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## X1500 BALUSTER - ASSEMBLY SPECIFICATION (EX-BA.01)A.01.31

Refer elsewhere for corners, slopes and other situations not illustrated here. #FV10-19.T1 SCREWS. 8 per post. Drill size = 5.5mm Ø. #HRT OUTER TOP RAIL. #HRZ INNER GLAZING TOP RAIL. #FS4-4 RIVETS. 1 pair within 150mm from panel ends; and at 750mm maximum centres between, and on either side of joints in Outer Top Rail. Drill size = 3.3mm Ø. #FV6-19 SCREW. Two per baluster end for #DTH Balusters. Drill size = 4.1mm Ø. #DIA INFILL Slides within the Inner Glazing Top Rail. The groved side engages the #DTH Balusters. #DTH BALUSTER. The balusters must be orientated so that the screwports are on either side of the rail centreline. #HPH POST. Ensure orientation is as drawn. #ANG CONNECTOR type to Lower Rails, secured to posts with #FT10-32.T1 SCREWS, 2 per connector. Drill size into post = 4.1mm Ø. Refer to Page 54 #ARN LOWER RAIL. j

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## X3000 BALUSTER - ASSEMBLY SPECIFICATION (EX-BA.01)A.01.51

Refer elsewhere for corners, slopes and other situations not illustrated here. #FV10-19.T1 SCREWS. 8 per post. Drill size = 5.5mm Ø. #ERT OUTER TOP RAIL. **#ERZ INNER GLAZING TOP RAIL.** #FS4-4 RIVETS. 1 pair within 150mm from panel ends; and at 750mm maximum centres between, and on either side of joints in Outer Top Rail. Drill size = 3.3mm Ø. #FV6-19 SCREW. Two per baluster end for #DTH Balusters. Drill size = 4.1mm Ø. #DIA INFILL Slides within the Inner Glazing Top Rail. The groved side engages the #DTH Balusters. #DTH BALUSTER. The balusters must be orientated so that the screwports are on either side of the rail centreline. #EPE POST. Ensure orientation is as drawn. #ANG CONNECTOR type to Lower Rails, secured to posts with #FT10-32.T1 SCREWS, 2 per connector. Drill size into post = 4.1mm Ø. Refer to Page 54 #ARN LOWER RAIL. 1