

# Installation Guide



pro clima

## SOLITEX EXTASANA

Wall Protection Membrane



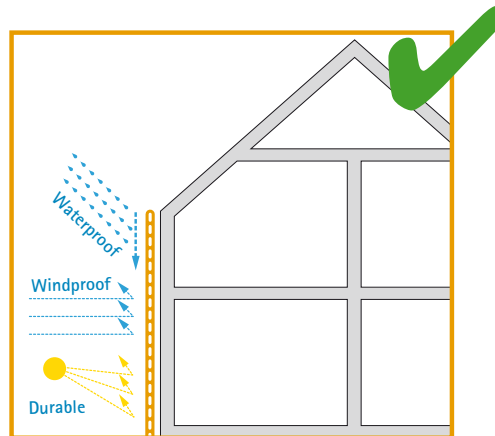
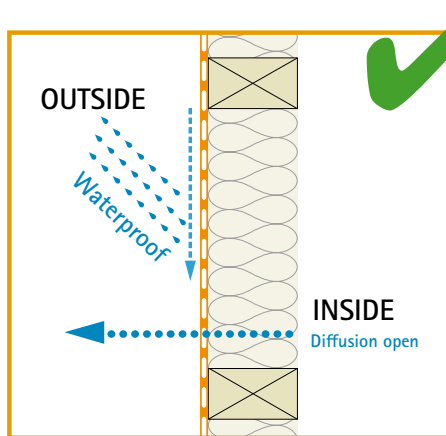
Waterproof

Windproof

Durable

Diffusion open

	HIGH WATER RESISTANCE NZS 2295:2006	LOW VAPOUR RESISTANCE NZS 2295:2006
low-budget membrane	✗	✗
woven membrane	✓	✗
non-woven porous membrane	✗	✓
<b>SOLITEX EXTASANA</b> non-woven non-porous membrane	✓	✓



# → Installation Guide

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# → FEATURES AND ADVANTAGES

## SOLITEX EXTASANA

- ✓ new generation wall underlay
- ✓ watertight
- ✓ non-porous
- ✓ highly diffusion open due to the active diffusion function

**SOLITEX EXTASANA IS A SYNTHETIC BUILDING MEMBRANE, FOR USE AS A WALL UNDERLAY UNDER WALL CLADDINGS ON TIMBER AND STEEL FRAMED BUILDINGS.**

## SOLITEX EXTASANA

- ✓ **New generation wall underlay**
  - high performance monolithic nonporous membrane
- ✓ **High water resistance**
  - water column more than 10,000 mm membrane
- ✓ **Low vapour resistance**
  - MVTR lower than 0.75 MNs/g with active humidity transport
- ✓ **High durability under all conditions**
  - unaffected by wood preservatives
- ✓ **Thermostable**
  - thermostability above 100°C
- ✓ **UV stabilised**
  - can be exposed to the New Zealand elements for 60 days
- ✓ **Air Barrier**
  - can be used as an Air Barrier as per NZS2295:2006 and NZBC E2/AS1 Table 23

**SOLITEX EXTASANA** is a unique non-porous watertight membrane. This enables the **SOLITEX EXTASANA** to provide high water resistance, breathability and absorption.

**SOLITEX EXTASANA** can be used as an AIR BARRIER where walls are not lined e.g. attic space at gable ends (complying with NZBC Acceptable Solution E2/AS1 Table 23).

**SOLITEX EXTASANA** has an extremely high tear resistance and its specialised membrane does not lead to rattling and noise attributed to other wall underlays.

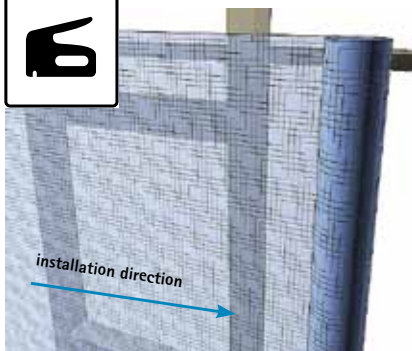
**SOLITEX EXTASANA** meets the edge-tear and tensile strenghts of NZS2295:2006, and increases productivity by providing temporary weather protection.

