiles and infill panels are made up of a square-section baluster. The two main styles are Villa, where the baluster panel meets the underside of the upper handrail and is held at the bottom within a lower rail, and Tudor, where there is a gap between the upper handrail and an additional rail. The baluster panel fits into this rail and a lower rail.

Key Features:

- Designed for residential and commercial applications including apartment balconies and decks
- Suitable for both interior or exterior applications
- Hidden-fixings for face-fixed solutions
- The infill is constructed of a modern square-section baluster profile
- Designed for all building structures including membrane decks
- T6 Temper Grade alloy used for all profiles, providing approx. 20% increased strength for greater post spacings
- Multiple finish options can be powder-coated or anodised in all available NZ colours, including Dulux Duratec powder coating for high-corrosion zones
- National design service to assist with project specific design and detailing
- National network of fabricators and installers
- Complies with AS/NZS 1170, NZS3603, AS/NZS 1664, AS/NZS 2208 and NZS 4223.3 2016
- 5 year warranty on balustrade, 10 year warranty on Dulux Duralloy powder-coating, 20 year warranty on Dulux Duratec powder-coating



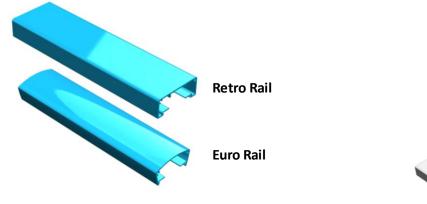
Scope of Use:

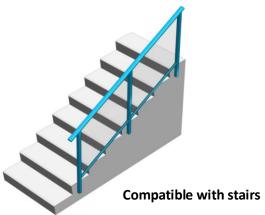
Provista Framed Aluminum solutions are designed to comply with A, B, E and C3 loadings for residential and commercial occupancy types and are suitable for decks, balconies and stairways.

Suitable building structures can be timber, concrete, steel and typical combinations of each. Provista Framed Aluminium solutions can also be used in conjunction with the Provista Gutter Bracket – a robust stainless steel product designed to be specified where membrane decks and gutters are required.

A rectangular ('Retro') handrail and rounded ('Euro') handrail options are available.

Address or Site-specific design and Producer Statements can be arranged as required.





Limitations on Use:

- Provista Framed Aluminium solutions should only be used in accordance with the Provista Technical Manual.
 The Manual confirms post spacings and fixing methods available
- Not suitable for Commercial Occupancy Type C5
- Specified for use in Very High Wind Zones but Site Specific PS1 and Calculations can be provided for Extreme Wind Zones
- For high corrosion zones use Dulux Duratec powder-coating

NZS 3604 MAXIMUM SUITABILITY



Very High Wind Zone

In-service History:

Provista has over 10 years of balustrade and pool fence design, development and installation experience across New Zealand. Provista products are designed and manufactured for NZ conditions. The Provista Framed Aluminium styles have been installed in thousands of homes, apartments, schools, aged care villages etc. Many kilometres of Provista Framed Aluminium solutions are installed across the length and breadth of NZ

Statement of Building Code Compliance:

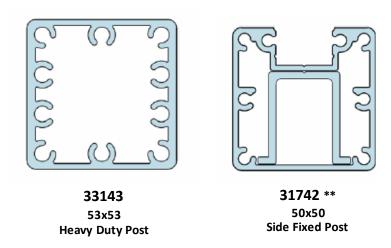
- Provista Balustrade Systems solutions have been designed and tested by independent engineers to comply with:
 - o AS/NZS 1170 Structural Design Actions
 - NZS3603 Timber Structures Standard
 - o AS/NZS 1664 Aluminium Structures allowable stress design
 - AS/NZS 2208 Safety Glazing Materials in Buildings
 - o NZS 4223.3 2016 Glazing in Buildings Human Impact Safety Requirements
- Villa and Tudor Framed Aluminium styles are designed for Occupancy A, B, E and C3
- Designs are engineered to comply with B1, B2, F2 and F4 of the NZ Building Code
- For applications outside the Provista Technical Manual specifications a Site Specific PS1 can be prepared upon request

NZBC DESIGNED TO COMPLY

B1 B2 F2 F4

Structure Durability Hazardous Materials Safety From Falling

Provista Balustrade Systems Framed Aluminum Post Sections 50mm x 50mm dedicated top and side fixed post options.



