

EUROSTYLE ANGLE STANDING SEAM™

RESIDENTIAL ANGLE STANDING SEAM™ SHEET LIST

Detail Number: RI-EAS-000A

Date drawn: 02/02/2018

Scale: @ A4

Residential Angle Standing Seam Sheet List		
Sheet Number	Type	Sheet Name
EUROSTYLE ANGLE STANDING SEAM™		
RI-EAS-000A	EUROSTYLE ANGLE STANDING SEAM™	RESIDENTIAL ANGLE STANDING SEAM™ SHEET LIST
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RI-EAS-000C	EUROSTYLE ANGLE STANDING SEAM™	PROFILE SUMMARY - ANGLE STANDING SEAM™
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RI-EASR001B-1	EUROSTYLE ANGLE STANDING SEAM™ ROOFING	BARGE DETAIL (TYPE 2)
RI-EASR001C-1	EUROSTYLE ANGLE STANDING SEAM™ ROOFING	BARGE DETAIL (TYPE 3)
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RI-EASR005C	EUROSTYLE ANGLE STANDING SEAM™ ROOFING	VENTILATED RIDGE AND HIP DETAIL
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RI-EASR006C	EUROSTYLE ANGLE STANDING SEAM™ ROOFING	DORMER VALLEY DETAIL
RI-EASR007AS	EUROSTYLE ANGLE STANDING SEAM™ ROOFING	INTERNAL GUTTER
RI-EASR010A-1	EUROSTYLE ANGLE STANDING SEAM™ ROOFING	PARALLEL APRON FLASHING (NON CAVITY) TYPE 1
RI-EASR010A-1A	EUROSTYLE ANGLE STANDING SEAM™ ROOFING	PARALLEL APRON FLASHING (NON CAVITY) TYPE 2
RI-EASR010B-1	EUROSTYLE ANGLE STANDING SEAM™ ROOFING	PARALLEL APRON FLASHING (CAVITY) TYPE 1
RI-EASR010B-1A	EUROSTYLE ANGLE STANDING SEAM™ ROOFING	PARALLEL APRON FLASHING (CAVITY) TYPE 2
RI-EASR011AB	EUROSTYLE ANGLE STANDING SEAM™ ROOFING	TYPICAL APRON FLASHING (NON CAVITY) TYPE 1 - OPTION 2
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RI-EASW003A-1	EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING	WALL CLADDING EXTERNAL VERTICAL CORNER ON CAVITY
RI-EASW003B	EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING	WALL CLADDING EXTERNAL VERTICAL CORNER ON CAVITY WITH CLADDING CHANGE
RI-EASW004A-1	EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING	WALL CLADDING INTERNAL VERTICAL CORNER ON CAVITY
RI-EASW004B	EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING	WALL CLADDING INTERNAL VERTICAL CORNER ON CAVITY WITH CLADDING CHANGE
RI-EASW005A	EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING	WALL CLADDING BASE OF VERTICAL CLADDING ON CAVITY
RI-EASW012A	EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING	WINDOW / DOOR HEAD FLASHING FOR VERTICAL CLADDING ON CAVITY
RI-EASW012B	EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING	WINDOW / DOOR JAMB FLASHING FOR VERTICAL CLADDING ON CAVITY
RI-EASW012C	EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING	WINDOW / DOOR SILL FLASHING FOR VERTICAL CLADDING ON CAVITY
RI-EASW013	EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING	SIPS WALL TO ROOF DETAIL WITH CANTUBURY PRICKLE
RI-EASW014	EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING	SIPS WALL TO SOFFIT

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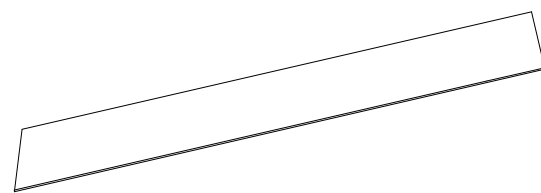
EUROSTYLE ANGLE STANDING SEAM™ PROFILES & ACCESSORIES

Detail Number: RI-EAS-000B

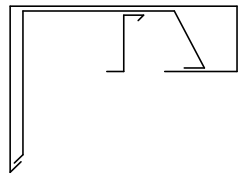
Date drawn: 02/02/2018

Scale: 1 : 5@ A3

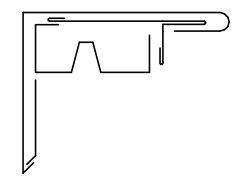
ROOFING INDUSTRIES EUROSTYLE ANGLE STANDING SEAM™ SECRET CLIP FIXED



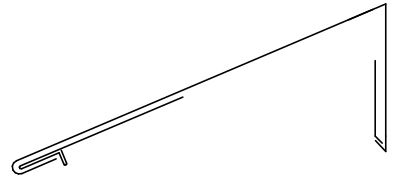
EUROSTYLE BARGE FLASHING



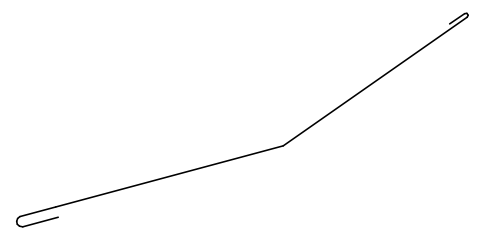
EUROSTYLE BARGE FLASHING



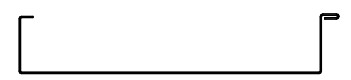
ROOFING INDUSTRIES EUROSTYLE HEAD BARGE FLASHING



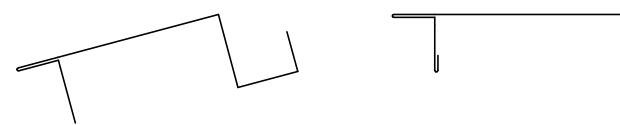
ROOFING INDUSTRIES CHANGE IN PITCH FLASHING



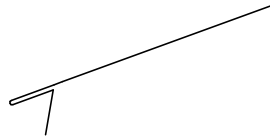
ROOFING INDUSTRIES ANGLE STANDING SEAM SECRET CLIP FIXED



ROOFING INDUSTRIES UNDERFLASHING



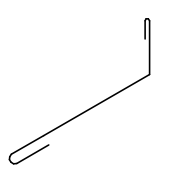
ROOFING INDUSTRIES GUTTER APRON FLASHING



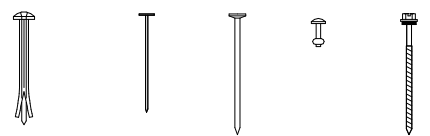
ROOFING INDUSTRIES ANGLE FLASHING



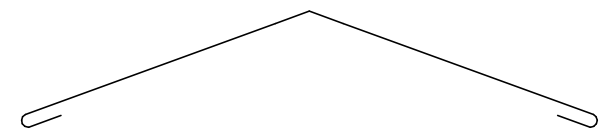
ROOFING INDUSTRIES APRON FLASHING



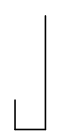
Fixings



ROOFING INDUSTRIES RIDGE FLASHING



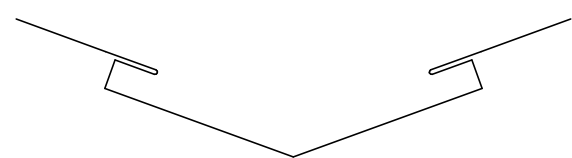
CAVITY CLOSER



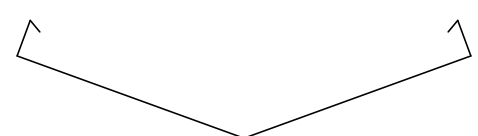
METAL ANGLE



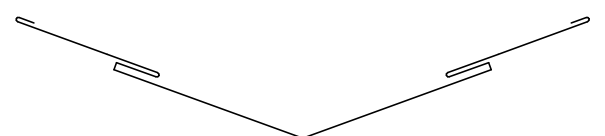
ROOFING INDUSTRIES VALLEY GUTTER



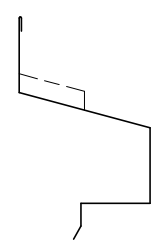
ROOFING INDUSTRIES VALLEY GUTTER



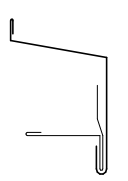
ROOFING INDUSTRIES DORMER VALLEY GUTTER



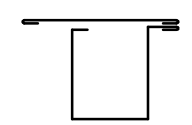
HEAD FLASHING



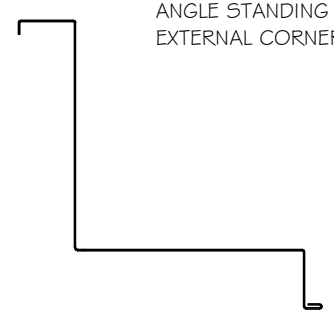
SILL FLASHING



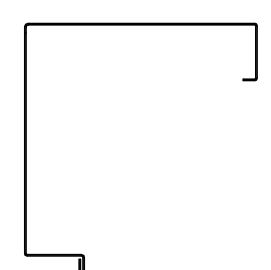
JAMB FLASHING



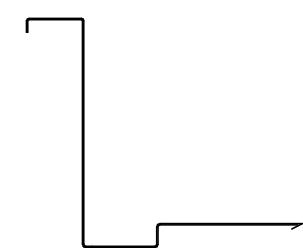
ROOFING INDUSTRIES ANGLE STANDING SEAM EXTERNAL CORNER



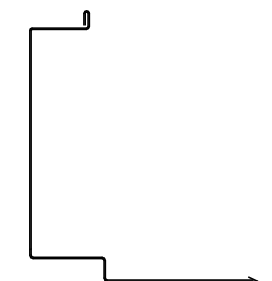
ROOFING INDUSTRIES ANGLE STANDING SEAM INTERNAL CORNER



ROOFING INDUSTRIES ANGLE STANDING SEAM EXTERNAL CORNER



ROOFING INDUSTRIES ANGLE STANDING SEAM INTERNAL CORNER



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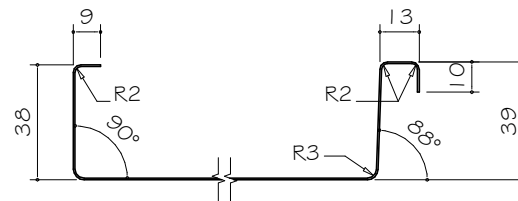
EUROSTYLE ANGLE STANDING SEAM™

PROFILE SUMMARY - ANGLE STANDING SEAM™

Detail Number: RI-EAS-000C

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



PROFILE PICTURED EX COIL PRIOR TO FOLDING. VARIABLE PAN WIDTH 191-691mm
STANDARD WIDTH APPROX 500mm



ANGLE STANDING SEAM™

COIL SIZE	610mm	525mm	390mm	380mm	340mm
PAN WIDTH	450mm	365mm	285mm	275mm	235mm

Add 3mm to above pan size for effective cover.

NOTES:

- PANEL WIDTHS ARE GENERALLY DETERMINED BY COIL SIZE AVAILABILITY.
- PANEL WIDTHS IN EXCESS OF STANDARD WIDTHS HAVE LOWER WIND LOADING LIMITATIONS.
- ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

PLY SUBSTRATE

STANDARD MATERIAL TYPES	GAUGE
COLORCOTE ZINACORE / COLORSTEEL ENDURA	0.55mm
COLORCOTE MAGNAFLOW / COLORSTEEL MAXX IN SEA SPRAY ZONE	0.55mm
COPPER	0.55mm & 0.70mm
ZINC	0.70mm
COLORCOTE ALUMIGARD	0.70 & 0.90mm

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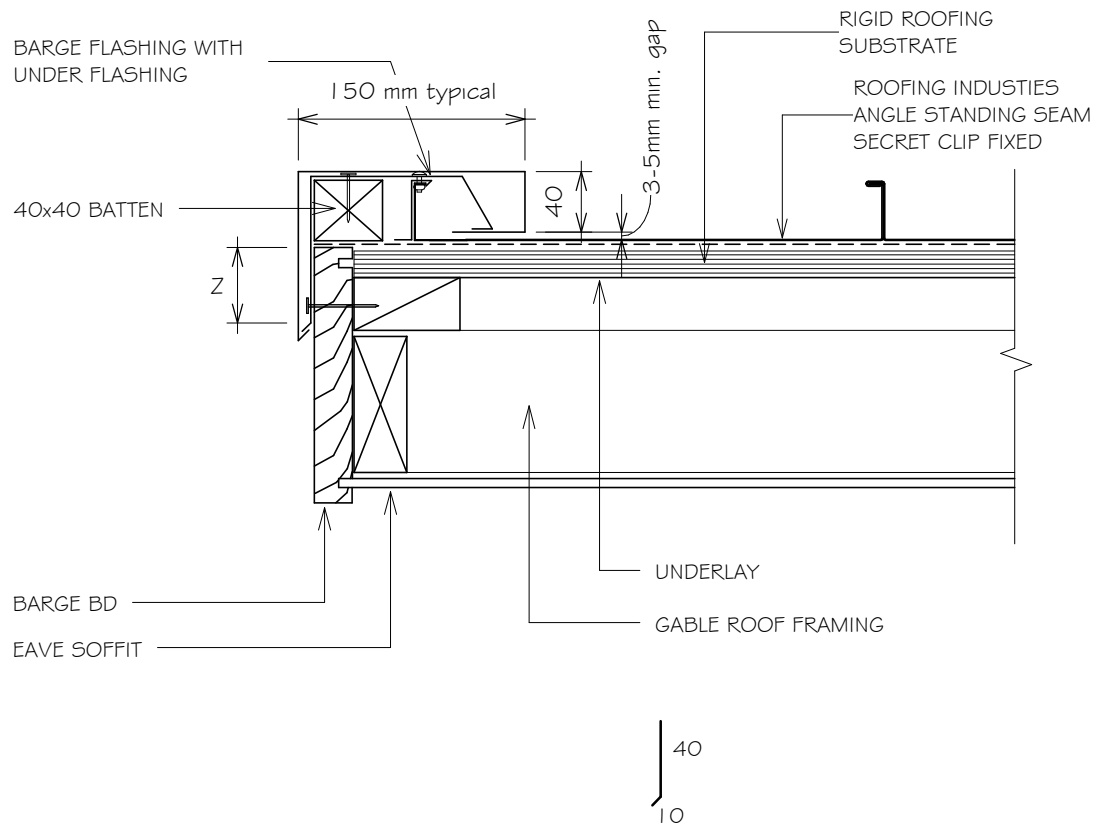
EUROSTYLE ANGLE STANDING SEAM™ ROOFING

BARGE DETAIL (TYPE 1)

Detail Number: RI-EASROO1A-1

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



SITE WIND ZONE (As per NZS3604)		MINIMUM	
		Z (5)	
SITUATION 1	(1)	50mm	(4)
SITUATION 2	(2)	75mm	(4)
SITUATION 3	(3)	90mm	(4)

NOTES:

1. SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
2. SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
3. SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH ZONES.
4. EXCLUDING DRIP EDGE.
5. INCREASE DISTANCE 'Z' BY 25mm WHEN AGAINST A PROFILED SURFACE OR TO 100mm WHICHEVER IS THE LESSER.
6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
7. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
8. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

NOTES:

- These details are generally in compliance the NZ Metal Roof & Wall Cladding Code of Practice and in some cases specific details by 'Roofing Industries'. Eurostyle falls outside the criteria of E2/AS1 and this document is therefore not applicable.
- The building designer is ultimately responsible to ensure that details used meet the requirements of the NZ Building Code for the specific project.
- Details of the supporting structure including cavity battens are indicative only and are the responsibility of the building designer. For steel framed buildings thermal break cavity battens may be required.
- Underlay selection and building wrap types are the responsibility of the designer, Netting or other support is generally required at roof pitches less than 10 degrees combined with a self supporting paper. At roof pitches of 10° and above where non self supporting paper is used or purlin spacing is in excess of self supporting criteria, netting or other support should be used. Alternative support to netting should be used in severe coastal environments including when aluminium is used. (Refer to NZS 2295)
- These details are for Roofing Industries profile/s as nominated and may not be applicable to other profiles.
- This drawing is the copyright of 'Roofing Industries' and can only be copied or reproduced with their permission.
- These details to be read with Roofing Industries profile technical summary regarding wind loads and fixings.
- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: www.metalroofing.org.nz or E2/AS1.

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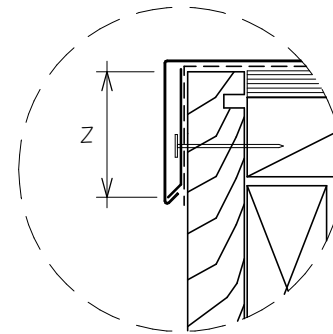
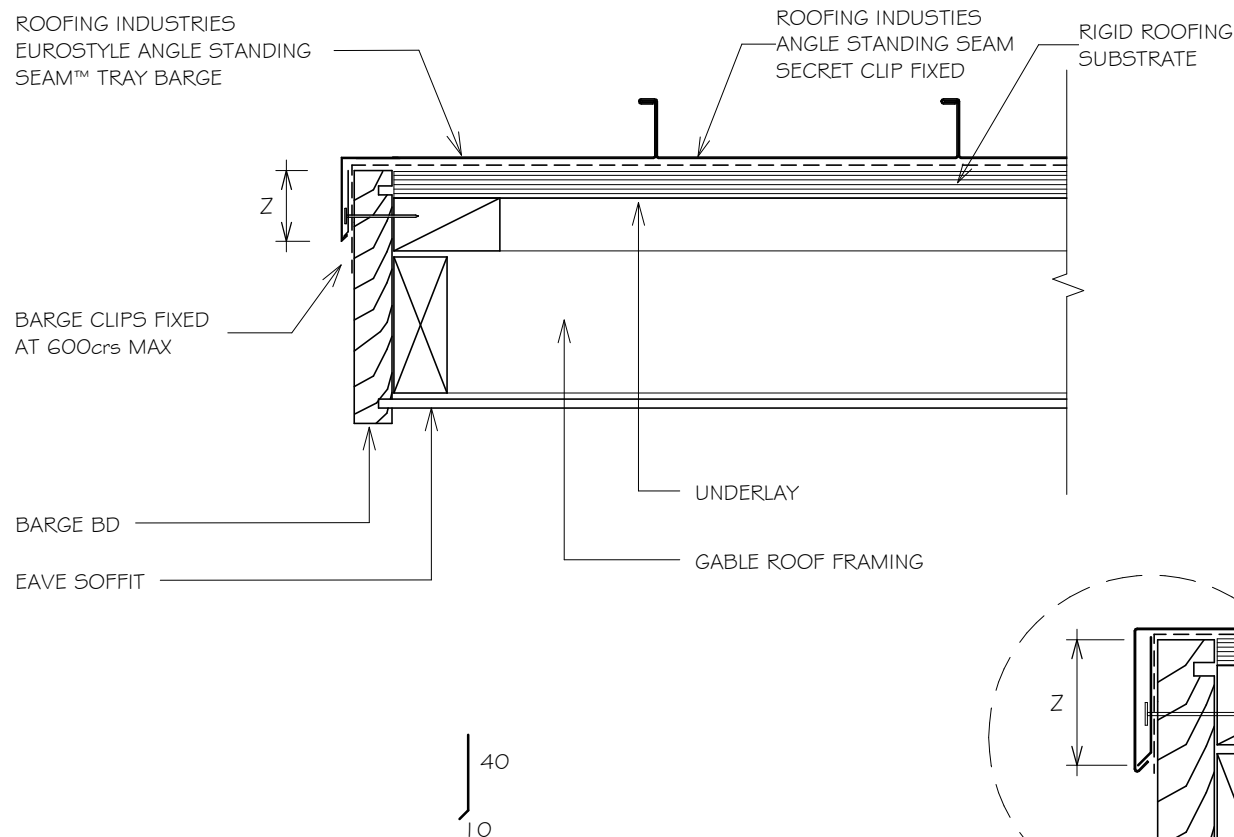
EUROSTYLE ANGLE STANDING SEAM™ ROOFING

