

# EUROSTYLE DOUBLE STANDING SEAM™ RESIDENTIAL DOUBLE STANDING SEAM™ SHEET LIST

Detail Number: RI-EDS-000A

Date drawn: 02/02/2018

Residential Double Standing Seam Sheet List		
Sheet Number	Type	Sheet Name
EUROSTYLE DOUBLE STANDING SEAM™		
RI-EDS-000A	EUROSTYLE DOUBLE STANDING SEAM™	RESIDENTIAL DOUBLE STANDING SEAM™ SHEET LIST
RI-EDS-000B	EUROSTYLE DOUBLE STANDING SEAM™	PROFILES & ACCESSORIES
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RI-EDSR001B-1	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	BARGE DETAIL (TYPE 2)
RI-EDSR001C-1	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	BARGE DETAIL (TYPE 3)
RI-EDSR002A	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	TYPICAL HEAD BARGE DETAIL
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RI-EDSR003B	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	TYPICAL CHANGE IN PITCH
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RI-EDSR006B-1	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	TYPICAL VALLEY DETAIL
RI-EDSR006C	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	DORMER VALLEY DETAIL
RI-EDSR007AS	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	INTERNAL GUTTER
RI-EDSR010A-1	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	PARALLEL APRON FLASHING (NON CAVITY) TYPE 1
RI-EDSR010A-1A	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	PARALLEL APRON FLASHING (NON CAVITY) TYPE 2
RI-EDSR010B-1	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	PARALLEL APRON FLASHING (CAVITY) TYPE 1
RI-EDSR010B-1A	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	PARALLEL APRON FLASHING (CAVITY) TYPE 2
RI-EDSR011AB	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	TYPICAL APRON FLASHING (NON CAVITY) TYPE 1 - OPTION 2
RI-EDSR080A	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	PENETRATION FLASHING DETAILS
RI-EDSR080A-1	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	PENETRATION FLASHING DETAILS
RI-EDSR081A	EUROSTYLE DOUBLE STANDING SEAM™ ROOFING	PENETRATION FLASHING CROSS SECTION
RI-EDSW003A-1	EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING	WALL CLADDING EXTERNAL VERTICAL CORNER
RI-EDSW003B	EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING	WALL CLADDING EXTERNAL VERTICAL CORNER ON CAVITY WITH CLADDING CHANGE
RI-EDSW004A-1	EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING	WALL CLADDING INTERNAL VERTICAL CORNER
RI-EDSW004B	EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING	WALL CLADDING INTERNAL VERTICAL CORNER ON CAVITY WITH CLADDING CHANGE
RI-EDSW005A	EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING	WALL CLADDING BASE OF VERTICAL CLADDING
RI-EDSW012A	EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING	WINDOW / DOOR HEAD FLASHING FOR VERTICAL CLADDING
RI-EDSW012B	EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING	WINDOW / DOOR JAMB FLASHING FOR VERTICAL CLADDING
RI-EDSW012C	EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING	WINDOW / DOOR SILL FLASHING FOR VERTICAL CLADDING

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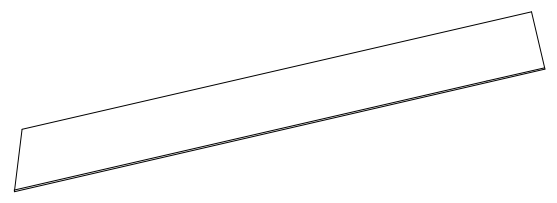
# EUROSTYLE DOUBLE STANDING SEAM™ PROFILES & ACCESSORIES

Detail Number: RI-EDS-000B

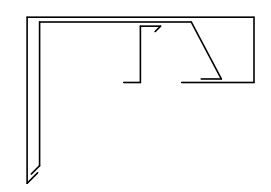
Date drawn: 02/02/2018

Scale: 1 : 5@ A3

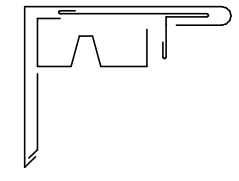
ROOFING INDUSTRIES EUROSTYLE DOUBLE STANDING SEAM™ SECRET CLIP FIXED



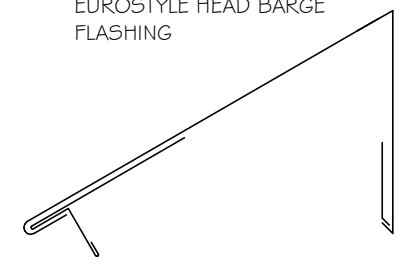
EUROLOK BARGE FLASHING



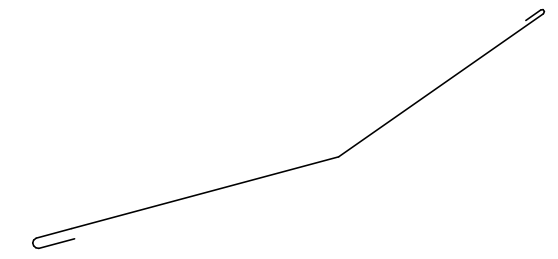
EUROLOK BARGE FLASHING



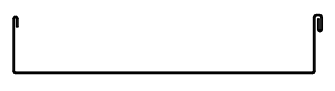
ROOFING INDUSTRIES EUROSTYLE HEAD BARGE FLASHING



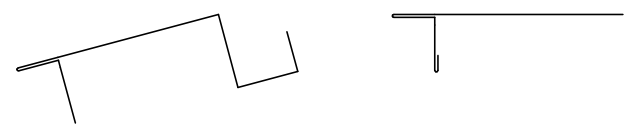
ROOFING INDUSTRIES CHANGE IN PITCH FLASHING



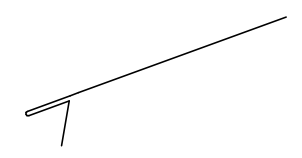
ROOFING INDUSTRIES DOUBLE STANDING SEAM SECRET CLIP FIXED



ROOFING INDUSTRIES UNDERFLASHING



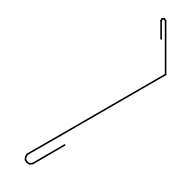
ROOFING INDUSTRIES GUTTER APRON FLASHING



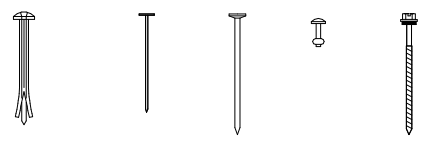
ROOFING INDUSTRIES ANGLE FLASHING



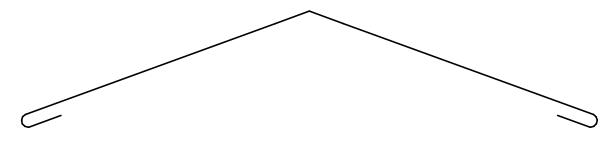
ROOFING INDUSTRIES APRON FLASHING



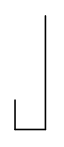
Fixings



ROOFING INDUSTRIES RIDGE FLASHING



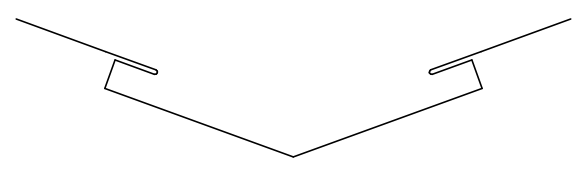
CAVITY CLOSER



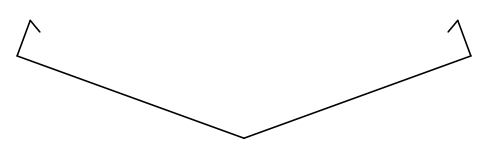
METAL ANGLE



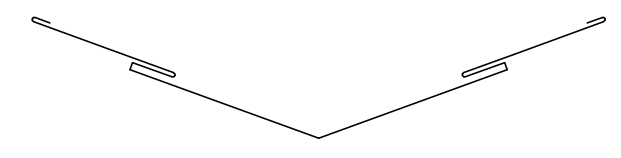
ROOFING INDUSTRIES VALLEY GUTTER



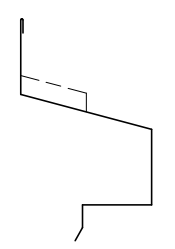
ROOFING INDUSTRIES VALLEY GUTTER



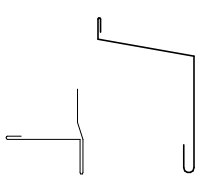
ROOFING INDUSTRIES DORMER VALLEY GUTTER



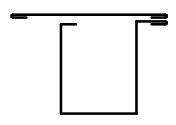
HEAD FLASHING



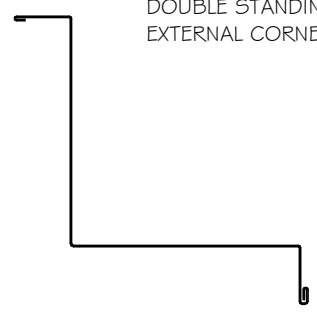
SILL FLASHING



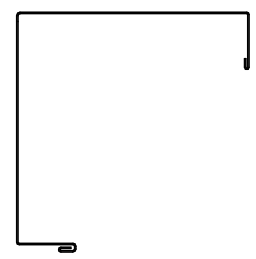
JAMB FLASHING



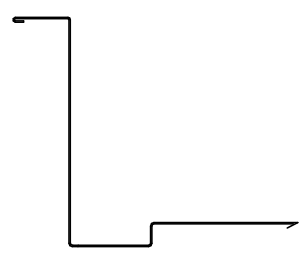
ROOFING INDUSTRIES DOUBLE STANDING SEAM EXTERNAL CORNER



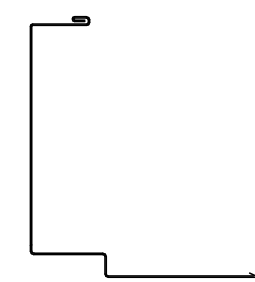
ROOFING INDUSTRIES DOUBLE STANDING SEAM INTERNAL CORNER



ROOFING INDUSTRIES DOUBLE STANDING SEAM EXTERNAL CORNER



ROOFING INDUSTRIES DOUBLE STANDING SEAM INTERNAL CORNER



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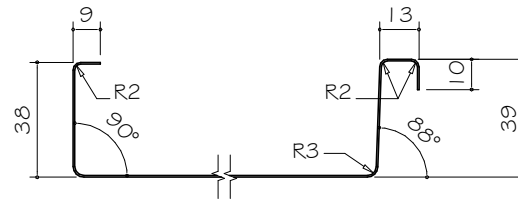
# EUROSTYLE DOUBLE STANDING SEAM™

## PROFILE SUMMARY - DOUBLE STANDING SEAM™

Detail Number: RI-EDS-000C

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



PROFILE PICTURED EX COIL PRIOR TO FOLDING. VARIABLE PAN WIDTH 191-691mm  
STANDARD WIDTH APPROX 500mm



### NOTES:

1. PANEL WIDTHS ARE GENERALLY DETERMINED BY COIL SIZE AVAILABILITY.
2. PANEL WIDTHS IN EXCESS OF STANDARD WIDTHS HAVE LOWER WIND LOADING LIMITATIONS.
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

### PLY SUBSTRATE

STANDARD MATERIAL TYPES	GAUGE
COPPER	0.55mm $\pm$ 0.70mm
ZINC	0.70mm
COLORCOTE ALUMIGARD	0.70 $\pm$ 0.90mm

NOTE: STEEL BASE MATERIAL NOTE AVAILABLE FOR DOUBLE STANDING SEAM

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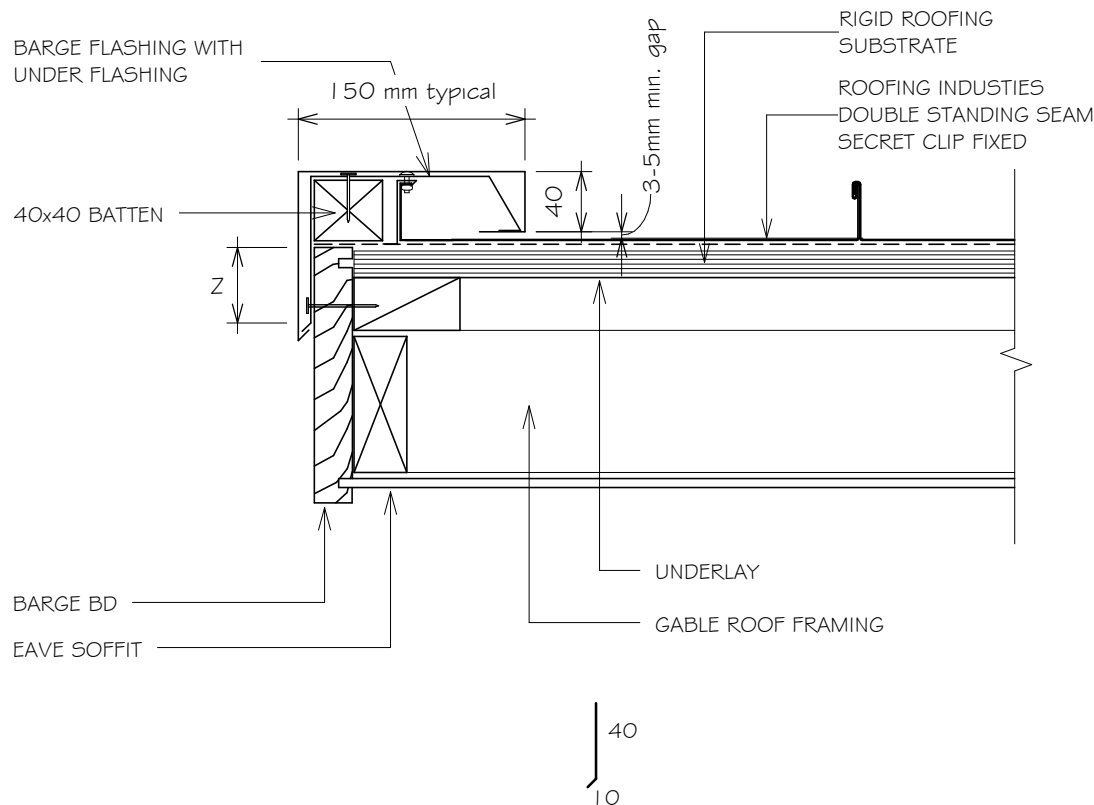


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING BARGE DETAIL (TYPE 1)

Detail Number: RI-EDSROO1A-1

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



SITE WIND ZONE (As per NZS3604)		MINIMUM Z <sup>(5)</sup>	
SITUATION 1	(1)	50mm	(4)
SITUATION 2	(2)	75mm	(4)
SITUATION 3	(3)	90mm	(4)

## NOTES:

1. SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
2. SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
3. SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH ZONES.
4. EXCLUDING DRIP EDGE.
5. INCREASE DISTANCE 'Z' BY 25mm WHEN AGAINST A PROFILED SURFACE OR TO 100mm WHICHEVER IS THE LESSER.
6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
7. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
8. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

## NOTES:

- These details are generally in compliance the NZ Metal Roof & Wall Cladding Code of Practice and in some cases specific details by 'Roofing Industries'. Eurostyle falls outside the criteria of E2/AS1 and this document is therefore not applicable.
- The building designer is ultimately responsible to ensure that details used meet the requirements of the NZ Building Code for the specific project.
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- Underlay selection and building wrap types are the responsibility of the designer, Netting or other support is generally required at roof pitches less than 10 degrees combined with a self supporting paper. At roof pitches of 10° and above where non self supporting paper is used or purlin spacing is in excess of self supporting criteria, netting or other support should be used. Alternative support to netting should be used in severe coastal environments including when aluminium is used. (Refer to NZS 2295)
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- These details to be read with Roofing Industries profile technical summary regarding wind loads and fixings.
- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: [www.metalroofing.org.nz](http://www.metalroofing.org.nz) or E2/AS1.

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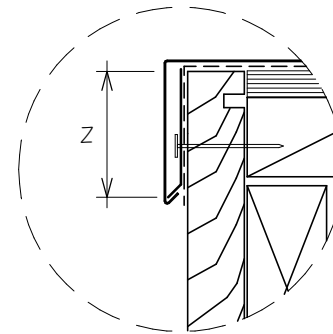
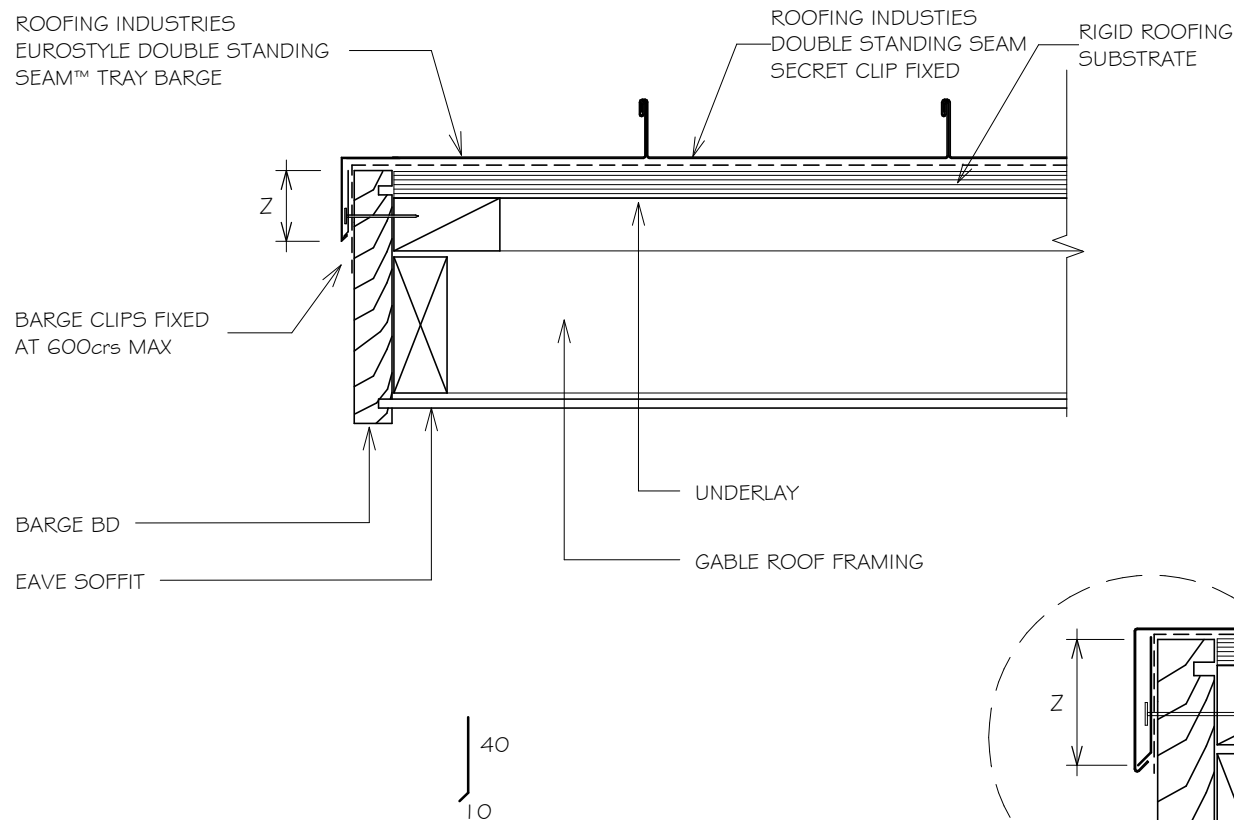