** 31742 profile: The insert shown is only required at the balustrade deck connection point



PROVISTA BALUSTRADE SYSTEMS

General Notes

GENERAL NOTE:

- (1) THE BALUSTRADE DRAWINGS ARE TO BE READ IN CONJUNCTION WITH THE ARCHITECTS AND ENGINEERS DRAWINGS.
- (2) ALL DIMENSIONS AND LEVELS ARE TO BE CHECKED ON SITE AGAINST THE ARCHITECTS AND ENGINEERS DRAWINGS PRIOR TO COMMENCING WORK ANY VARIATIONS OR DISCREPANCIES ARE TO BE REFERRED TO THE CONSULTANT FOR RESOLUTION.
- (3) ALL WORK IS TO COMPLY WITH THE NZ BUILDING CODE.
- (4) REMOVE ALL EXCESS MATERIALS AND RUBBISH FROM SITE AND REINSTATE ANY DAMAGE ON COMPLETION OF WORK.
- (5) THE CONSULTANTS ARE TO BE GIVEN 24
 HOURS NOTICE FOR ANY SITE INSPECTIONS
 AS REQUIRED A PS4 CANNOT BE
 PROVIDED (PRODUCER STATEMENT FOR
 CONSTRUCTION REVIEW) IF THE CONSULTANT
 IS NOT INFORMED OF AND INSPECTS ANY
 WORK REQUIRING A SPECIFIC INSPECTION
 AS REQUIRED BY THE LOCAL TERRITORIAL
 AUTHORITY.

EXISTING SUPPORT STRUCTURE:

- (1) THE EXISTING DECK, BALCONY OR PAVING STRUCTURE MUST HAVE BEEN CONSTRUCTED TO COMPLY WITH THE LOCAL TERRITORIAL AUTHORITY REGULATIONS AND REQUIREMENTS. THE NZ BUILDING CODE AND NZS 3604.
- (2) ALL CONCRETE USED IS TO HAVE A CRUSHING STRENGTH OF 20 MPA AT 28 DAYS AND IS TO COMPLY WITH NZS 3109.
- (3) ALL WELDS ARE TO BE 5MM FILLET WELDS ALL ROUND UNLESS NOTED OTHERWISE ALL WELDING TO BE CARRIED OUT BY WELDERS QUALIFIED IN ACCORDANCE WITH NZS4711.
- (4) ALL BOLTS AND BRACKETS ARE TO BE HOT DIP GALVANISED UNLESS NZS 3604: 1999 CORROSION ZONE TABLES REQUIRE A BETTER PROTECTION.
- (5) ALL CHEMSET ANCHORS TO BE FIXED TO MANUFACTUR'S SPECIFICATION.
- (6) ALL STEELWORK IS TO BE PROTECTED AS REQUIRED BY THE NZ BUILDING CODE.

NEW CONSTRUCTION NOTES:

- THE EXISTING SUPPORTING STRUCTURE DETAILS ARE NOT COVERED BY THESE DRAWINGS.
- (2) THESE DRAWINGS ONLY COVER INSTALLATION DETAILS OF THE NEW STAINLESS STEEL BALUSTRADE AND GLASS FENCE/HANDRAIL.
- (3) ALL BOLTS CLASS 80 AND BRACKETS ARE TO BE 316 STAINLESS STEEL.
- (4) ALL DYNABOLTS OR CHEMSET CONCRETE ANCHORS TO BE CLASS 80 STAINLESS STEEL AND FIXED TO MANUFACTURER'S SPECIFICATION.
- (5) ALL DAMAGE TO EXISTING STRUCTURE CAUSED BY CONSTRUCTION TO BE REINSTATED.
- (6) PREVENT CONTACT BETWEEN ALL DISSIMILAR MATERIALS IE: GALVANISED STEEL AND ALUMINIUM BY SEPARATING WITH NEOPRENE WASHERS.
- (7) ALL GLASS PANELS ARE TO BE TOUGHENED GLASS TO COMPLY WITH THE NZ BUILDING CODE.
- (8) ALL GLASS PANELS ARE TO BE SEATED ON NYLON WASHERS OR BUSHES AT ALL SUPPORT BRACKETS AND BOLTS.
- (9) ALL SEALANTS ARE TO COMPLY WITH THE REQUIREMENTS FOR THE SPECIFIC USE INTENDED DURING CONSTRUCTION.