**SOLITEX EXTASANA** has a non-glare blue colour providing a more pleasant working environment. **SOLITEX EXTASANA** must be fixed with the printed (blue) side out and the non-printed side to the frame. **SOLITEX EXTASANA** can be BE LEFT EXPOSED TO THE ELEMENTS FOR UP TO 60 DAYS.

# → APPLICATION

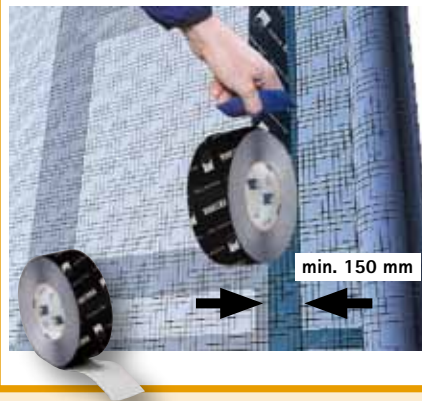
## 1 Roll out and fix membrane

fix securely to the frame at 300 mm centres horizontally and vertically



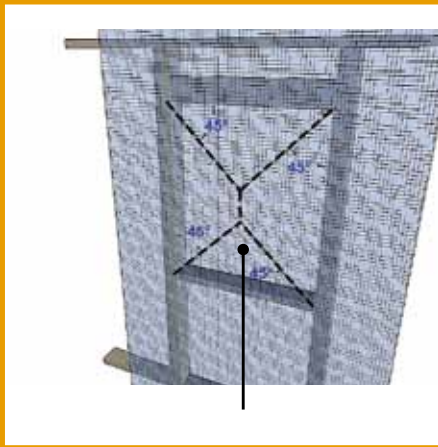
## 2 Vertical overlaps

minimum of 150 mm is required at vertical overlaps

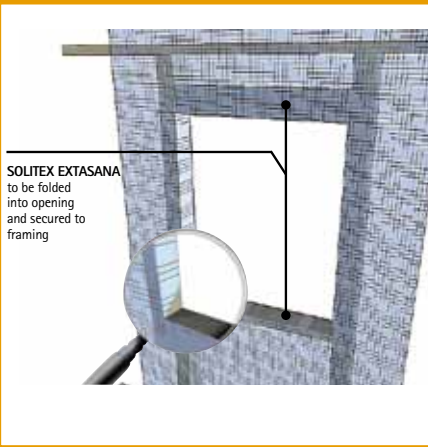


The extremely high diffusion permeability due to the active diffusion function and the high water resistance of the pro clima **SOLITEX EXTASANA** offer the ultimate weathertightness protection during construction and for the lifetime of the building. The pro clima **SOLITEX EXTASANA** membrane is fixed directly to the outside of the external wall framing using staples, tape or adhesive. The recommended tape for sealing the overlapping joins or connections to smooth non-mineral adjoining surfaces is pro clima **TESCON EXTORA**. For connections to rough adjoining structural components or mineral surfaces, the pro clima **ORCON** adhesive is recommended. Overlaps of the pro clima **SOLITEX EXTASANA** must be a minimum of 150 mm, which may be taped with pro clima **TESCON EXTORA** to increase weathertightness. Repairs can also be made with pro clima **TESCON EXTORA** tape.