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING BARGE DETAIL (TYPE 2)

Detail Number: RI-EDSR001B-1

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



SITE WIND ZONE (As per NZS3604)	MINIMUM	
		Z <sup>(5)</sup>
SITUATION 1	(1)	50mm (4)
SITUATION 2	(2)	75mm (4)
SITUATION 3	(3)	90mm (4)

## NOTES:

- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
- SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
- SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH ZONES.
- EXCLUDING DRIP EDGE.
- INCREASE DISTANCE 'Z' BY 25mm WHEN AGAINST A PROFILED SURFACE OR TO 100mm WHICHEVER IS THE LESSER.
- ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
- HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
- ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

## NOTES:

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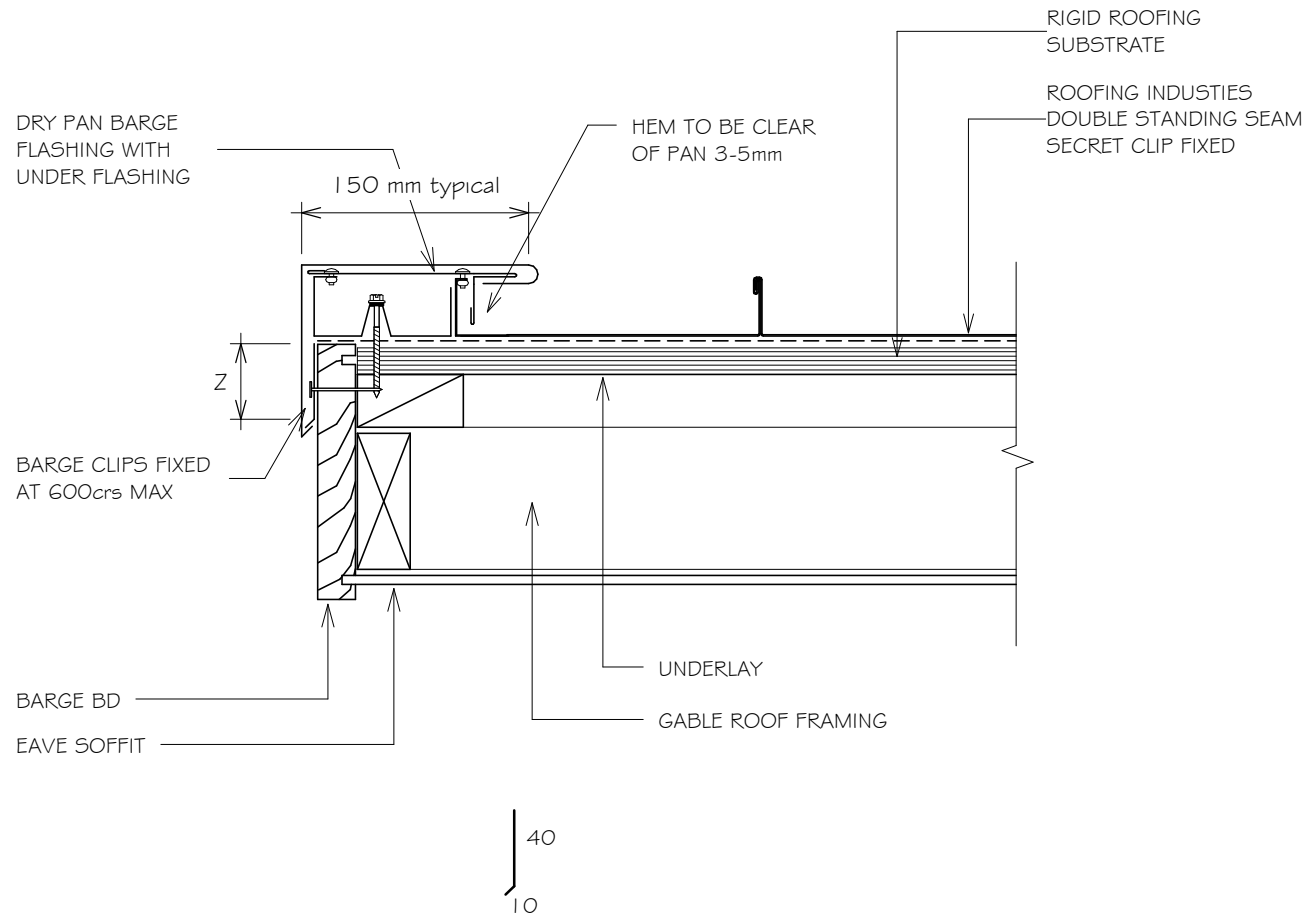


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING BARGE DETAIL (TYPE 3)

Detail Number: RI-EDSR001C-1

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



SITE WIND ZONE (As per NZS3604)		MINIMUM Z <sup>(5)</sup>	
SITUATION 1	(1)	50mm	(4)
SITUATION 2	(2)	75mm	(4)
SITUATION 3	(3)	90mm	(4)

NOTES:

- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
- SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
- SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH ZONES.
- EXCLUDING DRIP EDGE.
- INCREASE DISTANCE 'Z' BY 25mm WHEN AGAINST A PROFILED SURFACE OR TO 100mm WHICHEVER IS THE LESSER.
- ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
- HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
- ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

NOTES:

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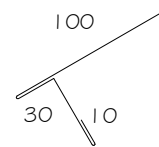
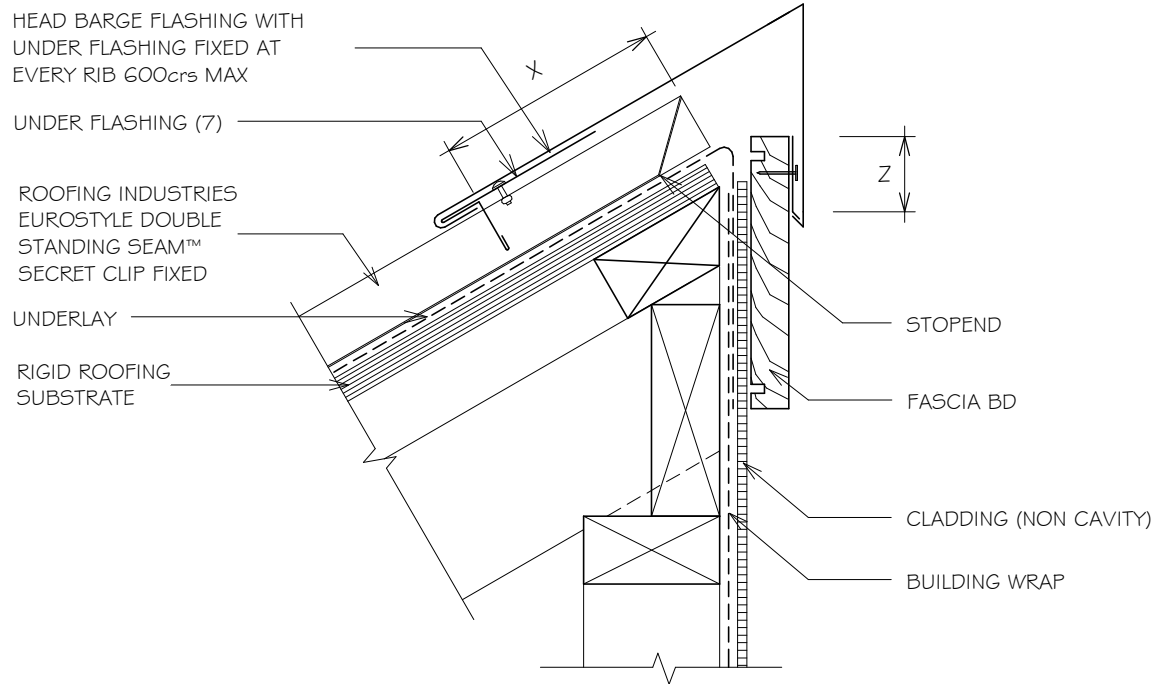
# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING

## TYPICAL HEAD BARGE DETAIL

Detail Number: RI-EDSR002A

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



HEM TO BE CLEAR OF PAN 3-5mm

SITE WIND ZONE (As per NZS3604)	MINIMUM	
	Z <sup>(5)</sup>	X
SITUATION 1 <sup>(1)</sup>	50mm <sup>(4)</sup>	150mm
SITUATION 2 <sup>(2)</sup>	75mm <sup>(4)</sup>	200mm
SITUATION 3 <sup>(3)</sup>	90mm <sup>(4)</sup>	200mm

### NOTES:

- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
- SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
- SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH ZONES.
- EXCLUDING DRIP EDGE.
- INCREASE DISTANCE 'Z' BY 25mm WHEN AGAINST A PROFILED SURFACE OR TO 100mm WHICHEVER IS THE LESSER.
- ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
- HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
- ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

### NOTES:

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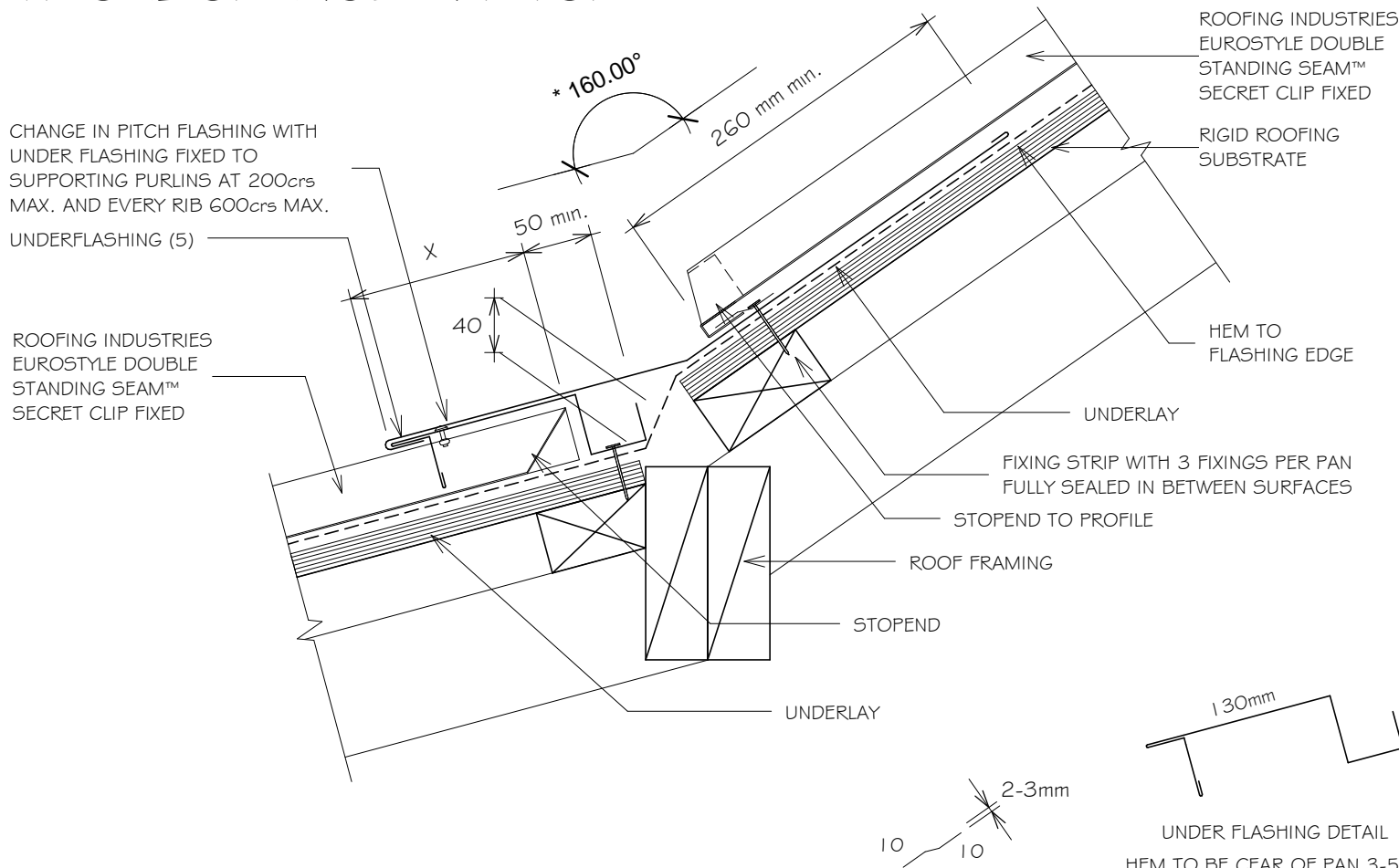
# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING

## TYPICAL CHANGE IN PITCH

Detail Number: RI-EDSR003A

Date drawn: 02/02/2018

Scale: 1 : 5 @ A4



SITE WIND ZONE (As per NZ53604)	MINIMUM
SITUATION 1 <sup>(1)</sup>	130mm
SITUATION 2 <sup>(2)</sup>	200mm
SITUATION 3 <sup>(3)</sup>	200mm

### NOTES:

- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
- SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
- SITUATION 3: REFER TO NZMRM CODE OF PRACTICE.
- ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
- HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
- ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

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- These details to be read with Roofing Industries profile technical summary regarding wind loads and fixings.
- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: [www.metalroofing.org.nz](http://www.metalroofing.org.nz) or E2/AS1.

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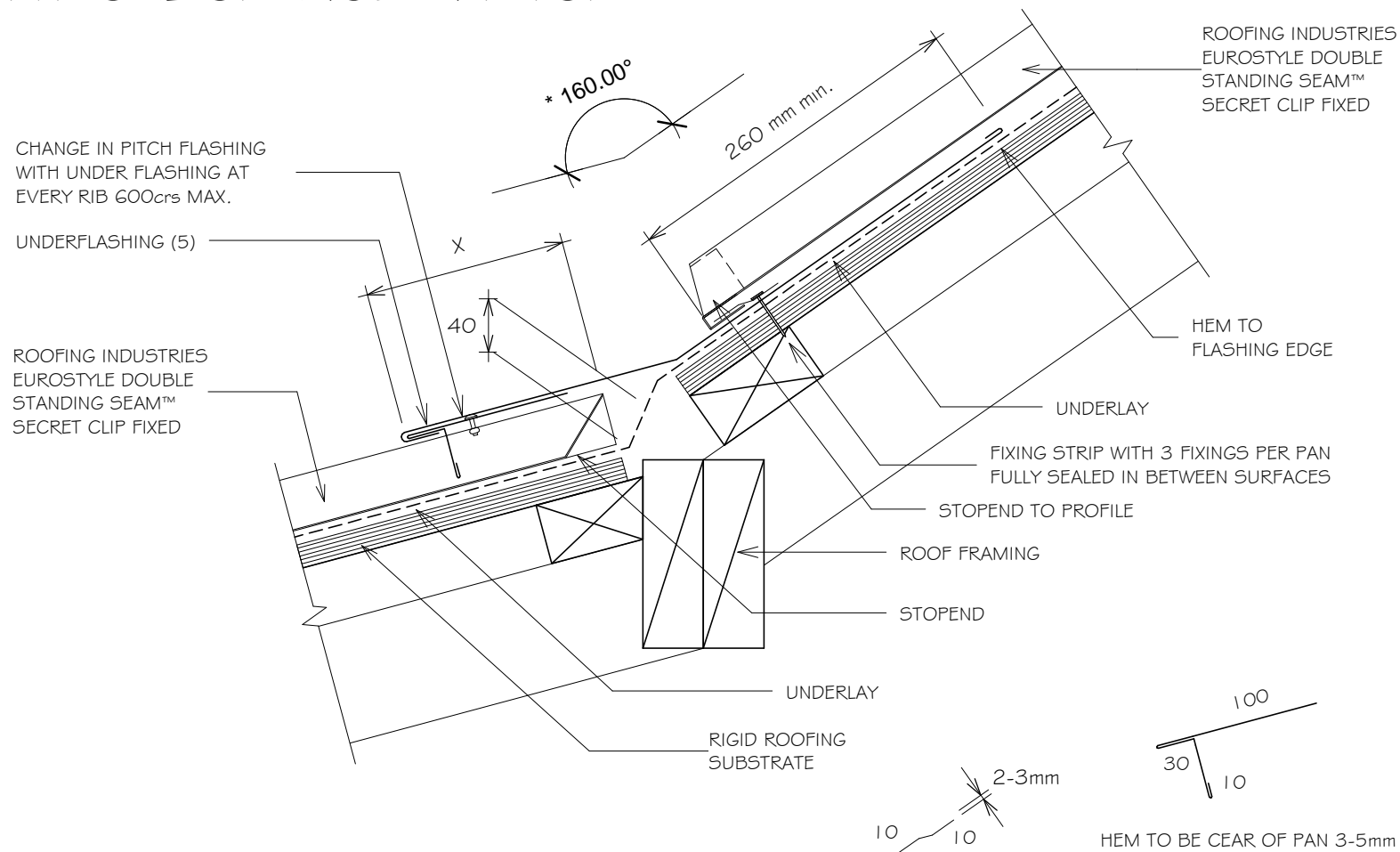
# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING

## TYPICAL CHANGE IN PITCH

Detail Number: RI-EDSR003B

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



SITE WIND ZONE (As per NZS3604)	MINIMUM
SITUATION 1 <sup>(1)</sup>	130mm
SITUATION 2 <sup>(2)</sup>	200mm
SITUATION 3 <sup>(3)</sup>	200mm

### NOTES:

- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
- SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
- SITUATION 3: REFER TO NZMRM CODE OF PRACTICE.
- ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
- HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
- ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