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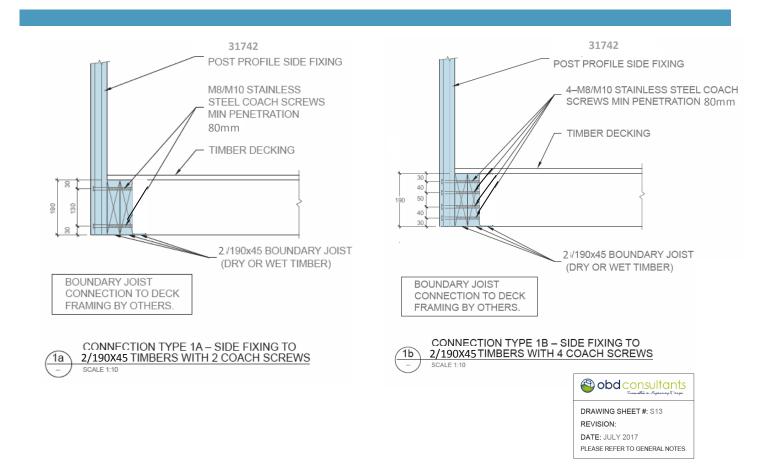
DATE: JULY 2017

PLEASE REFER TO GENERAL NOTES.



FRAMED ALUMINIUM BALUSTRADES

Connection Type 1 – Timber Side-Fix 2 x 190x45 (Coach Screws)



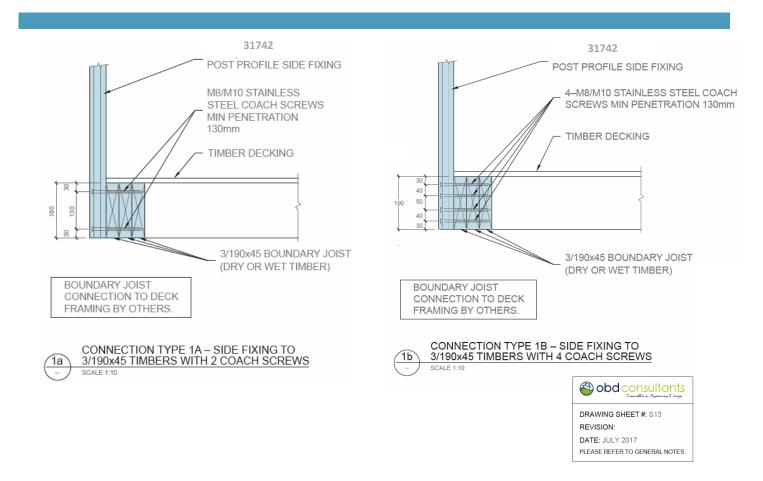
Balustrade Spacing summary Table to NZS:1170 Minimum Imposed Action to Barrier and NZS:3604 Very High Wind

			Maximum Post Spacing (M)					
			Type 1a & 1b					
Balustrade	rade Post Section		Coach Screw with HIT-RE 500 Epoxy Side Fixing to Timber Deck					
Height	Model	Туре	2/190x45 Boundary Joist					
			2/M10	4/M8	4,	/M10		
			Dry	Dry	Dry	Wet		
1M	31742	Side	0.80	0.90	1.10	0.85		
1.1M	31742	Side	-	0.80	1.00	0.80		
1.2M	31742	Side	-	-	0.85	-		