## 3 Cut membrane at opening



## 4 Fold membrane into opening



- 1 **SOLITEX EXTASANA** is applied to all exterior walls from below bottom plate to top plate. Fix securely to the frame with fasteners e.g. galvanised "LITTLE GRIPPERS", or 6mm – 8mm staples, or 20 mm large head galvanised clouts at 300 mm centres horizontally and vertically. Additional fixings should be used around each opening to be cut out e.g. windows and doors. In sea spray zones (ZONE D) all metal fixings must be stainless steel.  
*NOTE:* Check with timber suppliers for the correct type of fastenings to be used on treated timber.
- 2 When using **SOLITEX EXTASANA** either 2740 mm or 1500 mm width horizontally or vertically, a minimum of 150 mm lap is required at joins and all vertical overlaps must be made over studs which are to be taped with pro clima **TESCON EXTORA** to increase weathertightness. Any forced tears to be repaired with **TESCON EXTORA** tape.  
*NOTE:* Fastenings behind brick veneer cladding must have an equivalent service life to that of brick veneer (50 years). Refer to NZS 3604 Tables 4.1, 4.2, and 4.3.
- 3 **SOLITEX EXTASANA** is wide enough to come from below the bottom plate to the top plate, covering all window and door openings. **SOLITEX EXTASANA** will provide temporary weathertight protection during construction.
- 4 When ready to install doors and windows cut at each opening on a 45 angle away from each corner. Pull the **SOLITEX EXTASANA** flaps inside and fasten to frame.  
Apply **TESCON EXTOSEAL**.  
**SOLITEX EXTASANA** is not affected by wood preservatives.  
**SOLITEX EXTASANA** should not be used as a roofing underlay.

# → TECHNICAL DETAILS

**SOLITEX EXTASANA** can be used as a wall underlay on timber framed buildings within the following scope: the scope limitations of NZBC Acceptable Solution E2/AS1, Paragraph 1.1; and, with absorbent wall claddings directly fixed to framing; and, with non-metallic, non-absorbent wall claddings directly fixed to the frame; and, with absorbent and non-absorbent wall claddings installed over an 18mm minimum drained cavity; and, with masonry veneer in accordance with NZBC Acceptable Solution E2/AS1; and, situated in NZS 3604 Building Wind Zones up to, and including 'Very High'.

**SOLITEX EXTASANA** can be used as a wall underlay on steel framed buildings within the following scope: the scope limitations of NZBC Acceptable Solution E2/AS1, Paragraph 1.1 with regards to building height and floor plan area; and, with absorbent and non-absorbent wall claddings installed over an 18mm minimum drained cavity; and, with masonry veneer in accordance with NZBC Acceptable Solution E2/AS1; and, situated in NZS 3604 Building Wind Zones up to, and including 'Very High'.

**SOLITEX EXTASANA** can be used as a flexible wall underlay over rigid wall underlays on timber and steel framed buildings within the following scope: the scope limitations of NZBC Acceptable Solution E2/AS1, Paragraph 1.1 with regards to building height and floor plan area; and, with absorbent and non-absorbent wall claddings installed over an 18 mm minimum drained cavity; and, with masonry veneer in accordance with NZBC Acceptable Solution E2/AS1; and, situated in NZS 3604 Wind Zones up to and including 'Extra High'.

## Technical data:

Cover-fleece + protective-layer:		PP microfibre fleeces
Membrane:		monolithic TEEE film, waterproof, non-porous, diffusion open
Colour:		dark blue
Surface weight:		140 g/m <sup>2</sup>
Temperature resistance:		-40°C to +100°C
μ (for WUFI calculations):		145
Thickness:		0.60 mm
Water column:		> 10,000 mm
Resistance to water penetration:	NZS 4201:Part 4 (20 mm)	pass
UV stability and outdoor exposure:	NZS2295:2006 based on ASTM G154	60 days
Flammability:	NZS 1530:Part 2	fire retardant
Shrinkage:	NZS 4201:Part 3	can be used for the maximum run length
Tensile strength:	NZS 4200.1 based on AS 1301:448s	> 4 kN/m (MD); > 3kN/m (CD)
Edge-tear resistance:	NZS 4200.1 based on TAPPI T470	> 200 N (MD); > 150 N (CD)
Absorbency:	NZS 4201:Part 4	> 100 g/m <sup>2</sup>
ph:	NZS 1301:421s	6.7
Air resistance:	Table 23 E2/AS1 based on ISO 5636-5	> 0.1 MNs/g <sup>3</sup>
MVTR-value:	AS/NZS 4200.1, water vapour resistance. Based on ASTM standard E96, Procedure B (wet cup).	< 0.75 MNs/g