### NOTES:

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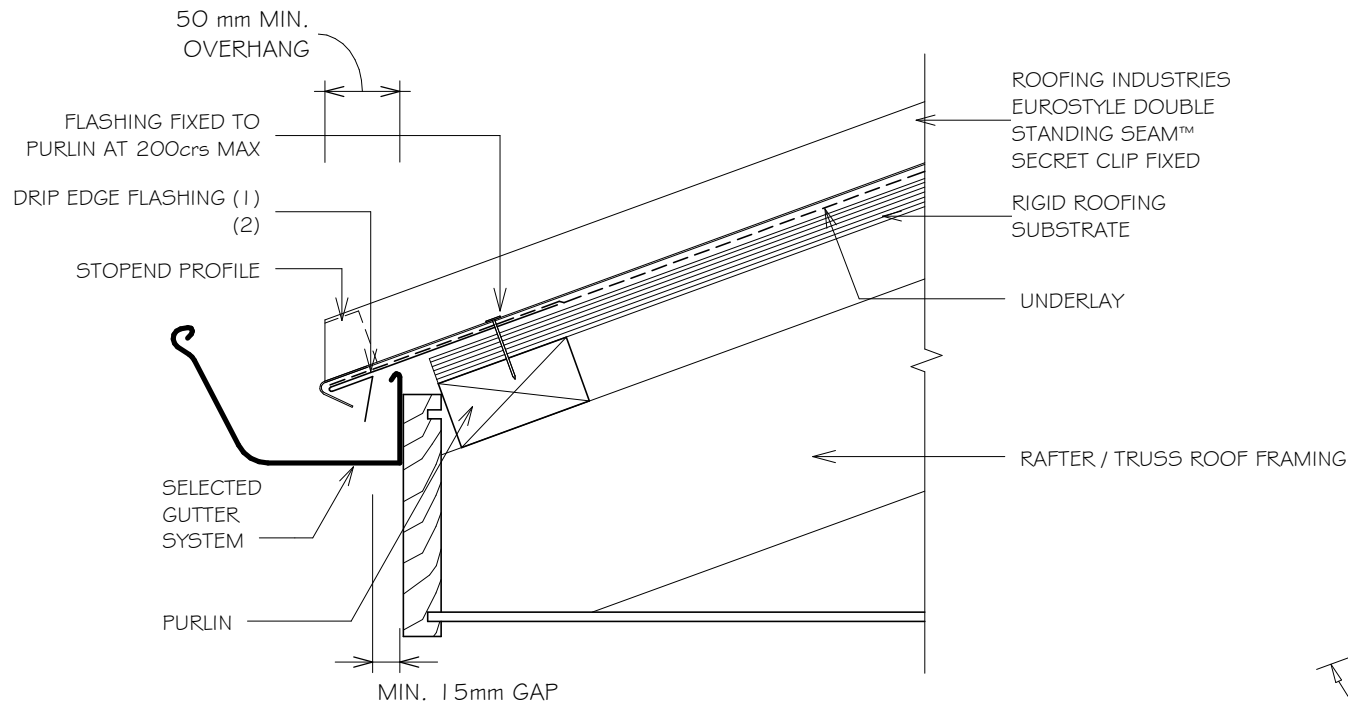


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING GUTTER APRON DETAIL (NON VENTED)

Detail Number: RI-EDSR004A

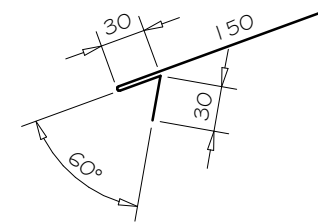
Date drawn: 02/02/2018

Scale: 1 : 5@ A4



## NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



(Dimensions are indicative only)

## NOTES:

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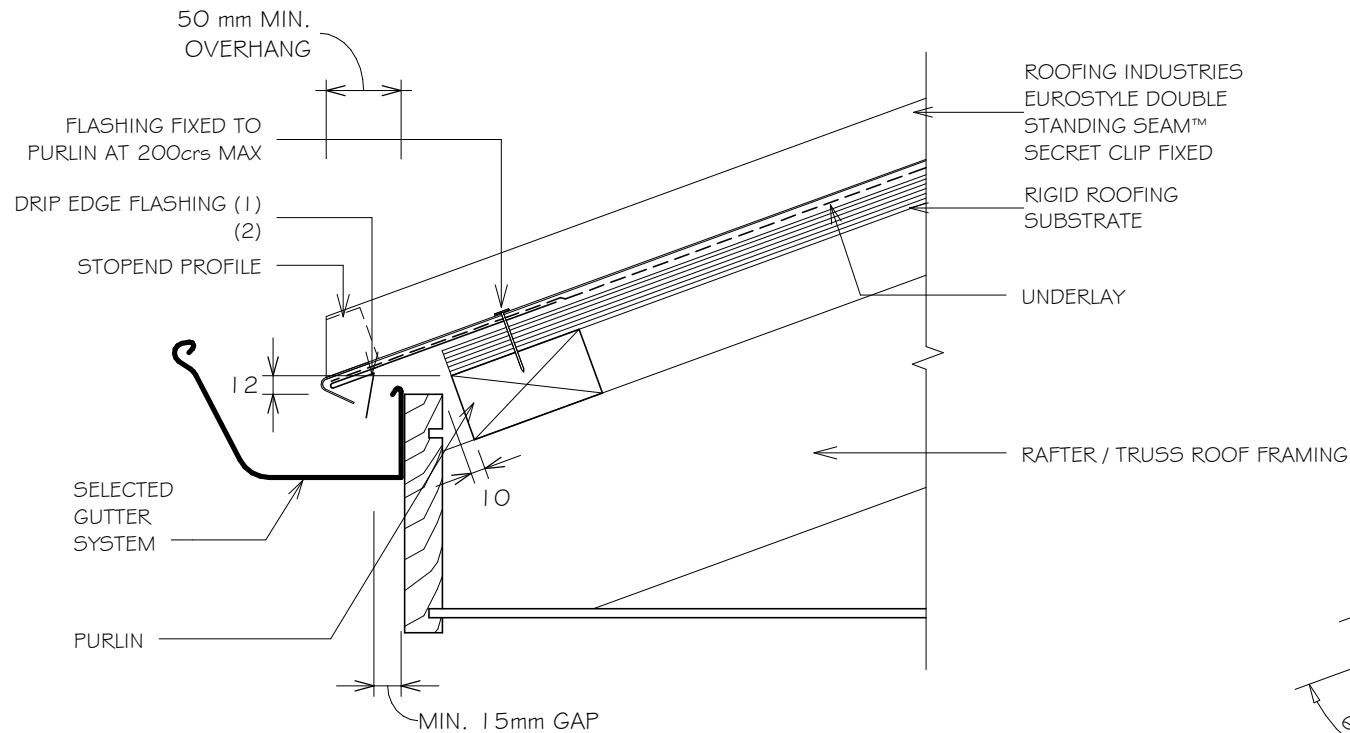


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING GUTTER APRON DETAIL (VENTILATED)

Detail Number: RI-EDSR004B

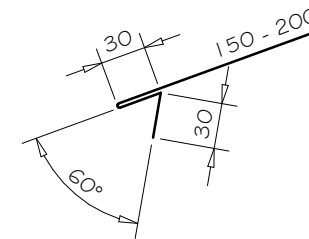
Date drawn: 02/02/2018

Scale: 1 : 5@ A4



## NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



(Dimensions are indicative only)

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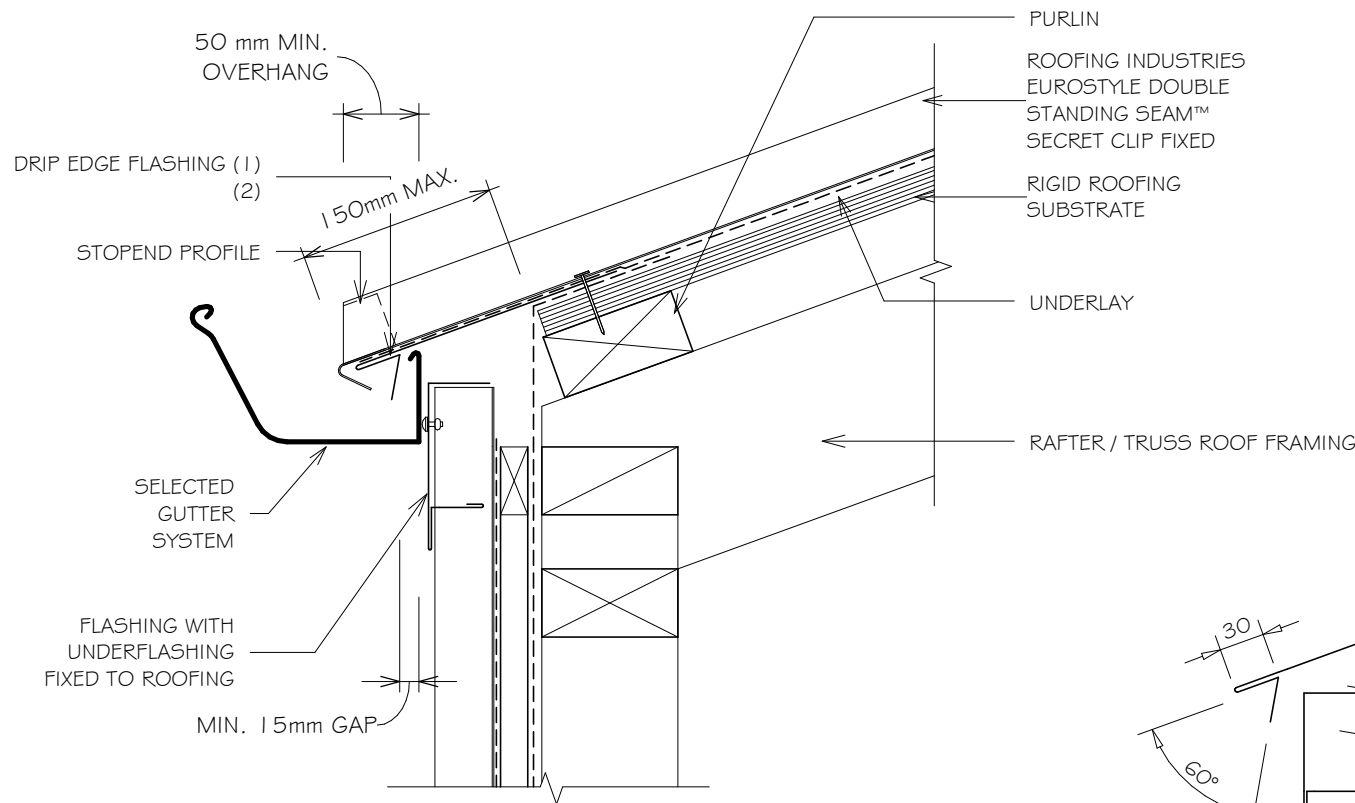


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING GUTTER APRON DETAIL (NO SOFFIT)

Detail Number: RI-EDSR004C

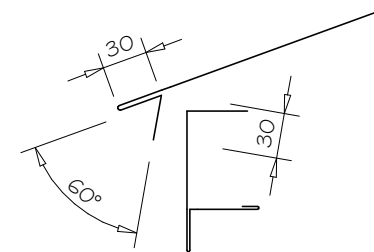
Date drawn: 02/02/2018

Scale: 1 : 5@ A4



## NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. CLADDING RIVET EVERY RIB FOR NOTCHED FLASHING SYSTEM.



HEM TO BE CLEAR OF PAN 3-5mm

## NOTES:

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- These details to be read with Roofing Industries profile technical summary regarding wind loads and fixings.
- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: [www.metalroofing.org.nz](http://www.metalroofing.org.nz) or E2/AS1.

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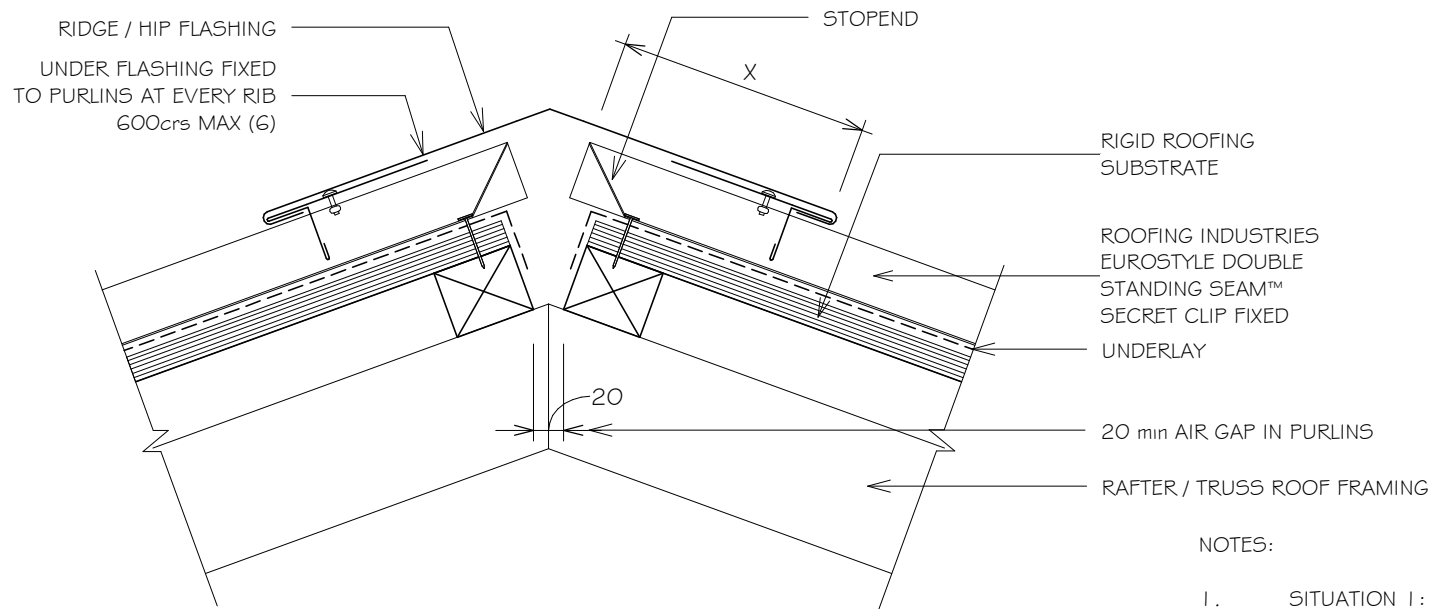
# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING

## VENTILATED RIDGE AND HIP DETAIL

Detail Number: RI-EDSR005C

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM
	X
SITUATION 1 <sup>(1)</sup>	150mm
SITUATION 2 <sup>(2)</sup>	200mm
SITUATION 3 <sup>(3)</sup>	200mm

### NOTES:

1. SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
2. SITUATION 2: FOR ALL ROOF PITCHES IN LOW, MED, HIGH AND VERY HIGH WIND ZONES, WHERE ROOF PITCH IS LESS THAN 10°.
3. SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE.
4. FOR GRAVITY RIDGE VENT TO FUNCTION, ADDITIONAL VENTILATION IS REQUIRED AT THE EAVE.
5. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
6. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
8. STOPEND 5-10mm FROM TOP OF RIB TO ACHIEVE VENTILATION IF REQUIRED.

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# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING

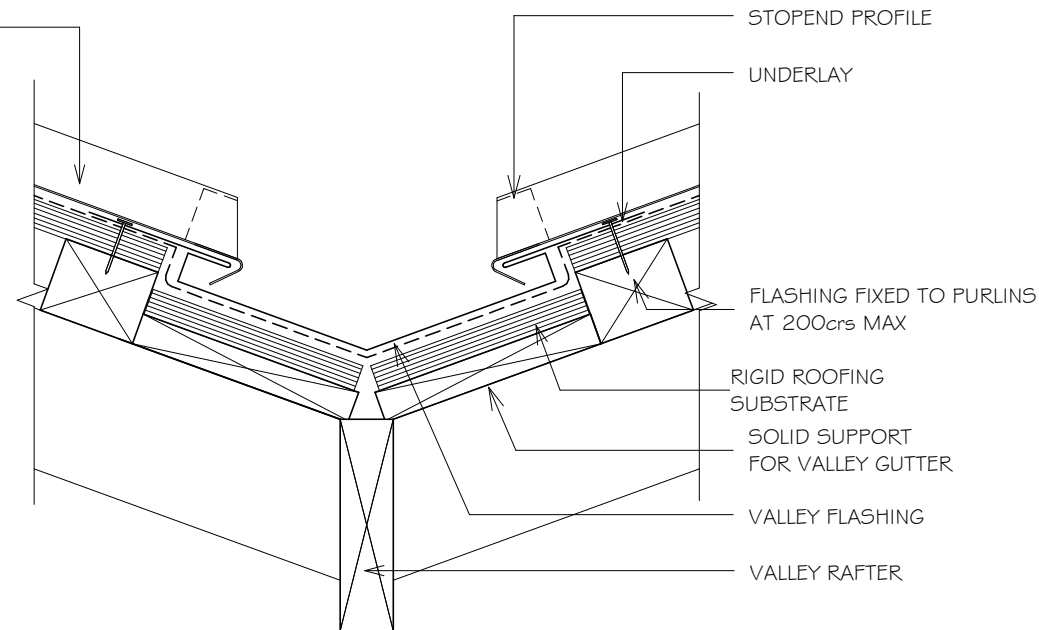
## TYPICAL VALLEY DETAIL

Detail Number: RI-EDSR006B

Date drawn: 02/02/2018

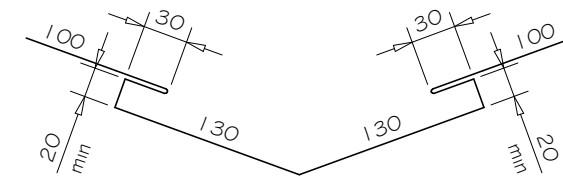
Scale: 1 : 5@ A4

ROOFING INDUSTRIES  
EUROSTYLE DOUBLE  
STANDING SEAM™  
SECRET CLIP FIXED



### NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



(Dimensions are indicative only)