BARGE DETAIL (TYPE 2)

Detail Number: RI-EASROOIB-1

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



SITE WIND ZONE		MINIMUM	
(As per NZS3604)		Z ⁽⁵⁾	
SITUATION 1	(1)	50mm	(4)
SITUATION 2	(2)	75mm	(4)
SITUATION 3	(3)	90mm	(4)

NOTES:

1. SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
2. SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
3. SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH ZONES.
4. EXCLUDING DRIP EDGE.
5. INCREASE DISTANCE 'Z' BY 25mm WHEN AGAINST A PROFILED SURFACE OR TO 100mm WHICHEVER IS THE LESSER.
6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
7. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
8. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

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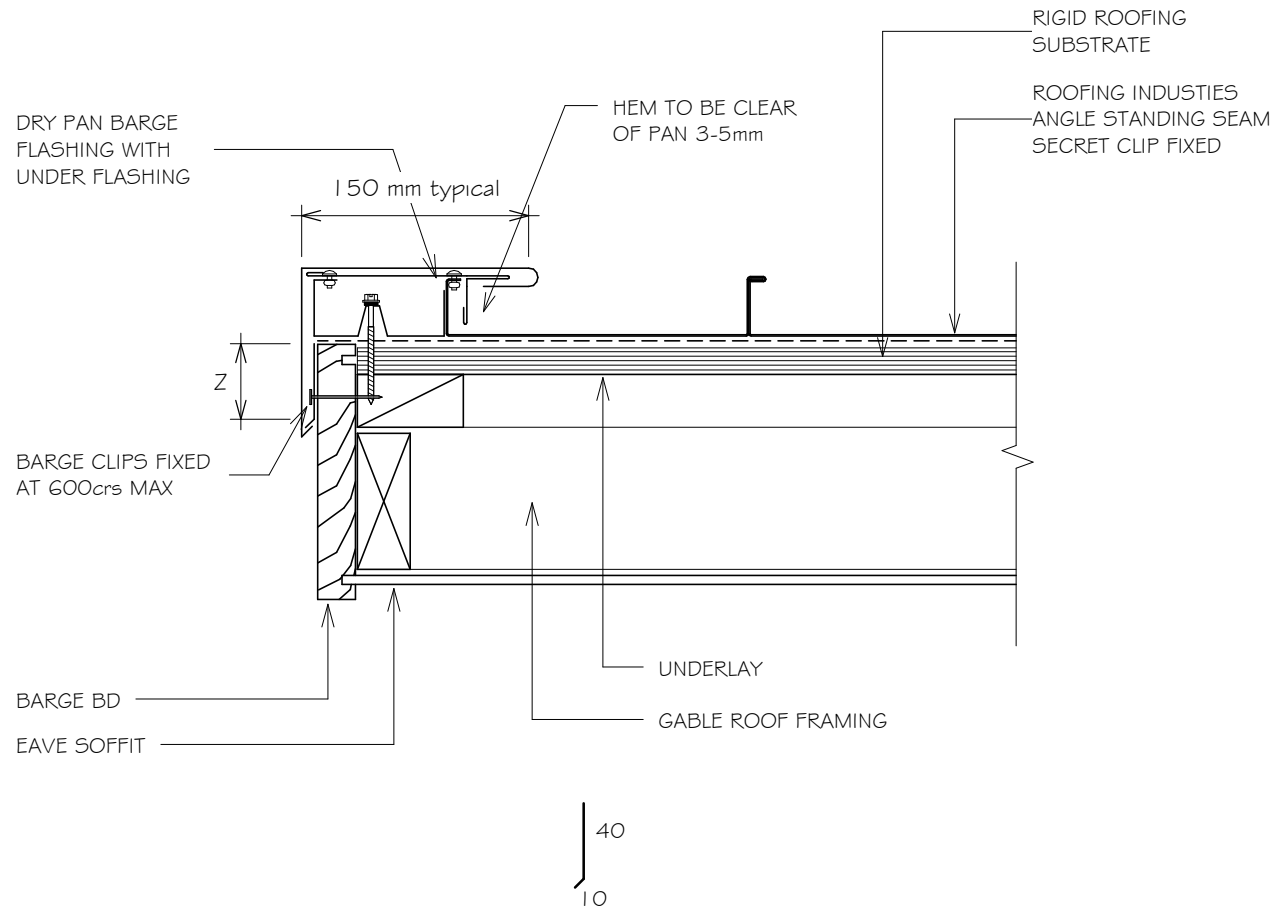
EUROSTYLE ANGLE STANDING SEAM™ ROOFING

BARGE DETAIL (TYPE 3)

Detail Number: RI-EASR001C-1

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



SITE WIND ZONE (As per NZS3604)	MINIMUM Z (5)
SITUATION 1 (1)	50mm (4)
SITUATION 2 (2)	75mm (4)
SITUATION 3 (3)	90mm (4)

NOTES:

- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
- SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
- SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH ZONES.
- EXCLUDING DRIP EDGE.
- INCREASE DISTANCE 'Z' BY 25mm WHEN AGAINST A PROFILED SURFACE OR TO 100mm WHICHEVER IS THE LESSER.
- ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
- HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
- ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm.

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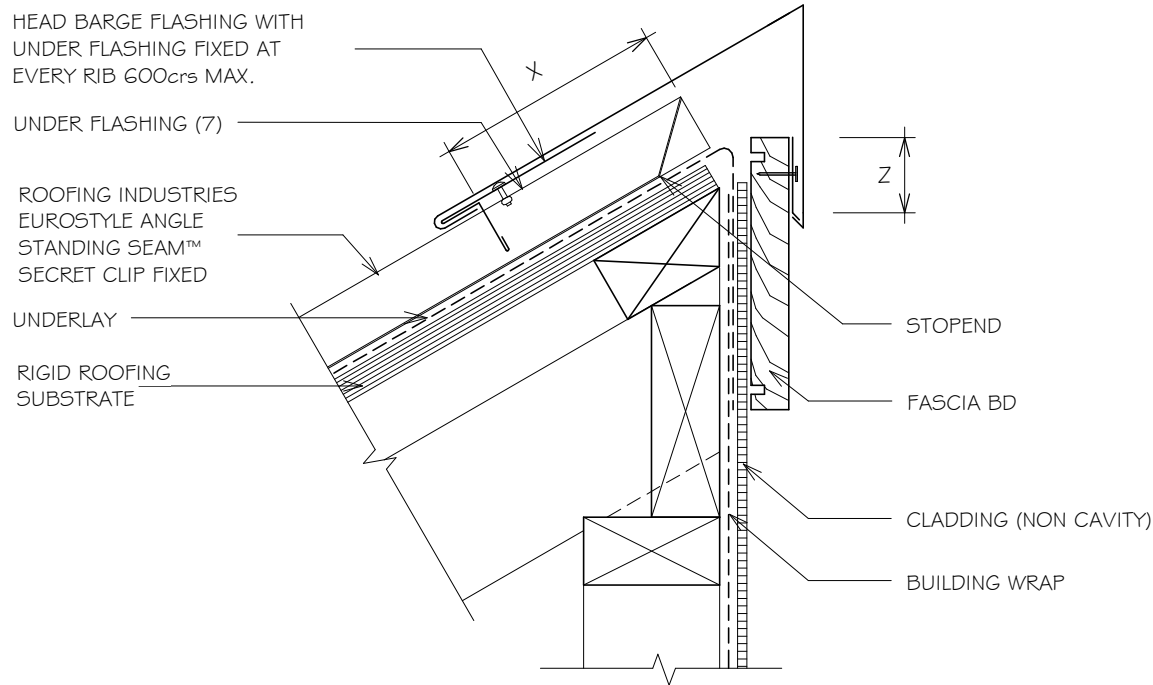
EUROSTYLE ANGLE STANDING SEAM™ ROOFING

TYPICAL HEAD BARGE DETAIL

Detail Number: RI-EASR002A

Date drawn: 02/02/2018

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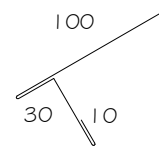
SITE WIND ZONE (As per NZS3604)	MINIMUM	
	Z ⁽⁵⁾	X
SITUATION 1 ⁽¹⁾	50mm ⁽⁴⁾	150mm
SITUATION 2 ⁽²⁾	75mm ⁽⁴⁾	200mm
SITUATION 3 ⁽³⁾	90mm ⁽⁴⁾	200mm

NOTES:

- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
- SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
- SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH ZONES.
- EXCLUDING DRIP EDGE.
- INCREASE DISTANCE 'Z' BY 25mm WHEN AGAINST A PROFILED SURFACE OR TO 100mm WHICHEVER IS THE LESSER.
- ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
- HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
- ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

NOTES:

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HEM TO BE CLEAR OF PAN 3-5mm

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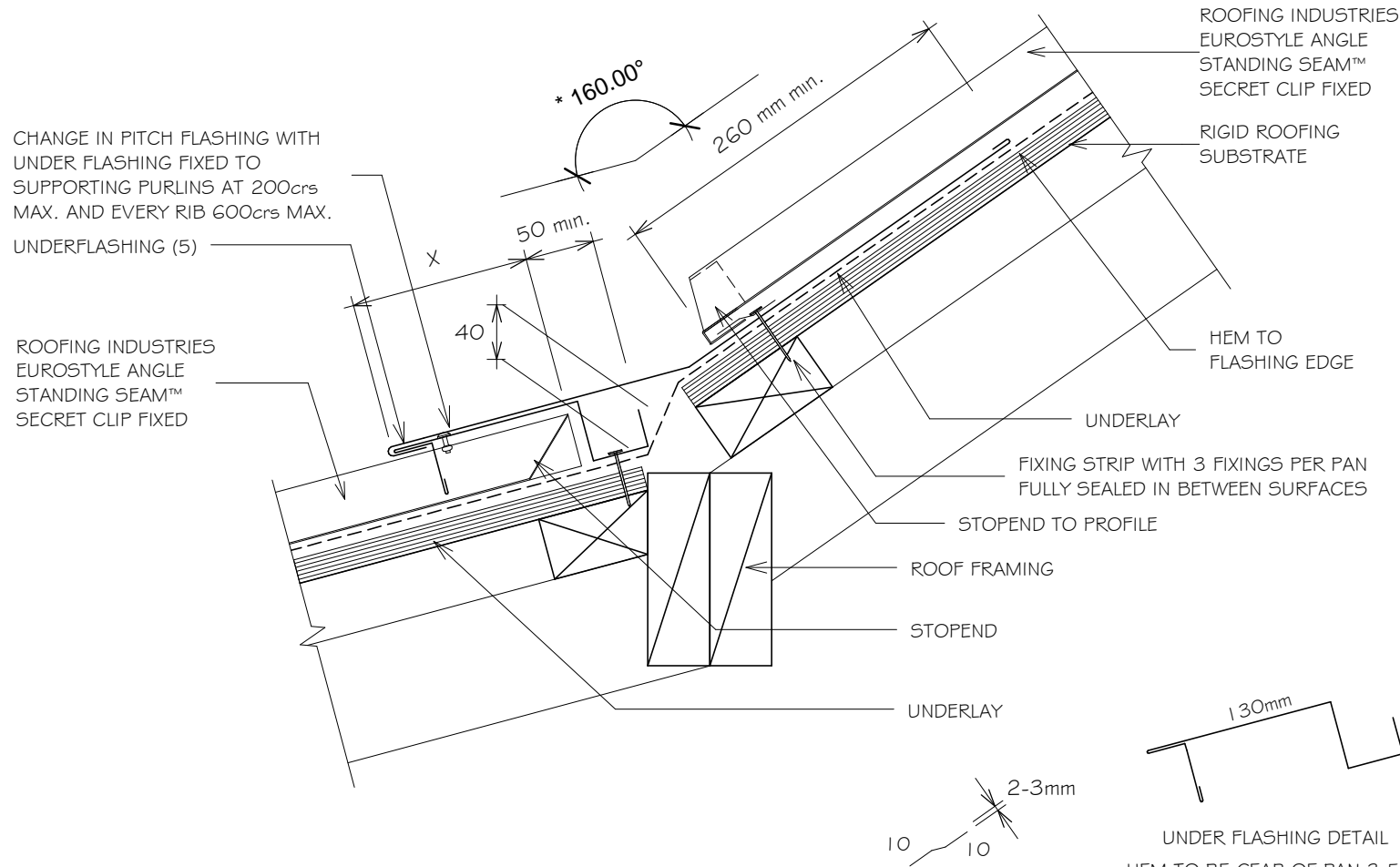
EUROSTYLE ANGLE STANDING SEAM™ ROOFING

TYPICAL CHANGE IN PITCH

Detail Number: RI-EASR003A

Date drawn: 02/02/2018

Scale: 1 : 5 @ A4



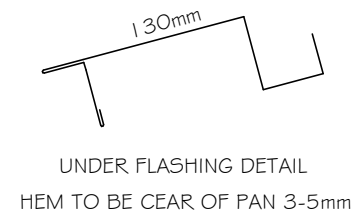
SITE WIND ZONE (As per NZS3604)	MINIMUM
	X
SITUATION 1 ⁽¹⁾	130mm
SITUATION 2 ⁽²⁾	200mm
SITUATION 3 ⁽³⁾	200mm

NOTES:

- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
- SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
- SITUATION 3: REFER TO NZMRM CODE OF PRACTICE.
- ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
- HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
- ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

NOTES:

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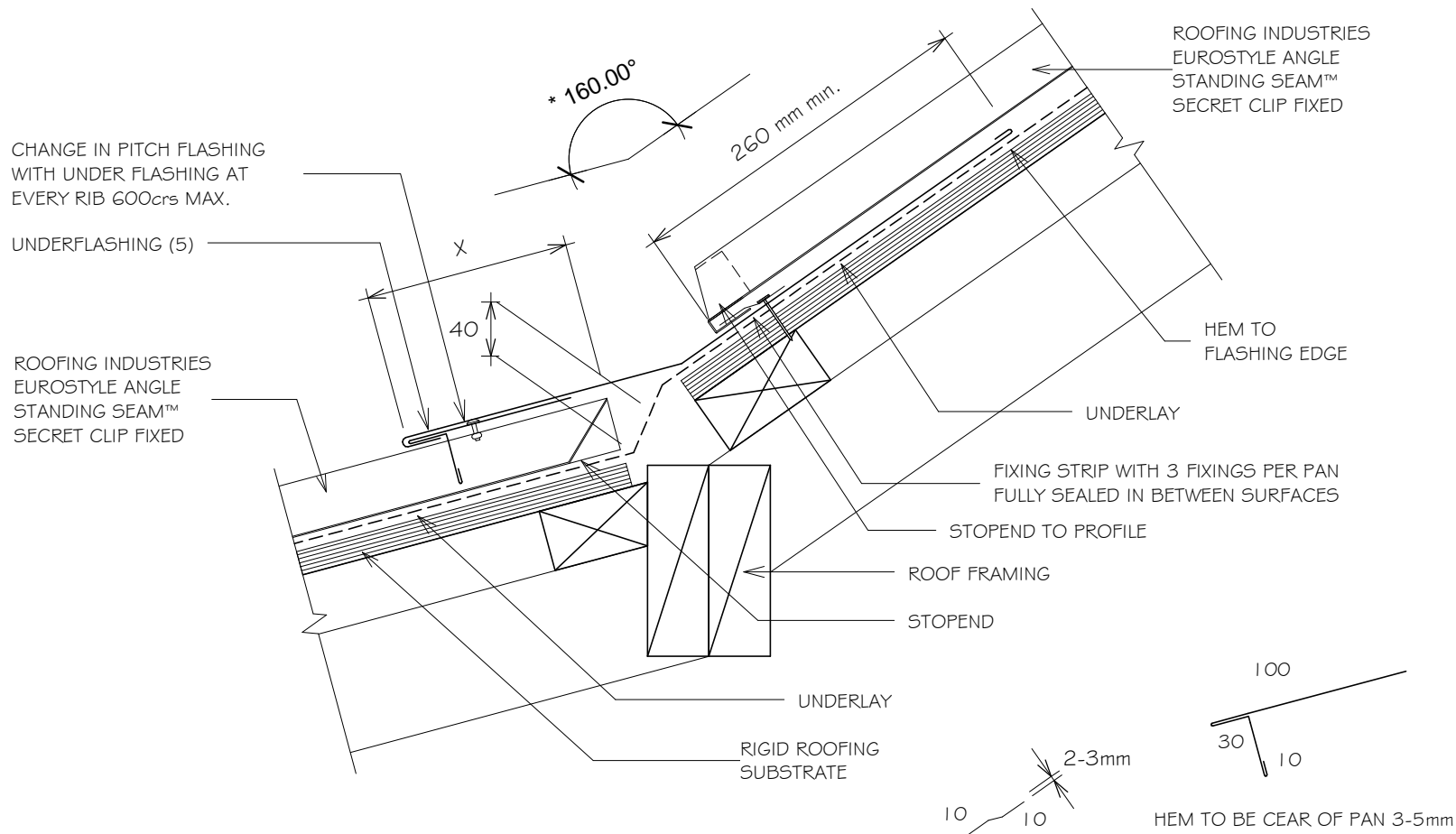
EUROSTYLE ANGLE STANDING SEAM™ ROOFING

TYPICAL CHANGE IN PITCH

Detail Number: RI-EASR003B

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



SITE WIND ZONE (As per NZS3604)	MINIMUM
SITUATION 1 ⁽¹⁾	130mm
SITUATION 2 ⁽²⁾	200mm
SITUATION 3 ⁽³⁾	200mm

NOTES:

- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
- SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH WIND ZONES, FOR ALL LESSER WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
- SITUATION 3: REFER TO NZMRM CODE OF PRACTICE.
- ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
- HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
- ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