FRAMED ALUMINIUM BALUSTRADES

Connection Type 1 – Timber Side-Fix 3 x 190x45 (Coach Screws)



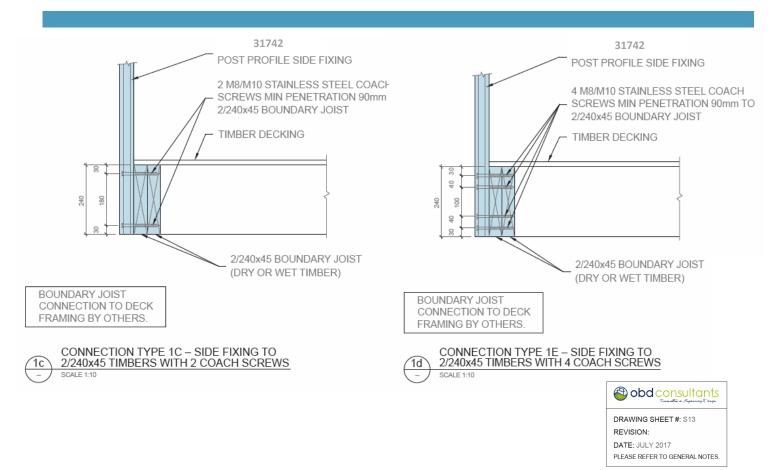
Balustrade Spacing summary Table to NZS:1170 Minimum Imposed Action to Barrier and NZS:3604 Very High Wind

			Maximum Post Spacing (M)						
						Type 1a	& 1b		
Balustrade	Post Section	Fixing	g Coach Screw with HIT-RE 500 Epoxy Side Fixing to Timber					er Deck	
Height	Model	Type	3/190x45 Boundary Joist 2/M8 2/M10 4/M8 4/M10						
							4/	M10	
			Dry	Dry	Wet	Dry	Wet	Dry	Wet
1M	31742	Side	0.95	1.15	0.90	1.25	1.00	1.25	1.25
1.1M	31742	Side	0.85	1.05	0.80	1.20	0.90	1.15	1.15
1.2M	31742	Side	0.70	0.90	-	1.00	0.80	1.10	0.95



FRAMED ALUMINIUM BALUSTRADES

Connection Type 1 - Timber Side-Fix 2 x 240x45 (Coach Screws)



Balustrade Spacing summary Table to NZS:1170 Minimum Imposed Action to Barrier and NZS:3604 Very High Wind Zone Across

			Maximum Post Spacing (M)						
						Type 1	c & 1d		
Balustrade	Post Section	Fixing	Coach Screw with HIT-RE 500 Epoxy Side Fixing to Timbe					ing to Timber	Deck
Height	Model	Туре	2/240x45 Boundary Joist						
			2/M8 2/M10 4/M8			4/M	10		
			Dry	Dry	Wet	Dry	Wet	Dry	Wet
1M	31742	Side	0.90	1.10	0.85	1.35	1.10	1.35	1.25
1.1M	31742	Side	0.80	1.00	0.80	1.25	1.00	1.25	1.15
1.2M	31742	Side	-	0.85	-	1.15	0.85	1.15	0.95



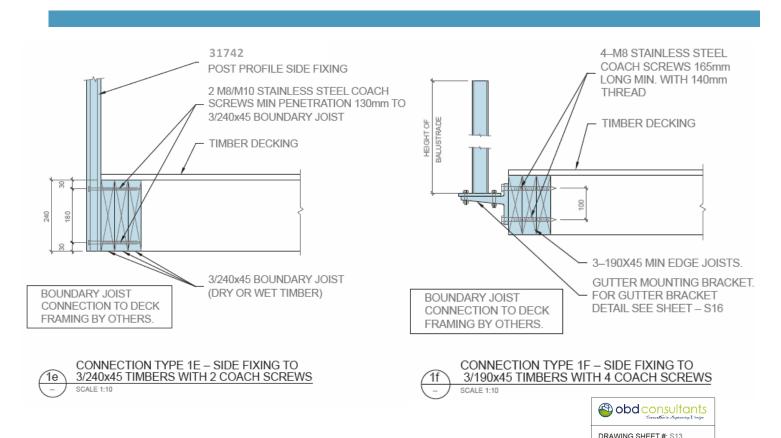


DATE: JULY 2017

PLEASE REFER TO GENERAL NOTES.