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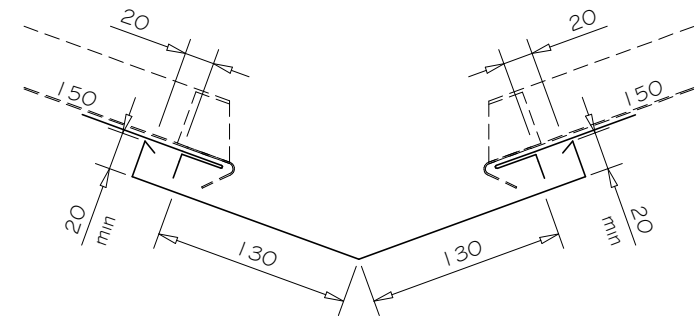
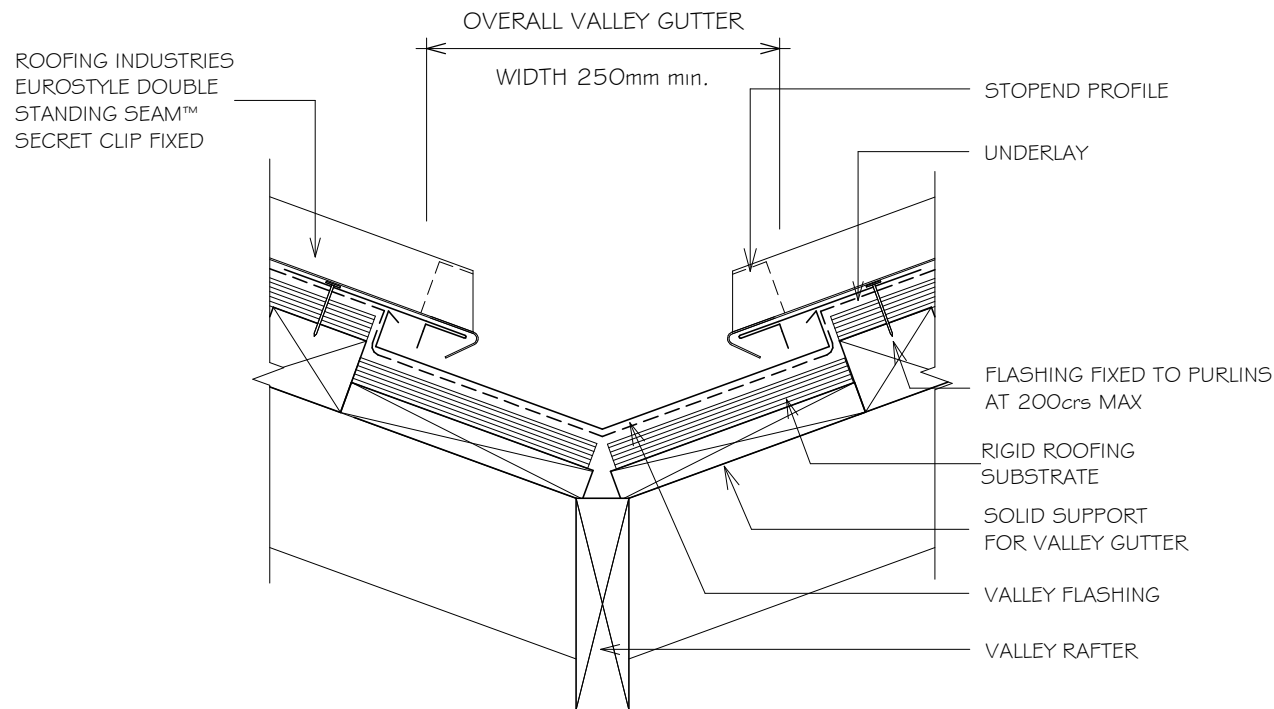
# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING

## TYPICAL VALLEY DETAIL

Detail Number: RI-EDSR006B-1

Date drawn: 02/02/2018

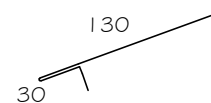
Scale: 1 : 5@ A4



(Dimensions are indicative only)

### NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



HEM TO BE CLEAR OF PAN 3-5mm

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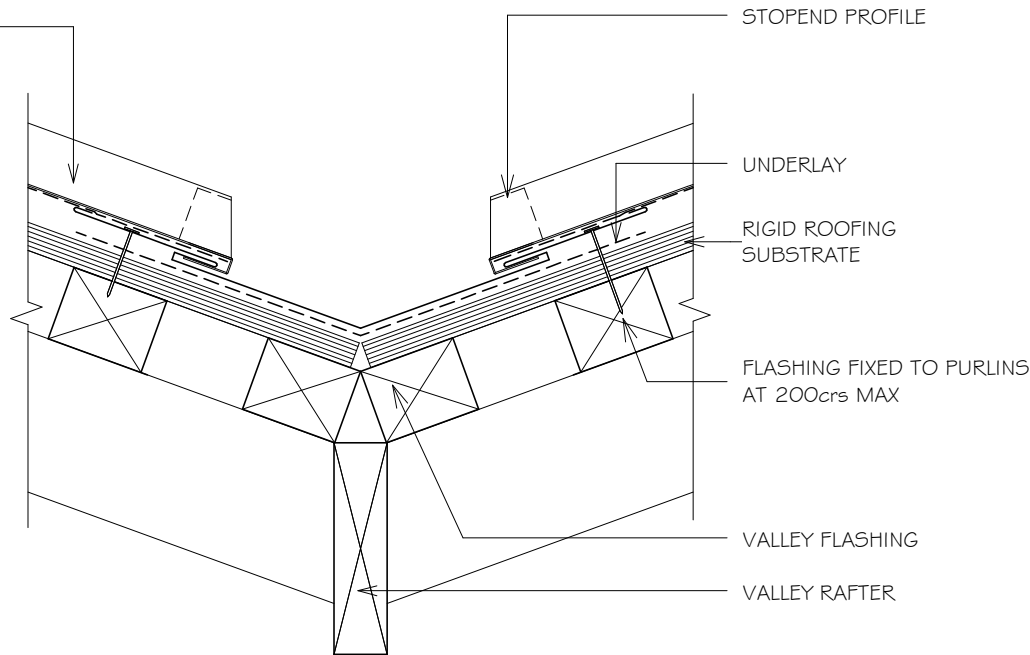
# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING DORMER VALLEY DETAIL

Detail Number: RI-EDSR006C

Date drawn: 02/02/2018

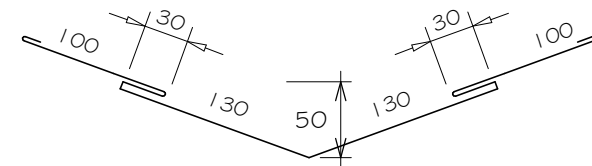
Scale: 1 : 5@ A4

ROOFING INDUSTRIES  
EUROSTYLE DOUBLE  
STANDING SEAM™  
SECRET CLIP FIXED



## NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. DORMER VALLEY MINIMUM PITCH 12 DEGREES.



(Dimensions are indicative only)

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# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING INTERNAL GUTTER

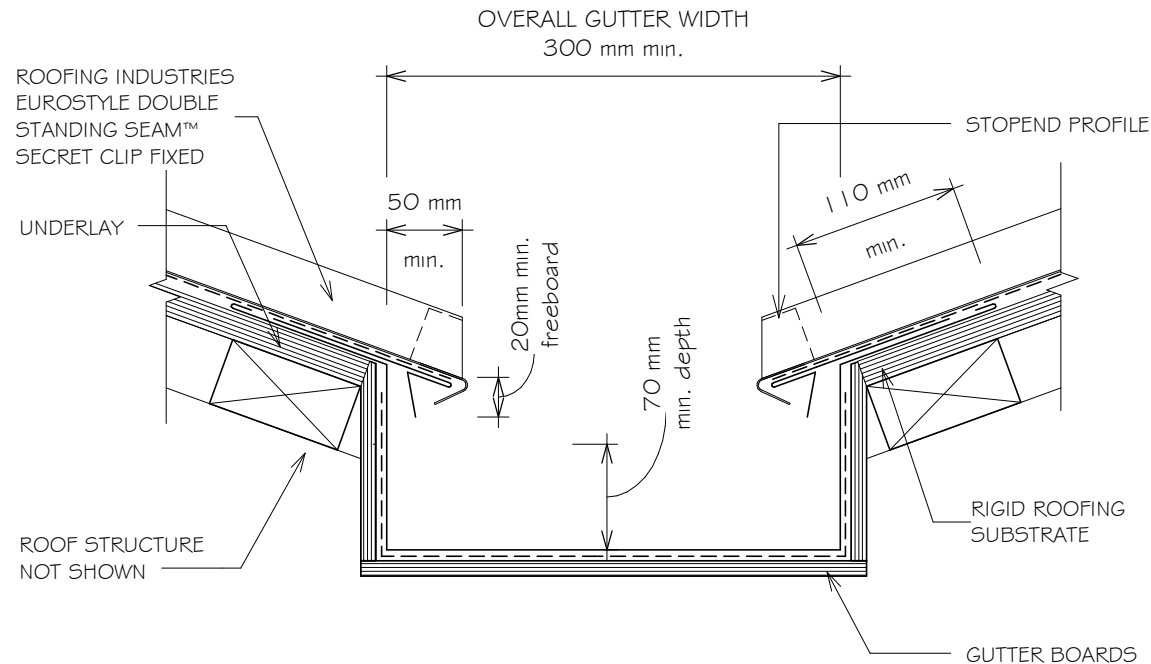
Detail Number: RI-EDSR007AS

Date drawn: 02/02/2018

Scale: 1 : 5@ A4

## NOTES:

1. GUTTERS INSTALLED OVER ROOF UNDERLAY IF GUTTER BOARDS ARE TREATED TIMBER.
2. INTERNAL GUTTER SHALL BE SIZED TO SUIT THE ROOF CATCHMENT AREA, BUT SHALL BE NO LESS THAN SHOWN IN THIS FIGURE.
3. INTERNAL GUTTER SHOULD BE MADE FROM NONFERROUS METAL'S COMPATIBLE WITH THE ROOFING MATERIAL.
4. GUTTER SIZES TO BE CALCULATED FROM E1/AS1
5. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
6. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



## NOTES:

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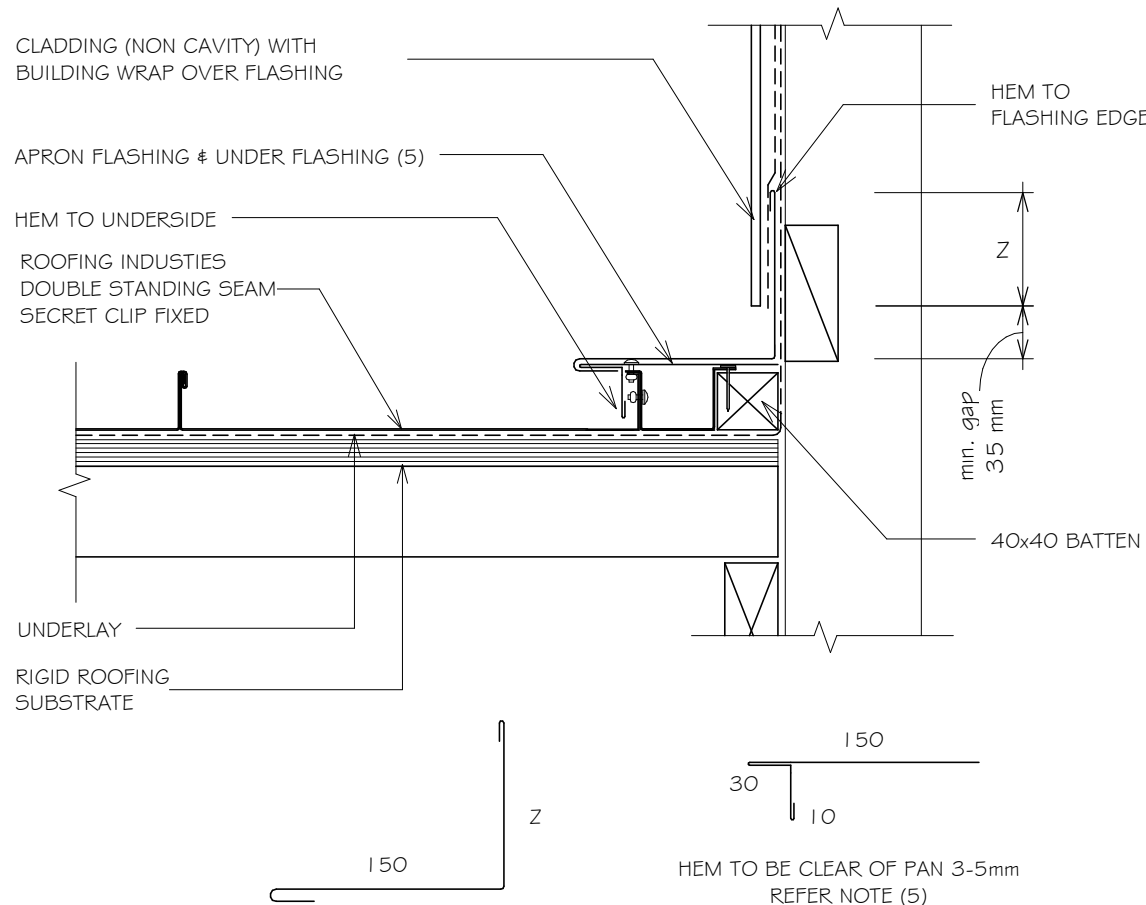


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING PARALLEL APRON FLASHING (NON CAVITY) TYPE 1

Detail Number: RI-EDSR010A-1

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM
	Z
SITUATION 1 <sup>(1)</sup>	75mm <sup>(3)</sup>
SITUATION 2 <sup>(2)</sup>	100mm <sup>(3)</sup>

## NOTES:

- DESIGNER TO ENSURE DURABILITY OF FLASHING MATERIAL;
- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
  - SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH & EXTRA HIGH WIND ZONES, FOR ALL WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
  - IF HEM IS NOT USED INCREASE DISTANCE BY 25mm.
  - ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
  - HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
  - ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
  - DRY PAN REQUIRED OVER 50mm FROM BATTEN

## NOTES:

- These details are generally in compliance the NZ Metal Roof & Wall Cladding Code of Practice and in some cases specific details by 'Roofing Industries'. Eurostyle falls outside the criteria of E2/AS1 and this document is therefore not applicable.
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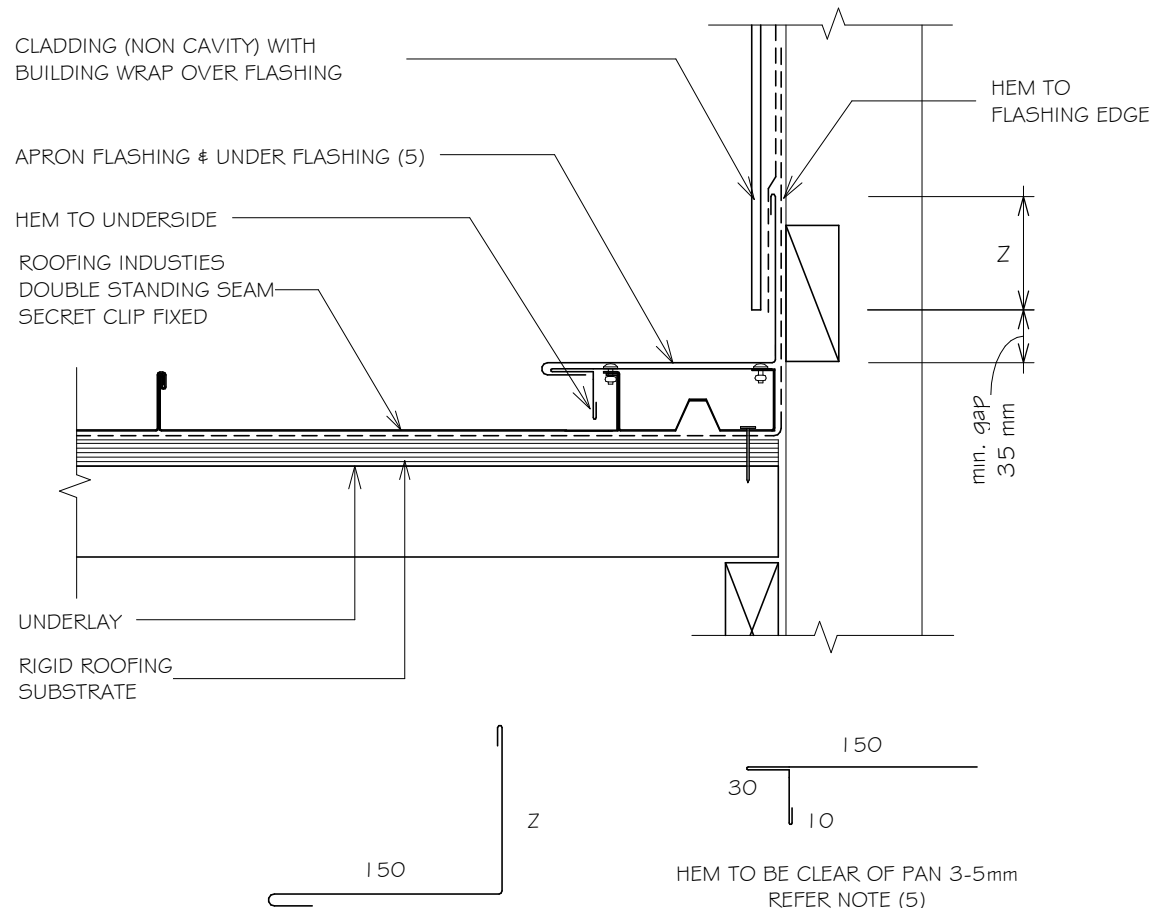


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING PARALLEL APRON FLASHING (NON CAVITY) TYPE 2

Detail Number: RI-EDSR010A-1A

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM
	Z
SITUATION 1 <sup>(1)</sup>	75mm <sup>(3)</sup>
SITUATION 2 <sup>(2)</sup>	100mm <sup>(3)</sup>

## NOTES:

DESIGNER TO ENSURE DURABILITY OF FLASHING MATERIAL;

- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
- SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH & EXTRA HIGH WIND ZONES, FOR ALL WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
- IF HEM IS NOT USED INCREASE DISTANCE BY 25mm.
- ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
- HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
- ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

## NOTES:

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- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: [www.metalroofing.org.nz](http://www.metalroofing.org.nz) or E2/AS1.