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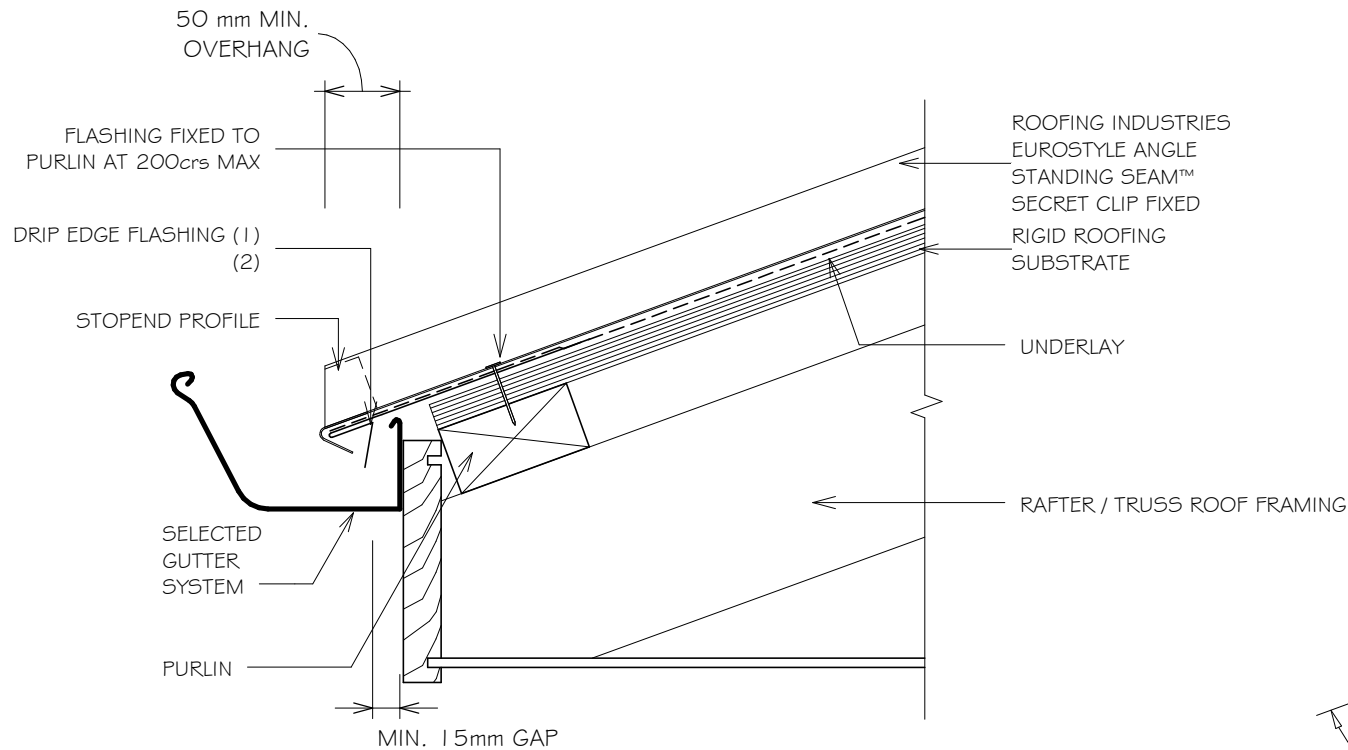


EUROSTYLE ANGLE STANDING SEAM™ ROOFING GUTTER APRON DETAIL (NON VENTED)

Detail Number: RI-EASR004A

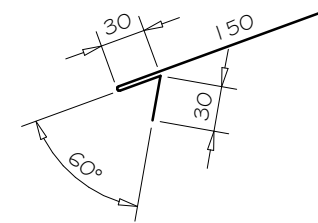
Date drawn: 02/02/2018

Scale: 1 : 5@ A4



NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



(Dimensions are indicative only)

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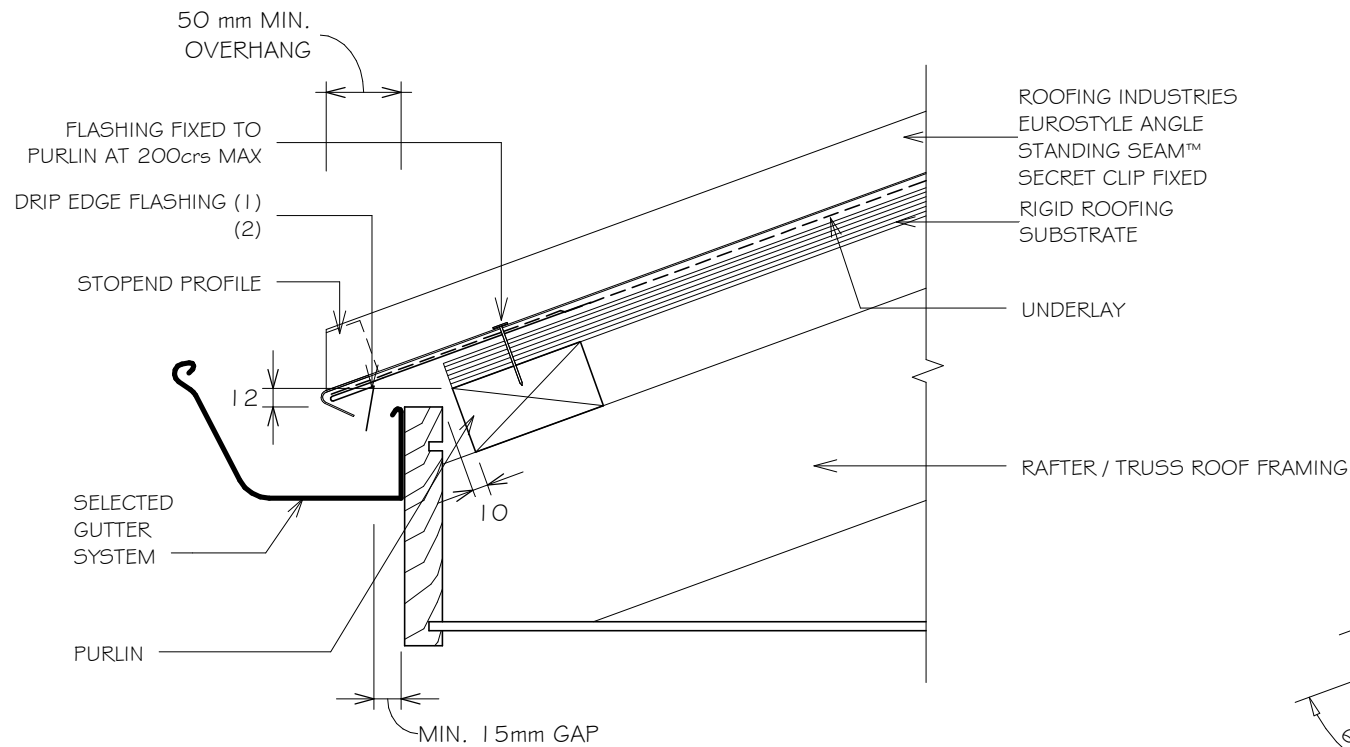


EUROSTYLE ANGLE STANDING SEAM™ ROOFING GUTTER APRON DETAIL (VENTILATED)

Detail Number: RI-EASR004B

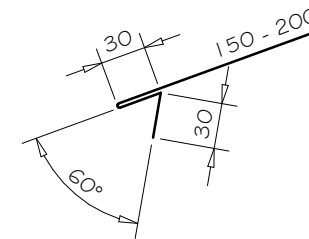
Date drawn: 02/02/2018

Scale: 1 : 5@ A4



NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



(Dimensions are indicative only)

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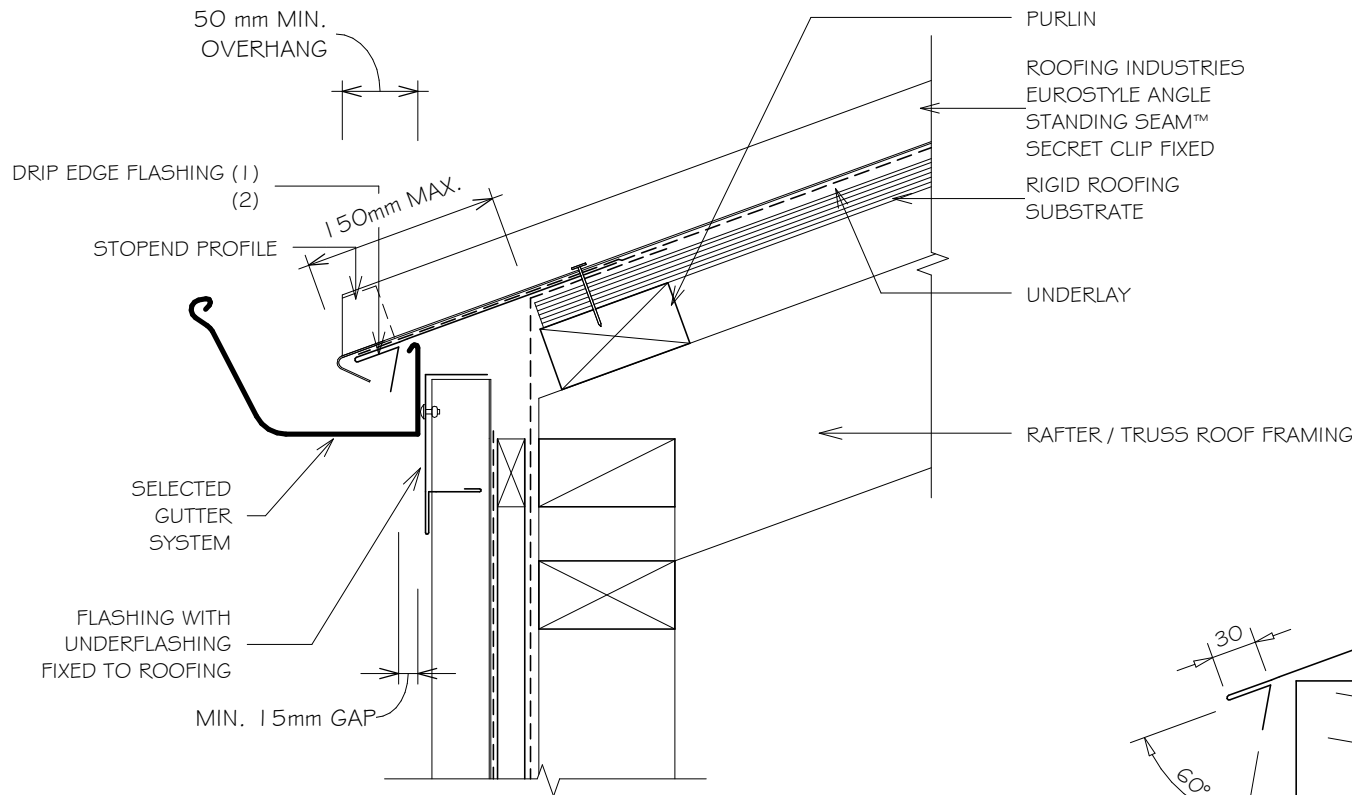


EUROSTYLE ANGLE STANDING SEAM™ ROOFING GUTTER APRON DETAIL (NO SOFFIT)

Detail Number: RI-EASR004C

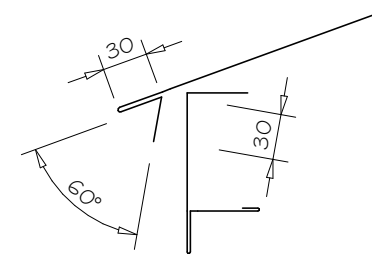
Date drawn: 02/02/2018

Scale: 1 : 5@ A4



NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. CLADDING RIVET EVERY RIB FOR NOTCHED FLASHING SYSTEM.



HEM TO BE CLEAR OF PAN 3-5mm

NOTES:

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- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: www.metalroofing.org.nz or E2/AS1.

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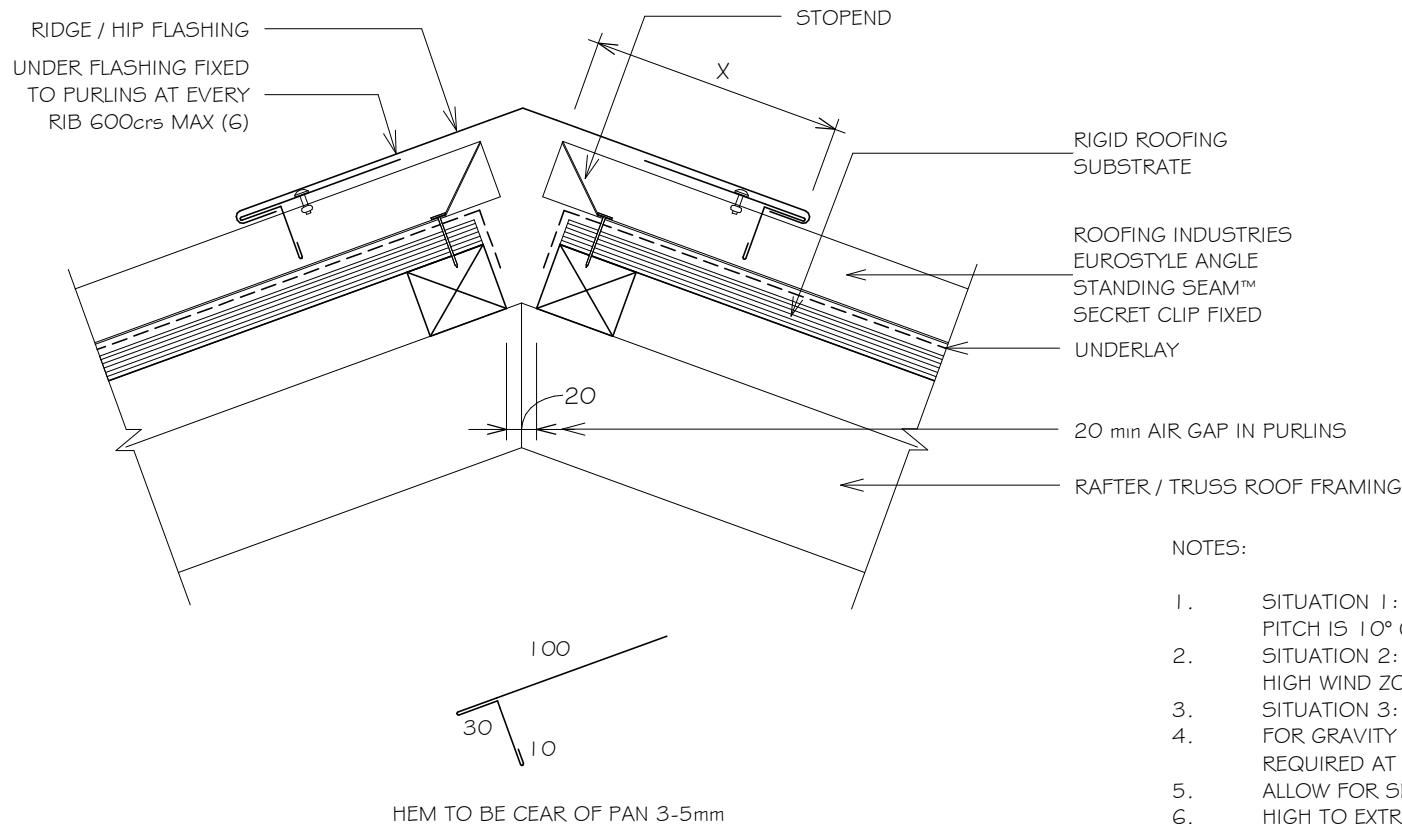


EUROSTYLE ANGLE STANDING SEAM™ ROOFING VENTILATED RIDGE AND HIP DETAIL

Detail Number: RI-EASR005C

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM
	X
SITUATION 1 ⁽¹⁾	150mm
SITUATION 2 ⁽²⁾	200mm
SITUATION 3 ⁽³⁾	200mm

NOTES:

1. SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
2. SITUATION 2: FOR ALL ROOF PITCHES IN LOW, MED, HIGH AND VERY HIGH WIND ZONES, WHERE ROOF PITCH IS LESS THAN 10°.
3. SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE.
4. FOR GRAVITY RIDGE VENT TO FUNCTION, ADDITIONAL VENTILATION IS REQUIRED AT THE EAVE.
5. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
6. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
8. STOPEND 5-10mm FROM TOP OF RIB TO ACHIEVE VENTILATION IF REQUIRED

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EUROSTYLE ANGLE STANDING SEAM™ ROOFING

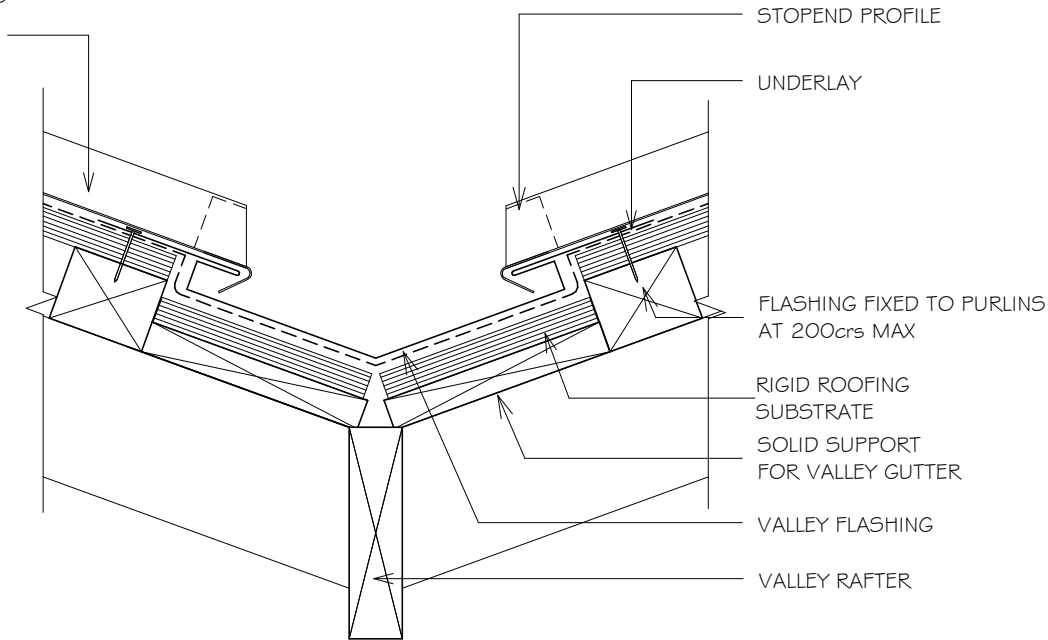
TYPICAL VALLEY DETAIL

Detail Number: RI-EASR006B

Date drawn: 02/02/2018

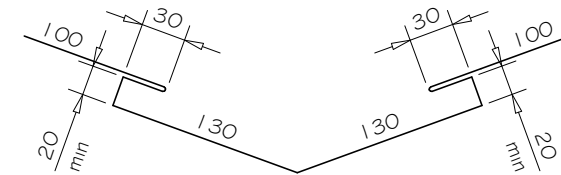
Scale: 1 : 5@ A4

ROOFING INDUSTRIES
EUROSTYLE ANGLE
STANDING SEAM™
SECRET CLIP FIXED



NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



(Dimensions are indicative only)

