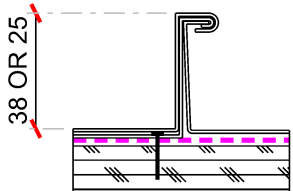
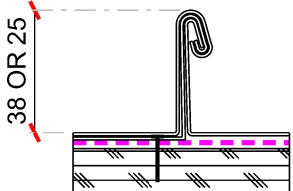


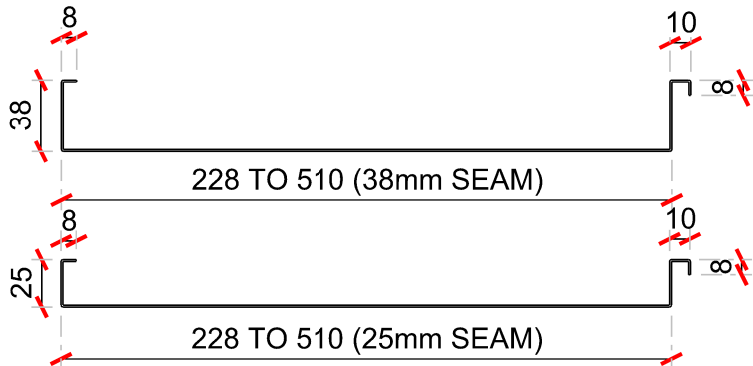
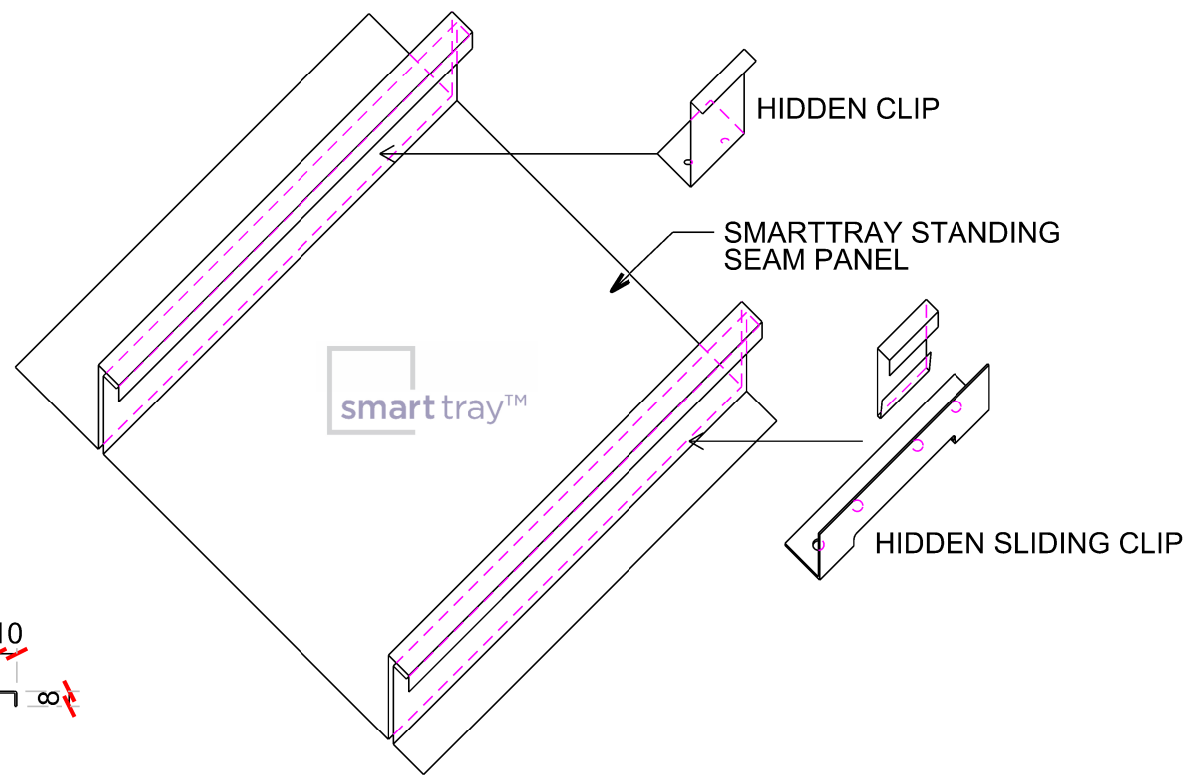
OVERLAPPING OF SEAMS BEFORE CRIMPING



SINGLE LOCK



DOUBLE LOCK



SMARTTRAY STANDING SEAM SINGLE OR DOUBLE LOCK

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