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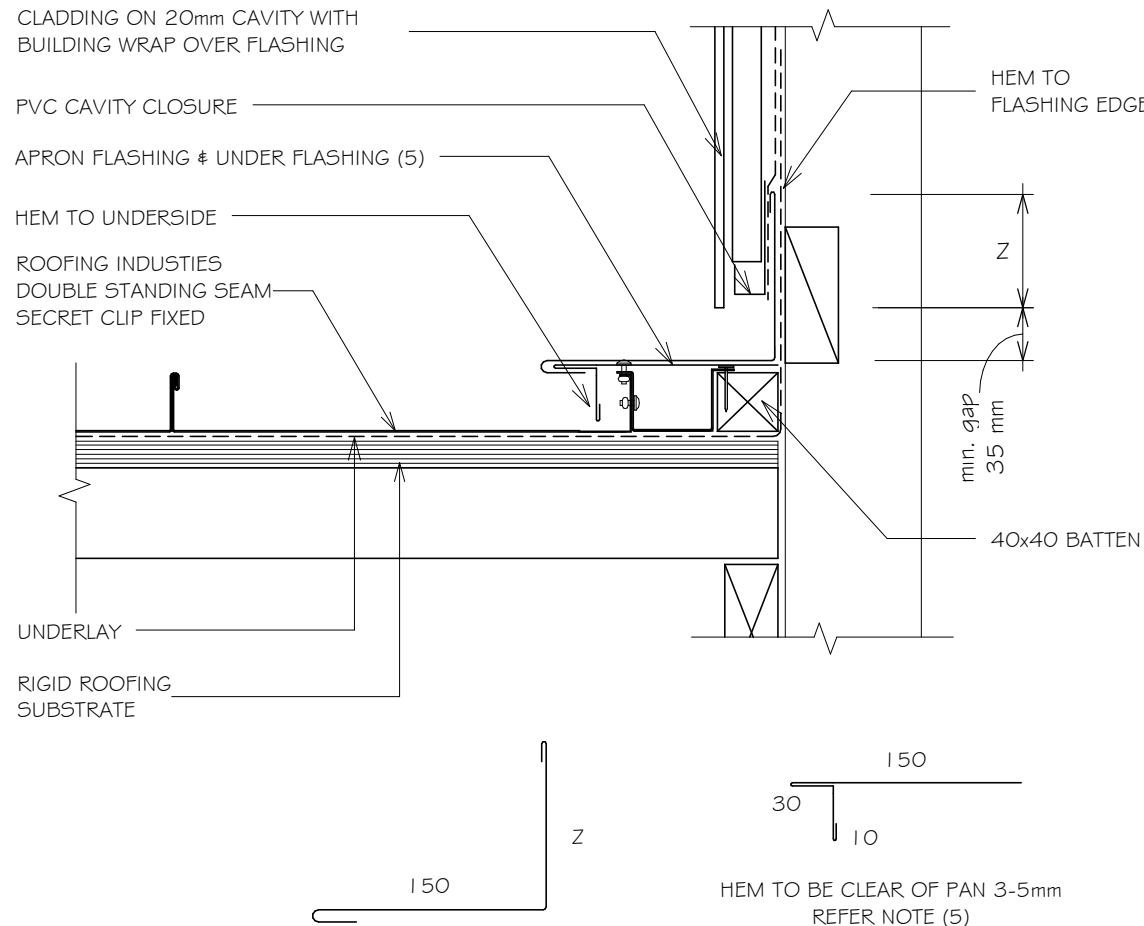


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING PARALLEL APRON FLASHING (CAVITY) TYPE 1

Detail Number: RI-EDSR010B-1

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM
	Z
SITUATION 1 <sup>(1)</sup>	75mm <sup>(3)</sup>
SITUATION 2 <sup>(2)</sup>	100mm <sup>(3)</sup>

NOTES:

- DESIGNER TO ENSURE DURABILITY OF FLASHING MATERIAL;
- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
  - SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH & EXTRA HIGH WIND ZONES, FOR ALL WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
  - IF HEM IS NOT USED INCREASE DISTANCE BY 25mm.
  - ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
  - HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
  - ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

NOTES:

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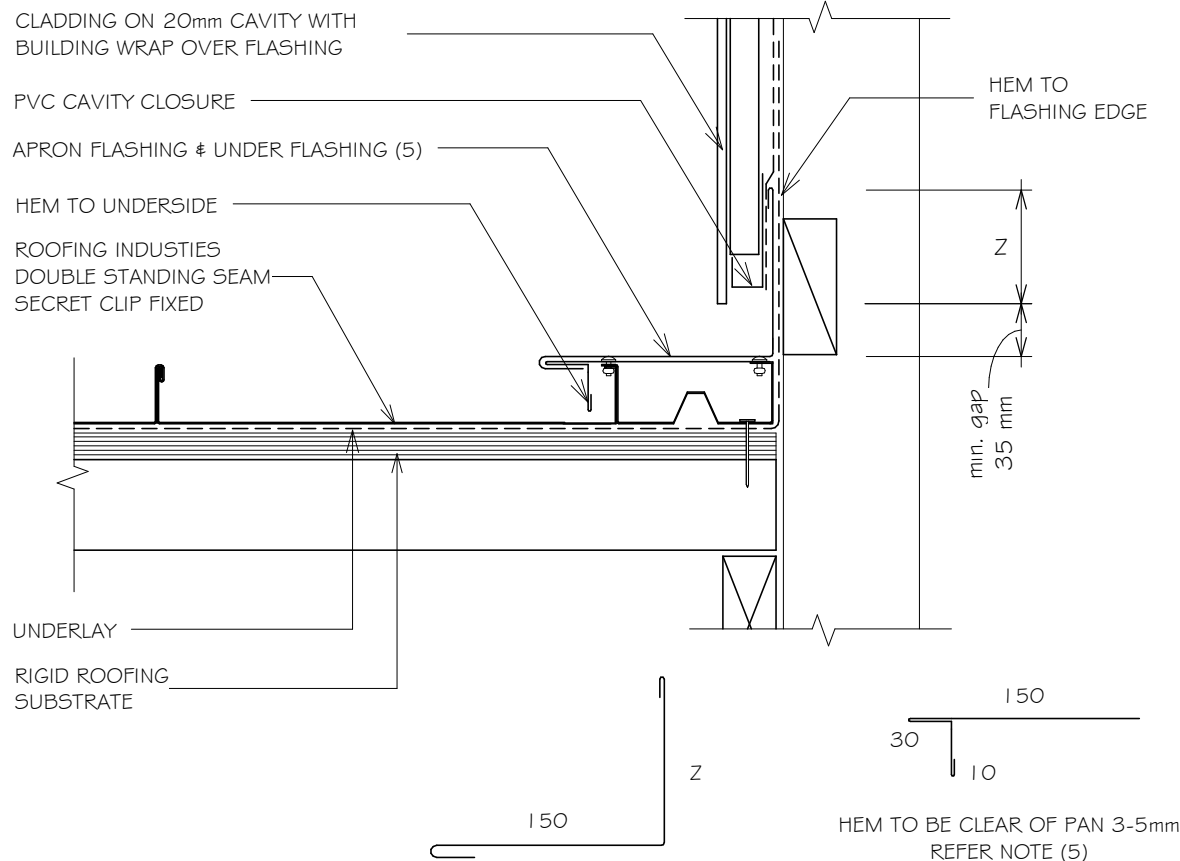


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING PARALLEL APRON FLASHING (CAVITY) TYPE 2

Detail Number: RI-EDSR010B-1A

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM
	Z
SITUATION 1 <sup>(1)</sup>	75mm <sup>(3)</sup>
SITUATION 2 <sup>(2)</sup>	100mm <sup>(3)</sup>

## NOTES:

DESIGNER TO ENSURE DURABILITY OF FLASHING MATERIAL;

1. SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
2. SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH & EXTRA HIGH WIND ZONES, FOR ALL WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
3. IF HEM IS NOT USED INCREASE DISTANCE BY 25mm.
4. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
5. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
6. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

## NOTES:

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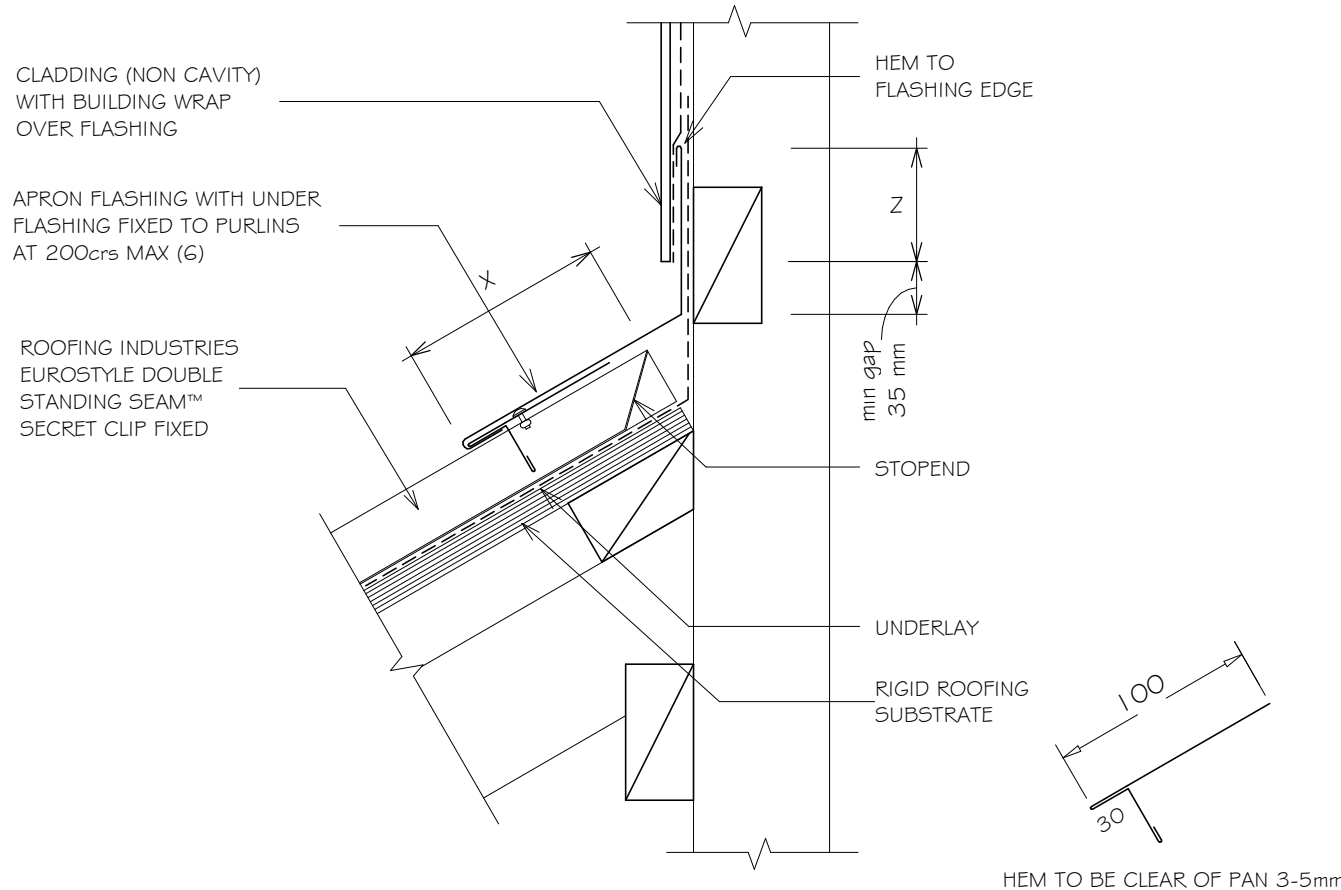


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING TYPICAL APRON FLASHING (NON CAVITY) TYPE 1 - OPTION 2

Detail Number: RI-EDSRO11AB

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM	
	Z	X
SITUATION 1 <sup>(1)</sup>	75mm <sup>(4)</sup>	130mm
SITUATION 2 <sup>(2)</sup>	90mm <sup>(4)</sup>	200mm
SITUATION 3 <sup>(3)</sup>	100mm <sup>(4)</sup>	200mm

## NOTES:

DESIGNER TO ENSURE DURABILITY OF FLASHING MATERIAL;

1. SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER
2. SITUATION 2: FOR ALL ROOF PITCHES IN LOW, MEDIUM, HIGH, AND VERY HIGH WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
3. SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE.
4. IF HEM IS NOT USED INCREASE DISTANCE BY 25mm.
5. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
6. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

## NOTES:

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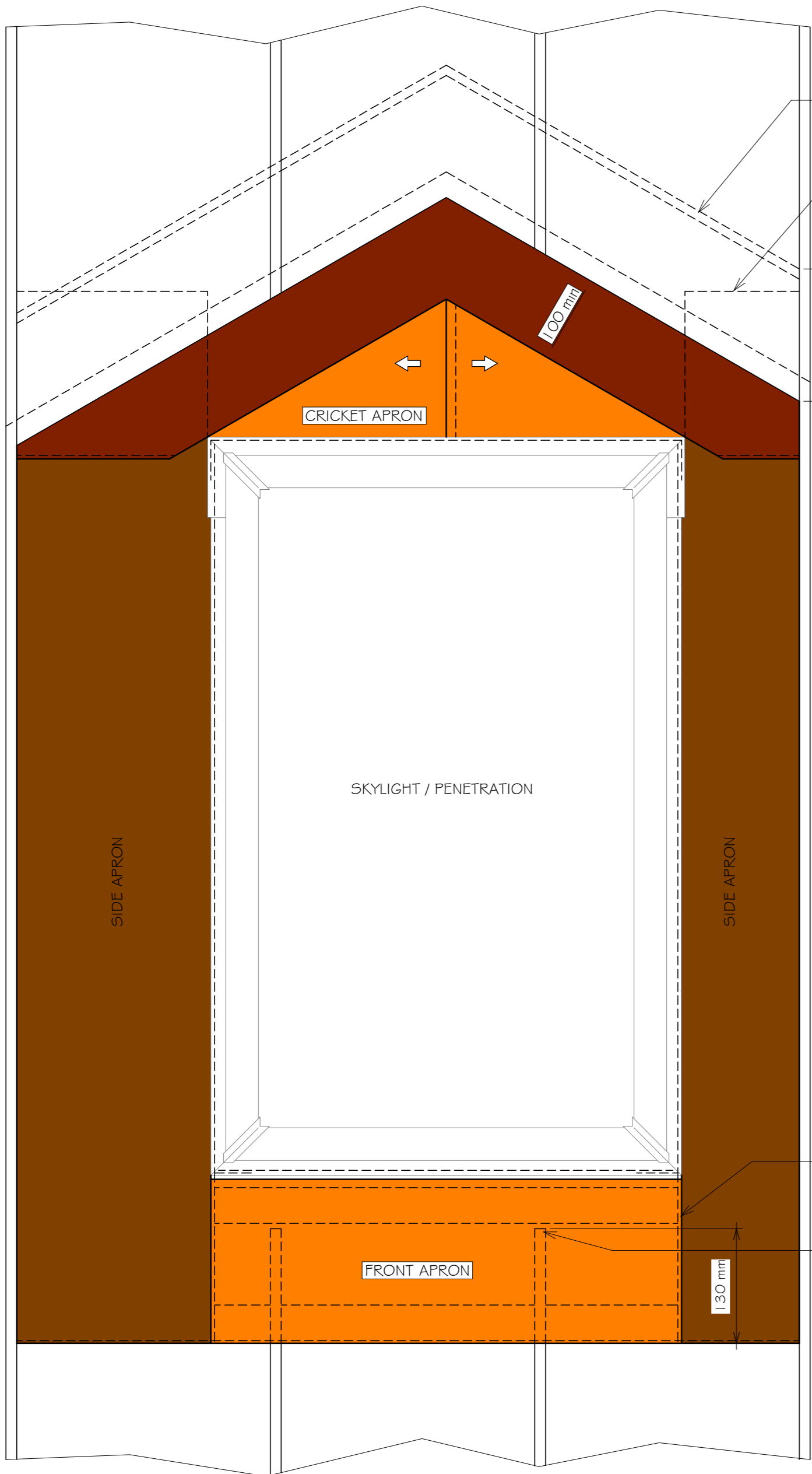


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING PENETRATION FLASHING DETAILS