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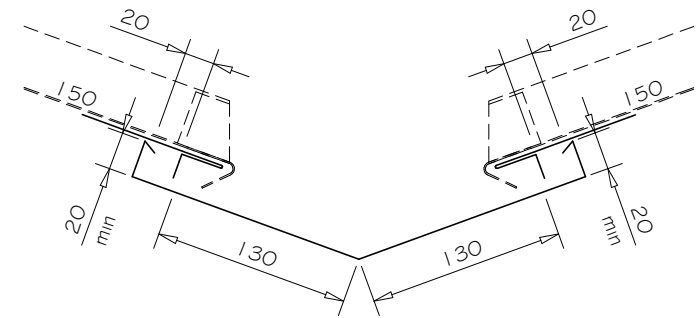
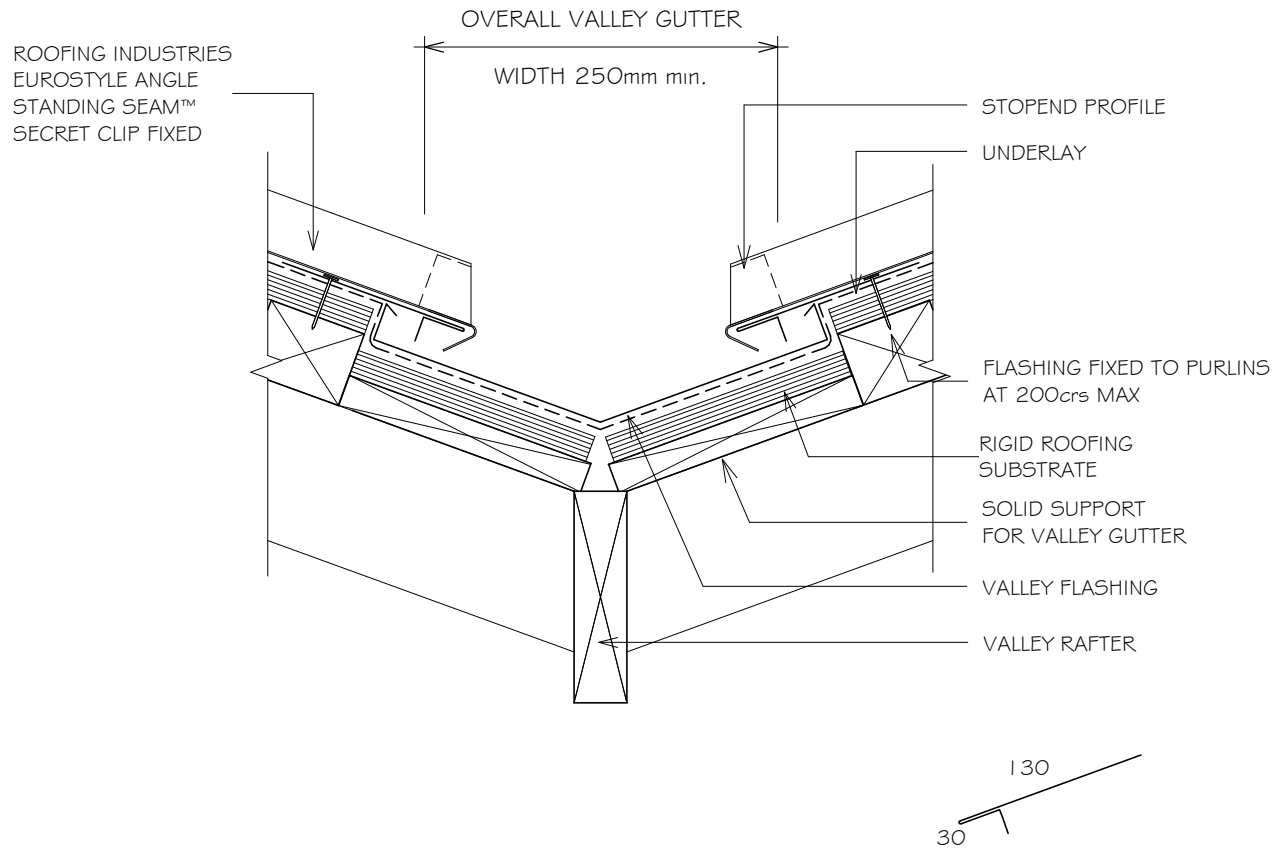
EUROSTYLE ANGLE STANDING SEAM™ ROOFING

TYPICAL VALLEY DETAIL

Detail Number: RI-EASR006B-1

Date drawn: 02/02/2018

Scale: 1 : 5 @ A4



(Dimensions are indicative only)

NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

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HEM TO BE CLEAR OF PAN 3-5mm

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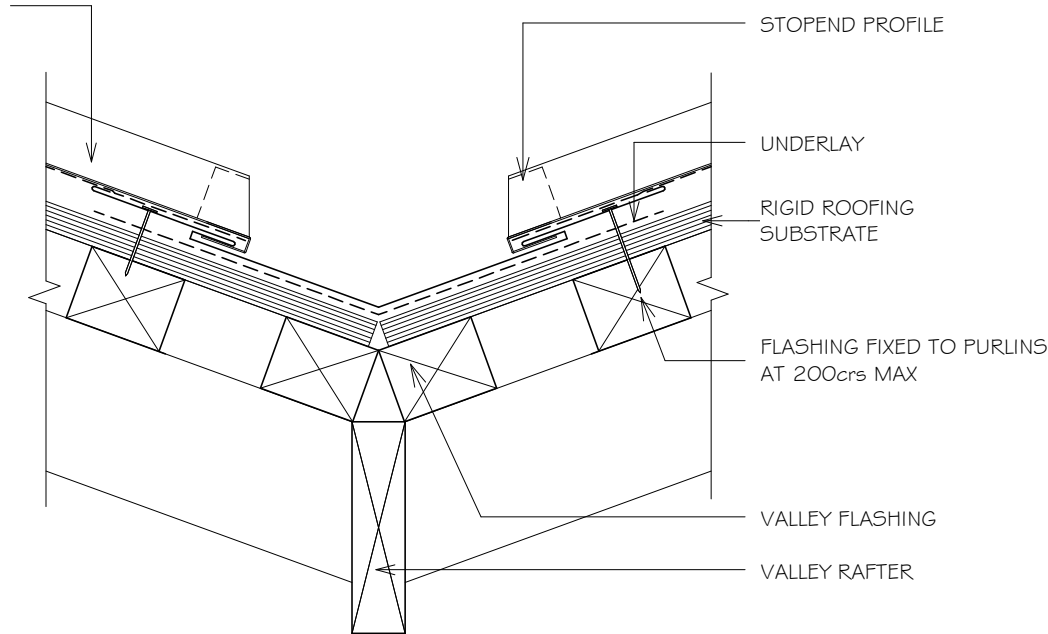
EUROSTYLE ANGLE STANDING SEAM™ ROOFING DORMER VALLEY DETAIL

Detail Number: RI-EASR006C

Date drawn: 02/02/2018

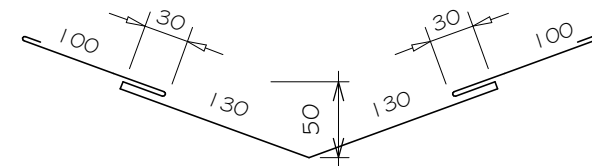
Scale: 1 : 5@ A4

ROOFING INDUSTRIES
EUROSTYLE ANGLE
STANDING SEAM™
SECRET CLIP FIXED



NOTES:

1. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
2. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. DORMER VALLEY MINIMUM PITCH 12 DEGREES.



(Dimensions are indicative only)

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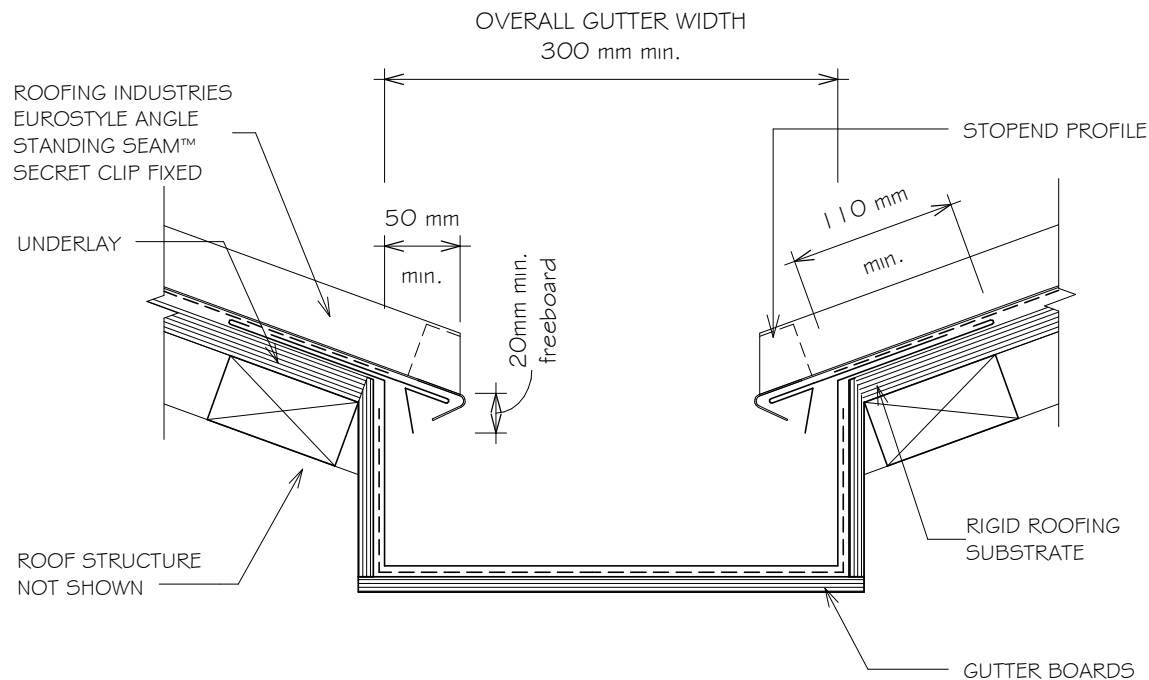


EUROSTYLE ANGLE STANDING SEAM™ ROOFING INTERNAL GUTTER

Detail Number: RI-EASR007AS

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



NOTES:

1. GUTTERS INSTALLED OVER ROOF UNDERLAY IF GUTTER BOARDS ARE TREATED TIMBER.
2. INTERNAL GUTTER SHALL BE SIZED TO SUIT THE ROOF CATCHMENT AREA, BUT SHALL BE NO LESS THAN SHOWN IN THIS FIGURE.
3. INTERNAL GUTTER SHOULD BE MADE FROM NONFERROUS METAL'S COMPATIBLE WITH THE ROOFING MATERIAL.
4. GUTTER SIZES TO BE CALCULATED FROM E1/AS1
5. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
6. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS
7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

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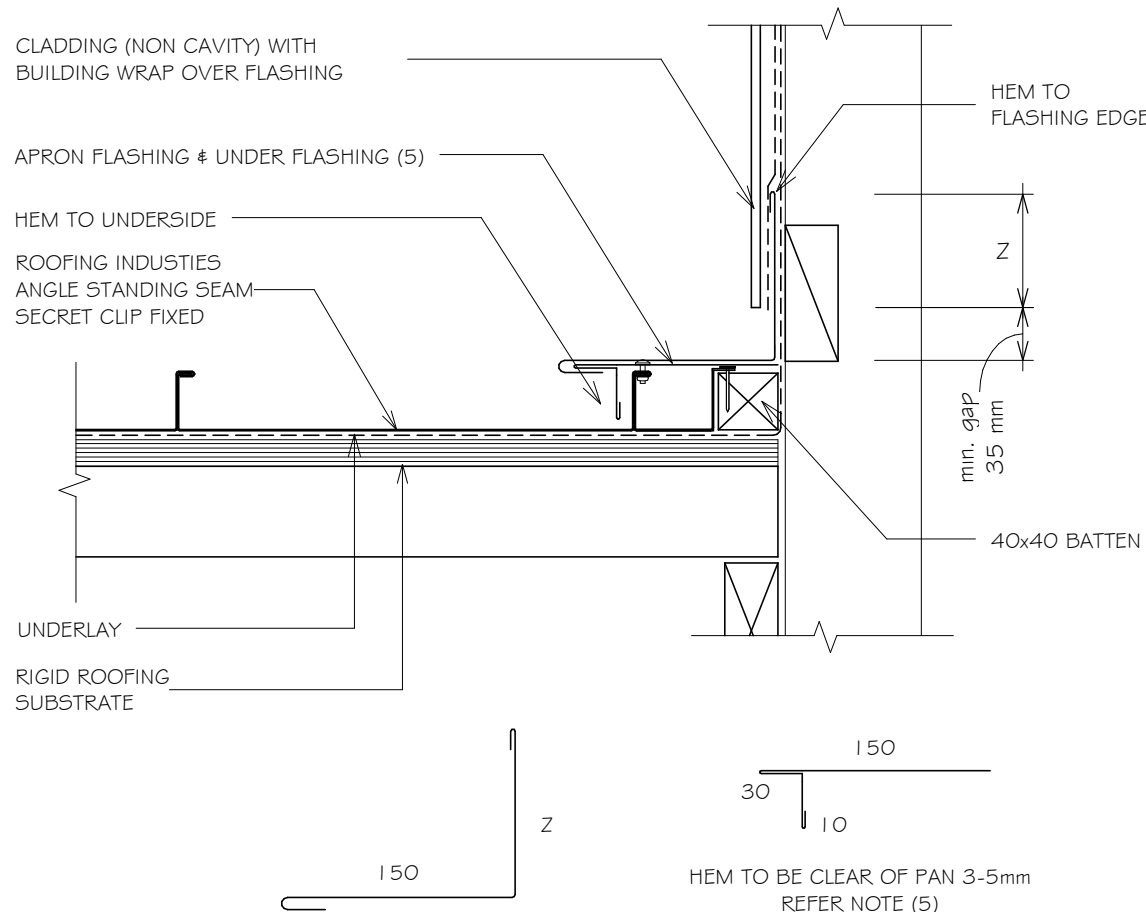


EUROSTYLE ANGLE STANDING SEAM™ ROOFING PARALLEL APRON FLASHING (NON CAVITY) TYPE 1

Detail Number: RI-EASRO10A-1

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM
	Z
SITUATION 1 ⁽¹⁾	75mm ⁽³⁾
SITUATION 2 ⁽²⁾	100mm ⁽³⁾

NOTES:

DESIGNER TO ENSURE DURABILITY OF FLASHING MATERIAL;

1. SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
2. SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH & EXTRA HIGH WIND ZONES, FOR ALL WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
3. IF HEM IS NOT USED INCREASE DISTANCE BY 25mm.
4. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
5. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
6. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
7. DRY PAN REQUIRED OVER 50mm FROM BATTEN

NOTES:

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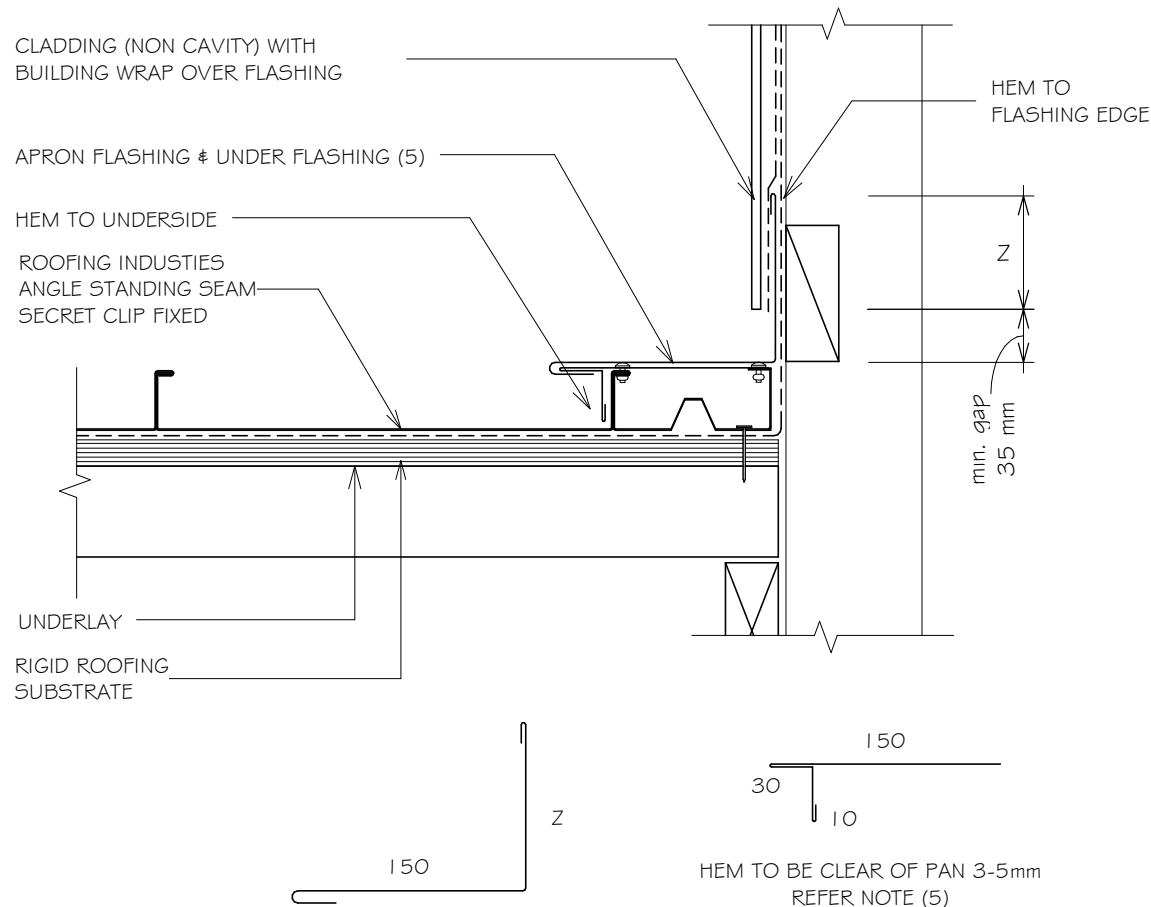


EUROSTYLE ANGLE STANDING SEAM™ ROOFING PARALLEL APRON FLASHING (NON CAVITY) TYPE 2

Detail Number: RI-EASR010A-1A

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM
	Z
SITUATION 1 ⁽¹⁾	75mm ⁽³⁾
SITUATION 2 ⁽²⁾	100mm ⁽³⁾

NOTES:

- DESIGNER TO ENSURE DURABILITY OF FLASHING MATERIAL;
- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
 - SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH & EXTRA HIGH WIND ZONES, FOR ALL WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
 - IF HEM IS NOT USED INCREASE DISTANCE BY 25mm.
 - ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
 - HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
 - ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

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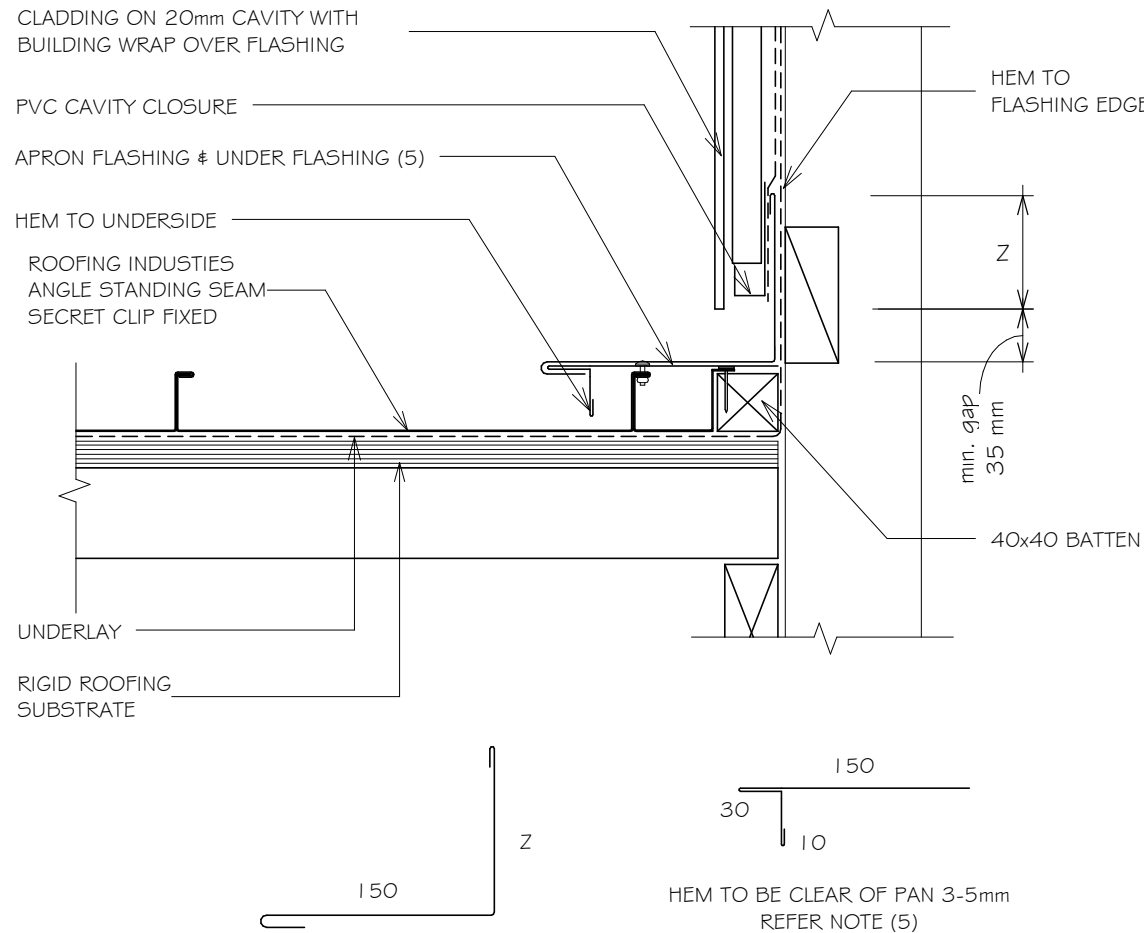


EUROSTYLE ANGLE STANDING SEAM™ ROOFING PARALLEL APRON FLASHING (CAVITY) TYPE 1

Detail Number: RI-EASR010B-1

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM
	Z
SITUATION 1 ⁽¹⁾	75mm ⁽³⁾
SITUATION 2 ⁽²⁾	100mm ⁽³⁾

NOTES:

- DESIGNER TO ENSURE DURABILITY OF FLASHING MATERIAL;
- SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
 - SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH & EXTRA HIGH WIND ZONES, FOR ALL WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
 - IF HEM IS NOT USED INCREASE DISTANCE BY 25mm.
 - ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
 - HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
 - ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

NOTES:

- These details are generally in compliance the NZ Metal Roof & Wall Cladding Code of Practice and in some cases specific details by 'Roofing Industries'. Eurostyle falls outside the criteria of E2/AS1 and this document is therefore not applicable.
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- Underlay selection and building wrap types are the responsibility of the designer, Netting or other support is generally required at roof pitches less than 10 degrees combined with a self supporting paper. At roof pitches of 10° and above where non self supporting paper is used or purlin spacing is in excess of self supporting criteria, netting or other support should be used. Alternative support to netting should be used in severe coastal environments including when aluminium is used. (Refer to NZS 2295)
- These details are for Roofing Industries profile/s as nominated and may not be applicable to other profiles.
- This drawing is the copyright of 'Roofing Industries' and can only be copied or reproduced with their permission.
- These details to be read with Roofing Industries profile technical summary regarding wind loads and fixings.
- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: www.metalroofing.org.nz or E2/AS1.