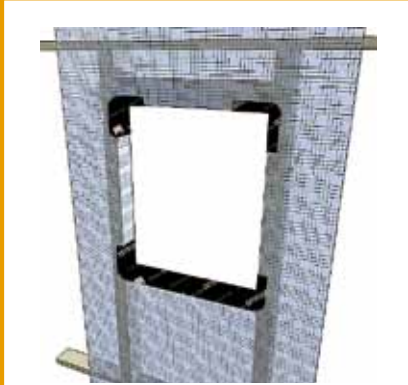
All independent tests, as required under NZS2295:2006 and NZBC Acceptable Solution E2/AS1, have been carried out by SCION and NZWTA in New Zealand.

## Delivery form:

Roll length	Roll width	Roll area	Roll weight
36.5 m	1.50 m	55 m <sup>2</sup>	8.5 kg
36.5 m	2.74 m	100 m <sup>2</sup>	16 kg

# → SYSTEM COMPONENTS

## 5 Seal membrane at opening



Apply TESCON EXTONSEAL sill tape to wall openings as per NZBC Acceptable Solution E2/AS1 paragraph 9.1.5.

## 6 Sealing penetrations



Use pro clima ROFLEX to seal pipe penetrations as per Acceptable Solution E2/AS1 paragraph 9.1.9.3. and pro clima KAFLEX for cable penetrations.

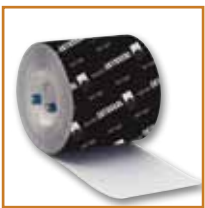
## 7 Connecting to rough or mineral surfaces



Use pro clima ORCON to adhere the SOLITEX EXTASANA to rough adjoining structural components or mineral surfaces.

### Please note!

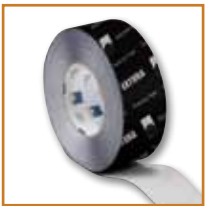
To ensure a durable, windproof and weathertight seal using the pro clima TESCON EXTORA around the windows, doors or other components, the surfaces must be stable, dry, smooth, free from dust, dirt, silicone and grease. Remove all unwanted material from the surfaces with a vacuum cleaner or cloth if necessary. It is important to remove flaking and loose materials such as peeling paintwork, building papers and labels. Adhesion to frozen surfaces is not possible. In case of doubt, adhesion tests should be carried out. The pro clima SOLITEX EXTASANA is designed to be used behind most typical cladding systems, provided it is not exposed to the weather or ultra-violet light for a period greater than 60 days.



### TESCON EXTONSEAL

#### Sill Tape

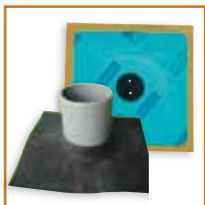
One piece flexible Sill Tape for window and door openings.



### TESCON EXTORA

#### Weathertight sealing tape

Windproof and weathertight sealing of wall underlays, roof underlays and other weathertightness layers.



### KAFLEX / ROFLEX

#### Weathertight sealing grommets

Sealing grommets for cables and pipes that penetrate the membrane.



### ORCON

#### Multi-purpose liquid adhesive

For connections to rough adjoining structural components or mineral surfaces.

„Note: The system components listed above, excluding TESCON EXTONSEAL when used to seal SOLITEX EXTASANA overlaps, are outside the scope of the Code Mark Certification.“

# Certificate of Installation

Please fill out all fields below and either fax or email a copy to Pro Clima NZ Limited. Alternatively please go to our website [www.proclima.co.nz](http://www.proclima.co.nz) to complete the Certificate of Installation. Thank you.