Detail Number: RI-EDSR080A

Date drawn: 02/02/2018

Scale: 1 : 5@ A2



TOP OF CRICKET FLASHING  
BACKTRAY, 10mm HEM

SIDE APRON FLASHING  
UNDER PENETRATION  
FLASHING

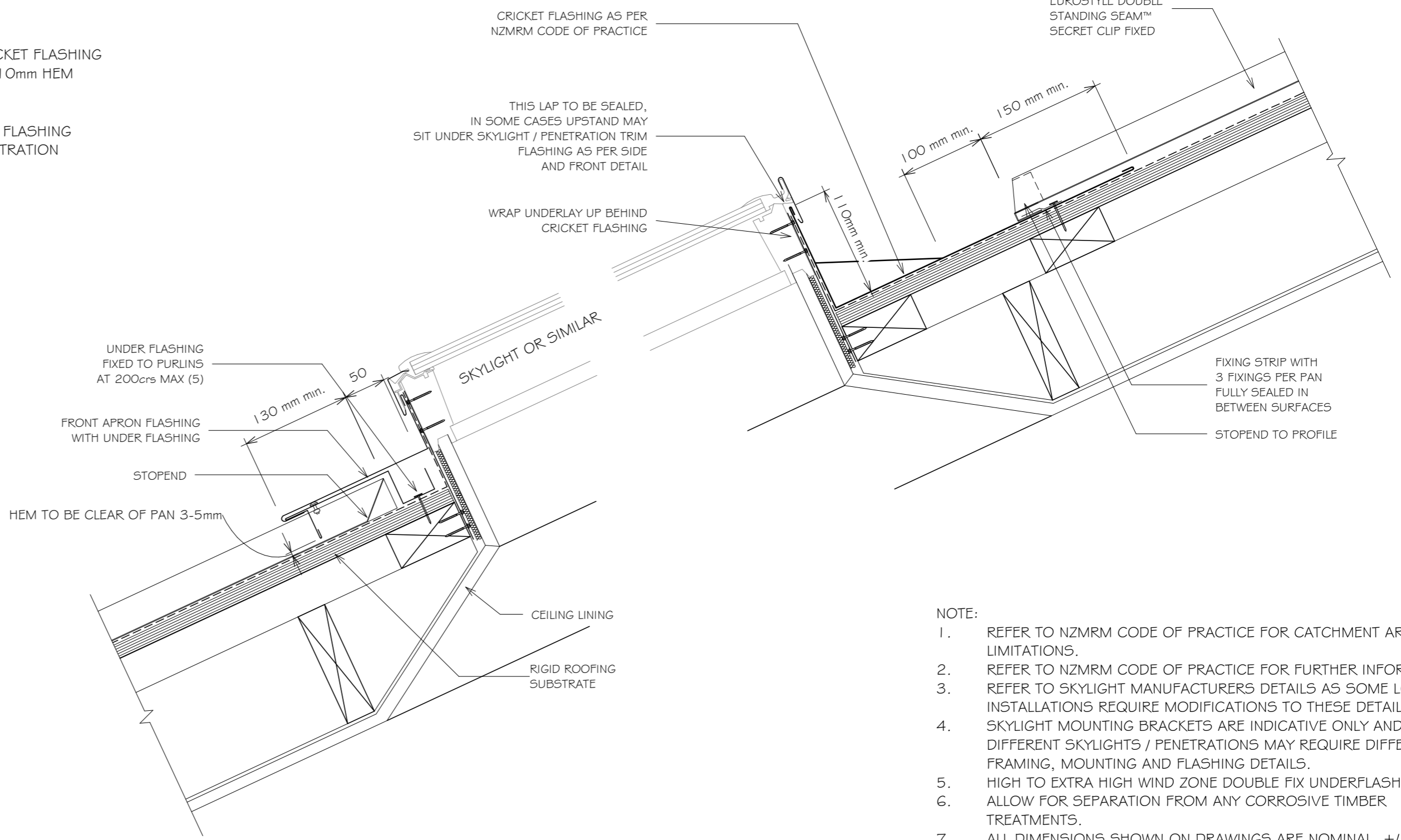
150 mm

100 mm

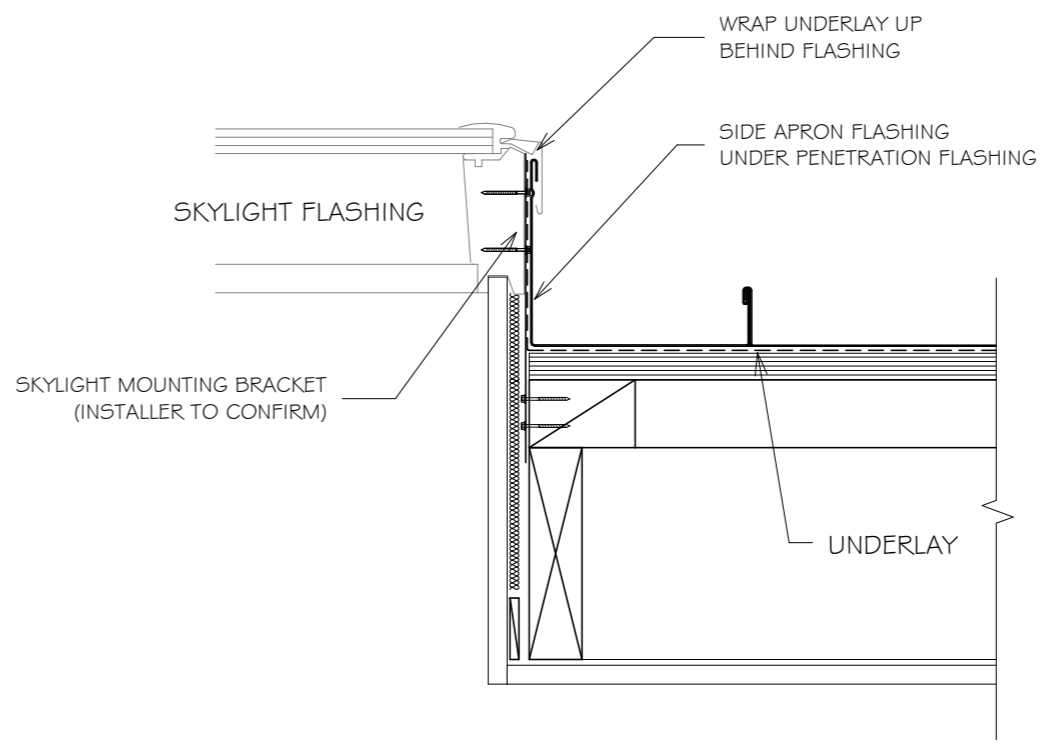
UNDER FLASHING  
FIXED TO PURLINS AT  
200cra MAX

EUROSTYLE SPANLOK™ WITH STOP END

130 mm



- NOTE:
1. REFER TO NZMRM CODE OF PRACTICE FOR CATCHMENT AREA LIMITATIONS.
  2. REFER TO NZMRM CODE OF PRACTICE FOR FURTHER INFORMATION.
  3. REFER TO SKYLIGHT MANUFACTURERS DETAILS AS SOME LOW PITCH INSTALLATIONS REQUIRE MODIFICATIONS TO THESE DETAILS.
  4. SKYLIGHT MOUNTING BRACKETS ARE INDICATIVE ONLY AND DIFFERENT SKYLIGHTS / PENETRATIONS MAY REQUIRE DIFFERENT FRAMING, MOUNTING AND FLASHING DETAILS.
  5. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
  6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
  7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



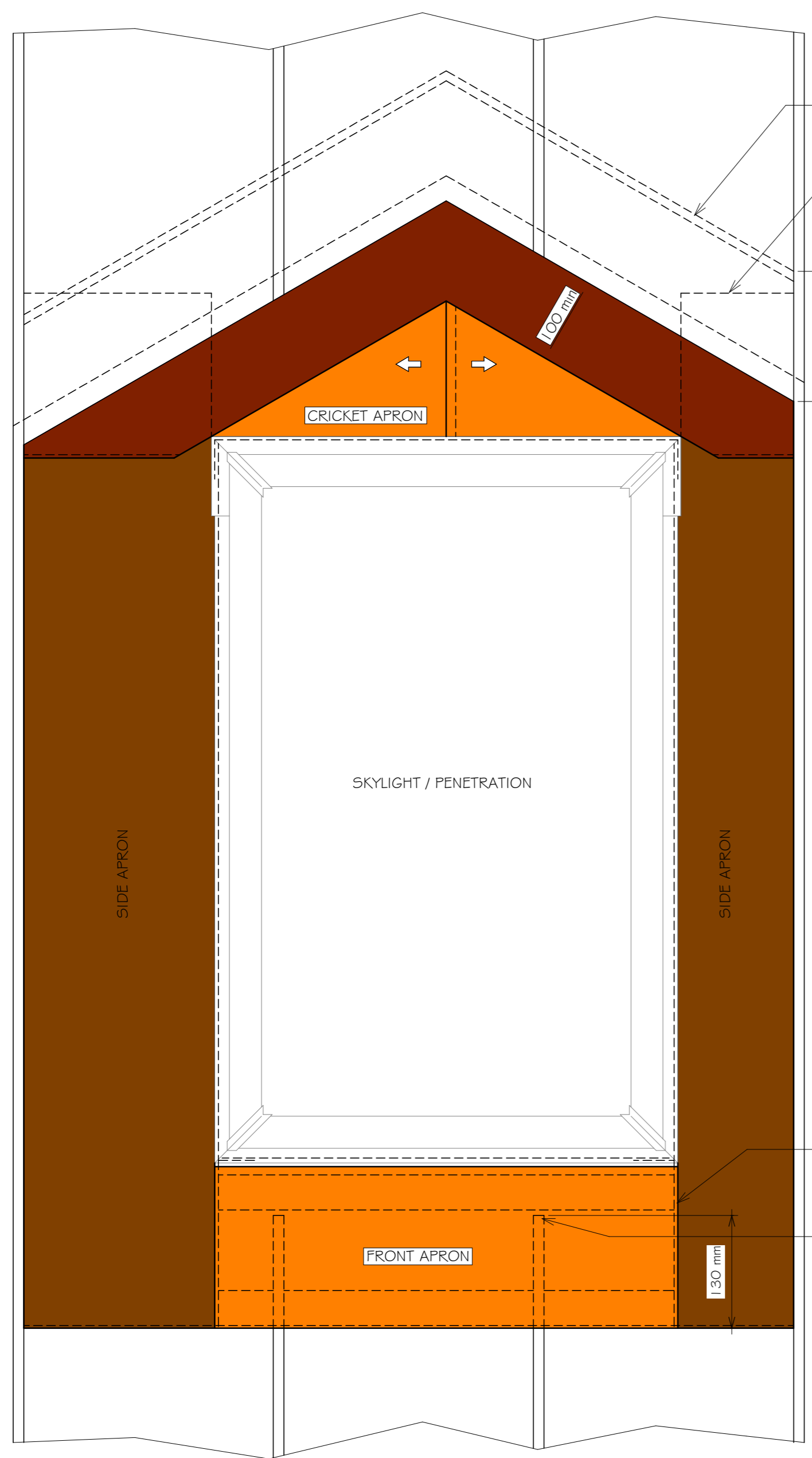
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# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING PENETRATION FLASHING DETAILS

Detail Number: RI-EDSR080A-1  
Date drawn: 02/02/2018  
Scale: 1 : 5@ A2



TOP OF CRICKET FLASHING  
BACKTRAY, 10mm HEM

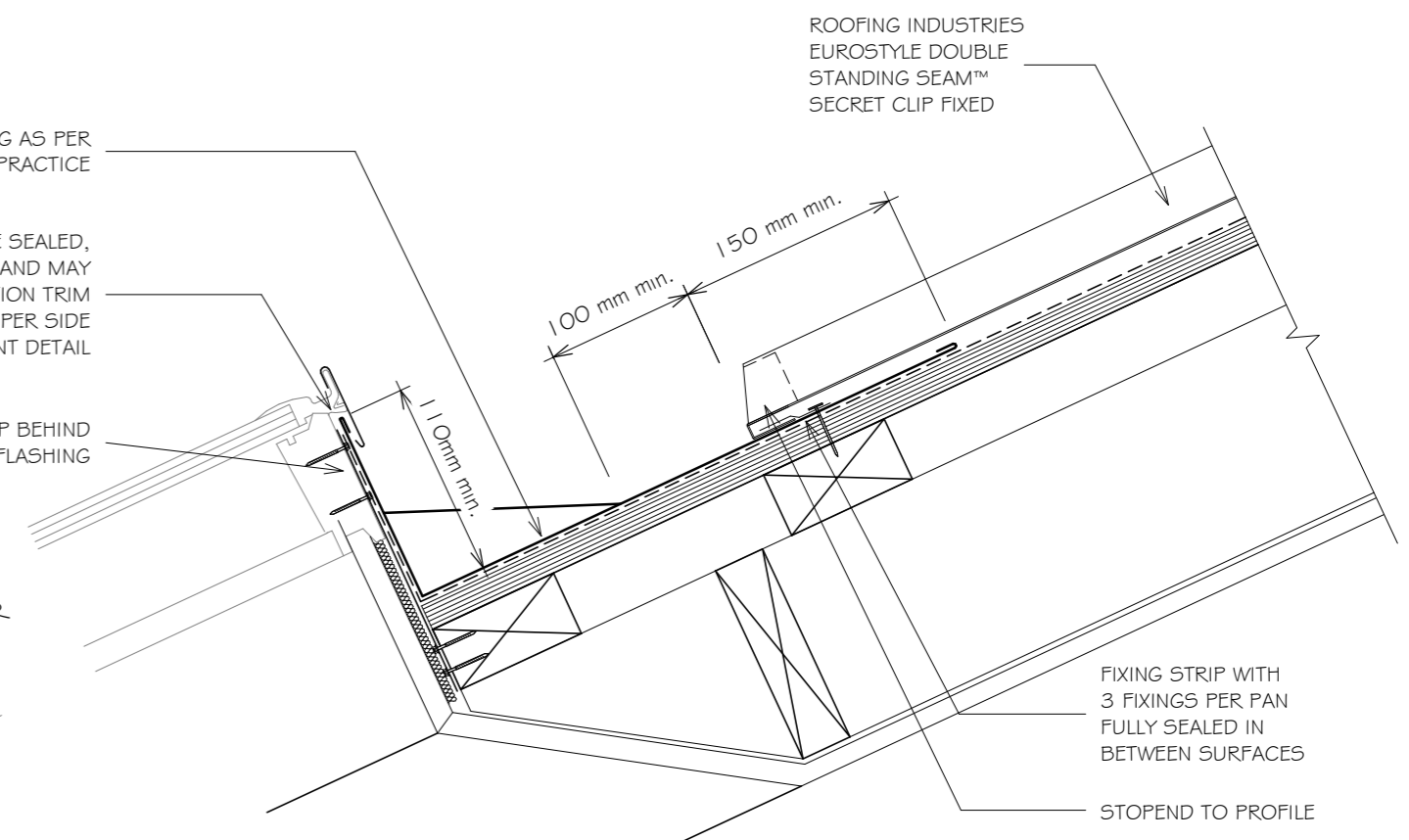
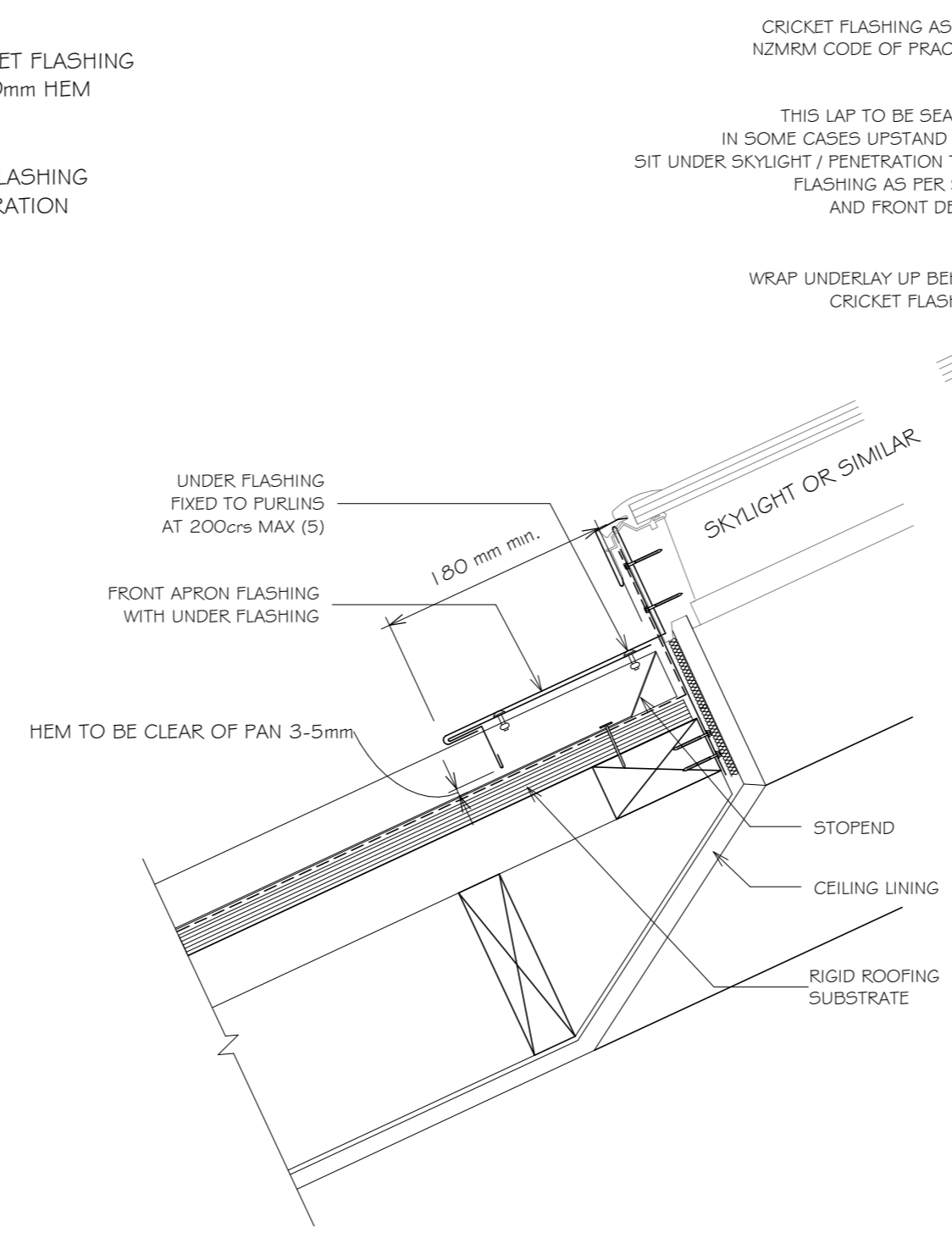
SIDE APRON FLASHING  
UNDER PENETRATION  
FLASHING

150 mm

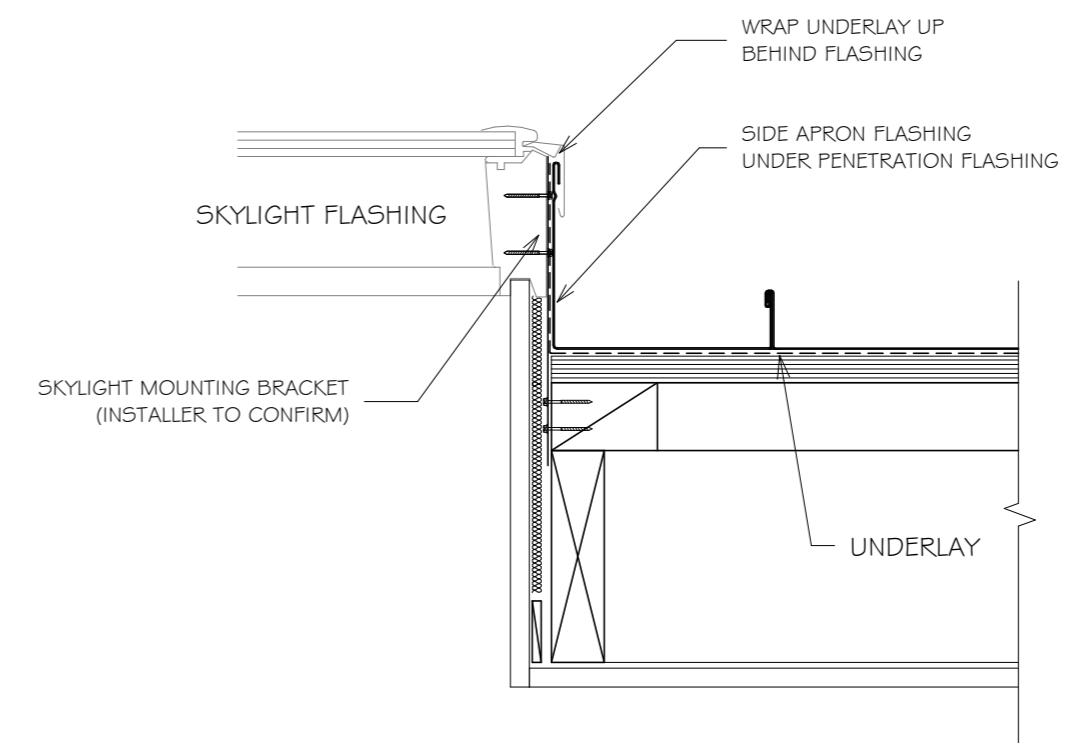
UNDER FLASHING FIXED  
TO PURLINS AT  
200crs MAX