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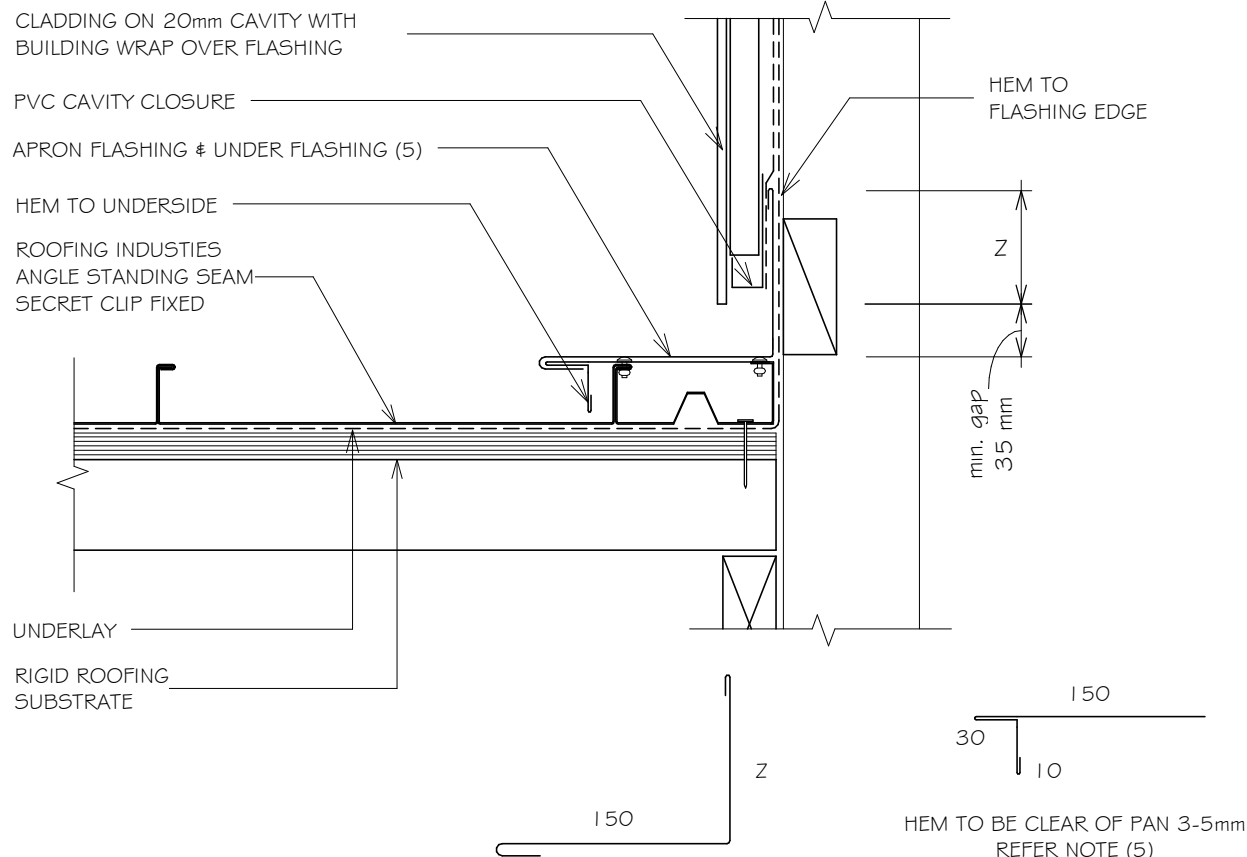


EUROSTYLE ANGLE STANDING SEAM™ ROOFING PARALLEL APRON FLASHING (CAVITY) TYPE 2

Detail Number: RI-EASR010B-1A

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM
	Z
SITUATION 1 ⁽¹⁾	75mm ⁽³⁾
SITUATION 2 ⁽²⁾	100mm ⁽³⁾

NOTES:

DESIGNER TO ENSURE DURABILITY OF FLASHING MATERIAL;

1. SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER.
2. SITUATION 2: FOR ALL ROOF PITCHES IN VERY HIGH & EXTRA HIGH WIND ZONES, FOR ALL WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
3. IF HEM IS NOT USED INCREASE DISTANCE BY 25mm.
4. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
5. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
6. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

NOTES:

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- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: www.metalroofing.org.nz or E2/AS1.

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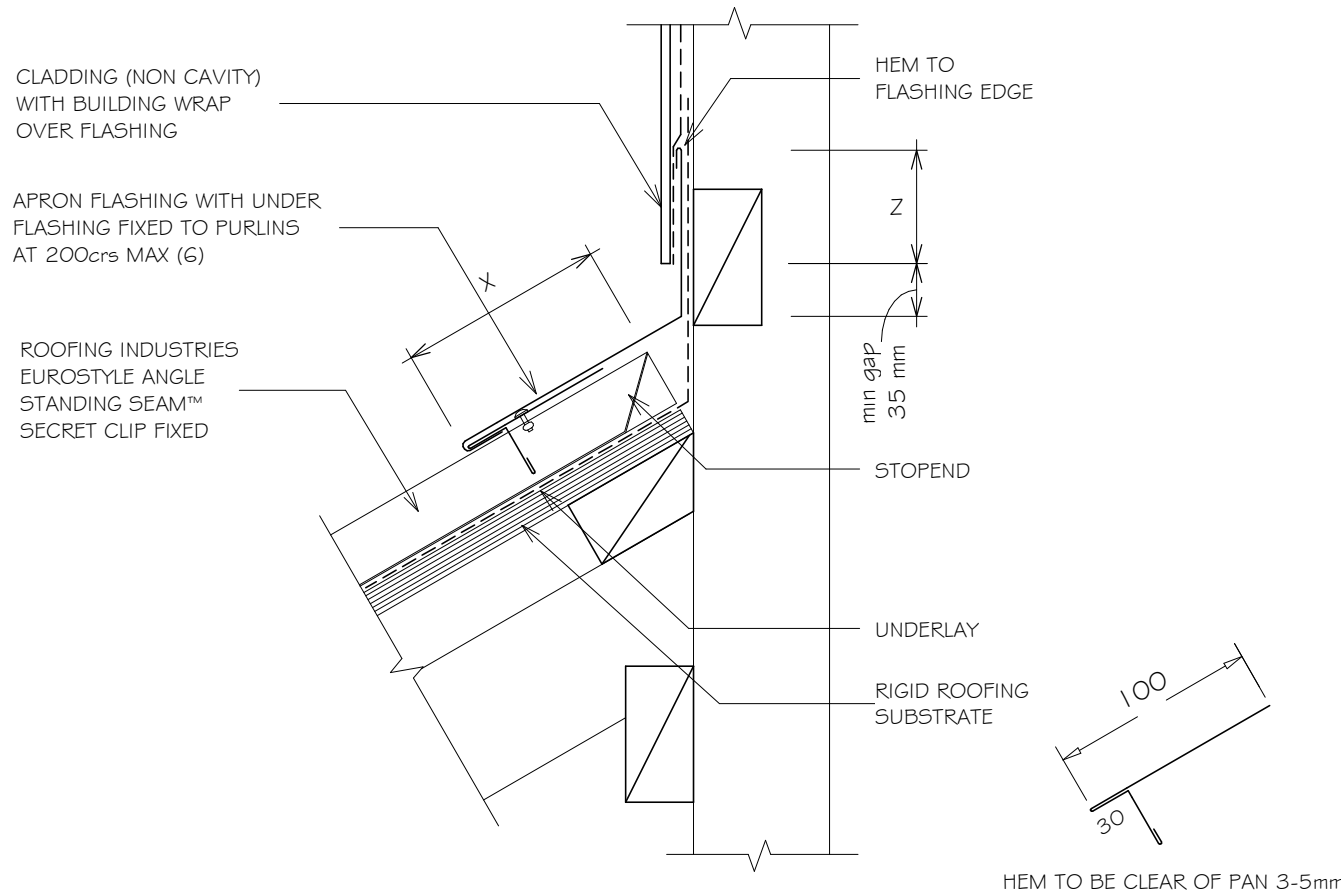


EUROSTYLE ANGLE STANDING SEAM™ ROOFING TYPICAL APRON FLASHING (NON CAVITY) TYPE 1 - OPTION 2

Detail Number: RI-EASRO11AB

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



WIND ZONE	MINIMUM	
	Z	X
SITUATION 1 ⁽¹⁾	75mm ⁽⁴⁾	130mm
SITUATION 2 ⁽²⁾	90mm ⁽⁴⁾	200mm
SITUATION 3 ⁽³⁾	100mm ⁽⁴⁾	200mm

NOTES:

DESIGNER TO ENSURE DURABILITY OF FLASHING MATERIAL;

1. SITUATION 1: IN LOW, MEDIUM OR HIGH WIND ZONES, WHERE ROOF PITCH IS 10° OR GREATER
2. SITUATION 2: FOR ALL ROOF PITCHES IN LOW, MEDIUM, HIGH, AND VERY HIGH WIND ZONES WHERE ROOF PITCH IS LESS THAN 10°.
3. SITUATION 3: FOR ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE.
4. IF HEM IS NOT USED INCREASE DISTANCE BY 25mm.
5. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
6. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

NOTES:

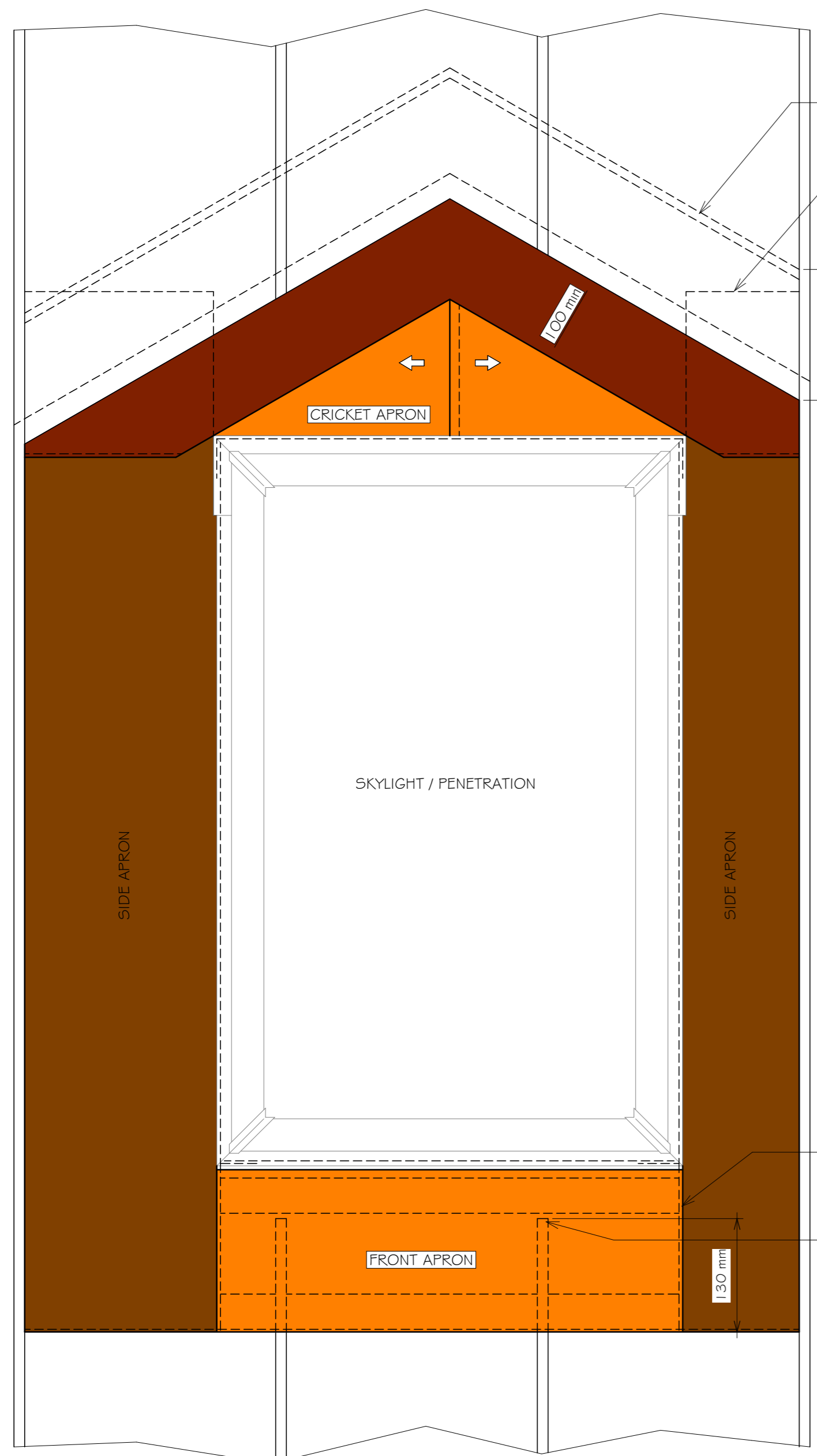
- These details are generally in compliance the NZ Metal Roof & Wall Cladding Code of Practice and in some cases specific details by 'Roofing Industries'. Eurostyle falls outside the criteria of E2/AS1 and this document is therefore not applicable.
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- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: www.metalroofing.org.nz or E2/AS1.

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EUROSTYLE ANGLE STANDING SEAM™ ROOFING PENETRATION FLASHING DETAILS

Detail Number: RI-EASR080A
Date drawn: 02/02/2018
Scale: 1 : 5@ A2



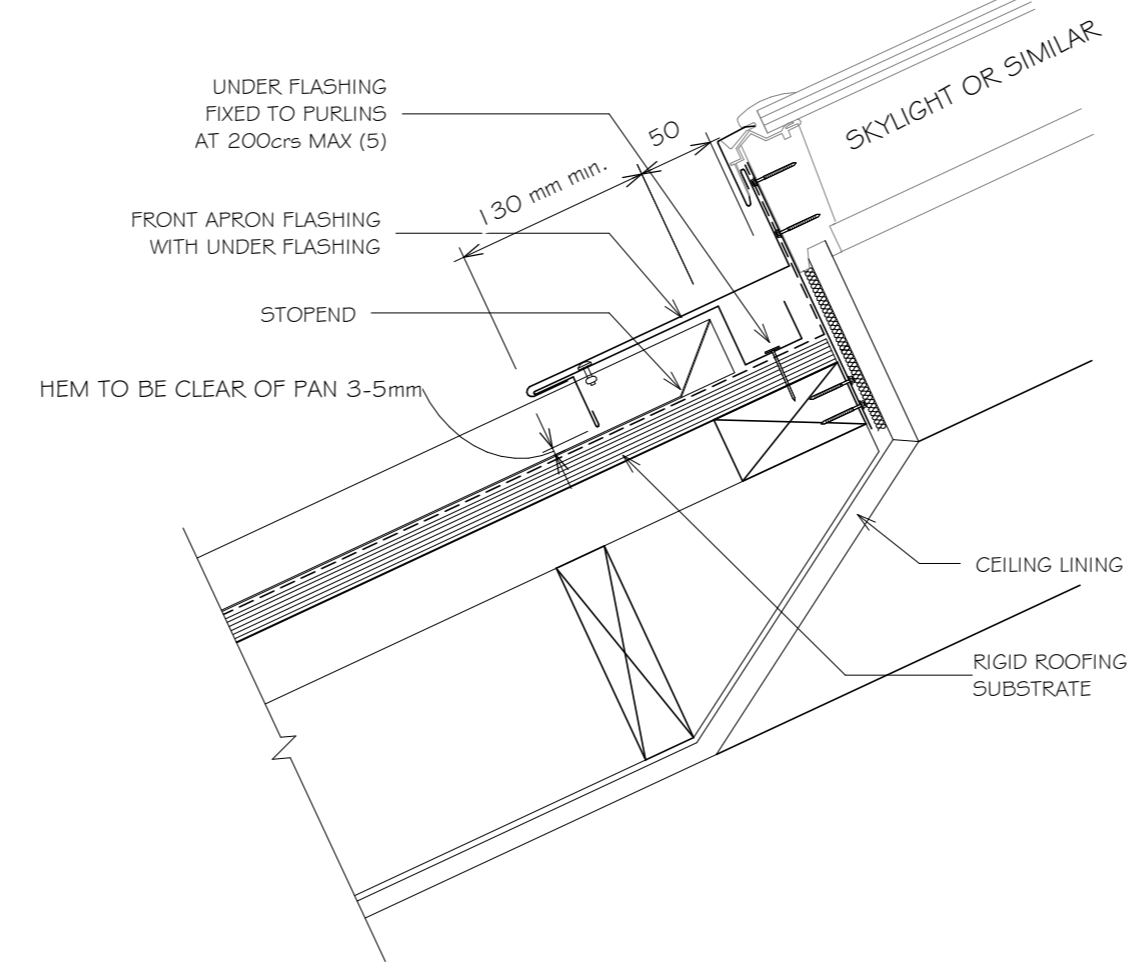
TOP OF CRICKET FLASHING BACKTRAY, 10mm HEM