FRAMED ALUMINIUM BALUSTRADES

Connection Type 1 – Timber Side-Fix 3 x 240x45 (Coach Screws)



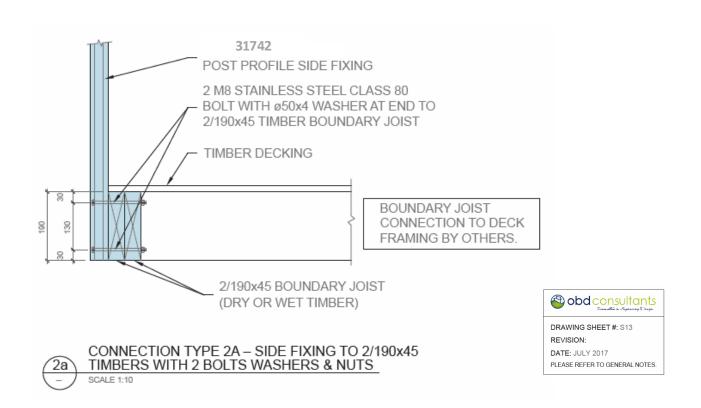
Balustrade Spacing summary Table to NZS:1170 Minimum Imposed Action to Barrier and NZS:3604 Very High Wind

				M	laximum Po	st Spacing	g (M)			
			Type 1e & 1f							
Balustrade	Post Section	Fixing -	Coach	Screw with I	HIT-RE 500 E	500 Epoxy Side Fixing to Timber Deck				
Height	Model	Type	3/	240x45 Boı	undary Jois	t	3 x 190x45 Boundary joist			
			2/N	/18	2/M	10	4/M8 Gutter Bracket			
			Dry	Wet	Dry	Wet	Dry	Wet		
1M	31742	Side	1.25	1.00	1.35	1.25	1.25	1.00		
1.1M	31742	Side	1.15	0.90	1.25	1.15	1.15	0.90		
1.2M	31742	Side	0.95	0.80	1.15	0.95	0.95	0.80		



FRAMED ALUMINIUM BALUSTRADES

Connection Type 2 – Bolt Side-Fix 2 x 190x45



Balustrade Spacing summary Table to NZS:1170 Minimum Imposed Action to Barrier and NZS:3604 Very High Wind

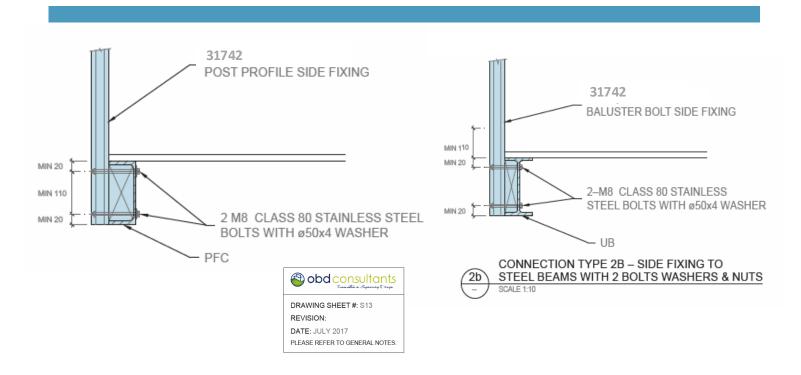
			Maximum Post Spacing (M)		
Balustrade	Dook Cookiew Mandal		Type 2		
Height	Post Section Model	Fixing Type	Bolt side fixing to timber 2 x 190x45		
			2/M8		
1M	31742	Side	1.35		
1.1M	31742	Side	1.25		
1.2M	31742	Side	1.15		