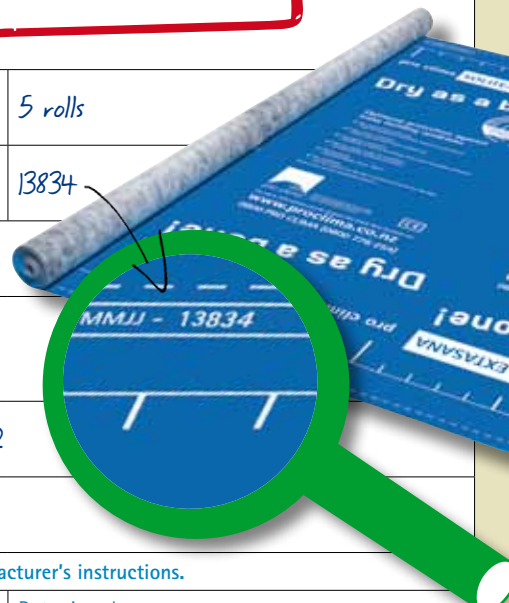
Pro Clima NZ Limited  
PO Box 925  
CBD  
Wellington 6140  
Phone: 04 589 8460  
Fax: 04 589 8461  
welcome@proclima.co.nz



CERTIFICATE OF INSTALLATION			
Manufacturer's details:	Pro Clima NZ Limited		
Installer's company name:			
Date(s) of installation:		Quantity of material installed:	
Property/address where installation took place:		Batch number(s) of product installed:	
Location/zone where product(s) was installed:			
Comments on installation:			
Applicable installation instructions:			
Deviations from installation instructions:			
Installer Declaration:	We declare and confirm that the installation was completed as per the manufacturer's instructions.		
Installer signature:	Name:	Installer registration or approval number:	Date signed:
Installer supervisor signature:	Supervisor Name:	Supervisor registration or approval number:	Date signed:

A COPY OF THIS CERTIFICATE SHOULD BE PROVIDED TO THE BUILDER OR OWNER. COPY KEPT AS RECORD BY THE INSTALLATION COMPANY.

CERTIFICATE OF INSTALLATION			
Manufacturer's details:	Pro Clima NZ Limited		
Installer's company name:	ABC Builders Limited		
Date(s) of installation:	Started 1/2/2012, completed 15/2/2012	Quantity of material installed:	5 rolls
Property/address where installation took place:	Lot 51, 32 Bay Street, Coffs Harbour, Wellington 6012	Batch number(s) of product installed:	13834
Location/zone where product(s) was installed:	The complete walls of the building, less 2 sections on the rear (south side) of the building, for access as per drawings		
Comments on installation:	No installation issues. All vertical joints taped with TESCON EXTORA. Penetrations sealed with KAFLEX and ROFLEX grommets.		
Applicable installation instructions:	pro clima SOLITEX EXTASANA Installation Guide, Dated 1.1.2012		
Deviations from installation instructions:	None		
Installer Declaration:	We declare and confirm that the installation was completed as per the manufacturer's instructions.		
Installer signature:	Name:	Installer registration or approval number:	Date signed:
Trevor Jones	Trevor Jones	BP123456	01/1/2012
Installer supervisor signature:	Supervisor Name:	Supervisor registration or approval number:	Date signed:
Fred Henry	Fred Henry	BP234567	01/1/2012



# SOLITEX

... the essential element to ensure optimum weathertightness protection for your home under all New Zealand climate conditions

**For more information please contact us:**

**Pro Clima NZ Limited**

**PO Box 925**

**Wellington 6140**

**Phone: 04 589 8460**

**Fax: 04 589 8461**

**Email: [welcome@proclima.co.nz](mailto:welcome@proclima.co.nz)**

**[www.proclima.co.nz](http://www.proclima.co.nz)**

**0800 PRO CLIMA**

In New Zealand pro clima also offers the INTELLO airtightness membrane.

The INTELLO membrane is part of the Intelligent Airtightness System "IAS" that is very innovative and effectively eliminates uncontrolled air leakage and moisture build-up within the construction.

The INTELLO membrane whilst being airtight acts also as a "vapour check" eliminating condensation, damp, mould and rot. The result is structural soundness, enhanced thermal performance, reduced CO<sub>2</sub> emissions and improved indoor air quality. Homes and buildings are healthier, warmer, drier and more energy efficient throughout all seasons and regions in New Zealand.