SIDE APRON FLASHING UNDER PENETRATION FLASHING

150 mm

UNDER FLASHING FIXED TO PURLINS AT 200cfs MAX

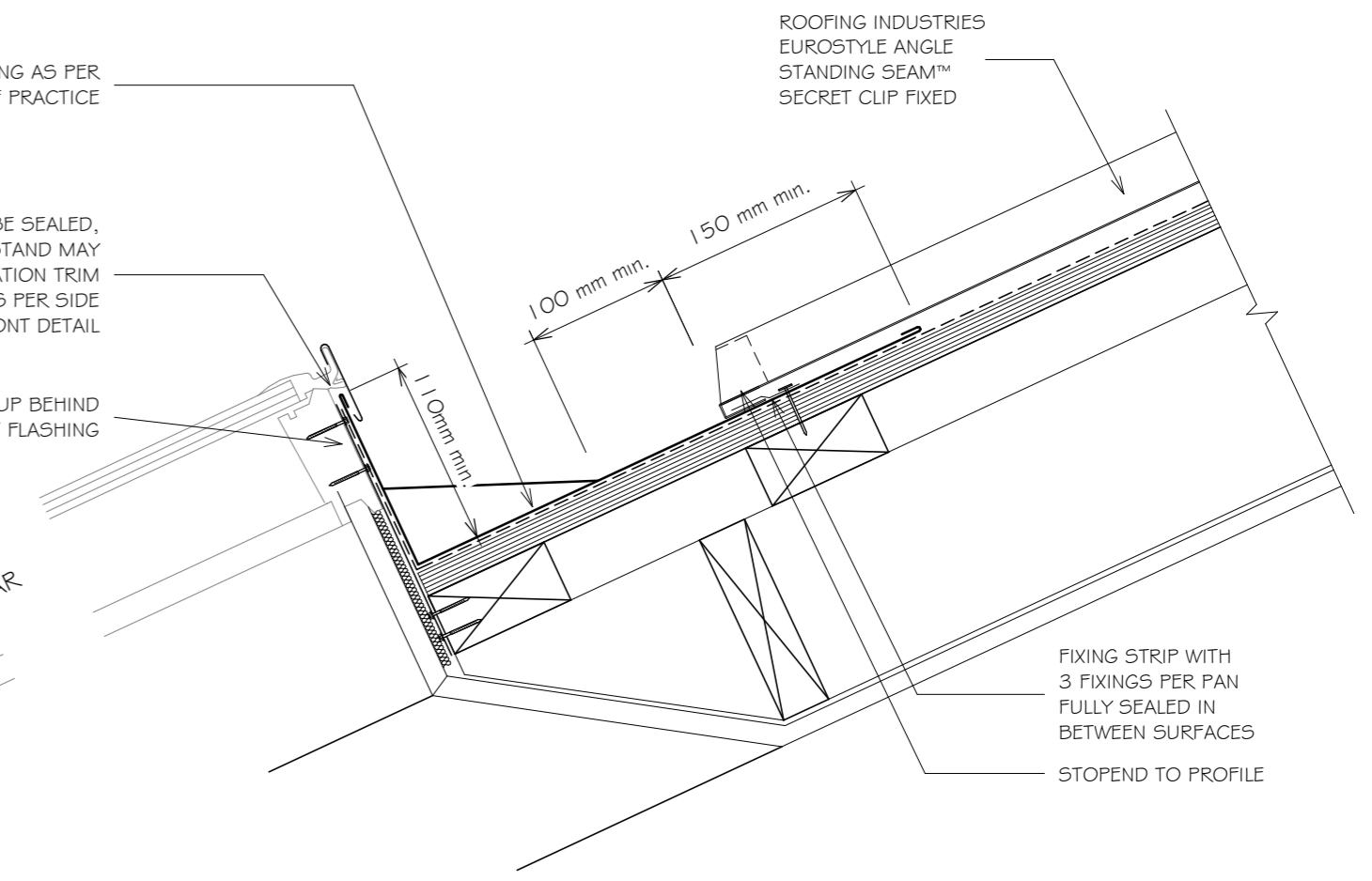
EUROSTYLE SPANLOK™ WITH STOP END



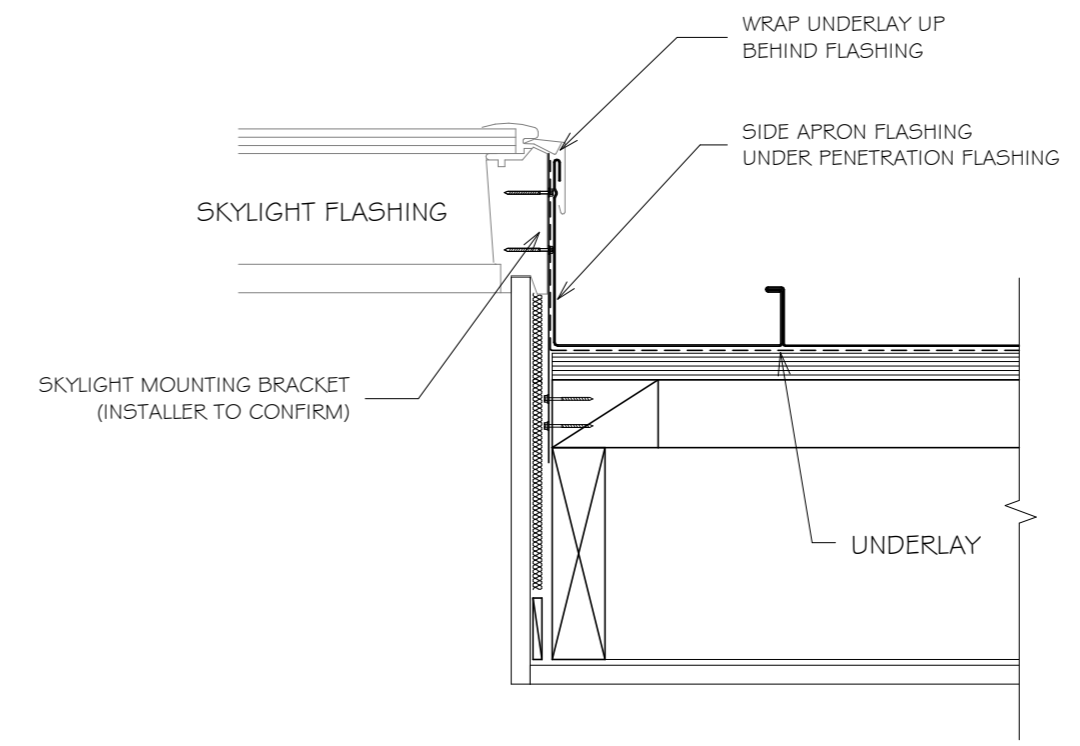
CRICKET FLASHING AS PER NZMRM CODE OF PRACTICE

THIS LAP TO BE SEALED, IN SOME CASES UPSTAND MAY SIT UNDER SKYLIGHT / PENETRATION TRIM FLASHING AS PER SIDE AND FRONT DETAIL

WRAP UNDERLAY UP BEHIND CRICKET FLASHING



- NOTE:
1. REFER TO NZMRM CODE OF PRACTICE FOR CATCHMENT AREA LIMITATIONS.
 2. REFER TO NZMRM CODE OF PRACTICE FOR FURTHER INFORMATION.
 3. REFER TO SKYLIGHT MANUFACTURERS DETAILS AS SOME LOW PITCH INSTALLATIONS REQUIRE MODIFICATIONS TO THESE DETAILS.
 4. SKYLIGHT MOUNTING BRACKETS ARE INDICATIVE ONLY AND DIFFERENT SKYLIGHTS / PENETRATIONS MAY REQUIRE DIFFERENT FRAMING, MOUNTING AND FLASHING DETAILS.
 5. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
 6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
 7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



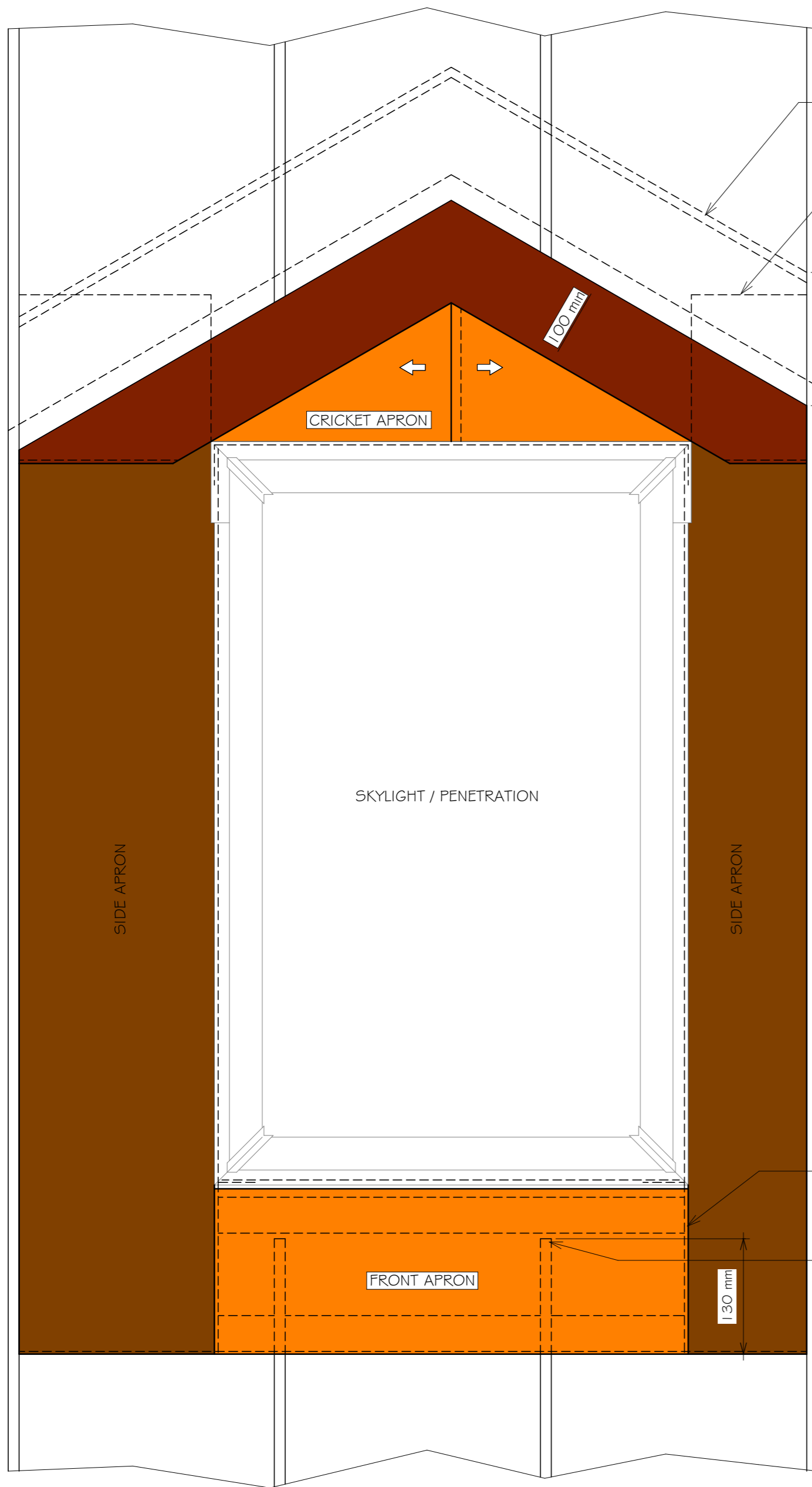
- NOTES:
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EUROSTYLE ANGLE STANDING SEAM™ ROOFING PENETRATION FLASHING DETAILS

Detail Number: RI-EASR080A-1
Date drawn: 02/02/2018
Scale: 1 : 5@ A2



TOP OF CRICKET FLASHING
BACKTRAY, 10mm HEM

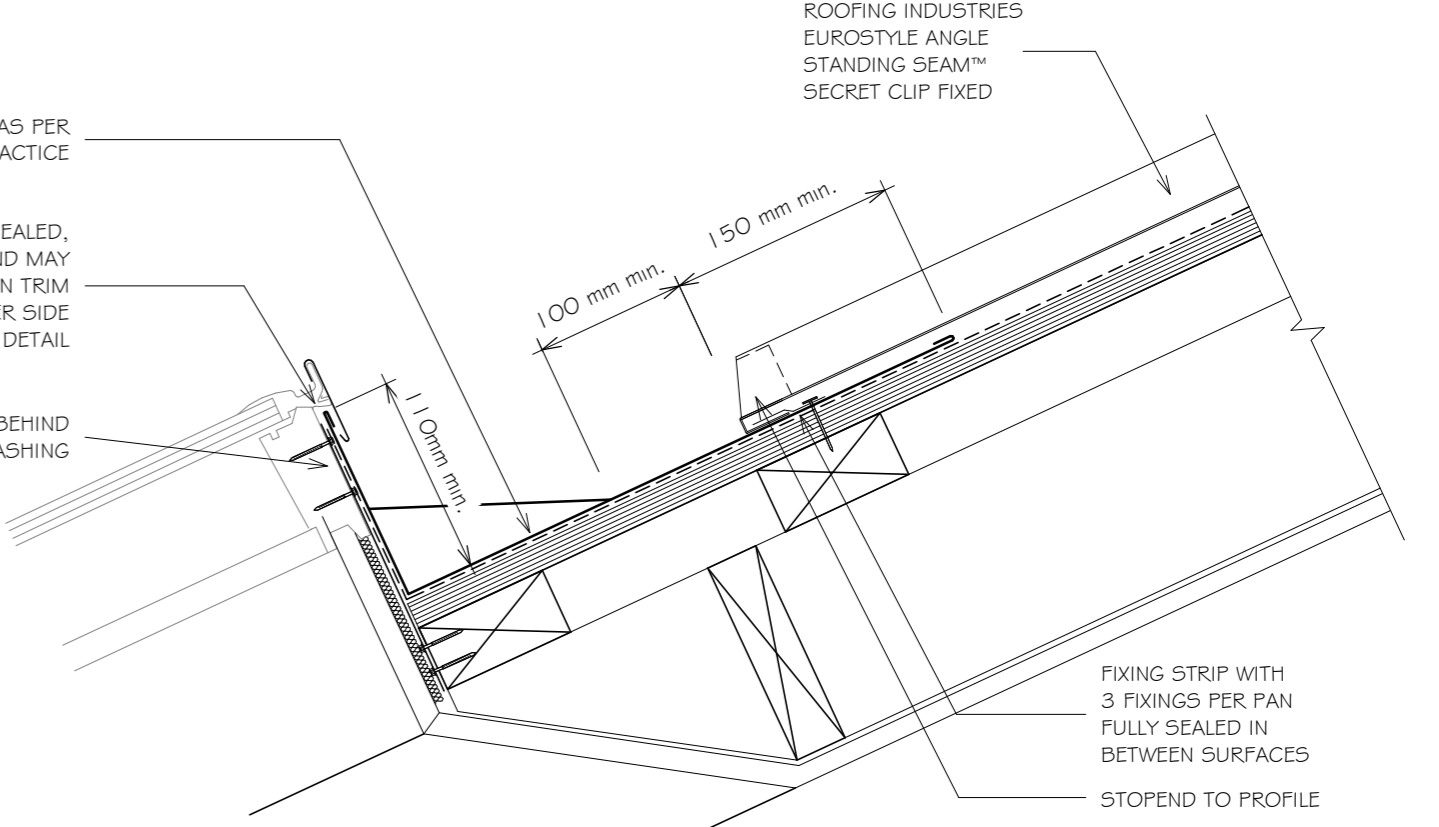
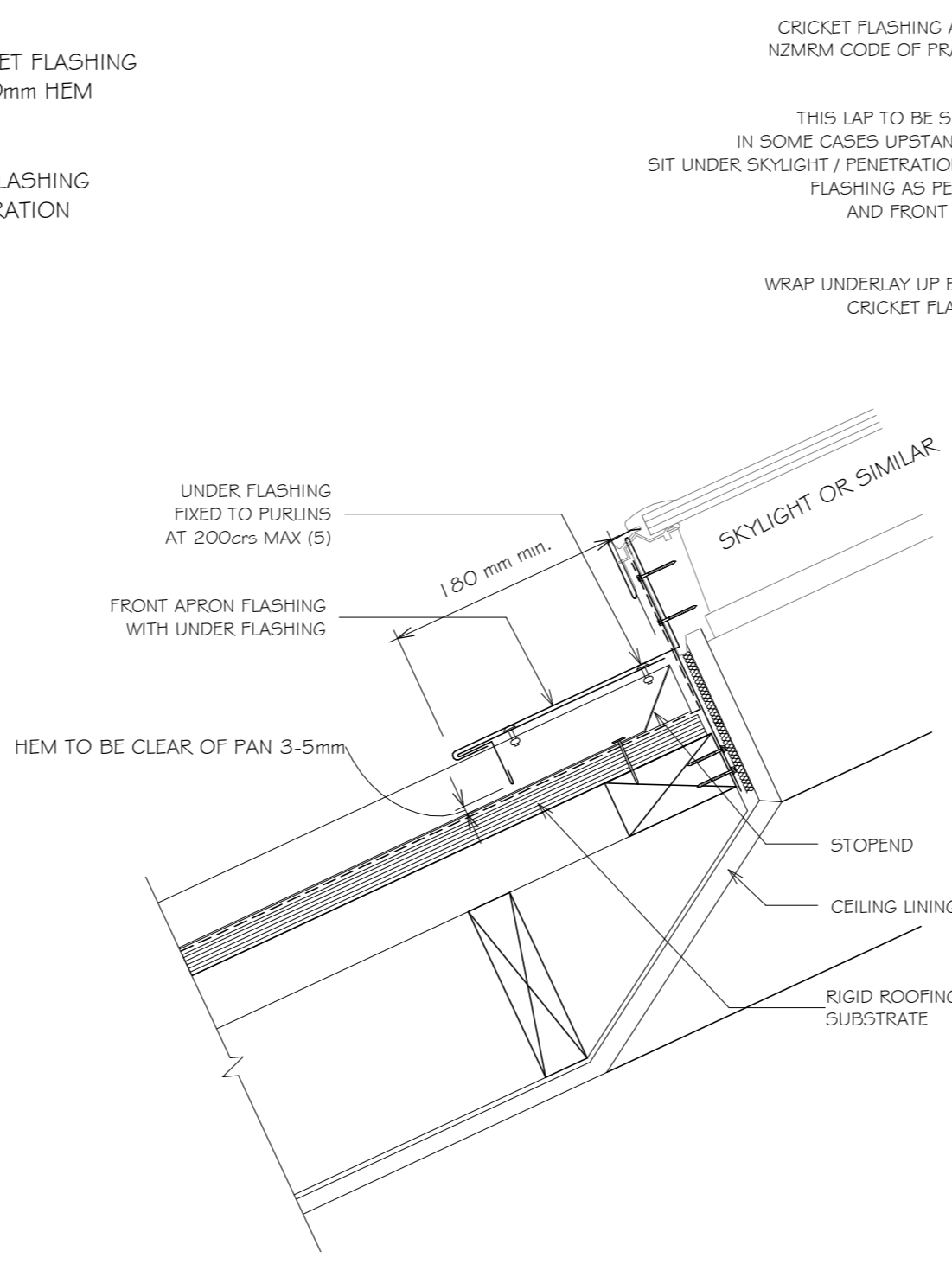
SIDE APRON FLASHING
UNDER PENETRATION
FLASHING