FRAMED ALUMINIUM BALUSTRADES

Connection Type 2 - Bolt Side Fix Steel Beam



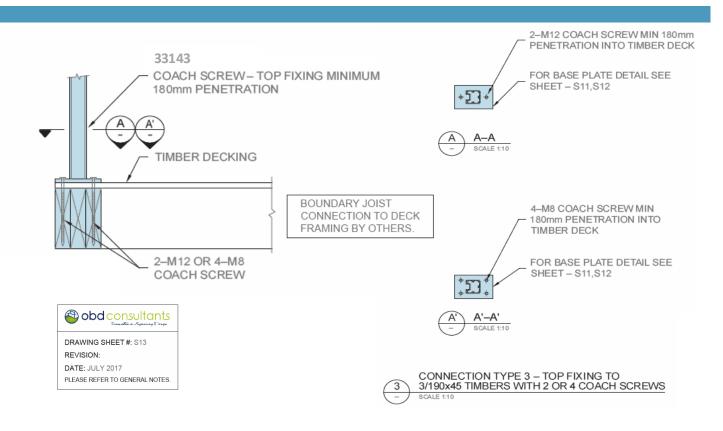
Balustrade Spacing summary Table to NZS:1170 Minimum Imposed Action to Barrier and NZS:3604 Very High Wind

			Maximum Post Spacing (M)
Balustrade	Deal Coalte and alak		Type 2
Height	Height Post Section Model	Fixing Type	Bolt Side Fix Steel Beam
			2/M8
1M	31742	Side	1.35
1.1M	31742	Side	1.25
1.2M	31742	Side	1.15



FRAMED ALUMINIUM BALUSTRADES

Connection Type 3 – Timber Top-Fix



Balustrade Spacing summary Table to NZS:1170 Minimum Imposed Action to Barrier and NZS:3604 Very High Wind

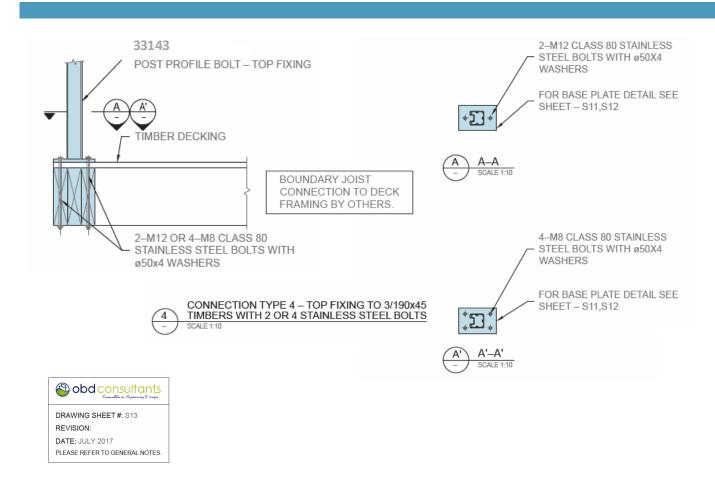
			Maximum Post Spacing (M)					
Delivetued	Balustrad Post Section e Height Model	Fixing Type	Type 3					
e Height			Coach Screw with HIT-RE 500 Epoxy Top Fixing to Timber Deck					
c neight	Model	1,400	4/M8		2/M12			
			Dry	Wet	Dry	Wet		
1M	33143	Тор	1.55	1.55	1.55	1.20		
1.1M	33143	Тор	1.40	1.40	1.40	1.10		
1.2M	33143	Тор	1.25	1.25	1.25	1.00		





FRAMED ALUMINIUM BALUSTRADES

Connection Type 4– Timber Top-Fix



Balustrade Spacing summary Table to NZS:1170 Minimum Imposed Action to Barrier and NZS:3604 Very High Wind