EUROSTYLE SPANLOK™ WITH STOP END

130 mm



- NOTE:
1. REFER TO NZMRM CODE OF PRACTICE FOR CATCHMENT AREA LIMITATIONS.
  2. REFER TO NZMRM CODE OF PRACTICE FOR FURTHER INFORMATION.
  3. REFER TO SKYLIGHT MANUFACTURERS DETAILS AS SOME LOW PITCH INSTALLATIONS REQUIRE MODIFICATIONS TO THESE DETAILS.
  4. SKYLIGHT MOUNTING BRACKETS ARE INDICATIVE ONLY AND DIFFERENT SKYLIGHTS / PENETRATIONS MAY REQUIRE DIFFERENT FRAMING, MOUNTING AND FLASHING DETAILS.
  5. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
  6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
  7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



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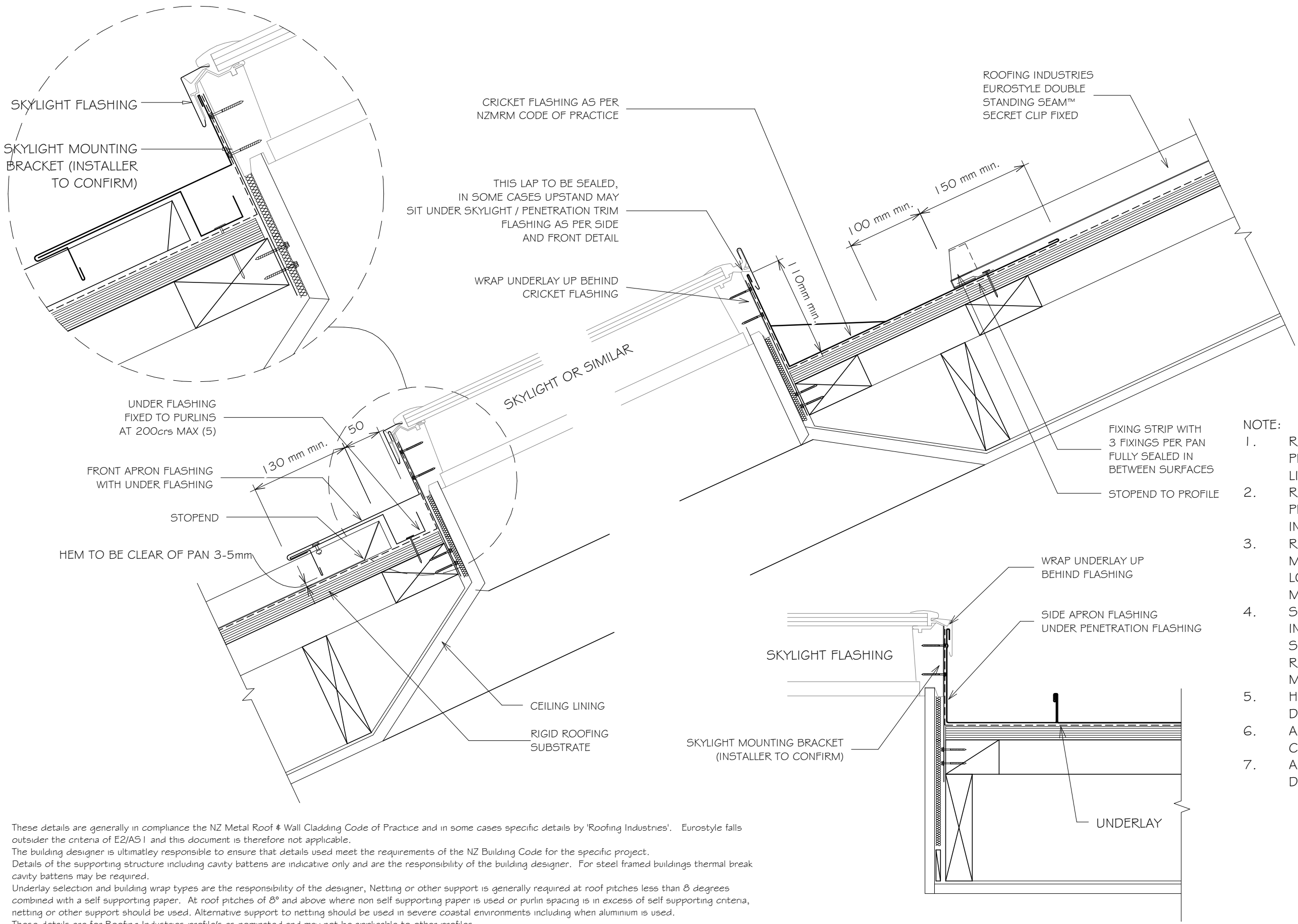


# EUROSTYLE DOUBLE STANDING SEAM™ ROOFING PENETRATION FLASHING CROSS SECTION

Detail Number: RI-EDSR081A

Date drawn: 02/02/2018

Scale: 1 : 5@ A3



- NOTE:
1. REFER TO NZMRM CODE OF PRACTICE FOR CATCHMENT AREA LIMITATIONS.
  2. REFER TO NZMRM CODE OF PRACTICE FOR FURTHER INFORMATION.
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  5. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
  6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
  7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

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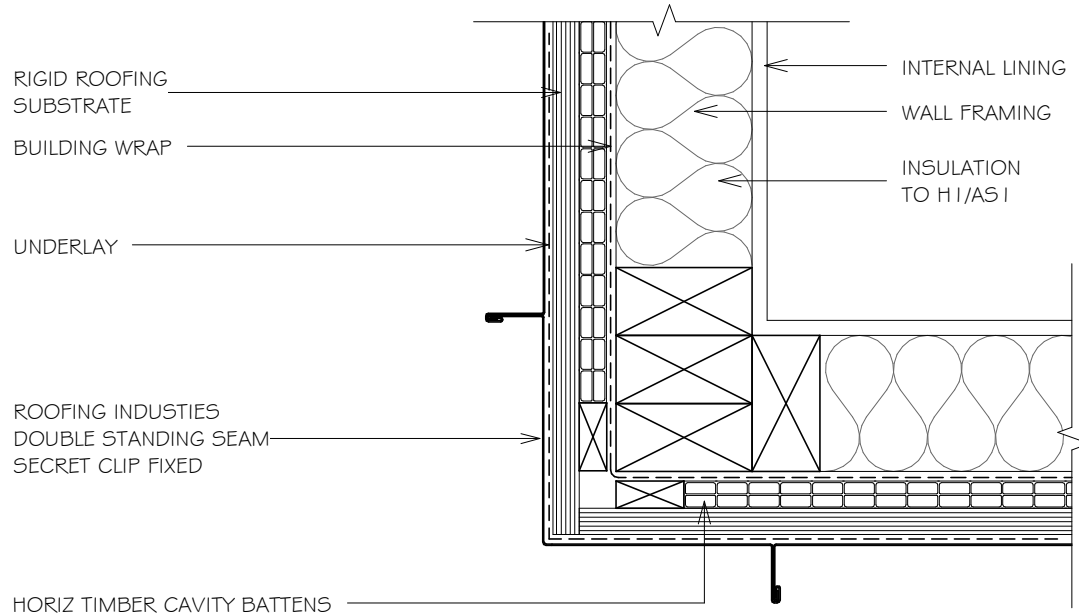
# EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING

## WALL CLADDING EXTERNAL VERTICAL CORNER

Detail Number: RI-EDSW003A-1

Date drawn: 02/02/2018

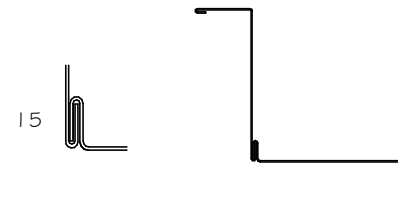
Scale: 1 : 5@ A4



### NOTES:

1. TIMBER CONTAINING CORROSIVE TREATMENTS MUST BE SEPARATED FROM METAL CLADDING BY DPC, BUILDING WRAP, PVC OR PAINTING.
2. FOLD CORNERS, MAXIMUM HEIGHT 8m
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.

### TWO PIECE FLASHING OPTION



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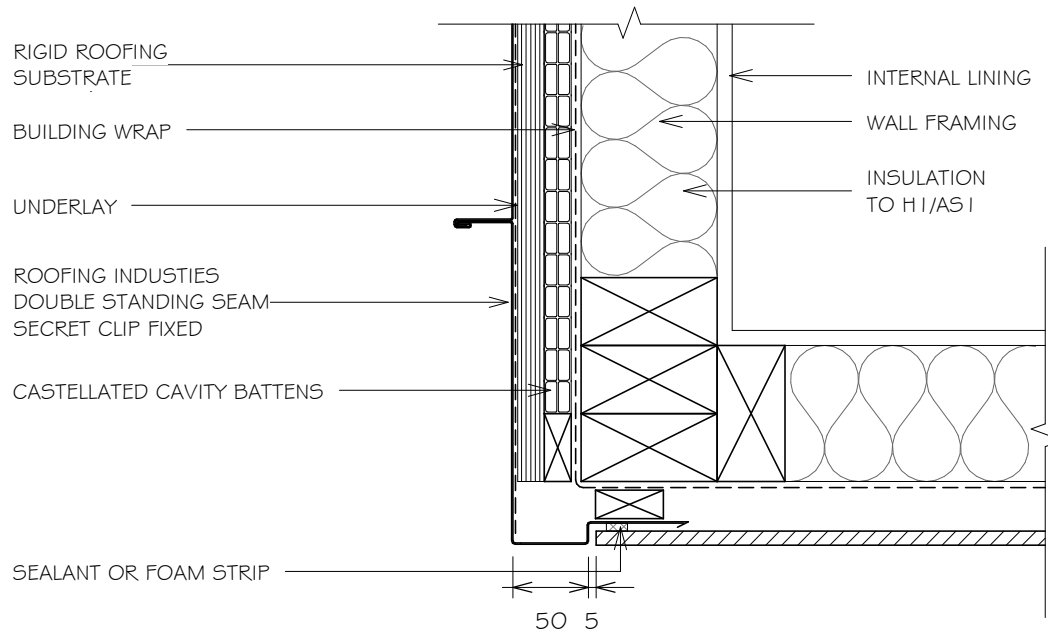
# EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING

## WALL CLADDING EXTERNAL VERTICAL CORNER ON CAVITY WITH CLADDING CHANGE

Detail Number: RI-EDSW003B

Date drawn: 02/02/2018

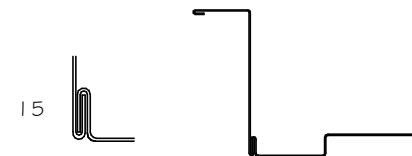
Scale: 1 : 5@ A4



### NOTES:

1. TIMBER CONTAINING CORROSIVE TREATMENTS MUST BE SEPARATED FROM METAL CLADDING BY DPC, BUILDING WRAP, PVC OR PAINTING.
2. FOLD CORNERS, MAXIMUM HEIGHT 8m
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.

TWO PIECE FLASHING OPTION



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# EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING

## WALL CLADDING INTERNAL VERTICAL CORNER

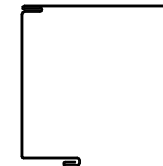
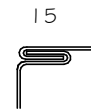
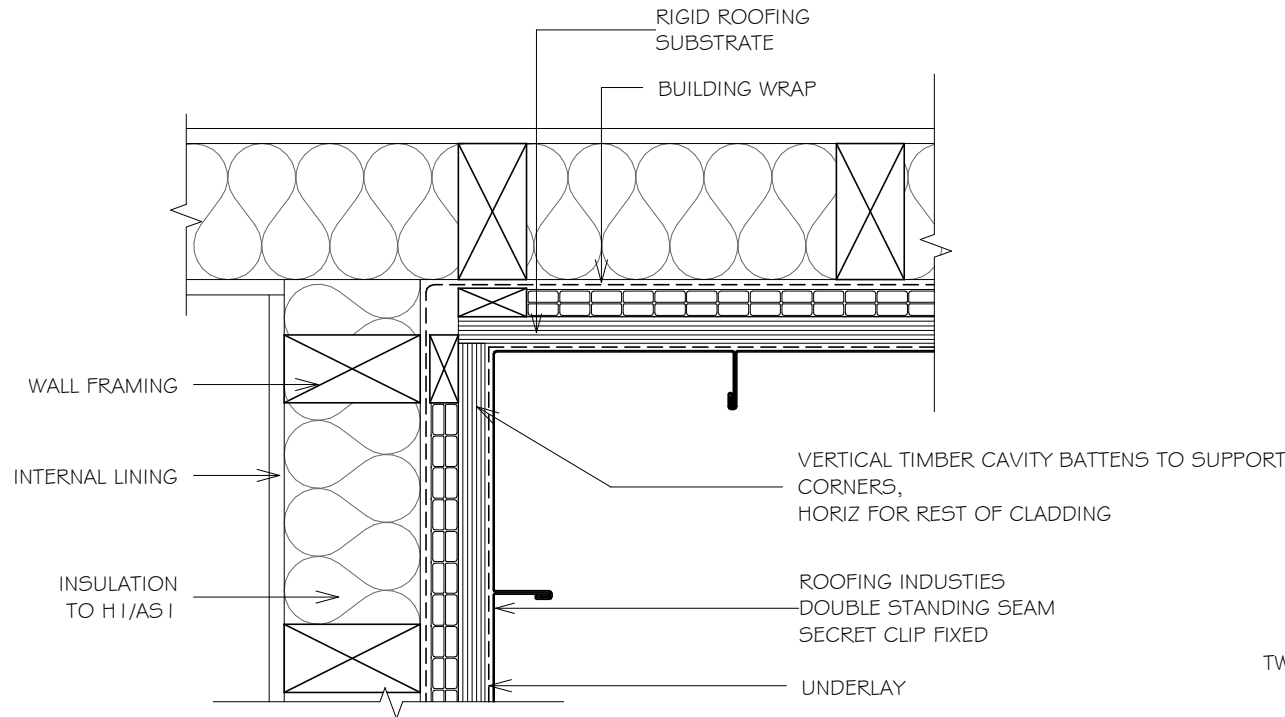
Detail Number: RI-EDSW004A-1

Date drawn: 02/02/2018

Scale: 1 : 5 @ A4

### NOTES:

1. TIMBER CONTAINING CORROSIVE TREATMENTS MUST BE SEPARATED FROM METAL CLADDING BY DFC, BUILDING WRAP, PVC OR PAINTING.
2. FOLD CORNERS, MAXIMUM HEIGHT 8m
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.



### NOTES:

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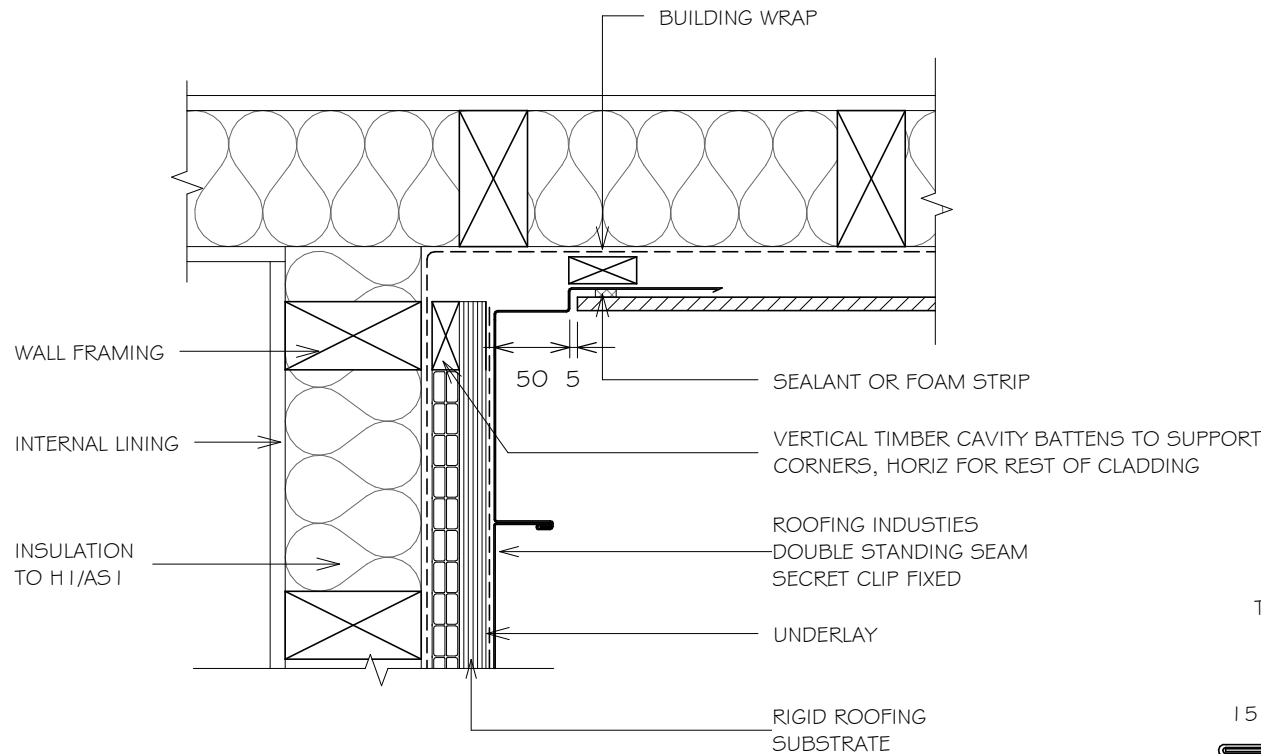
# EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING

## WALL CLADDING INTERNAL VERTICAL CORNER ON CAVITY WITH CLADDING CHANGE

Detail Number: RI-EDSW004B

Date drawn: 02/02/2018

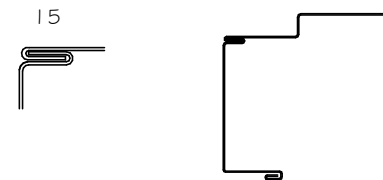
Scale: 1 : 5@ A4



### NOTES:

1. TIMBER CONTAINING CORROSIVE TREATMENTS MUST BE SEPARATED FROM METAL CLADDING BY DPC, BUILDING WRAP, PVC OR PAINTING.
2. FOLD CORNERS, MAXIMUM HEIGHT 8m
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.