150 mm

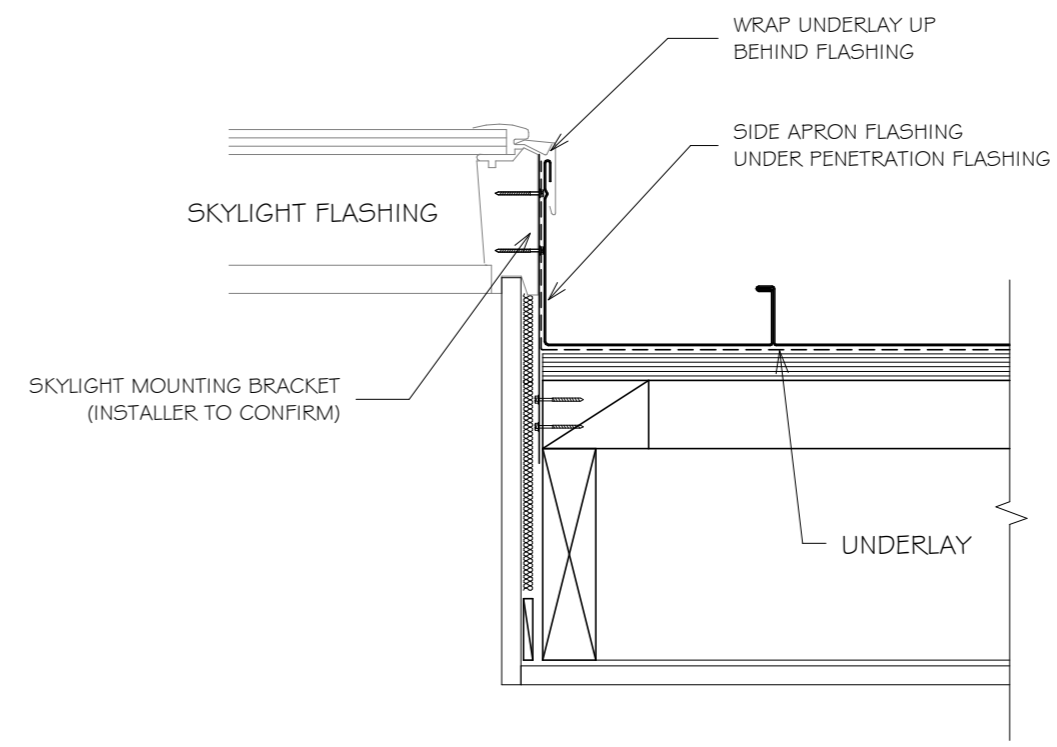
UNDER FLASHING FIXED
TO PURLINS AT
200crs MAX

EUROSTYLE SPANLOK™ WITH STOP END

130 mm



- NOTE:
1. REFER TO NZMRM CODE OF PRACTICE FOR CATCHMENT AREA LIMITATIONS.
 2. REFER TO NZMRM CODE OF PRACTICE FOR FURTHER INFORMATION.
 3. REFER TO SKYLIGHT MANUFACTURERS DETAILS AS SOME LOW PITCH INSTALLATIONS REQUIRE MODIFICATIONS TO THESE DETAILS.
 4. SKYLIGHT MOUNTING BRACKETS ARE INDICATIVE ONLY AND DIFFERENT SKYLIGHTS / PENETRATIONS MAY REQUIRE DIFFERENT FRAMING, MOUNTING AND FLASHING DETAILS.
 5. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
 6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
 7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm



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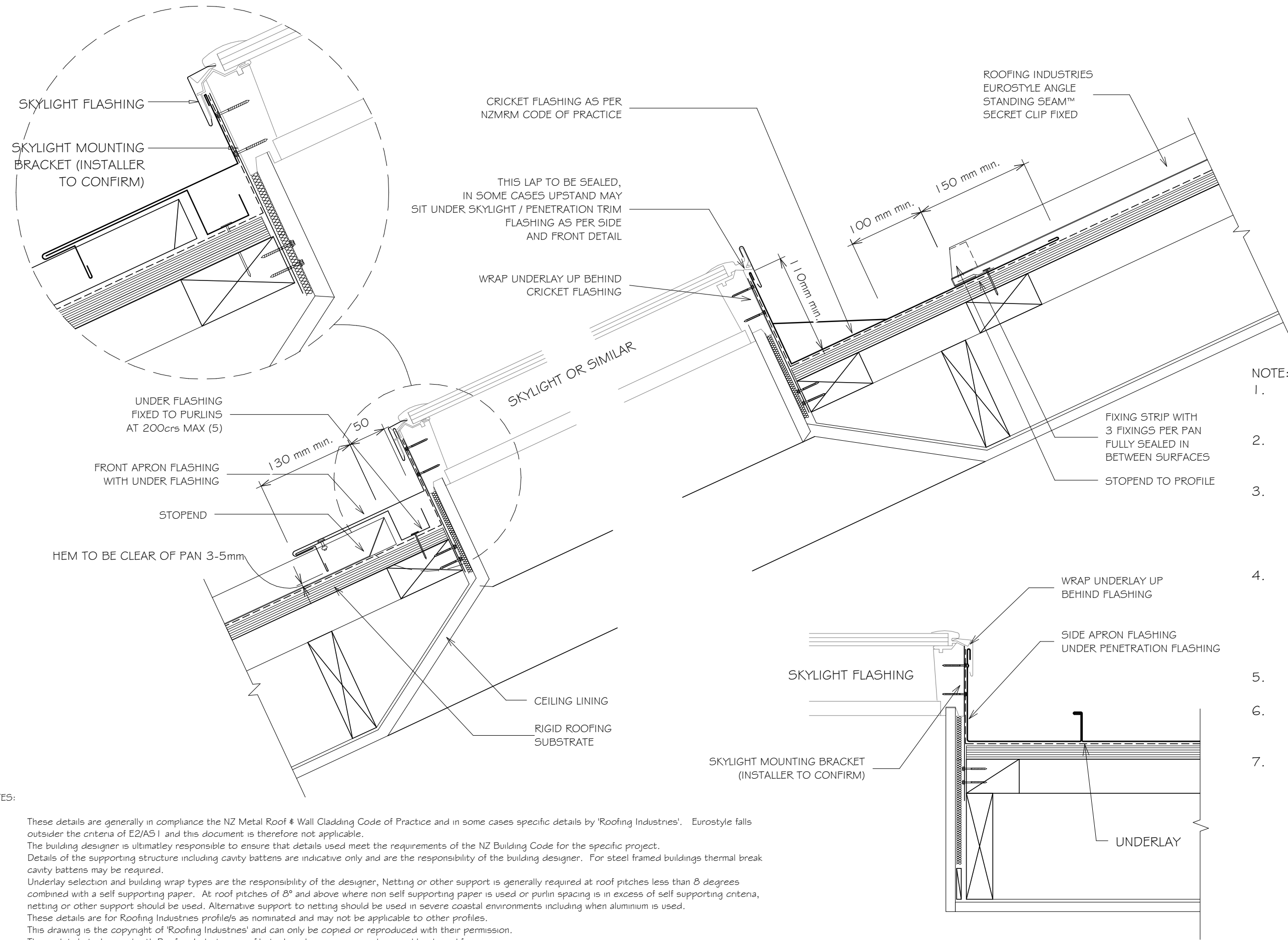


EUROSTYLE ANGLE STANDING SEAM™ ROOFING PENETRATION FLASHING CROSS SECTION

Detail Number: RI-EASR081A

Date drawn: 02/02/2018

Scale: 1 : 5@ A3



- NOTE:
1. REFER TO NZMRM CODE OF PRACTICE FOR CATCHMENT AREA LIMITATIONS.
 2. REFER TO NZMRM CODE OF PRACTICE FOR FURTHER INFORMATION.
 3. REFER TO SKYLIGHT MANUFACTURERS DETAILS AS SOME LOW PITCH INSTALLATIONS REQUIRE MODIFICATIONS TO THESE DETAILS.
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 5. HIGH TO EXTRA HIGH WIND ZONE DOUBLE FIX UNDERFLASHINGS.
 6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
 7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm

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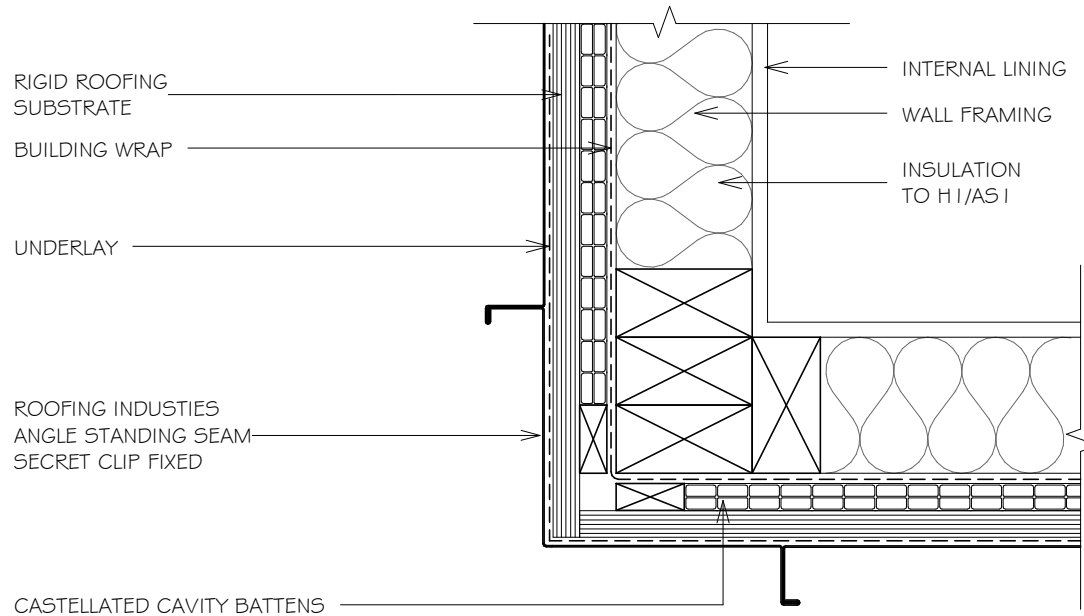
EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING

WALL CLADDING EXTERNAL VERTICAL CORNER ON CAVITY

Detail Number: RI-EASW003A-1

Date drawn: 02/02/2018

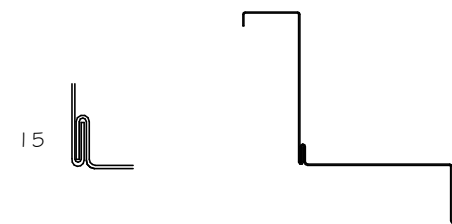
Scale: 1 : 5 @ A4



NOTES:

1. TIMBER CONTAINING CORROSIVE TREATMENTS MUST BE SEPARATED FROM METAL CLADDING BY DPC, BUILDING WRAP, PVC OR PAINTING.
2. FOLD CORNERS, MAXIMUM HEIGHT 8m
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.

TWO PIECE FLASHING OPTION



NOTES:

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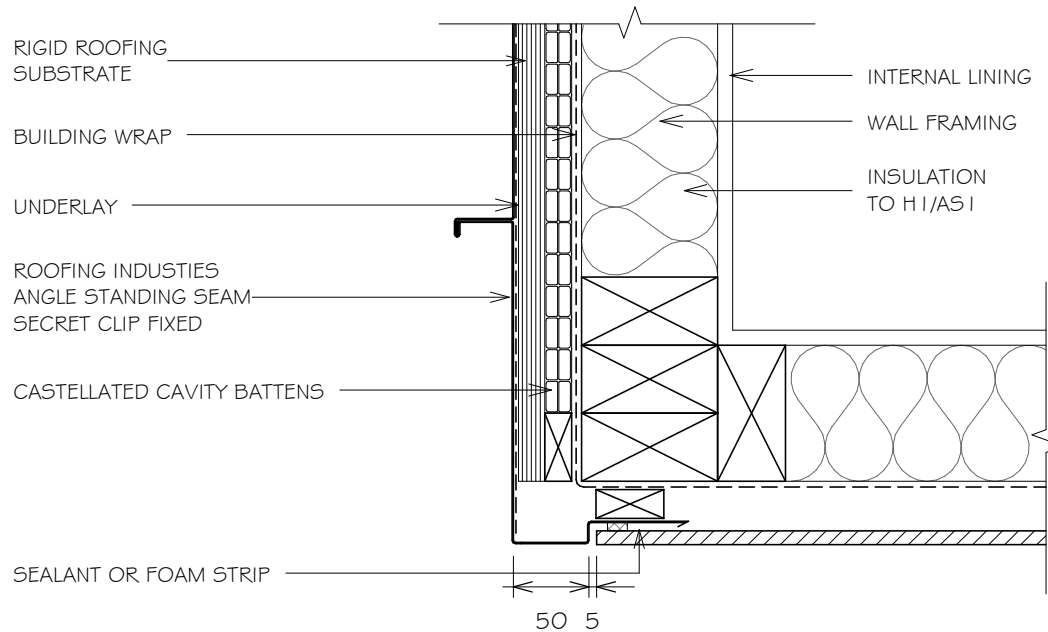
EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING

WALL CLADDING EXTERNAL VERTICAL CORNER ON CAVITY WITH CLADDING CHANGE

Detail Number: RI-EASW003B

Date drawn: 02/02/2018

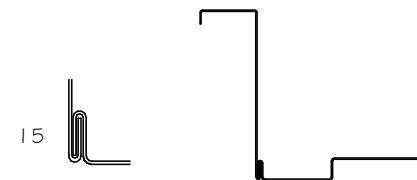
Scale: 1 : 5@ A4



NOTES:

1. TIMBER CONTAINING CORROSIVE TREATMENTS MUST BE SEPARATED FROM METAL CLADDING BY DPC, BUILDING WRAP, PVC OR PAINTING.
2. FOLD CORNERS, MAXIMUM HEIGHT 8m
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.

TWO PIECE FLASHING OPTION



NOTES:

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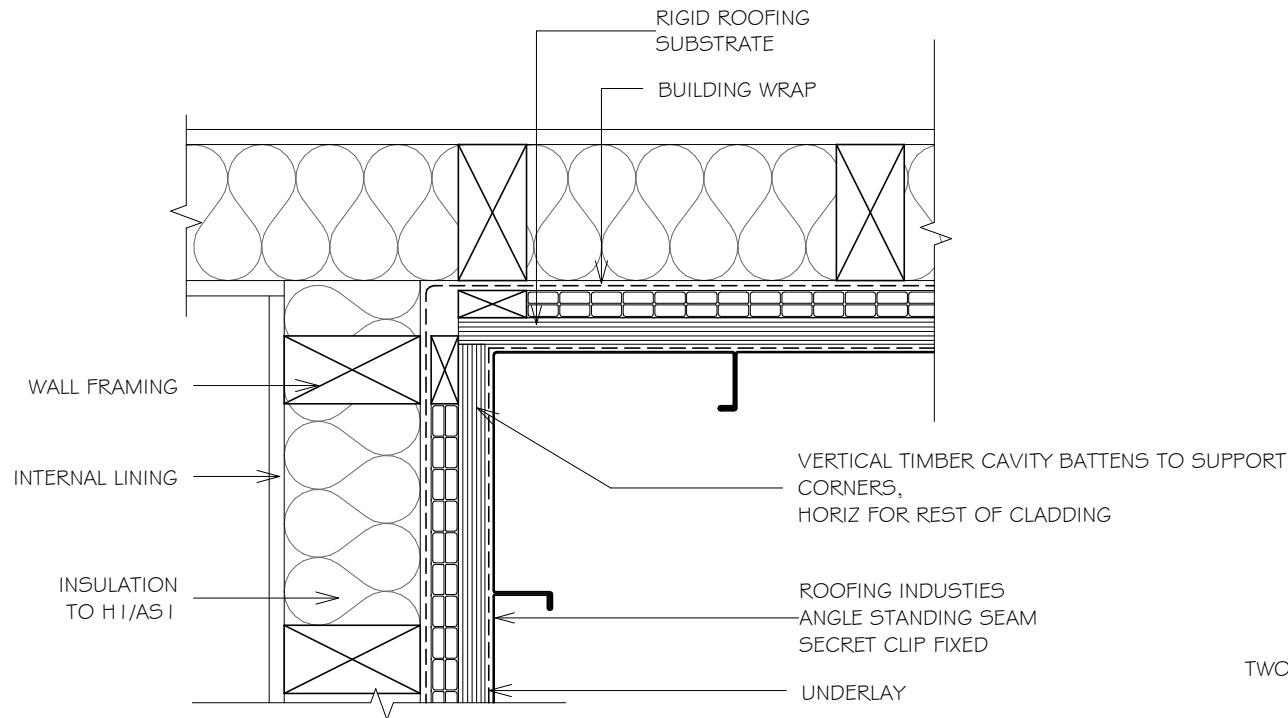
EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING

WALL CLADDING INTERNAL VERTICAL CORNER ON CAVITY

Detail Number: RI-EASW004A-1

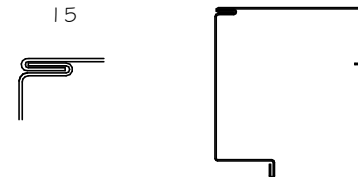
Date drawn: 02/02/2018

Scale: 1 : 5@ A4



NOTES:

1. TIMBER CONTAINING CORROSIVE TREATMENTS MUST BE SEPARATED FROM METAL CLADDING BY DPC, BUILDING WRAP, PVC OR PAINTING.
2. FOLD CORNERS, MAXIMUM HEIGHT 8m
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.



NOTES:

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- Further information can be obtained from the NZ Metal Roof & Wall Cladding Code of Practice: www.metalroofing.org.nz or E2/AS1.

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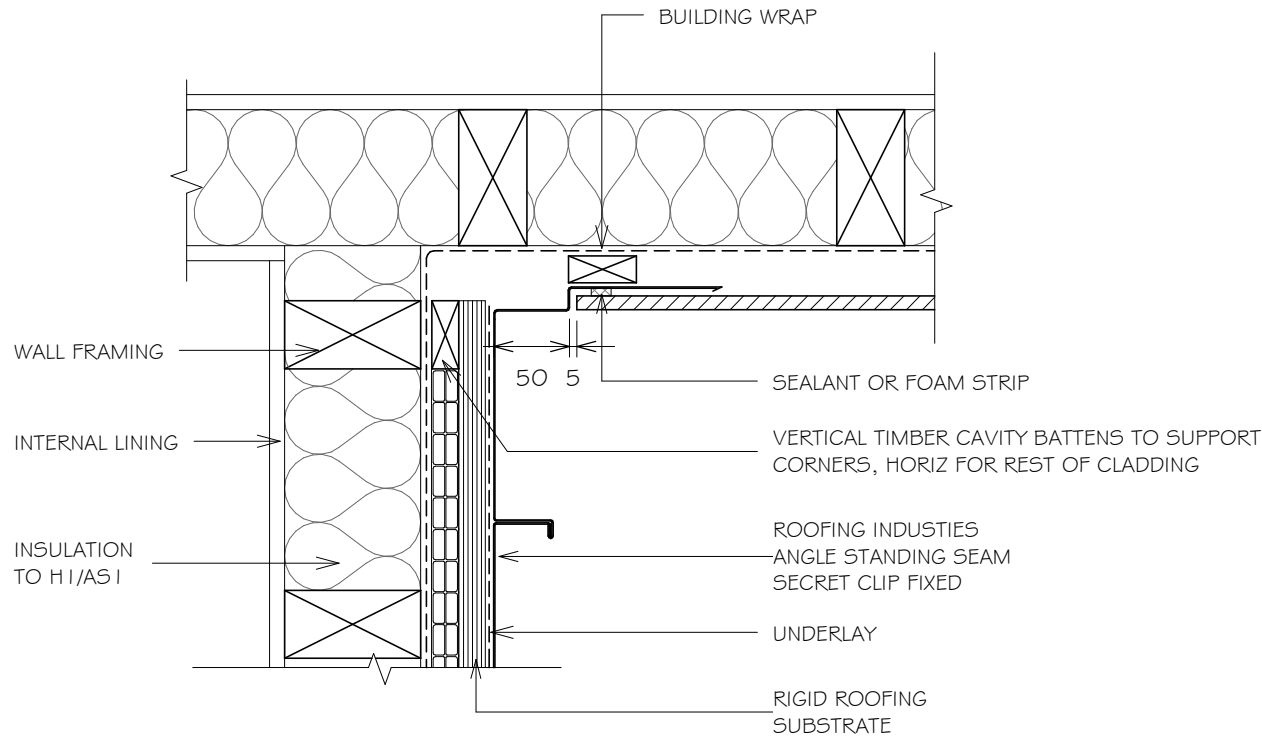
EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING

WALL CLADDING INTERNAL VERTICAL CORNER ON CAVITY WITH CLADDING CHANGE

Detail Number: RI-EASW004B

Date drawn: 02/02/2018

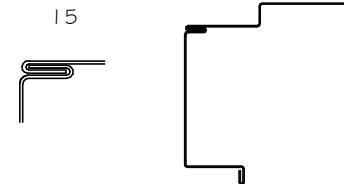
Scale: 1 : 5 @ A4



NOTES:

1. TIMBER CONTAINING CORROSIVE TREATMENTS MUST BE SEPARATED FROM METAL CLADDING BY DPC, BUILDING WRAP, PVC OR PAINTING.
2. FOLD CORNERS, MAXIMUM HEIGHT 8m
3. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
4. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.