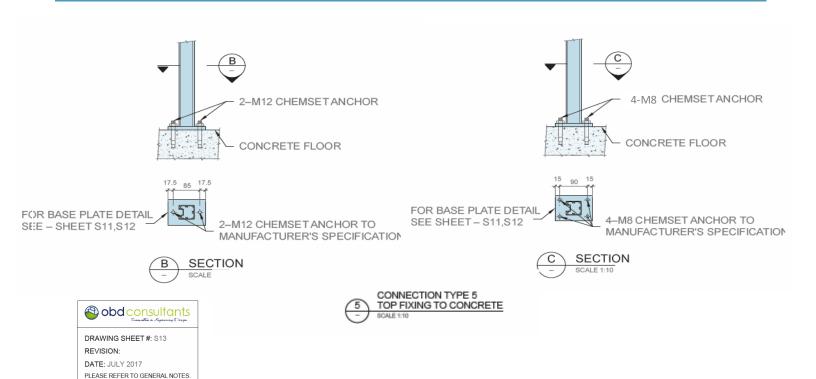
			Maximum Post Spacing (M)			
Balustrad	Post Section	Fixing	Type 4			
e Height	Model	Type	Bolt Top Fixing Timber Deck			
eneight	WIOUEI	Туре	4/M8	2/M12		
			Dry & Wet			
1M	33143	Тор	1.55	1.25		
1.1M	33143	Тор	1.40	1.15		
1.2M	33143	Тор	1.25	1.05		





FRAMED ALUMINIUM BALUSTRADES

Connection Type 5 – Concrete Top-Fix



Balustrade Spacing summary Table to NZS:1170 Minimum Imposed Action to Barrier and NZS:3604 Very High Wind

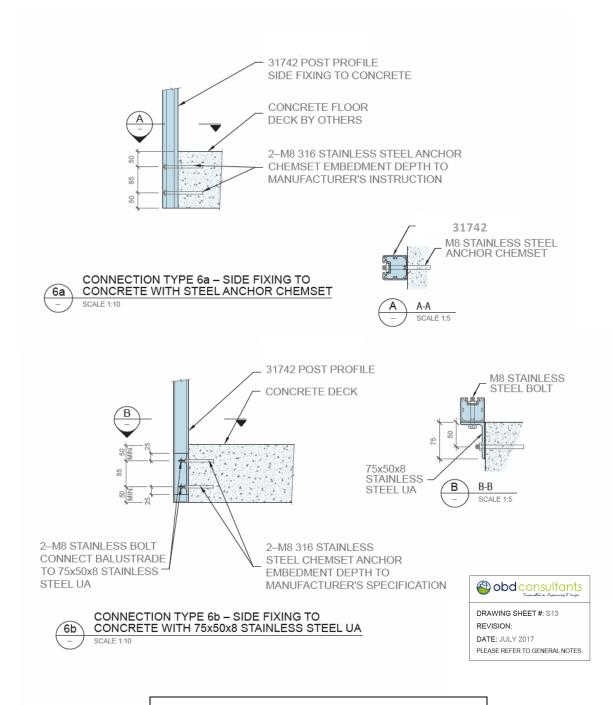
			Maximum Post Spacing (M)
Balustrade Height	Post Section Model	Fixing Type	Type 5
			Chemset Anchor Top Fixing Concrete
1M	33143	Тор	1.55
1.1M	33143	Тор	1.40
1.2M	33143	Тор	1.25