### TWO PIECE FLASHING OPTION



### NOTES:

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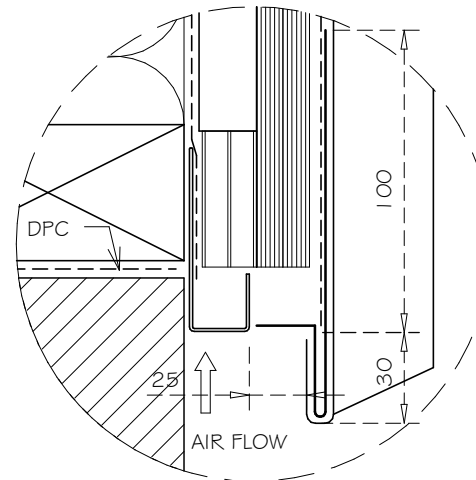
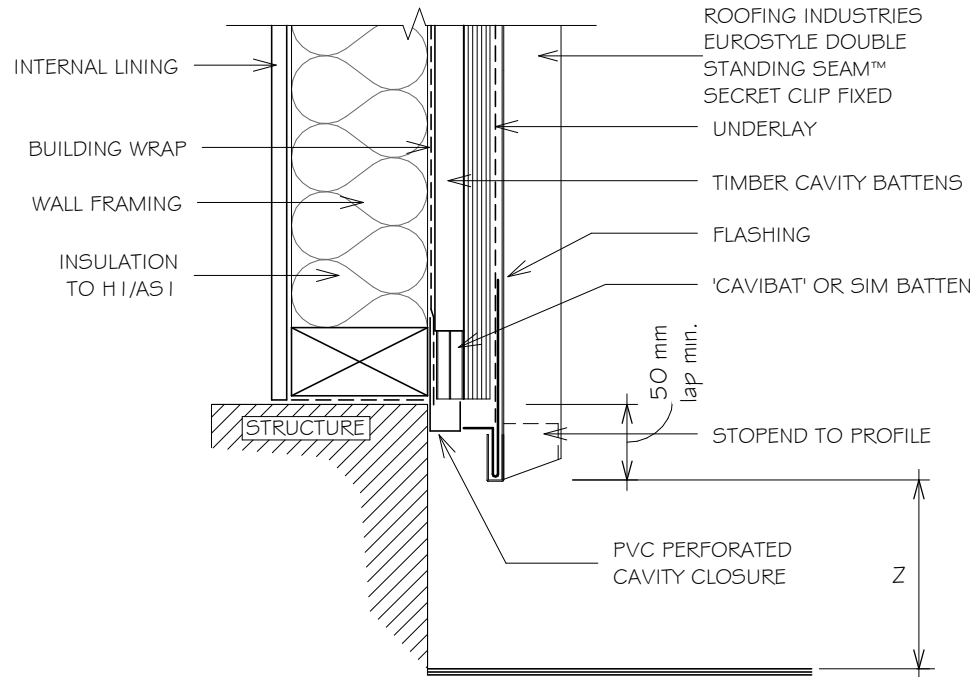
# EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING

## WALL CLADDING BASE OF VERTICAL CLADDING

Detail Number: RI-EDSW005A

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



1. FOR FIXING METHODS REFER TO SPECIFICATIONS.
2. THIS DETAIL TO BE CONFIRMED BY ROOFING INDUSTRIES TECHNICAL DEPT PRIOR TO USE.
3. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
4. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
5. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.

SET DOWN	MINIMUM
	Z
PAVED SURFACE	100mm
UNPAVED SURFACE	175mm

### NOTES:

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- The building designer is ultimately responsible to ensure that details used meet the requirements of the NZ Building Code for the specific project.
- Details of the supporting structure including cavity battens are indicative only and are the responsibility of the building designer. For steel framed buildings thermal break cavity battens may be required.
- Underlay selection and building wrap types are the responsibility of the designer.
- These details are for Roofing Industries profile/s as nominated and may not be applicable to other profiles.
- This drawing is the copyright of 'Roofing Industries' and can only be copied or reproduced with their permission.
- These details to be read with Roofing Industries profile technical summary regarding wind loads and fixings.
- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: [www.metalroofing.org.nz](http://www.metalroofing.org.nz) or E2/AS1.

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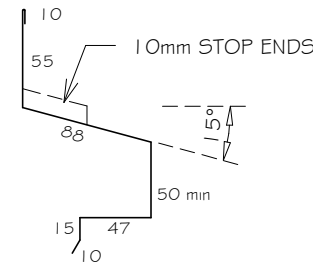
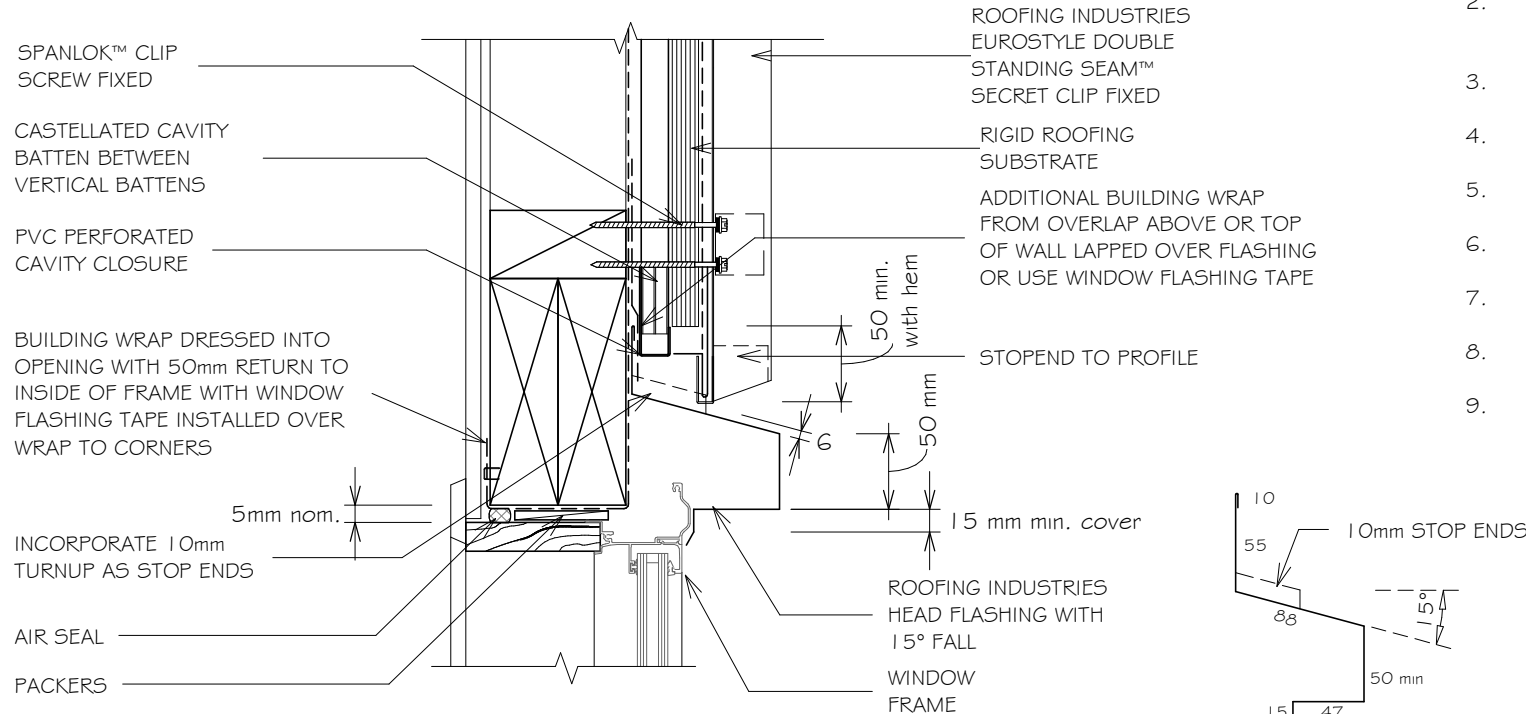


# EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING WINDOW / DOOR HEAD FLASHING FOR VERTICAL CLADDING

Detail Number: RI-EDSW012A

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



(Dimensions are indicative only)  
Turn down end of head flashing  
to jamb flashing

## GENERAL NOTES:

1. REFER TO E2/AS1 FOR GENERAL WINDOW OPENING FOR WRAPPING OF FRAMED OPENING PRIOR TO WINDOW INSTALLATION.
2. A MIN. OF 8mm EFFECTIVE COVER AT SILLS SHALL BE PERMITTED WHERE NECESSARY TO ALLOW FOR TOLERANCES.
3. WINDOW PROFILE TO BE SELECTED TO ACHIEVE COVER SHOWN IN DETAILS.
4. ARCHITRAVES ARE SHOWN FOR CONSISTENCY ONLY, DETAIL MAY BE USED WITH REBATED LINER.
5. LIAISE WITH WINDOW MANUFACTURER PRIOR TO INSTALLATION.
6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
7. SEAL HEAD FLASHING TO WINDOW IN VERY HIGH & EXTRA HIGH WIND ZONES.
8. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
9. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.

REFERENCE FLASHINGS:  
NZ METAL ROOF AND WALL  
CLADDING CODE OF PRACTICE.  
E2/AS1 OR REFER MANUF DETAILING.  
DIMENSIONS ARE INDICATIVE ONLY

## NOTES:

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- Details of the supporting structure including cavity battens are indicative only and are the responsibility of the building designer. For steel framed buildings thermal break cavity battens may be required.
- Underlay selection and building wrap types are the responsibility of the designer.
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- These details to be read with Roofing Industries profile technical summary regarding wind loads and fixings.
- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: [www.metalroofing.org.nz](http://www.metalroofing.org.nz) or E2/AS1.

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# EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING WINDOW / DOOR JAMB FLASHING FOR VERTICAL CLADDING

Detail Number: RI-EDSW012B

Date drawn: 02/02/2018

Scale: 1 : 5@ A4

BUILDING WRAP DRESSED INTO  
OPENING WITH 50mm RETURN TO  
INSIDE OF FRAME WITH WINDOW  
FLASHING TAPE INSTALLED OVER  
WRAP TO CORNERS

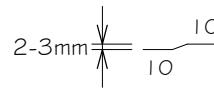
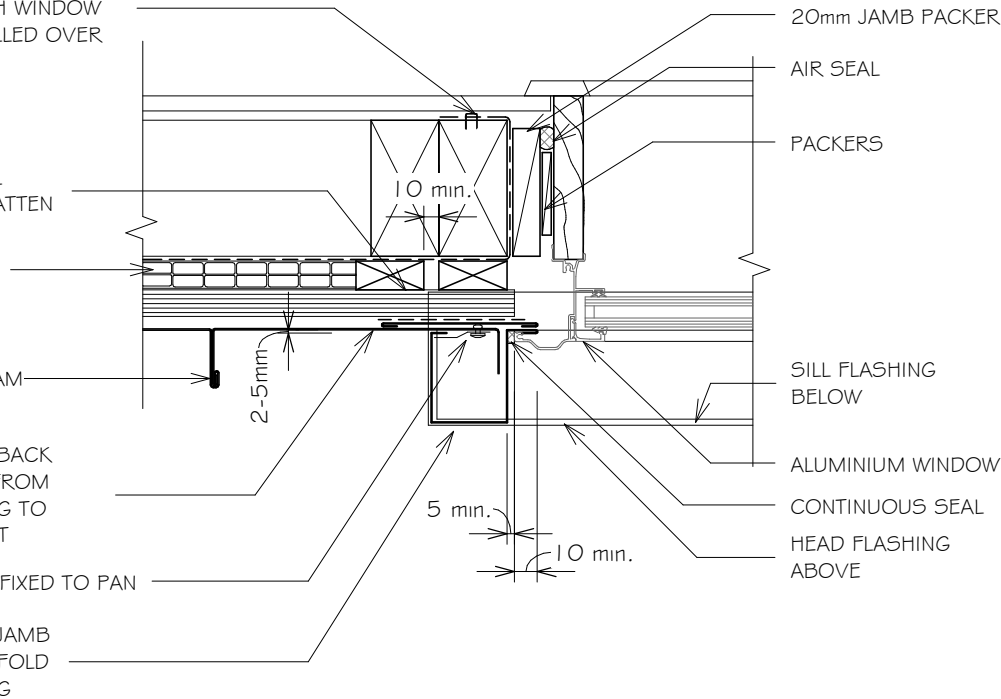
SEPARATION OF METAL  
CLADDING & TIMBER BATTEN  
CASTELLATED CAVITY  
BATTEN BETWEEN  
VERTICAL BATTENS

ROOFING INDUSTRIES  
DOUBLE STANDING SEAM  
SECRET CLIP FIXED

ROOFING INDUSTRIES BACK  
TRAY\* FLASHING RUN FROM  
TOP OF HEAD FLASHING TO  
GROUND OR EXIT POINT

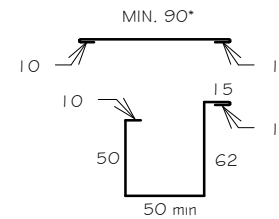
GRAB FLASHING RIVET FIXED TO PAN

ROOFING INDUSTRIES JAMB  
FLASHING WITH 10mm FOLD  
BEHIND GRAB FLASHING



## GENERAL NOTES:

1. REFER TO E2/AS 1 FOR GENERAL WINDOW OPENING FOR WRAPPING OF FRAMED OPENING PRIOR TO WINDOW INSTALLATION.
2. A MIN. OF 8mm EFFECTIVE COVER AT SILLS SHALL BE PERMITTED WHERE NECESSARY TO ALLOW FOR TOLERANCES.
3. WINDOW PROFILE TO BE SELECTED TO ACHIEVE COVER SHOWN IN DETAILS.
4. ARCHITRAVES ARE SHOWN FOR CONSISTENCY ONLY, DETAIL MAY BE USED WITH REBATED LINER.
5. LIAISE WITH WINDOW MANUFACTURER PRIOR TO INSTALLATION.
6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
8. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.



REFERENCE FLASHINGS:  
NZ METAL ROOF AND WALL  
CLADDING CODE OF PRACTICE.  
E2/AS 1 OR REFER MANUF DETAILING.  
DIMENSIONS ARE INDICATIVE ONLY

- \* Back tray size may require to increase to ensure coverage at ends of head flashings. Back Tray to run from top of head flashing to ground or exit point.
- \* (Dimensions are indicative only)
- \* Turn down end of head flashing

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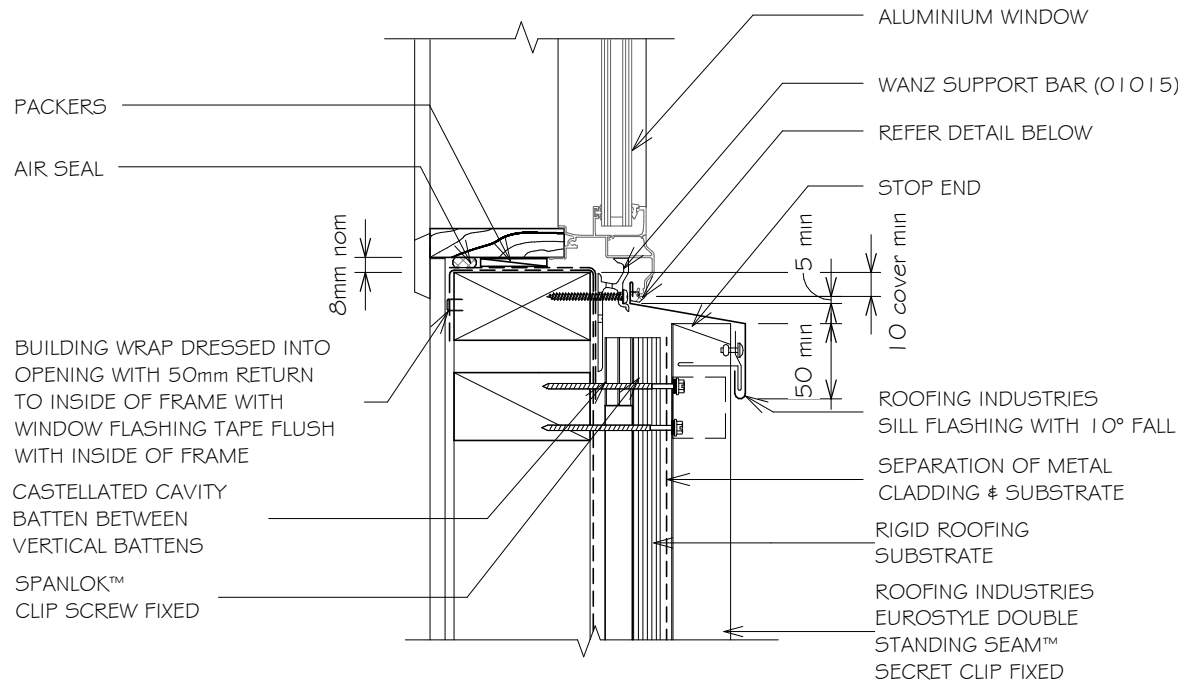


# EUROSTYLE DOUBLE STANDING SEAM™ WALL CLADDING WINDOW / DOOR SILL FLASHING FOR VERTICAL CLADDING

Detail Number: RI-EDSW012C

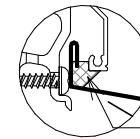
Date drawn: 02/02/2018

Scale: 1 : 5@ A4

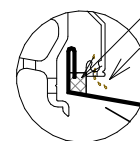


## GENERAL NOTES:

1. REFER TO E2/AS1 FOR GENERAL WINDOW OPENING FOR WRAPPING OF FRAMED OPENING PRIOR TO WINDOW INSTALLATION.
2. A MIN. OF 8mm EFFECTIVE COVER AT SILLS SHALL BE PERMITTED WHERE NECESSARY TO ALLOW FOR TOLERANCES.
3. WINDOW PROFILE TO BE SELECTED TO ACHIEVE COVER SHOWN IN DETAILS.
4. ARCHITRAVE'S ARE SHOWN FOR CONSISTENCY ONLY, DETAIL MAY BE USED WITH REBATED LINER.
5. WHERE SUPPORT BRACKETS ARE REQUIRED BY THE WINDOW MANUFACTURER TO CARRY THE FRAME AND GLAZING LOADS THEY MUST BE SUPPLIED AS AN INTEGRAL PART OF THE WINDOW MANUFACTURER'S RECOMMENDATIONS.
6. LIAISE WITH WINDOW MANUFACTURER PRIOR TO INSTALLATION.
7. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
8. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
9. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.



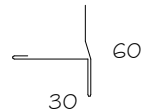
Continuous seal



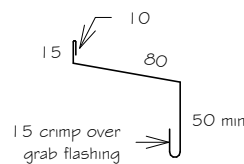
Continuous seal  
Keep drainage passage clear

## NOTE:

Sill sealing method for flange end type drainage systems



Hem to be clear of pan 3-5mm



Sill flashings stop ended to receive jamb flashings (Dimensions are indicative only & show minimum lap covers)

REFERENCE FLASHINGS:  
NZ METAL ROOF AND WALL CLADDING CODE OF PRACTICE. E2/AS1 OR REFER MANUF DETAILING.  
DIMENSIONS ARE INDICATIVE ONLY

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