TWO PIECE FLASHING OPTION



NOTES:

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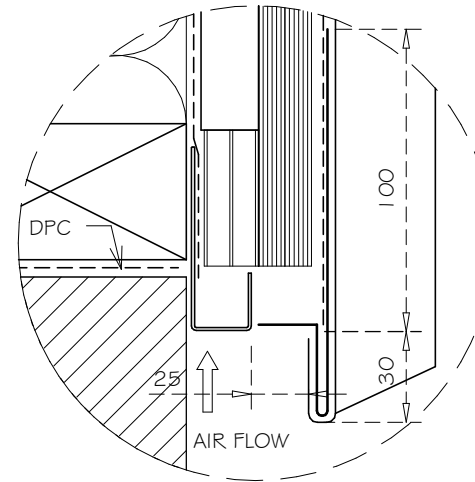
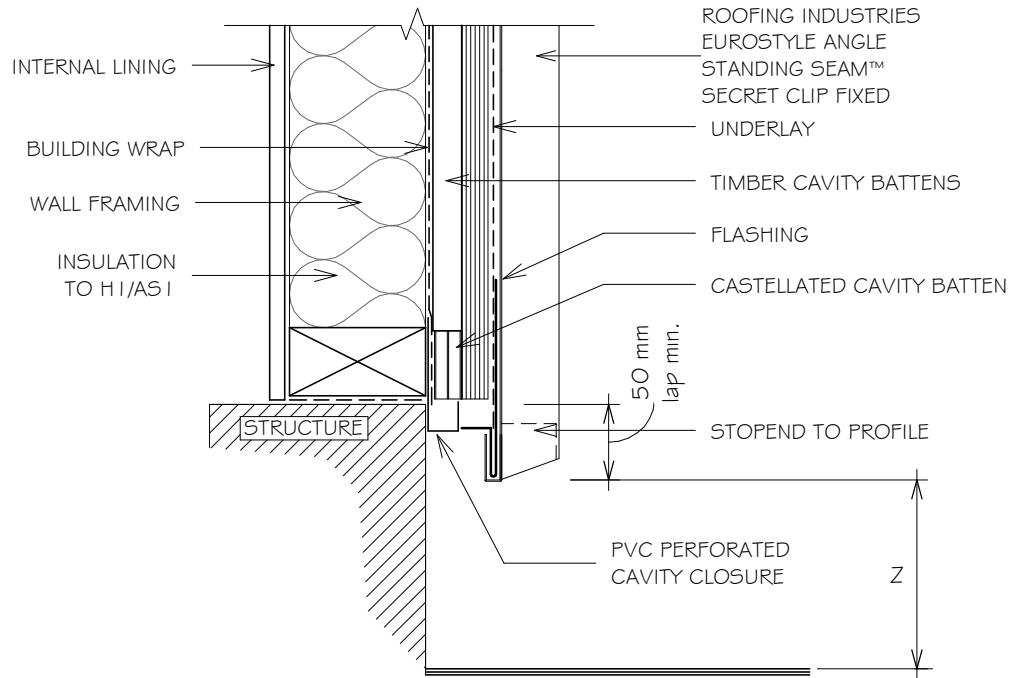
EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING

WALL CLADDING BASE OF VERTICAL CLADDING ON CAVITY

Detail Number: RI-EASW005A

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



1. FOR FIXING METHODS REFER TO SPECIFICATIONS.
2. THIS DETAIL TO BE CONFIRMED BY ROOFING INDUSTRIES TECHNICAL DEPT PRIOR TO USE.
3. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
4. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
5. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.

SET DOWN	MINIMUM
	Z
PAVED SURFACE	100mm
UNPAVED SURFACE	175mm

NOTES:

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- Underlay selection and building wrap types are the responsibility of the designer.
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- This drawing is the copyright of 'Roofing Industries' and can only be copied or reproduced with their permission.
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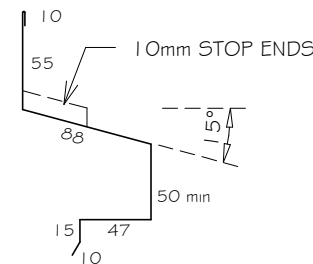
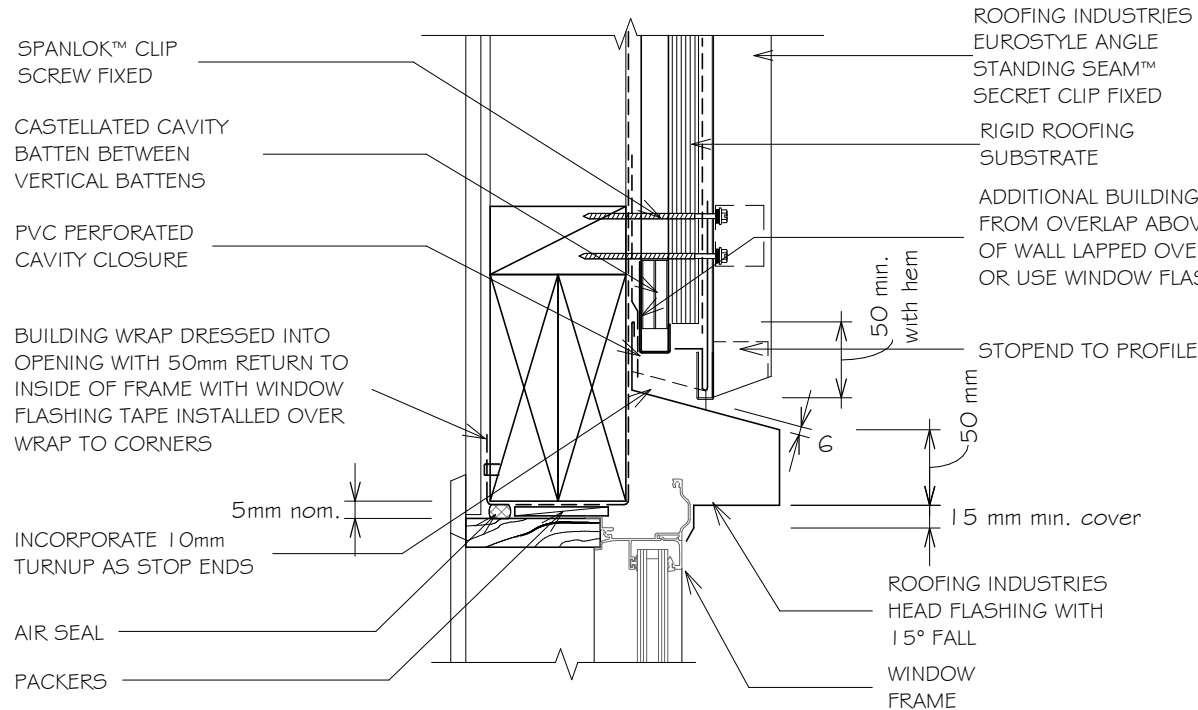


EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING WINDOW / DOOR HEAD FLASHING FOR VERTICAL CLADDING ON CAVITY

Detail Number: RI-EASWO12A

Date drawn: 02/02/2018

Scale: 1 : 5@ A4



(Dimensions are indicative only)
Turn down end of head flashing
to jamb flashing

GENERAL NOTES:

1. REFER TO E2/AS1 FOR GENERAL WINDOW OPENING FOR WRAPPING OF FRAMED OPENING PRIOR TO WINDOW INSTALLATION.
2. A MIN. OF 8mm EFFECTIVE COVER AT SILLS SHALL BE PERMITTED WHERE NECESSARY TO ALLOW FOR TOLERANCES.
3. WINDOW PROFILE TO BE SELECTED TO ACHIEVE COVER SHOWN IN DETAILS.
4. ARCHITRAVE'S ARE SHOWN FOR CONSISTENCY ONLY, DETAIL MAY BE USED WITH REBATED LINER.
5. LIAISE WITH WINDOW MANUFACTURER PRIOR TO INSTALLATION.
6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
7. SEAL HEAD FLASHING TO WINDOW IN VERY HIGH & EXTRA HIGH WIND ZONES.
8. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
9. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.

REFERENCE FLASHINGS:
NZ METAL ROOF AND WALL
CLADDING CODE OF PRACTICE.
E2/AS1 OR REFER MANUF DETAILING.
DIMENSIONS ARE INDICATIVE ONLY

NOTES:

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EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING WINDOW / DOOR JAMB FLASHING FOR VERTICAL CLADDING ON CAVITY

Detail Number: RI-EASW012B

Date drawn: 02/02/2018

Scale: 1 : 5@ A4

BUILDING WRAP DRESSED INTO
OPENING WITH 50mm RETURN TO
INSIDE OF FRAME WITH WINDOW
FLASHING TAPE INSTALLED OVER
WRAP TO CORNERS

SEPARATION OF METAL
CLADDING & TIMBER BATTEN

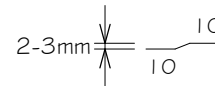
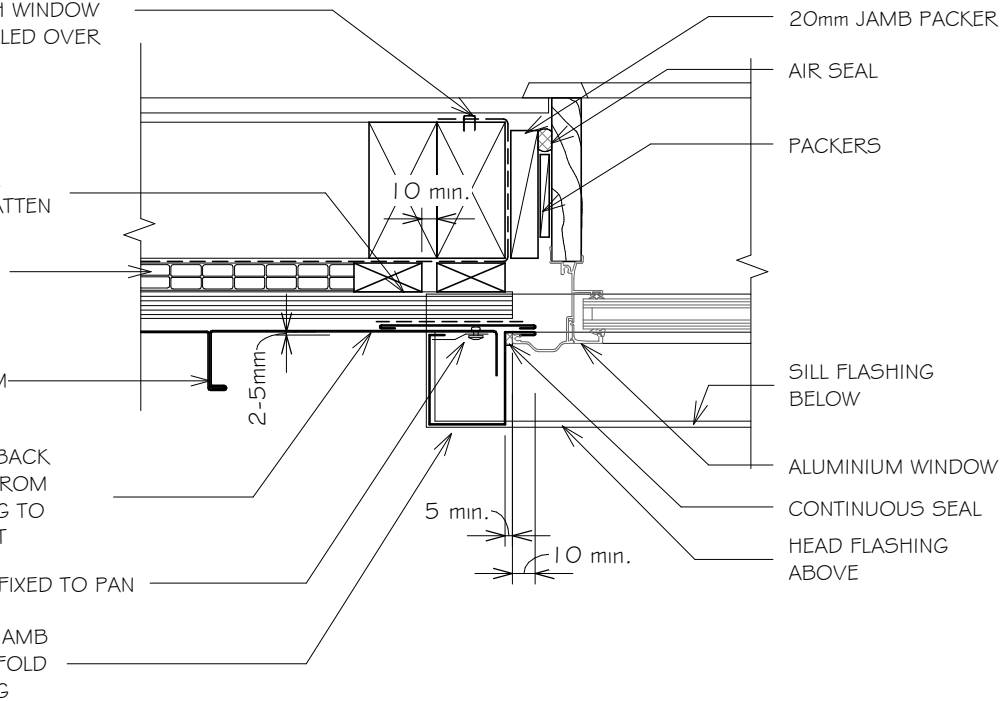
CASTELLATED CAVITY
BATTEN BETWEEN
VERTICAL BATTENS

ROOFING INDUSTRIES
ANGLE STANDING SEAM
SECRET CLIP FIXED

ROOFING INDUSTRIES BACK
TRAY* FLASHING RUN FROM
TOP OF HEAD FLASHING TO
GROUND OR EXIT POINT

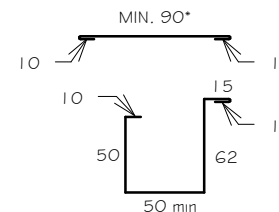
GRAB FLASHING RIVET FIXED TO PAN

ROOFING INDUSTRIES JAMB
FLASHING WITH 10mm FOLD
BEHIND GRAB FLASHING



GENERAL NOTES:

1. REFER TO E2/AS 1 FOR GENERAL WINDOW OPENING FOR WRAPPING OF FRAMED OPENING PRIOR TO WINDOW INSTALLATION.
2. A MIN. OF 8mm EFFECTIVE COVER AT SILLS SHALL BE PERMITTED WHERE NECESSARY TO ALLOW FOR TOLERANCES.
3. WINDOW PROFILE TO BE SELECTED TO ACHIEVE COVER SHOWN IN DETAILS.
4. ARCHITRAVES ARE SHOWN FOR CONSISTENCY ONLY, DETAIL MAY BE USED WITH REBATED LINER.
5. LIAISE WITH WINDOW MANUFACTURER PRIOR TO INSTALLATION.
6. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
7. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
8. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.



REFERENCE FLASHINGS:
NZ METAL ROOF AND WALL
CLADDING CODE OF PRACTICE.
E2/AS 1 OR REFER MANUF DETAILING.
DIMENSIONS ARE INDICATIVE ONLY

- * Back tray size may require to increase to ensure coverage at ends of head flashings. Back Tray to run from top of head flashing to ground or exit point.
- * (Dimensions are indicative only)
- * Turn down end of head flashing

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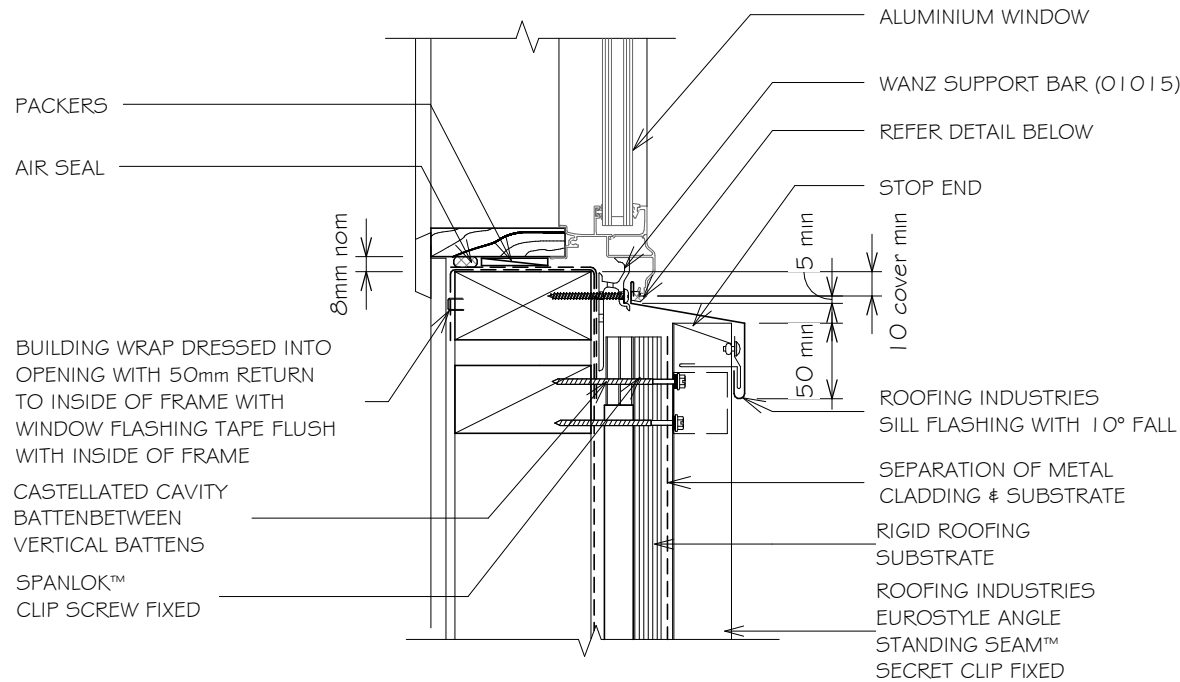


EUROSTYLE ANGLE STANDING SEAM™ WALL CLADDING WINDOW / DOOR SILL FLASHING FOR VERTICAL CLADDING ON CAVITY

Detail Number: RI-EASW012C

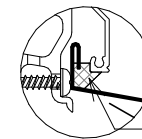
Date drawn: 02/02/2018

Scale: 1 : 5@ A4

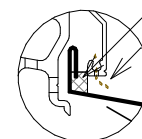


GENERAL NOTES:

1. REFER TO E2/AS1 FOR GENERAL WINDOW OPENING FOR WRAPPING OF FRAMED OPENING PRIOR TO WINDOW INSTALLATION.
2. A MIN. OF 8mm EFFECTIVE COVER AT SILLS SHALL BE PERMITTED WHERE NECESSARY TO ALLOW FOR TOLERANCES.
3. WINDOW PROFILE TO BE SELECTED TO ACHIEVE COVER SHOWN IN DETAILS.
4. ARCHITRAVE'S ARE SHOWN FOR CONSISTENCY ONLY, DETAIL MAY BE USED WITH REBATED LINER.
5. WHERE SUPPORT BRACKETS ARE REQUIRED BY THE WINDOW MANUFACTURER TO CARRY THE FRAME AND GLAZING LOADS THEY MUST BE SUPPLIED AS AN INTEGRAL PART OF THE WINDOW MANUFACTURER'S RECOMMENDATIONS.
6. LIAISE WITH WINDOW MANUFACTURER PRIOR TO INSTALLATION.
7. ALLOW FOR SEPARATION FROM ANY CORROSIVE TIMBER TREATMENTS.
8. ALL DIMENSIONS SHOWN ON DRAWINGS ARE NOMINAL +/- 5mm
9. CASTELLATED TIMBER BATTEN OR APPROVED DRAINED BATTEN MAY BE USED WITH THIS SYSTEM.



Continuous seal

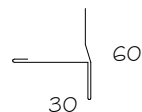


Continuous seal
Keep drainage passage clear

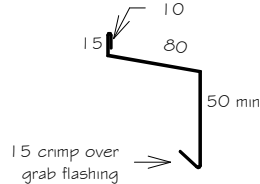
NOTE:

Sill sealing method for flange end type drainage systems

REFERENCE FLASHINGS:
NZ METAL ROOF AND WALL CLADDING
CODE OF PRACTICE. E2/AS1 OR
REFER MANUF DETAILING.
DIMENSIONS ARE INDICATIVE ONLY



Hem to be clear of pan 3-5mm



15 crimp over grab flashing

Sill flashings stop ended to receive jamb flashings (Dimensions are indicative only & show minimum lap covers)

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