FRAMED ALUMINIUM BALUSTRADES

Connection Type 6 – Concrete Side-Fix

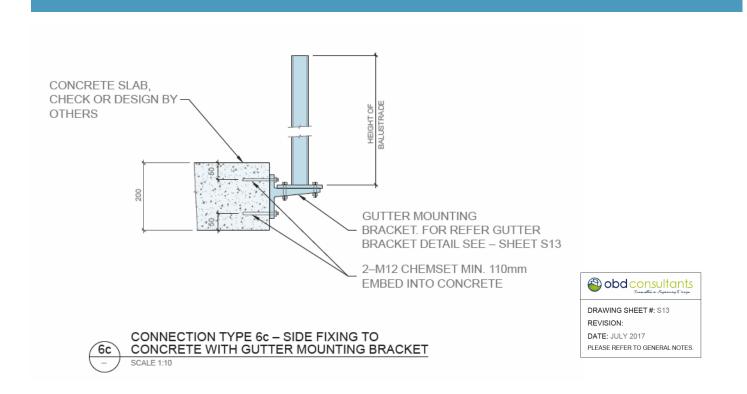


See Post Spacing table next page



FRAMED ALUMINIUM BALUSTRADES

Connection Type 6 – Concrete Side-Fix



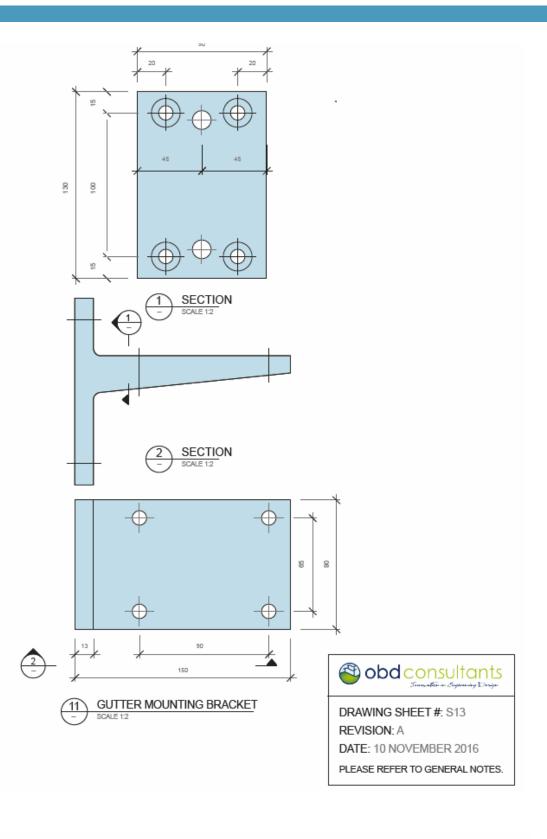
Balustrade Spacing summary Table to NZS:1170 Minimum Imposed Action to Barrier and NZS:3604 Very High Wind Zone Across

			Maximum Post Spacing (M)		
Balustrade Height		Fixing Type	Туре 6		
			Side Fixing Concrete		
1M	31742	Side	1.35		
1.1M	31742	Side	1.25		
1.2M	31742	Side	1.15		



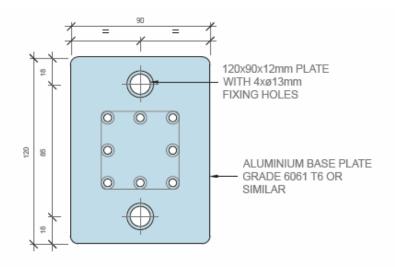


Gutter Bracket Design

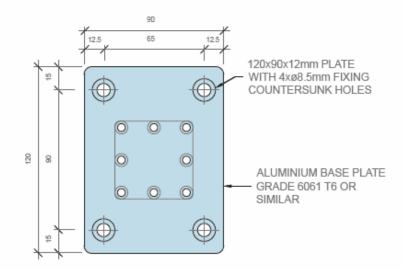


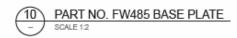


Base Plate Design – Framed Aluminum Balustrade



9 PART NO. FC213 BASE PLATE SCALE 12





NOTE - BOTH FC213 AND FW485 BASE PLATES MATE WITH 33143 POST PROFILE



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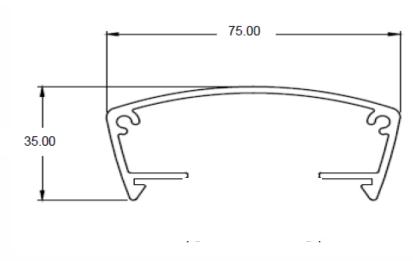
DATE: 10 NOVEMBER 2016

PLEASE REFER TO GENERAL NOTES.



Handrail Dimensions

Euro Handrail



Retro Handrail

